

**DAIKIN**

# INSTALLATION MANUAL

## R410A Split Series



### INVERTER Models

**FTXS50FV1B     FTKS50FV1B**

**FTXS60FV1B     FTKS60FV1B**

**FTXS71FV1B     FTKS71FV1B**

### NON-INVERTER Models

**FTYN50FV1B     FTN50FV1B**

**FTYN60FV1B     FTN60FV1B**

Installation manual  
R410A Split series

**English**

Installationsanleitung  
Split-Baureihe R410A

**Deutsch**

Manuel d'installation  
Série split R410A

**Français**

Montagehandleiding  
R410A Split-systeem

**Nederlands**

Manual de instalación  
Serie Split R410A

**Español**

Manuale d'installazione  
Serie Multiambienti R410A

**Italiano**

Εγχειρίδιο εγκατάστασης  
διαιρούμενης σειράς R410A

**Ελληνικά**

Manual de Instalação  
Série split R410A

**Portugues**

Руководство по монтажу  
Серия R410A с раздельной установкой

**Русский**

Montaj kılavuzları  
R410A Split serisi

**Türkçe**

CE - DECLARATION-OF-CONFORMITY  
 CE - KONFORMITÄTSEKHLARUNG  
 CE - DECLARATION-DE-CONFORMITE  
 CE - CONFORMITEITSVERKLARING

CE - DECLARACION-DE-CONFORMIDAD  
 CE - DICHIAZIONE-DE-CONFORMITA  
 CE - ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ

CE - DECLARACÃO-DE-CONFORMIDADE  
 CE - ЗАРЯВЛЕНІЕ-О-СОТВѢТСТВІИ  
 CE - ОПВѢДІСЕЛСЬКІЯКЛЕРІНГ  
 CE - FÖRSÄKRAN-OM-ÖVERENSÄMMEELSE

CE - ERKLÄRUNG OM-SÄMVISAR  
 CE - ІЛМОІТУС-ҮНДЕНМІКІАІСУІДЕСТА  
 CE - DEKLARACJA-ZGODNOSCI  
 CE - DECLARATE-DE-CONFORMITATE

CE - ZJAWA O SKLADENOSCI  
 CE - VASTAVUŠDEKLARATSIOON  
 CE - DEKLARACIJA-3A-C'ŠOTBETCTBIE  
 CE - ATITIKTIES-DEKLARACIJA  
 CE - ATBILSTĪBAS-DEKLARACIJA  
 CE - VYHLÁŠENIE-ZHODY  
 CE - UYUMULULUK-BİLDİRİSİ

CE - ZJAWA O SKLADENOSCI  
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 CE - UYUMULULUK-BİLDİRİSİ

**DAIKIN INDUSTRIES, LTD.**

- 01 declares under its sole responsibility that the air conditioning models to which this declaration relates:
  - 02 erklärt auf seine alleinige Verantwortung daß die Modelle der Klimaanlage für die diese Erklärung bestimmt ist:
  - 03 déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclaration:
  - 04 verklaart hierbij op eigen exclusieve verantwoordelijkheid dat de airconditioning units waarop deze verklaring betrekking heeft:
  - 05 declara bajo su única responsabilidad que los modelos de aire acondicionado a los cuales hace referencia la declaración:
  - 06 dichiara sotto sua responsabilità che i condizionatori modello a cui è riferita questa dichiarazione:
  - 07 δηλώνει με αποκλειστική της ευθύνη ότι το προϊόν της κλιματιστικού ομαδικού, στο οποίο αναφέρεται η παρούσα δήλωση:
  - 08 заявляет, исключительно под своей ответственностью, что модели кондиционеров воздуха, к которым относится настоящее заявление:
  - 09 заявляє, виключно під своєю відповідальністю, що моделі кондиціонерів повітря, к которым отноститься настящее заявлення:
- FTKS50FV1B, FTKS60FV1B, FTKS71FV1B,  
 FTXS50FV1B, FTXS60FV1B, FTKS71FV1B,  
 FTYN50FV1B, FTYN60FV1B, FTNS0FV1B, FTN60FV1B**
- 01 are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions:
  - 02 werden folgenden Normen) oder einem anderen Normdokument oder -dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie gemäß unseren Anweisungen eingesetzt werden:
  - 03 sont conformes à la(ux) norme(s) ou autre(s) document(s) normatif(s) pour autant qu'ils soient utilisés conformément à nos instructions:
  - 04 conform de volgende norm(en) of één of meer andere bindende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig onze instructies:
  - 05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones:
  - 06 sono conformi a)l) seguente(i) document(i) o altro(i) document(i)) a carattere normativo, a patto che vengano usati in conformità alle nostre istruzioni:
  - 07 эти условия не той) аколубод(и) промуд(и) и длоу сыропод(и) канонуююу, уно тив пруюноубон от хурпуюооуоуоуа оубуюоа не тис оубыис, юос:

**EN60335-2-40,**

- 10 under tagtägelse af bestemmelserne i:
- 11 enligt villkoren i:
- 12 gilt i henhold til bestemmelserne i:
- 13 nõudatakse krõpveisi na:
- 14 za dodzani maáryksá:
- 15 sjúglund, las disposiciones de:
- 16 prema odredbama:
- 17 kóveti áizj:
- 18 zgodnie z postanowieniami Dyrektyw:
- 19 in urma prevederilor:

- 01 Note \* as set out in the Technical Construction File **Daikin.TCF015** and judged positively by **KEIMA** according to the Certificate **74736-KROEIMC97-4957**.
- 02 Hinweis \* wie in der Technischen Konstruktionsakte **Daikin.TCF015** aufgeführt und von **KEIMA** positiv ausgedeutet gemäß Zertifikat **74736-KROEIMC97-4957**.
- 03 Remarque \* tel que stipulé dans le Fichier de Construction Technique **Daikin.TCF015** et jugé positivement par **KEIMA** conformément au Certificat **74736-KROEIMC97-4957**.
- 04 Bemerk \* zoals vermeld in het Technisch Constructiedossier **Daikin.TCF015** en in orde bevonden door **KEIMA** overeenkomstig Certificaat **74736-KROEIMC97-4957**.
- 05 Nota \* tal como se expone en el Archivo de Construcción Técnica **Daikin.TCF015** y juzgado positivamente por **KEIMA** según el Certificado **74736-KROEIMC97-4957**.
- 06 Nota \* delineato nel File Tecnico di Costruzione **Daikin.TCF015** e giudicato positivamente da **KEIMA** secondo il Certificato **74736-KROEIMC97-4957**.
- 07 Σημείωση \* όπως προορίζεται στο Αρχείο Τεχνικό Κατασκευής **Daikin.TCF015** και κρίνεται θετικά από το **KEIMA** σύμφωνα με το Πρωτόκολλο **74736-KROEIMC97-4957**.
- 08 Nota \* tal como establecido no Ficheiro Técnico de Construção **Daikin.TCF015** e com o parecer positivo de **KEIMA** de acordo com o Certificado **74736-KROEIMC97-4957**.
- 09 Примечание \* как указано в Досье технического построения **Daikin.TCF015** и в соответствии с положительным решением **KEIMA** согласно Сертификату **74736-KROEIMC97-4957**.

