



808

MODELS

FTXM20K3V1B

Feature

For your comfort and energy



ON OFF

WEEKLY

INTELLIGENT EYE

The INTELLIGENT EYE sensor detects the human movement in a room. If no one is in the room for more than 20 minutes, the operation automatically changes to energy saving operation.

WEEKLY TIMER

Up to 4 timer settings can be saved for each day of the week according to your family's life style. The WEEKLY TIMER allows you to set on/off time and the desired temperature.

Other functions



COMFORT AIRFLOW

The airflow direction will be in upward while in COOL operation, in downward while in HEAT operation. This function will prevent cold or warm air from directly blowing on your body. Page 15



OUTDOOR UNIT QUIET

▶Page 16

▶Page 23

OUTDOOR UNIT QUIET operation lowers the noise level of the outdoor unit. This function is useful when you need to consider the noise for your neighbourhood. Page 19



ECONO

ECONO

This function enables efficient operation by limiting the maximum power consumption. It is useful when using the air conditioner and other electrical devices simultaneously. Page 20

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The English text is the original instruction. Other languages are translations of the original instructions.

Safety Precautions



Read the precautions in this manual carefully before operating the unit.



This appliance is filled with R32.

connection.

-

- Keep this manual where the operator can easily find it.
- · Read the precautions in this manual carefully before operating the unit.
- This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.
- Sound pressure level is less than 70 dB (A).
- The precautions described herein are classified as WARNING and CAUTION. They both contain important information regarding safety. Be sure to observe all precautions without fail.

			C/	AUTION
Failure to follow these instructions properly may result in personal injury or loss of life.			personal	uctions properly may result in injury, which may be serious ces.
Never attempt.	Be sure to	follow the		Be sure to establish an earth

After reading, keep this manual in a convenient place so that you can refer to it whenever necessary. If the equipment is transferred to a new user, be sure also to hand over the manual.

instructions.

WARNING

- The appliance must be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- In order to avoid fire, explosion or injury, do not operate the unit when harmful gases (e.g. flammable or corrosive) are detected near the unit.
- Be aware that prolonged, direct exposure to cool or warm air from the air conditioner, or to air that is too cool or too warm can be harmful to your physical condition and health.
- Do not place objects, including rods, your fingers, etc., in the air inlet or outlet. Product damage or personal injury may result due to contact with the air conditioner's high-speed fan blades.
- Do not attempt to repair, dismantle, reinstall or modify the air conditioner yourself as this may result in water leakage, electric shocks or fire hazards.
- Do not use flammable spray near the air conditioner, or otherwise fire may result.
- Do not use refrigerant other than the one indicated on the outdoor unit (R32) when installing, moving or repairing. Using other refrigerants may cause trouble or damage to the unit, and personal injury.
- To avoid electric shocks, do not operate with wet hands.
- Do not wash the air conditioner with water, as this may result in electric shocks or fire.
- Do not place water containers (vases etc.) above the unit, as this may result in electric shocks or fire hazards.
- Beware of fire in case of refrigerant leakage. If the air conditioner is not operating correctly, i.e. not generating cool or warm air, refrigerant leakage could be the cause. Consult your dealer for assistance. The refrigerant within the air conditioner is safe and normally does not leak.

However, in the event of a leakage, contact with a naked burner, heater or cooker may result in generation of noxious gas. Do not longer use the air conditioner until a qualified service person confirms that the leakage has been repaired.

- Do not attempt to install or repair the air conditioner yourself. Improper workmanship may result in water leakage, electric shocks or fire hazards. Please contact your local dealer or qualified personnel for installation and maintenance work.
- When the air conditioner is malfunctioning (giving off a burning odour, etc.) turn off power to the unit and contact your local dealer. Continued operation under such circumstances may result in a failure, electric shocks or fire hazards.
- Be sure to install an earth leakage breaker. Failure to install the earth leakage breaker may result in electric shocks or fire.
- Be sure to earth the unit. Do not earth the unit to a utility pipe, lightning conductor or telephone earth lead. Imperfect earthing may result in electric shocks.

- Do not use the air conditioner for purposes other than those for which it is intended. Do not use the air conditioner for cooling precision instruments, food, plants, animals or works of art as this may adversely affect the performance, quality and/or longevity of the object concerned.
- Do not expose plants or animals directly to airflow from the unit as this may cause adverse effects. Do not place appliances that produce naked flames in places exposed to the airflow from the unit as this may impair combustion of the burner.
- Do not block air inlets nor outlets. Impaired airflow may result in insufficient performance or trouble.
- Do not sit on the outdoor unit, put things on the unit, or pull the unit. Doing so may cause accidents, such as falling or toppling down, thus resulting in injury, product malfunctioning, or product damage.
- Do not place objects that are susceptible to moisture directly beneath the indoor or outdoor units. Under certain
 conditions, condensation on the main unit or refrigerant pipes, air filter dirt or drain blockage may cause dripping,
 resulting in fouling or failure of the object concerned.
- After prolonged use, check the unit stand and its mounts for damage. If they are left in a damaged condition, the unit may fall and cause injury.
- To avoid injury, do not touch the air inlet or aluminium fins of the indoor or outdoor units.
- The appliance is not intended for use by unattended young children or infirm persons. Impairment of bodily functions and harm to health may result.
- Children should be supervised to ensure that they do not play with the unit or its remote controller. Accidental operation by a child may result in impairment of bodily functions and harm health.
- · Do not give impact to the indoor and outdoor units, or otherwise product damage may result.
- Do not place flammable items, such as spray cans, within 1m of the air outlet.
- The spray cans may explode as a result of hot air from the indoor or outdoor units.
- Be careful not to let pets urinate on the air conditioner. Urination on the air conditioner may result in electric shocks or fire.
- To avoid oxygen depletion, ensure that the room is adequately ventilated if equipment such as a burner is used together with the air conditioner.
- Before cleaning, be sure to stop unit operation, turn the breaker off or remove the power cord. Otherwise, an electric shock and injury may result.
- Only connect the air conditioner to the specified power supply circuit. Power supplies other than the one specified
 may result in electric shocks, overheating and fires.
- Arrange the drain hose to ensure smooth drainage. Imperfect drainage may cause wetting of the building, furniture etc.
- Do not place objects in direct proximity of the outdoor unit and do not let leaves and other debris accumulate around the unit. Leaves are a hotbed for small animals which can enter the unit. Once in the unit, such animals can cause malfunctions, smoke or fire when making contact with electrical parts.
- Do not place objects around the indoor unit.
- Doing so may have an adverse influence on the performance, product quality, and life of the air conditioner.
- This appliance is not intended to be used by persons with reduced physical, sensory or mental capabilities, or with lack of operation knowledge, unless they have been given supervision or instruction concerning the appliance use by person responsible for their safety.
 - Keep out of children's reach to ensure that they do not play with the appliance.

Installation site.

- To install the air conditioner in the following types of environments, consult the dealer.
 - Places with an oily environment or where steam or soot occurs.
 - · Salty environment such as coastal areas.
 - Places where sulfide gas occurs such as hot springs.
 - Places where snow may block the outdoor unit.
 - The indoor unit is at least 1m away from any television or radio set (unit may cause interference with the picture or sound).
 - The drain from the outdoor unit must be discharged to a place of good drainage.

Consider nuisance to your neighbours from noises.

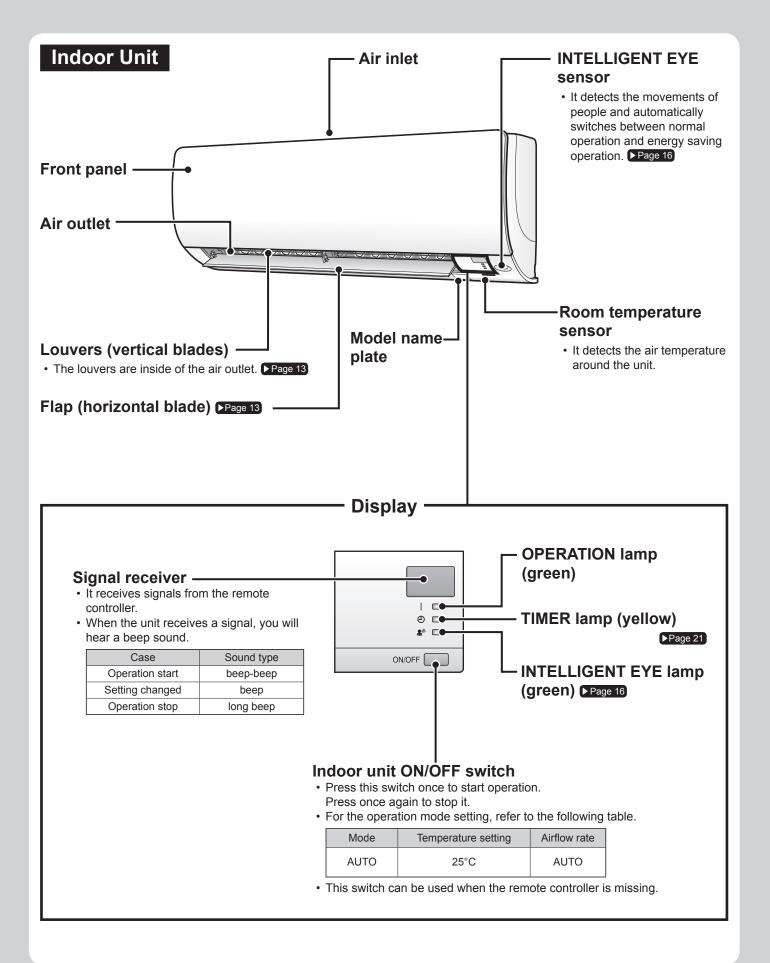
- For installation, choose a place as described below.
 - A place solid enough to bear the weight of the unit which does not amplify the operation noise or vibration.
 - A place from where the air discharged from the outdoor unit or the operation noise will not annoy your neighbours.

Electrical work and System relocation.

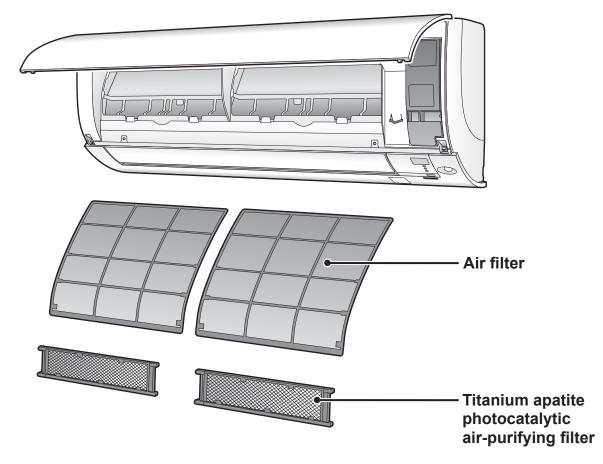
- For power supply, be sure to use a separate power circuit dedicated to the air conditioner.
- Relocating the air conditioner requires specialized knowledge and skills. Please consult the dealer if relocation is necessary for moving or remodeling.



Name of Parts

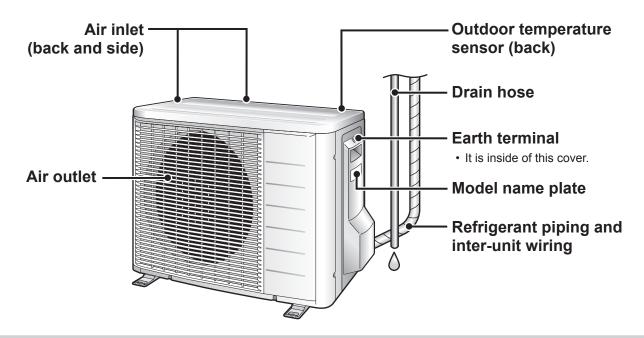


■ Open the front panel



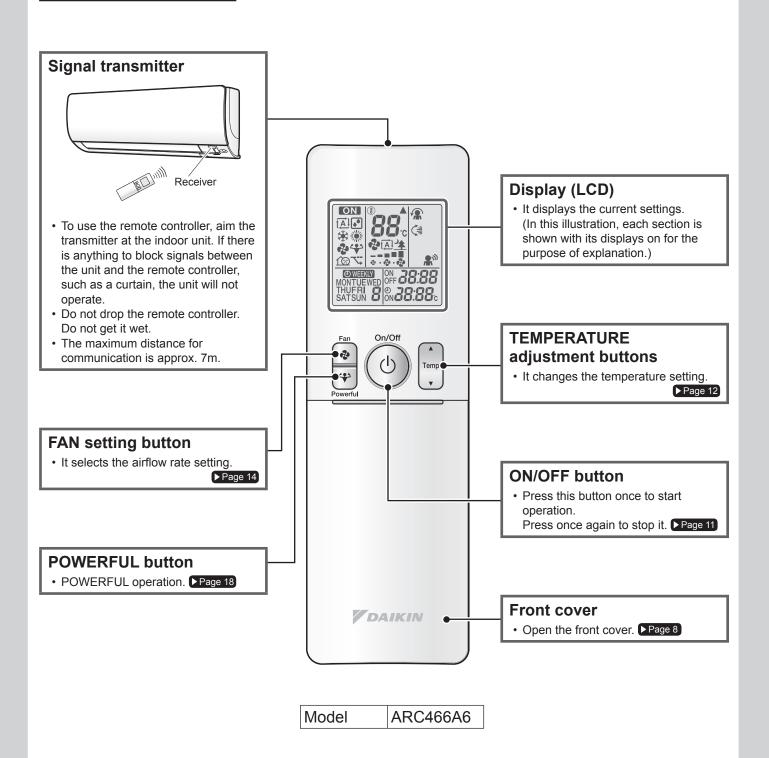
Outdoor Unit

• Appearance of the outdoor unit may differ from some models.

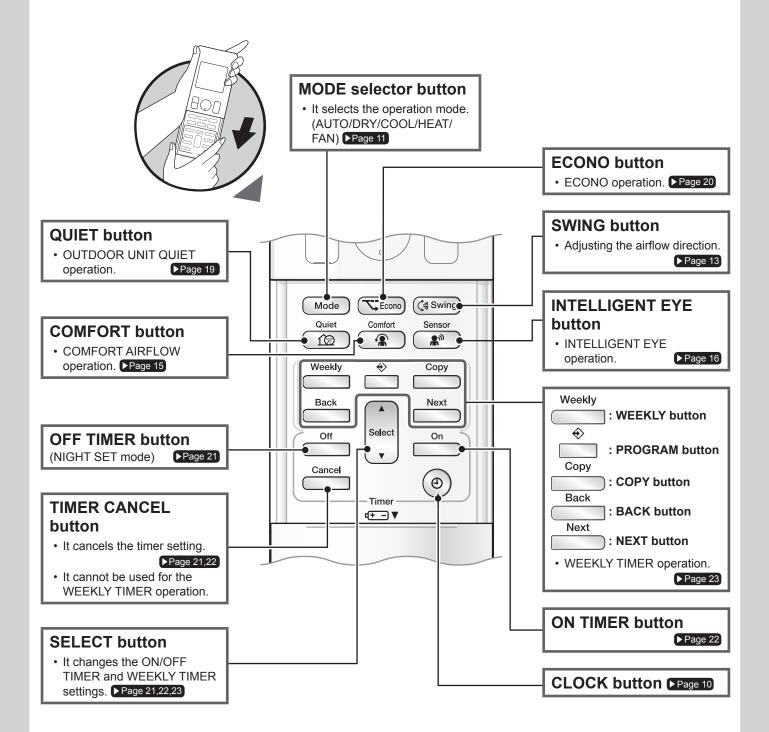


Name of Parts

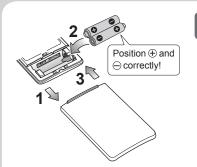
Remote Controller

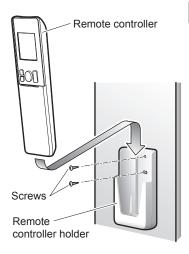


Open the front cover



Preparation before Operation





■ To set the batteries

- **1.** Slide the front cover to take it off.
- **2.** Set two dry batteries AAA.LR03 (alkaline).
- **3.** Set the front cover as before.

To fix the remote controller holder on the wall

- **1.** Choose a place from where the signals reach the unit.
- **2.** Fix the holder to a wall, a pillar, or similar location with the screws procured locally.
- **3.** Place the remote controller in the remote controller holder.

NOTE

Notes on batteries

- When replacing the batteries, use batteries of the same type, and replace both old batteries together.
- When the system is not used for a long time, take the batteries out.
- The batteries will last for approx. 1 year. If the remote controller display begins to fade and the degradation of reception performance occurs within a year, however, replace both batteries with new, size AAA.LR03 (alkaline).
- The attached batteries are provided for the initial use of the system.
 - The usable period of the batteries may be short depending on the manufactured date of the air conditioner.

Notes on remote controller

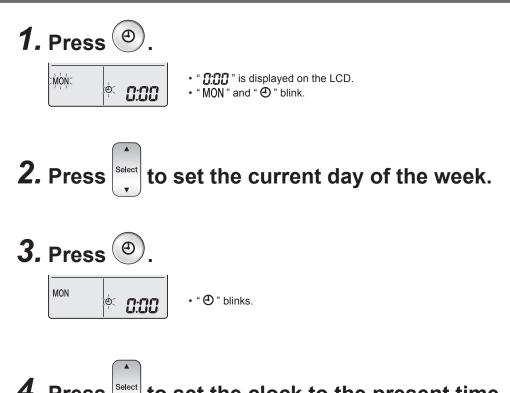
- Never expose the remote controller to direct sunlight.
- · Dust on the signal transmitter or receiver will reduce the sensitivity. Wipe off dust with soft cloth.
- Signal communication may be disabled if an electronic-starter-type fluorescent lamp (such as inverter-type lamps) is in the room. Consult the shop if that is the case.
- If the remote controller signals happen to operate another appliance, move that appliance to somewhere else, or consult the service shop.



Turn the breaker on

• After the power is turned on, the flap of the indoor unit opens and closes once to set the reference position.

I To set the clock



4. Press to set the clock to the present time.

Holding down ▲ or ▼ rapidly increases or decreases the time display.

5. Press ⁽²⁾

· Point the remote controller at the indoor unit when pressing the buttons.



• " ?" blinks.

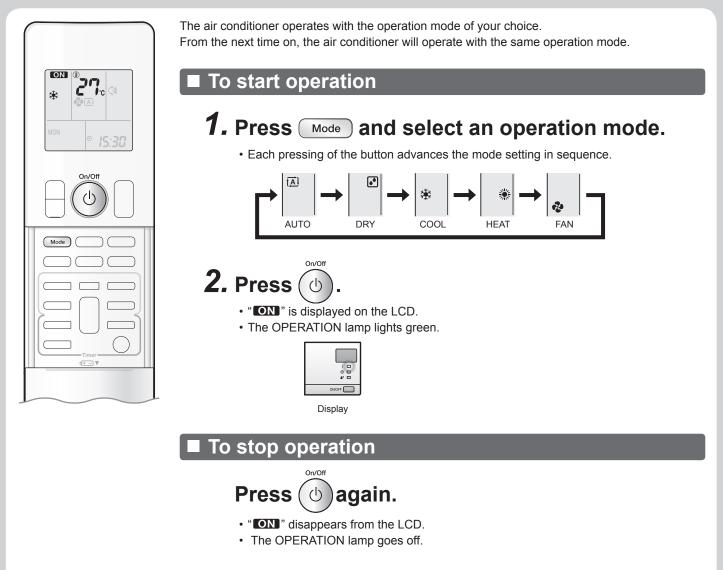
NOTE

■ Note on setting the clock

• If the indoor unit's internal clock is not set to the correct time, the ON TIMER, OFF TIMER and WEEKLY TIMER will not operate punctually.



AUTO · DRY · COOL · HEAT · FAN Operation



NOTE

MODE	Notes on each operation mode				
HEAT	 Since this air conditioner heats the room by taking heat from outdoor air to indoors, the heating capacity becomes smaller in lower outdoor temperatures. If the heating effect is insufficient, it is recommended to use another heating appliance in combination with the air conditioner. The heat pump system heats the room by circulating hot air around all parts of the room. After the start of HEAT operation, it takes some time before the room gets warmer. In HEAT operation, frost may occur on the outdoor unit and lower the heating capacity. In that case, the system switches into defrosting operation to take away the frost. During defrosting operation, hot air does not flow out of indoor unit. 				
COOL	• This air conditioner cools the room by releasing the heat in the room outside. Therefore, the cooling performance of the air conditioner may be degraded if the outdoor temperature is high				
DRY	• The computer chip works to rid the room of humidity while maintaining the temperature as much as possible. It automa controls temperature and airflow rate, so manual adjustment of these functions is unavailable.				
AUTO	 In AUTO operation, the system selects an appropriate operation mode (COOL or HEAT) based on the room and outside temperatures and starts the operation. The system automatically reselects setting at a regular interval to bring the room temperature to user-setting level. 				
FAN	This mode is valid for fan only.				



To change the temperature setting



• The displayed items on the LCD will change whenever either one of the buttons is pressed.

COOL operation	HEAT operation	AUTO operation	DRY or FAN operation
18–32°C	10–30°C	18–30°C	-
Press \blacktriangle to raise the temperature and press \blacktriangledown to lower the temperature.			The temperature setting is not variable.

Operating conditions

■ Recommended temperature setting

- For cooling: 26–28°C
- For heating: 20–24°C

■ Tips for saving energy

- Be careful not to cool (heat) the room too much.
- Keeping the temperature setting at a moderate level helps save energy.
- Cover windows with a blind or a curtain.
- Blocking sunlight and air from outdoors increases the cooling (heating) effect.
- · Clogged air filters cause inefficient operation and waste energy. Clean them once in about every 2 weeks.

Notes on the operating conditions

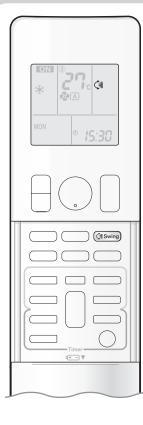
 The outdoor unit consumes some power to have its electric components work even while it is not operating. Connecting outdoor unit: 1–15W

The outdoor unit consumes 40 to 55W of power at the time of compressor preheating.

- If you are not going to use the air conditioner for a long period, for example in spring or autumn, turn the breaker off.
- Use the air conditioner in the following conditions.
- Operation outside the humidity or temperature range described in the table may cause a safety device to disable the system.

MODE	Operating conditions	If operation is continued out of this range
COOL	Outdoor temperature : -10–46°C Indoor temperature : 18–32°C Indoor humidity : 80% max.	A safety device may work to stop the operation.Condensation may occur on the indoor unit and drip.
HEAT	Outdoor temperature : -15–24°C Indoor temperature : 10–30°C	A safety device may work to stop the operation.
DRY	Outdoor temperature : -10–46°C Indoor temperature : 18–32°C Indoor humidity : 80% max.	A safety device may work to stop the operation.Condensation may occur on the indoor unit and drip.

Adjusting the Airflow Direction and Rate

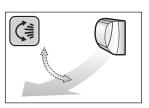


You can adjust the airflow direction to increase your comfort.

I To start auto swing

Up and down airflow direction

- Press (swing).
 - "ζ≩" is displayed on the LCD.
- The flap (horizontal blade) will begin to swing.



To set the flap at desired position

• This function is effective while flap is in auto swing mode.

Press (swing) when the flap has reached the desired position.

• "</i>
"

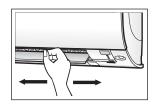
disappears from the LCD.

To adjust the louvers at desired position

Hold the knob and move the louvers.

- You will find a knob on the left-side and the right-side blades.
- When the unit is installed in the corner of a room, the direction of the louvers (vertical blades) should be facing away from the wall.

If they face the wall, the wall will block off the wind, causing the cooling (or heating) efficiency to drop.



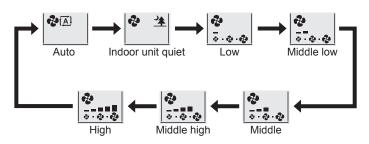
• If the flap is in the way, press (swing) on the remote controller to move the flap out of the way and then adjust the louvers.



To adjust the airflow rate setting

Press

• Each pressing of advances the airflow rate setting in sequence.

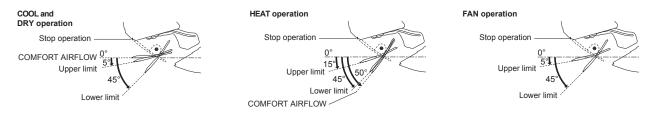


- When the airflow is set to " * ", indoor unit quiet operation will start and the noise from the unit will become quieter.
- In indoor unit quiet operation, the airflow rate is set to a weak level.
- If the temperature does not reach the desired point in the indoor unit quiet operation, change the airflow rate setting.
- In DRY mode, the airflow rate setting is not variable.

NOTE

Notes on the angles of the flap

• The flap swinging range depends on the operation. (See the figure.)



• If the air conditioner is operated in COOL or DRY operation with the flap kept stopped in the downward direction, the flap will automatically start operating in approximately an hour in order to prevent dew condensation.

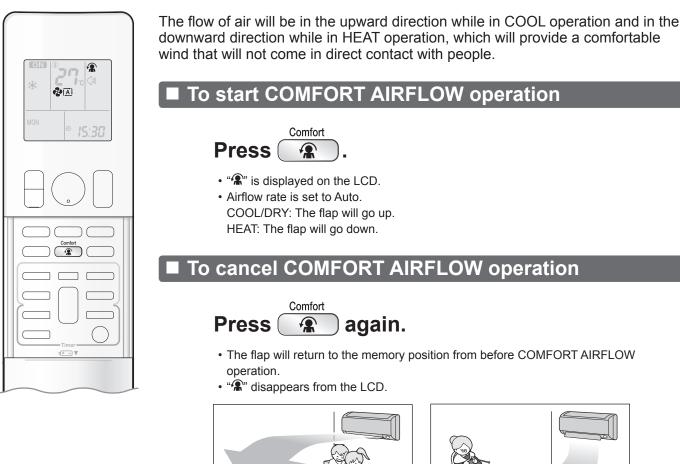
■ Note on airflow rate setting

• At smaller airflow rates, the cooling (heating) effect is also smaller.

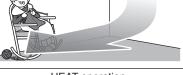
- Always use a remote controller to adjust the angles of the flap. If you attempt to move the flap and louvers forcibly with hand when they are swinging, the mechanism may be broken.
- Be careful when adjusting the louvers, since a fan is rotating inside the air outlet at a high speed.



COMFORT AIRFLOW Operation



COOL operation



HEAT operation

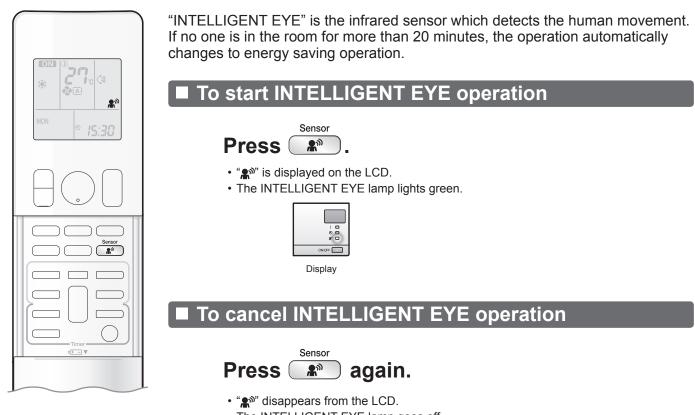
NOTE

■ Notes on COMFORT AIRFLOW operation

- The position of the flap will change, preventing air from blowing directly on the occupants of the room.
- POWERFUL operation and COMFORT AIRFLOW operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- The airflow rate will be set to Auto. If the up and down airflow direction is selected, the COMFORT AIRFLOW operation will be canceled.



INTELLIGENT EYE Operation

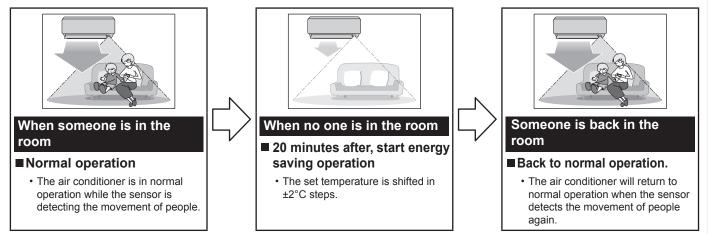


• The INTELLIGENT EYE lamp goes off.



INTELLIGENT EYE Operation

[Example]



INTELLIGENT EYE operation is useful for energy saving

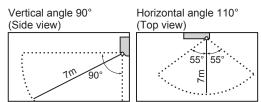
Energy saving operation

- · If no presence detected in the room for 20 minutes, the energy saving operation will start.
- This operation changes the temperature -2°C in HEAT / +2°C in COOL / +1°C in DRY operation from set temperature. When the room temperature exceeds 30°C, the operation changes the temperature +1°C in COOL / +1°C in DRY operation from set temperature.
- This operation decreases the airflow rate slightly in FAN operation only.

NOTE

Notes on INTELLIGENT EYE operation

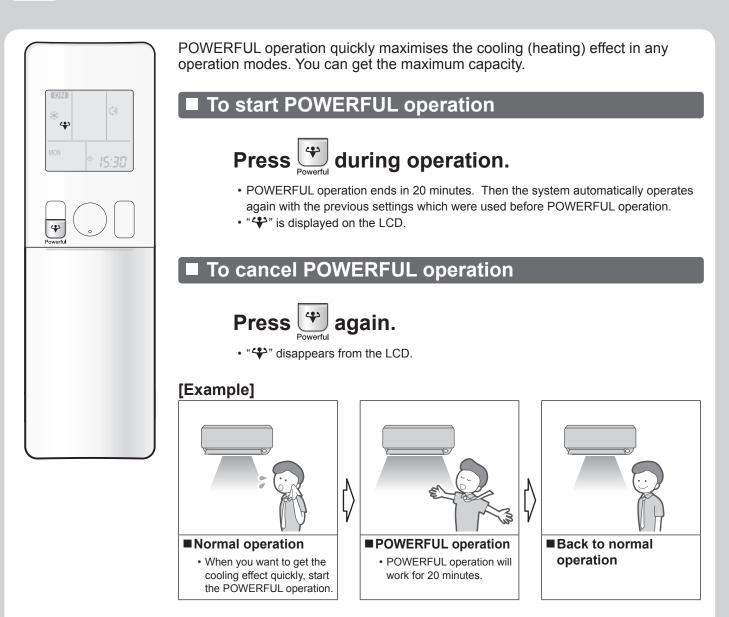
Application range is as follows.



- · Sensor may not detect moving objects further than 7m away. (Check the application range.)
- · Sensor detection sensitivity changes according to indoor unit location, the speed of passersby, temperature range, etc.
- The sensor also mistakenly detects pets, sunlight, fluttering curtains and light reflected off of mirrors as passersby.
- · INTELLIGENT EYE operation will not go on during POWERFUL operation.
- NIGHT SET mode Page 21 will not go on during use of INTELLIGENT EYE operation.

- Do not place large objects near the sensor.
- Also keep heating units or humidifiers outside the sensor's detection area. This sensor can detect undesirable objects.
- Do not hit or violently push the INTELLIGENT EYE sensor. This can lead to damage and malfunction.

POWERFUL Operation



NOTE

Notes on POWERFUL operation

- When using POWERFUL operation, there are some functions which are not available.
- POWERFUL operation cannot be used together with ECONO, COMFORT AIRFLOW or OUTDOOR UNIT QUIET operation. Priority is given to the function of whichever button is pressed last.
- POWERFUL operation can only be set when the unit is running. Pressing 🕐 causes the settings to be canceled, and the "🍄" disappears from the LCD.
- POWERFUL operation will not increase the capacity of the air conditioner if the air conditioner is already in operation with its maximum capacity demonstrated.
- In COOL and HEAT operation

To maximize the cooling (heating) effect, the capacity of outdoor unit is increased and the airflow rate is fixed to the maximum setting. The temperature and airflow settings are not variable.

In DRY operation

The temperature setting is lowered by 2.5°C and the airflow rate is slightly increased.

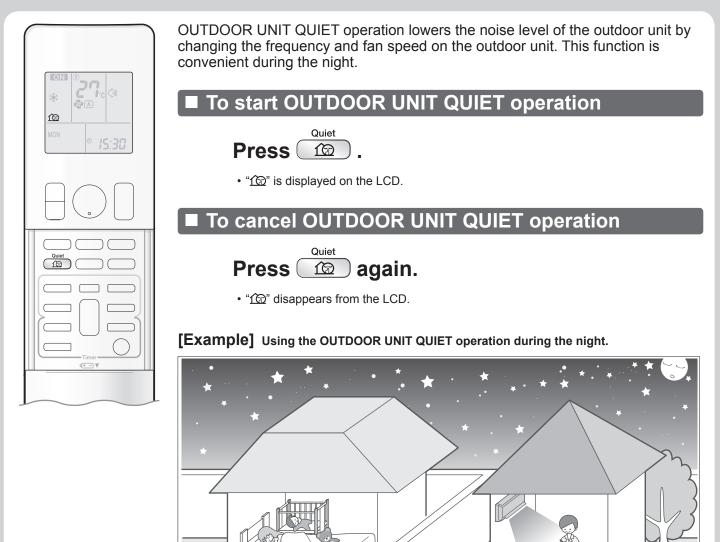
In FAN operation

The airflow rate is fixed to the maximum setting.

In AUTO operation

To maximize the cooling (heating) effect, the capacity of outdoor unit is increased and the airflow rate is fixed to the maximum setting.

OUTDOOR UNIT QUIET Operation



111

111

NOTE

■ Notes on OUTDOOR UNIT QUIET operation

• This function is available in COOL, HEAT, and AUTO operation. This is not available in FAN and DRY operation.

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ND.

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• POWERFUL operation and OUTDOOR UNIT QUIET operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.

111

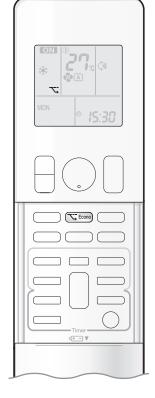
• The noise level of the outdoor unit will be lower.

This function is useful when you need to consider the noise for your neighbourhood.

- Even if the operation is stopped by using the remote controller or the indoor unit ON/OFF switch when using OUTDOOR UNIT QUIET operation, "120" will remain on the remote controller display.
- OUTDOOR UNIT QUIET operation will drop neither the frequency nor fan speed if they have been already dropped low enough.



ECONO Operation



ECONO operation is a function which enables efficient operation by limiting the maximum power consumption value.

This function is useful for cases in which attention should be paid to ensure a circuit breaker will not trip when the product runs alongside other appliances.

To start ECONO operation

Press **Econo** during operation.

• "
"
is displayed on the LCD.

To cancel ECONO operation

Press 🔽 Econo again.

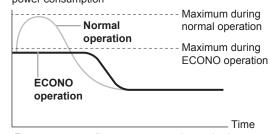
• "
 "
 " disappears from the LCD.

[Example]

Normal operation

 In case the air conditioner and other appliances which require high power consumption are used at the same time, a circuit breaker may trip if the air conditioner operates with its maximum capacity.

Running current and power consumption



ECONO operation



 The maximum power consumption of the air conditioner is limited by using ECONO operation.

The circuit breaker will hardly trip even if the air conditioner and other appliances are used at same time.

 This diagram is a representation for illustrative purposes only.
 The maximum running current and power consumption of the air conditioner in ECONO operation vary with the connecting outdoor unit.

From start up until set temperature is reached

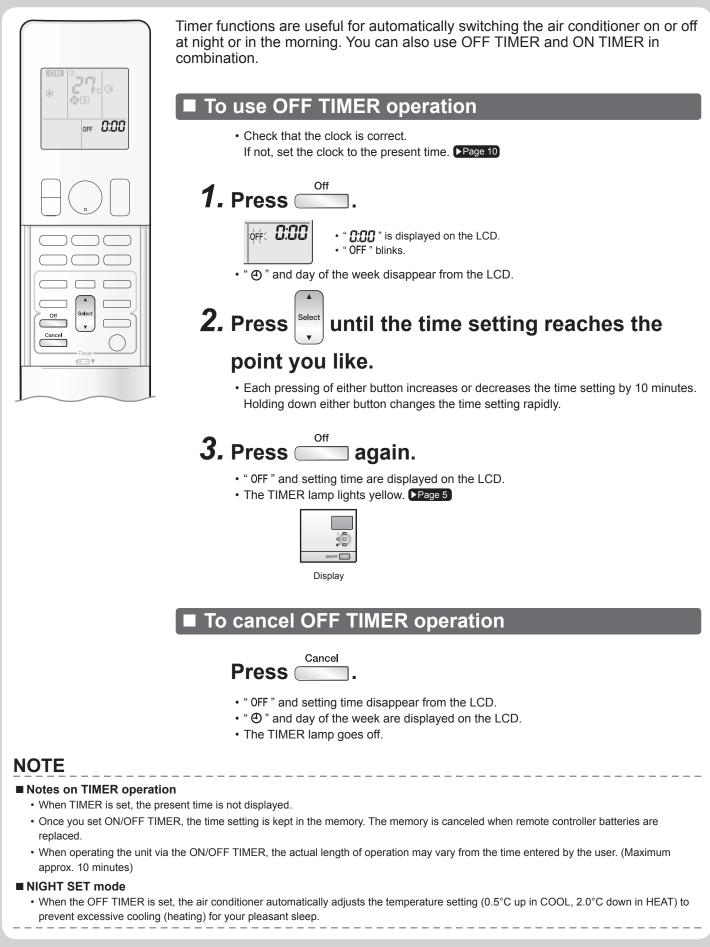
NOTE

■ Notes on ECONO operation

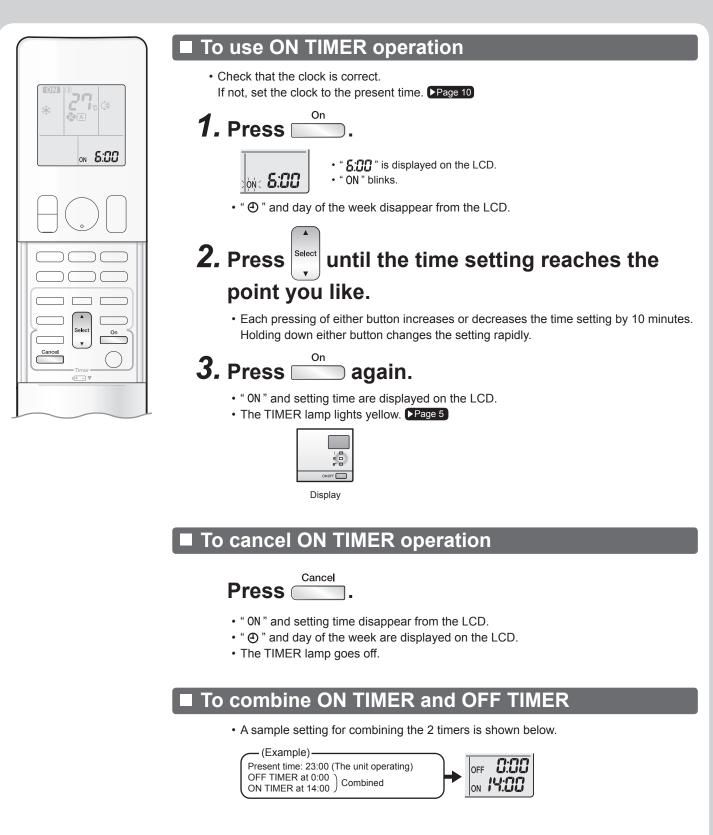
- ECONO operation can only be set when the unit is running. Pressing 🕐 causes the settings to be canceled, and the " \checkmark " disappears from the LCD.
- ECONO operation is a function which enables efficient operation by limiting the power consumption of the outdoor unit (operating frequency).
- ECONO operation functions in AUTO, COOL, DRY, and HEAT operation.
- POWERFUL and ECONO operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- If the level of power consumption is already low, ECONO operation will not drop the power consumption.



OFF TIMER Operation







NOTE

■ In the following cases, set the timer again.

- After a breaker has turned off.
- · After a power failure.
- · After replacing batteries in the remote controller.

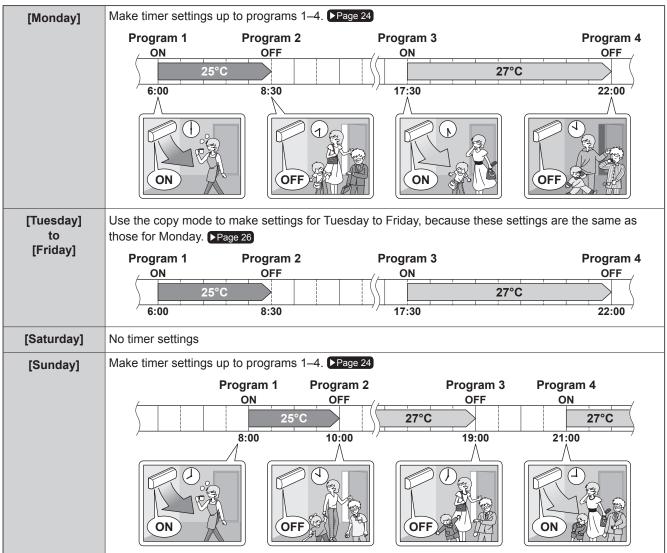


WEEKLY TIMER Operation

Up to 4 timer settings can be saved for each day of the week. It is convenient if the WEEKLY TIMER is set according to the family's life style.

Setting example of the WEEKLY TIMER

Example: The same timer settings are made for the week from Monday through Friday while different timer settings are made for the weekend.



• Up to 4 reservations per day and 28 reservations per week can be set in the WEEKLY TIMER. The effective use of the copy mode ensures ease of making reservations.

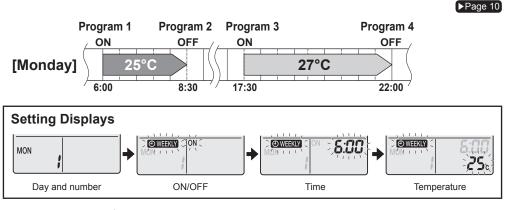
• The use of ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes. Furthermore, by using OFF-OFF-OFF settings, only the turn off time of each day can be set. This will turn off the air conditioner automatically if the user forgets to turn it off.



I To use WEEKLY TIMER operation

Setting mode

• Make sure the day of the week and time are set. If not, set the day of the week and time.



1. Press 🚔

- The day of the week and the reservation number of the current day will be displayed.
- 1 to 4 settings can be made per day.

2. Press to select the desired day of the week and reservation number.

• Pressing set changes the reservation number and the day of the week.

3. Press

• The day of the week and reservation number will be set.

• "OWEEKLY" and "ON" blink.

Next

4. Press

to select the desired mode.

• Pressing select changes "ON" or "OFF" setting in sequence.

Pressing \blacktriangle alternates the following items appearing on the LCD in rotational sequence.



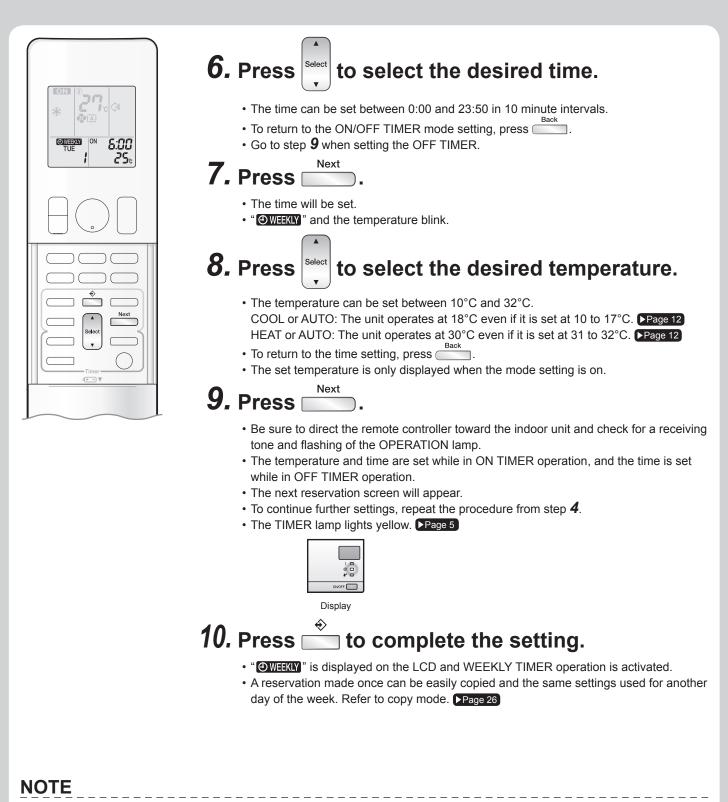
- In case the reservation has already been set, selecting "blank" deletes the reservation.
- Go to step **9** if "blank" is selected.
- To return to the day of the week and reservation number setting, press

5. Press

- The ON/OFF TIMER mode will be set.
- "OWEEKLY" and the time blink.

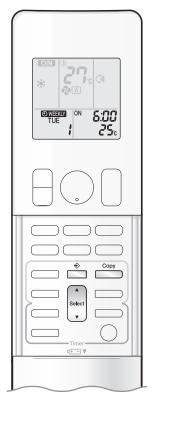


WEEKLY TIMER Operation



■ Notes on WEEKLY TIMER operation

- Do not forget to set the clock on the remote controller first. Page 10
- The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with WEEKLY TIMER. Other settings for ON TIMER are based on the settings just before the operation.
- Both WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will go into standby state, and "OWEEKLY" will disappear from the LCD. When ON/OFF TIMER is up, the WEEKLY TIMER will automatically become active.
- Shutting the breaker off, power failure, and other similar events will render operation of the indoor unit's internal clock inaccurate. Reset the clock. Page 10

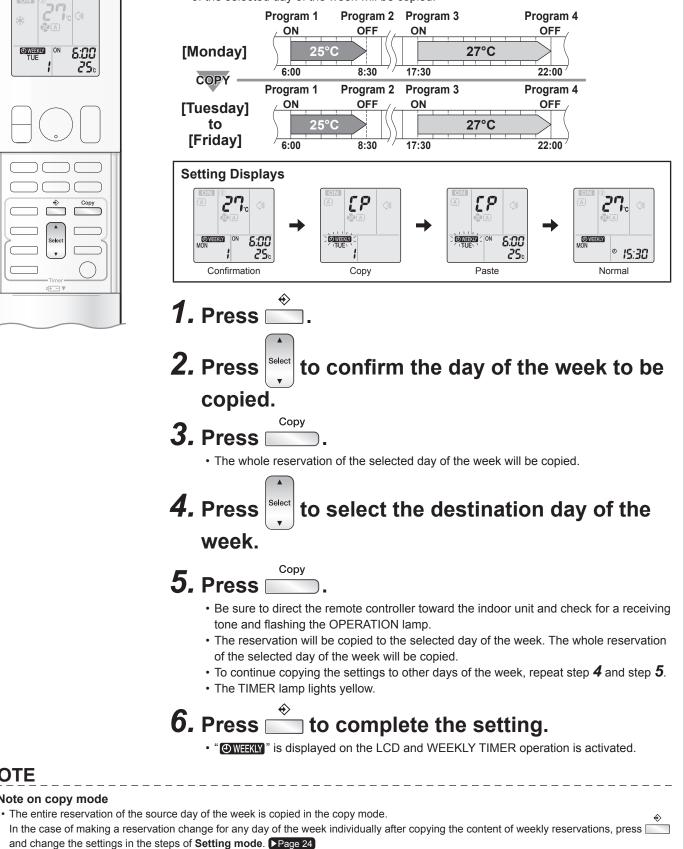


NOTE

Note on copy mode

Copy mode

• A reservation made once can be copied to another day of the week. The whole reservation of the selected day of the week will be copied.

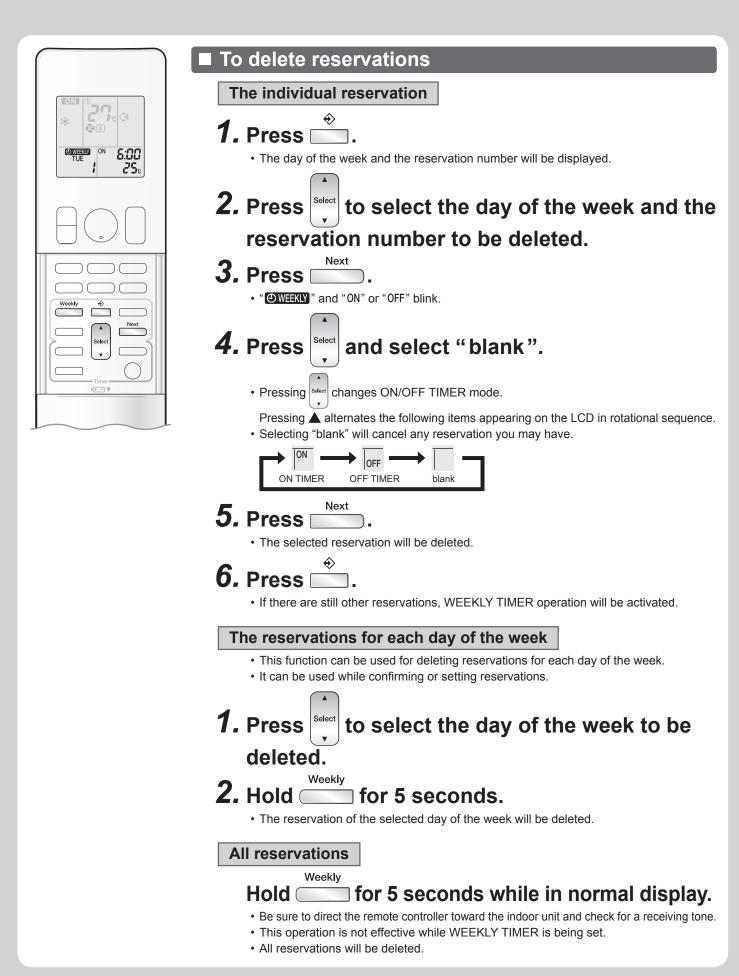




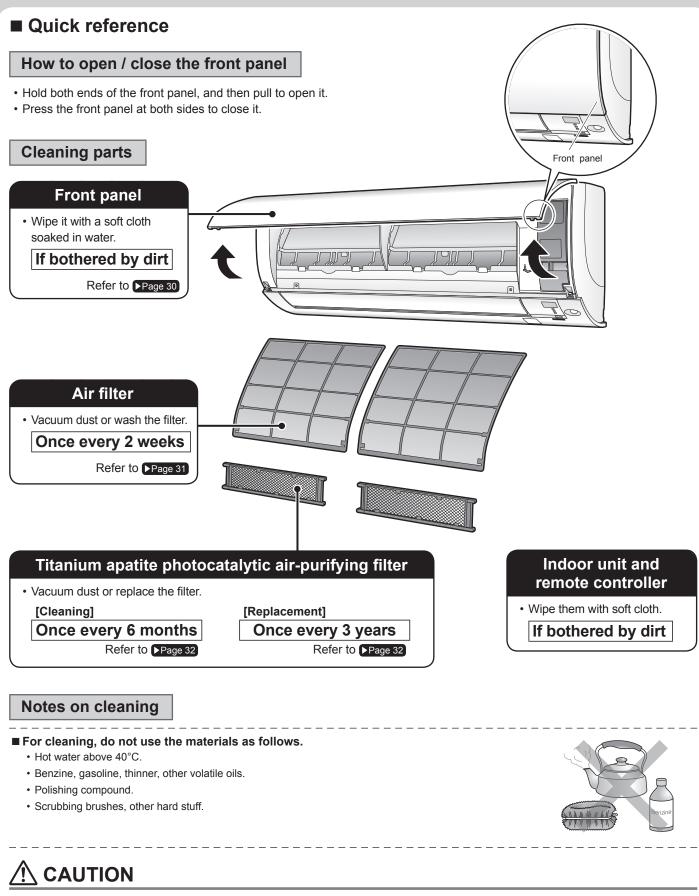
WEEKLY TIMER Operation

	Confirming a reservation
ON ()	The reservation can be confirmed.
	Setting Displays
1 25.	
	Normal Confirmation
	1. Press [↔] .
	• The day of the week and the reservation number of the current day will be displayed.
Weekly 🚸	
	2. Press to select the day of the week and the
Select	reservation number to be confirmed.
	Pressing select displays the reservation details.
	 To change the confirmed reserved settings, select the reservation number and press
	Next The mode is switched to setting mode. Go to setting mode step 2. ▶Page 24
	3. Press $\stackrel{ imes}{=}$ to exit confirming mode.
	<u> </u>
	To deactivate WEEKLY TIMER operation
	Weekly
	Press
	the LCD.
	 The "OWEEKLY" will disappear from the LCD. The TIMER lamp goes off.
	To reactivate the WEEKLY TIMER operation, press again.
	 If a reservation deactivated with size activated once again, the last reservation
	mode will be used.

If not all the reservation settings are reflected, deactivate the WEEKLY TIMER operation once. Then press again to reactivate the WEEKLY TIMER operation.



Care and Cleaning



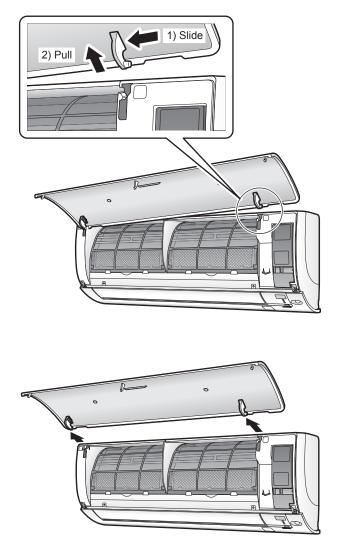
• Before cleaning, be sure to stop the operation and turn the breaker off.

• Do not touch the aluminium fins of the indoor unit. If you touch those parts, this may cause an injury.

Removing the front panel

1. Remove the front panel.

- Slide the front panel to either the left or right and pulling it toward you.
 - This will disconnect the rotation dowel on one side.
- Disconnect the front panel shaft on the other side in the same manner.

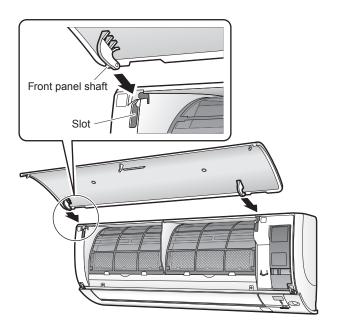


2. Clean the front panel.

- Wipe it with a soft cloth soaked in water.
- Only neutral detergent may be used.
- In case of washing the panel with water, wipe it with dry soft cloth, dry it up in the shade after washing.

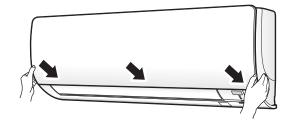
3. Attach the front panel.

• Align the front panel shaft on the left and right of the front panel with the slots, then push them all the way in.



· Close the front panel slowly.

• Press the front panel at both sides and the center.



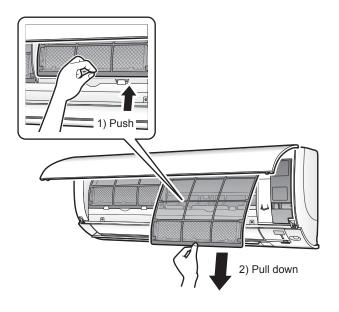
- · When removing or attaching the front panel, use a robust and stable stool and watch your steps carefully.
- When removing or attaching the front panel, support the panel securely with hand to prevent it from falling.
- After cleaning, make sure that the front panel is securely fixed.

Care and Cleaning

Air filter

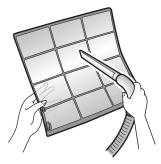
1. Pull out the air filters.

- Open the front panel.
- Push the filter tab at the center of each air filter a little upwards, then pull it down.



2. Wash the air filters with water or clean them with vacuum cleaner.

- Be sure to remove the titanium apatite photocatalytic air-purifying filter. Refer to titanium apatite photocatalytic air-purifying filter on the next page.
- It is recommended to clean the air filters every 2 weeks.

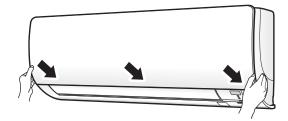


If the dust does not come off easily

• Wash the air filters with neutral detergent thinned with lukewarm water, then dry them up in the shade.



- **3.** Set the filters as they were and close the front panel.
 - Press the front panel at both sides and the center.

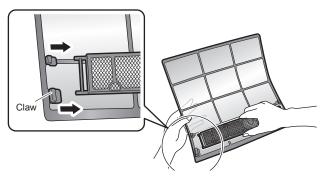


• Do not touch the aluminium fins by bare hand at the time of dismounting or mounting the filter.

■ Titanium apatite photocatalytic air-purifying filter

1. Take off the titanium apatite photocatalytic airpurifying filter.

- Open the front panel and pull out the air filters.
- Hold the recessed parts of the frame and unhook the 4 claws.



2. Clean or replace the titanium apatite photocatalytic airpurifying filter.

[Maintenance]

2-1 Vacuum dusts, and soak in cold or lukewarm water (avoid using warm or hot water) for about 10 to 15 minutes if dirt is heavy.

• Do not remove the filter from frame when washing with water.



2-2 After washing, shake off remaining water and dry in the shade.

• Since the material is made out of polyester, do not wring out the filter when removing water from it.

[Replacement]

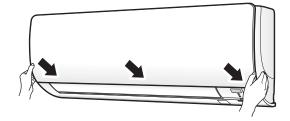
Remove the filter from the filter frame and attach a new one.



- Do not throw away the filter frame. Reuse the filter frame when replacing the titanium apatite photocatalytic air-purifying filter.
- Dispose of the old filter as non-flammable waste.

3. Set the filters as they were and close the front panel.

• Press the front panel at both sides and the center.



NOTE

- Operation with dirty filters:
- cannot deodorize the air,
- cannot clean the air,
- results in poor heating or cooling,
- may cause odour.
- · Dispose of old filters as non-flammable waste.
- To order titanium apatite photocatalytic air-purifying filter contact to the service shop there you bought the air conditioner.

Item	Titanium apatite photocatalytic air-purifying filter (without frame) 1 set	
Part No.	KAF970A46	

Care and Cleaning

Check the units

- Check that the base, stand and other fittings of the outdoor unit are not decayed or corroded.
- Check that nothing blocks the air inlets and the outlets of the indoor unit and the outdoor unit.
- Check that the drain comes smoothly out of the drain hose during COOL or DRY operation.
- If no drain water is seen, water may be leaking from the indoor unit. Stop operation and consult the service shop if this is the case.

Before a long idle period

- **1.** Operate the FAN only for several hours on a fine day to dry out the inside.
 - Press Mode and select " Press Mode and Pres
 - Press () and start the operation.
- **2.** After operation stops, turn off the breaker for the room air conditioner.
- **3.** Clean the air filters and set them again.

4. Take out batteries from the remote controller.

■ We recommend periodical maintenance

- In certain operating conditions, the inside of the air conditioner may get foul after several seasons of use, resulting in poor performance. It is recommended to have periodical maintenance by a specialist aside from regular cleaning by the user.
- For specialist maintenance, contact the service shop where you bought the air conditioner.
- The maintenance cost must be borne by the user.

Important information regarding the refrigerant used

- This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Refrigerant type:**R32** GWP⁽¹⁾ value:**675**
- (1) GWP = global warming potential
- Periodical inspections for refrigerant leaks may be required depending on European or local legislation. Please contact your local dealer for more information.

Troubleshooting

These cases are not troubles.

• The following cases are not air conditioner troubles but have some reasons. You may just continue using it.

Indoor unit

The flap does not start swinging immediately.

• The air conditioner is adjusting the position of the flap. The flap will start moving soon.

The air conditioner stops generating airflow during operation.

 Once the set temperature is reached, the airflow rate is reduced and operation stopped in order to avoid generating cool airflow (during heating) or in order to keep the humidity from rising (during cooling).
 Operation will resume automatically when the indoor temperature rises or falls.

Operation does not start soon.

- When "ON/OFF" button was pressed soon after operation was stopped.
- When the mode was reselected.
- This is to protect the air conditioner. You should wait for about 3 minutes.

The HEAT operation stops suddenly and a flowing sound is heard.

• The outdoor unit is taking away the frost. The HEAT operation starts after the frost on the outdoor unit is removed. You should wait for about 4 to 12 minutes.

A sound is heard.

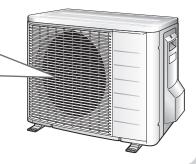
■ A sound like a flow of water

- This sound is generated because the refrigerant in the air conditioner is flowing.
- This is a pumping sound of the water in the air conditioner and heard when the water is pumped out from the air conditioner in cooling or drying operation.
- The refrigerant flows in the air conditioner even if the air conditioner is not working when the indoor units in other rooms are in operation.
- Blowing sound
- This sound is generated when the flow of the refrigerant in the air conditioner is switched over.
- Ticking sound
- This sound is generated when the size of the air conditioner slightly expands or shrinks as a result of temperature changes.
- Whistling sound
- This sound is generated when refrigerant flows during defrosting operation.
- Clicking sound during operation or idle time
- This sound is generated when the refrigerant control valves or the electrical parts operate.
- Clopping sound
- This sound is heard from the inside of the air conditioner when the exhaust fan is activated while the room doors are closed. Open the window or turn off the exhaust fan.

Outdoor unit

The outdoor unit emits water or steam.

- In HEAT operation
- The frost on the outdoor unit melts into water or steam when the air conditioner is in defrost operation.
- In COOL or DRY operation
- Moisture in the air condenses into water on the cool surface of outdoor unit piping and drips.



Troubleshooting

• Troubleshooting measures are classified into the following two types on a remedial basis. Take an appropriate measure according to the symptom.



Not trouble

• These cases are not troubles.



Check

• Please check again before calling a repair person.

The air conditioner does not operate. (OPERATION lamp is off.)

- Hasn't a breaker turned off or a fuse blown?
- Isn't it a power failure?
- · Are batteries set in the remote controller?
- · Is the timer setting correct?



Cooling (Heating) effect is poor.

- Are the air filters clean?
- Is there anything to block the air inlet or the outlet of the indoor and the outdoor units?
- Is the temperature setting appropriate?
- Are the windows and doors closed?
- Are the airflow rate and the airflow direction set appropriately?



An abnormal functioning happens during operation.

• The air conditioner may malfunction with lightning or radio waves. Turn the breaker off, turn it on again and try operating the air conditioner with the remote controller.



Operation stopped suddenly. (OPERATION lamp flashes.)

- Are the air filters clean? Clean the air filters.
- Is there anything to block the air inlet or the outlet of the indoor and the outdoor units?
- Turn the bleaker off and take all obstacles away. Then turn it on again and try operating the air conditioner with the remote controller. If the lamp still flashes, call the service shop where you bought the air conditioner.



Operation stopped suddenly. (OPERATION lamp is on.)

 For system protection, the air conditioner may stop operating on a sudden large voltage fluctuation. It automatically resumes operation in about 3 minutes.



Mist comes out of the indoor unit.

- This happens when the air in the room is cooled into mist by the cold airflow during COOL operation.
- This is because the air in the room is cooled by the heat exchanger and becomes mist during defrost operation.





Hot air does not flow out soon after the start of HEAT operation.

• The air conditioner is warming up. You should wait for 1 to 4 minutes. (The system is designed to start discharging air only after it has reached a certain temperature.)



The ON/OFF TIMER does not operate according to the settings.

 Check if the ON/OFF TIMER and the WEEKLY TIMER are set to the same time.
 Change or deactivate the settings in the WEEKLY TIMER. Page 23



Remote controller does not work properly.

- No remote controller signals are displayed.
- The remote controller sensitivity is low.
- The display is low in contrast or blacked out.
- The display runs out of control.
- The batteries are dying and the remote controller is malfunctioning. Replace all the batteries with new, size AAA.LR03 (alkaline). For details, refer to **To set the batteries** of this manual. Page 9



The outdoor fan rotates while the air conditioner is not in operation.

- After operation is stopped
- The outdoor fan continues rotating for another 60 seconds for system protection.
- While the air conditioner is not in operation
- When the outdoor temperature is very high, the outdoor fan starts rotating for system protection.



The indoor unit gives out odour.

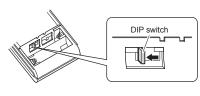
• This happens when smells of the room, furniture, or cigarettes are absorbed into the unit and discharged with the airflow.

(If this happens, we recommend you to have the indoor unit washed by a technician. Consult the service shop where you bought the air conditioner.)



HEAT operation cannot be selected, even though the unit is heat pump model.

• Slide the DIP switch to the left as shown in the illustration so that the HEAT operation can be selected with the "MODE" button.





Troubleshooting

Call the service shop immediately

- When an abnormality (such as a burning smell) occurs, stop operation and turn the breaker off.
 - · Continued operation in an abnormal condition may result in troubles, electric shocks or fire.
 - Consult the service shop where you bought the air conditioner.
- Do not attempt to repair or modify the air conditioner by yourself.
 - · Incorrect work may result in electric shocks or fire.
 - · Consult the service shop where you bought the air conditioner.

If one of the following symptoms takes place, call the service shop immediately.

- The power cord is abnormally hot or damaged.
- An abnormal sound is heard during operation.
- The safety breaker, a fuse, or the earth leakage breaker cuts off the operation frequently.
- · A switch or a button often fails to work properly.
- There is a burning smell.
- Water leaks from the indoor unit.

Turn the breaker off and call the service shop.



After a power failure

• The air conditioner automatically resumes operation in about 3 minutes. You should just wait for a while.

Lightning

• If lightning may strike the neighbouring area, stop operation and turn the breaker off for system protection.

Disposal requirements



Your product and the batteries supplied with the controller are marked with this symbol. This symbol means that electrical and electronic products and batteries shall not be mixed with unsorted household waste. For batteries, a chemical symbol can be printed beneath the symbol. This chemical symbol means that the battery contains a heavy metal above a certain concentration. Possible chemical symbols are:

■ Pb: lead (>0.004%)

Do not try to dismantle the system yourself: the dismantling of the product, treatment of the refrigerant, of oil and of other parts must be done by a qualified installer in accordance with relevant local and national legislation.

Units and waste batteries must be treated at a specialized treatment facility for re-use, recycling and recovery. By ensuring correct disposal, you will help to prevent potential negative consequences for the environment and human health. Please contact the installer or local authority for more information.



■ Fault diagnosis by remote controller

• The remote controller can receive a corresponding error code according to the fault from the indoor unit.

- **1.** When is held down for 5 seconds, a "CC" indication blinks on the temperature display section.
- 2. Press repeatedly until a continuous beep is produced.

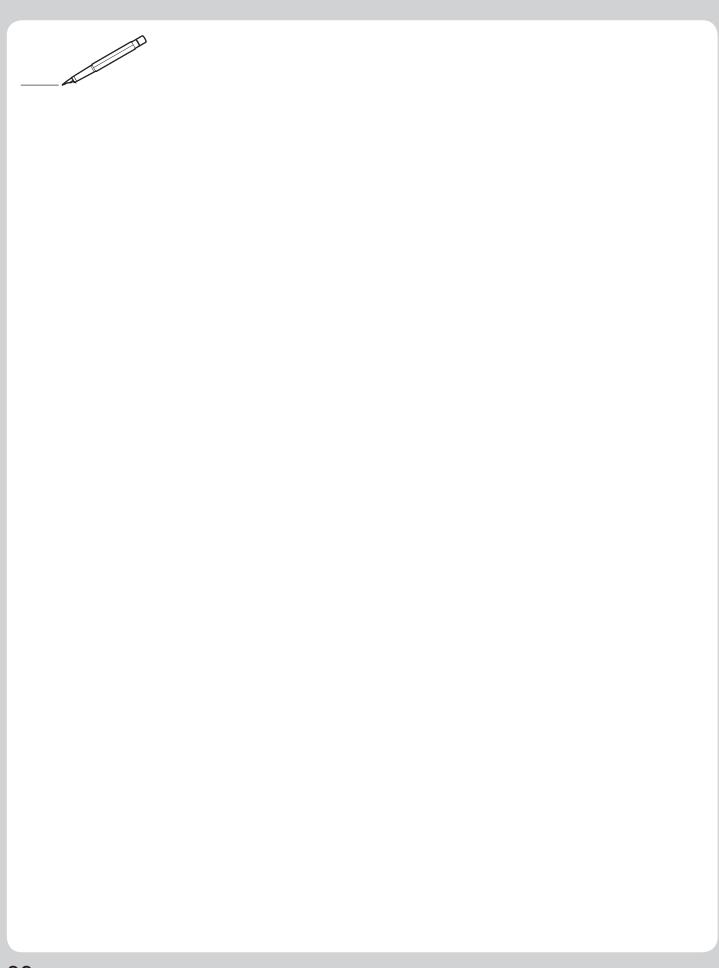
• The code indication changes as shown below, and notifies with a long beep.

	CODE	MEANING
	00	NORMAL
	UA	INDOOR-OUTDOOR UNIT COMBINATION FAULT
SYSTEM	U0	REFRIGERANT SHORTAGE
	U2	DROP VOLTAGE OR MAIN CIRCUIT OVERVOLTAGE
	U4	FAILURE OF TRANSMISSION (BETWEEN INDOOR UNIT AND OUTDOOR UNIT)
	A1	INDOOR PCB DEFECTIVENESS
INDOOR	A5	HIGH PRESSURE CONTROL OR FREEZE-UP PROTECTOR
UNIT	A6	FAN MOTOR FAULT
UNIT	C4	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
	C9	FAULTY SUCTION AIR TEMPERATURE SENSOR
	EA	COOLING-HEATING SWITCHING ERROR
	E1	CIRCUIT BOARD FAULT
	E5	OL STARTED
	E6	FAULTY COMPRESSOR START UP
	E7	DC FAN MOTOR FAULT
	F3	HIGH TEMPERATURE DISCHARGE PIPE CONTROL
	F6	HIGH PRESSURE CONTROL (IN COOLING)
OUTDOOR	H0	SENSOR FAULT
UNIT	H6	OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR
ONIT	H8	DC CURRENT SENSOR FAULT
	H9	FAULTY SUCTION AIR TEMPERATURE SENSOR
	J3	FAULTY DISCHARGE PIPE TEMPERATURE SENSOR
	J6	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
	L3	ELECTRICAL PARTS HEAT FAULT
	L4	HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK
	L5	OUTPUT OVERCURRENT
	P4	FAULTY INVERTER CIRCUIT HEATSINK TEMPERATURE SENSOR

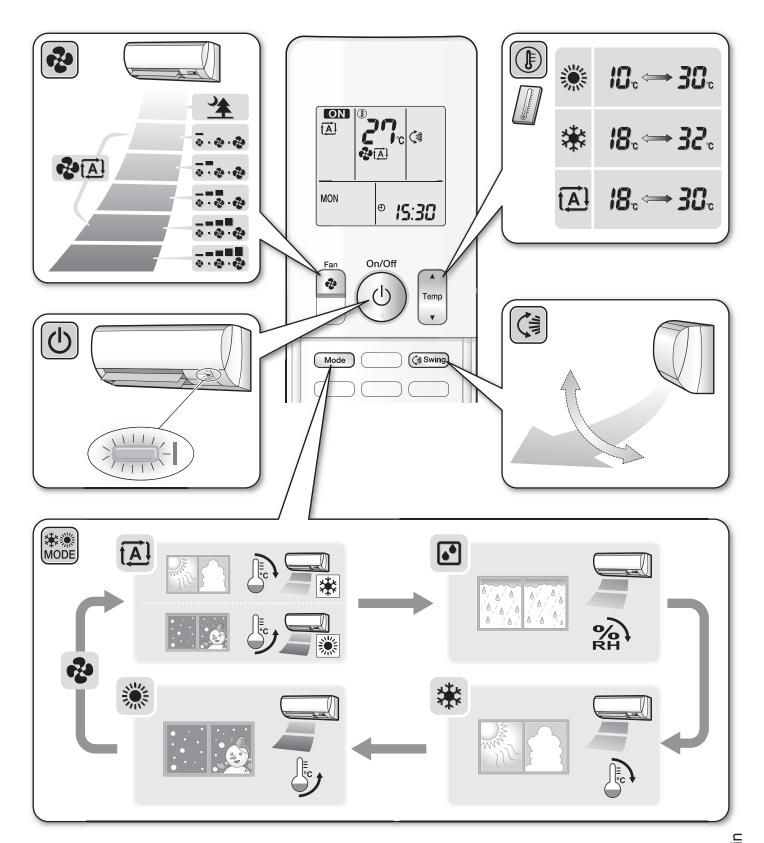
NOTE

• A short beep and two consecutive beeps indicate non-corresponding codes.

• To cancel the code display, hold for 5 seconds. The code display also cancels itself if the button is not pressed for 1 minute.



Quick reference



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