- 10 **OK** erklærer under eneansvar, at klimaanlægsmodelerne, som denne deklARATION vedrører:
- 11 **S** deklarerer i egenegskap, at luftkonditioneringsmodelerne som berøres af denne deklARATION inderbét ar:
- 12 **X** erklærer et fulledende ansvar for at de luftkonditioneringsmodeler som berøres af denne deklARATION inderbeber ar:
- 13 **OK** ilmoittaa yksinomaan omalla vastuullaan, että tämän ilmastuksen tarkoitukselliset mallit ja mallit, joihin ne viittaavat, ovat turvallisia ja toimivia.
- 14 **S** prohlašuje ve své plné odpovědnosti, že modely klimatizace, k nimž se tato prohlášení vztahuje:
- 15 **X** zjavuje pod plikúúvnoú vlastnom odgovornosú, da su modeli klima uređaja na koje se ova zjava odnosi:
- 16 **X** leles feleálsággé íudatálan kijelenti, hogy a klimatberendezés modellek, melyekre e nyilatkozat vonatkozik:
- 17 **S** deklarije na vlastnu odgovornost, da su modeli klimatizatorn, kúrhýj doúvny nínijszja deklaracija:
- 18 **OK** deklariir pe proprie răspundere că aparatele de aer condiționat la care se referă această declarație:

- 19 **S** z svo odgovornostjo zjavlja, da so modeli klimatskih naprav, na katere se zjava nanaša:
- 20 **OK** kinnitab oma täieliku vastutuse, et käsitsete deklaratsioonid alla kuuluvad kliimaseadmete mudelid:
- 21 **X** deklariir na savo otrovopnost, že modelni klimatska instalacija, za koro se ohača zati deklaracija:
- 22 **OK** visítke savo áasakonyne seklaba, kad oro kondicionavnimo přeiasu modeliai, kuriems yra laikoma ši deklaracija:
- 23 **S** ar plnu atbildību apliecinu, ka tālāk uzskaitito modeļu gaisa kondicionāēji, uz kuriem attiecas šī deklarācija:
- 24 **S** vyhláše na vlastnú zodpovednosť, že tieto klimatizačné modely, na ktoré sa vzťahuje toto vyhlásenie:
- 25 **OK** lamaneu kendi sornulimulugunda olnak izere bu bilirimni igli olđuğu, klima modelerinin aşğıdaki gibi odđugunu beyan eder:

- 08 estão em conformidade com a)l) seguinte(s) norma(s) ou outra(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo com as nossas instruções:
- 09 соответствуют следующим стандартам или другим нормативным документам, при условии их использования согласно нашим инструкциям:
- 10 overholder følgende standard(er) eller andre/andre retningsgivende dokument(er), forudsat at disse anvendes i henhold til vore instrukser:
- 11 respektive utrustning är utförd i överensstämmelse med och följer följande standard(er) eller andra normgivande dokument, under förutsättning att användning sker i överensstämmelse med våra instruktioner:
- 12 respektive usúry er i óverensstemmelse med folgende standard(er) eller andre normgivende dokument(er), under forúsetning av at disse brukes i henhold til våre instruksjer:
- 13 istavazat searavien standarden ja muiden objektivisten dokumentien vastimukissa edellytäen, että niitä käytetään ohjeiden mukaisesti:
- 14 za predpókladu, že sou využívaný v souladu s našimi pokyny, odpovídají následujícím normám nebo normativním dokumentům:
- 15 u skladu sa slediacimi standardmi(na) ili drugim normativnim dokumentom(na), uz uvjet da se oni u skladu s našim uputama:

**Low Voltage 73/23/EEC  
 Machinery Safety 98/37/EEC  
 Electromagnetic Compatibility 89/336/EEC \***

- 01 Directives, as amended.
- 02 Direktiven, genait Änderung.
- 03 Directives, telles que modifiées.
- 04 Richtlijnen, zoals geamendado.
- 05 Directives, según lo emmendado.
- 06 Directive, come da modifia.
- 07 Ohýuvú, omak z ovou úrononóbeí.
- 08 Directivas, conforme alteração em.
- 09 Директивa, о измененa.
- 10 Direktiver, med senere ændringer.
- 11 Direktiv, med foretægts ændringar.
- 12 Direktiv, med forbetale endringar.
- 13 Direktive, salaisira kuin ne ovat muutettuna.
- 14 v plátemn zření.
- 15 Snjemnice, kako je izmjenjeno.
- 16 irabavly(ek) is modusabak renelkezésel.
- 17 z póhnyveis, o zmenenim naprav.
- 18 Direktivelor, cu amendamentele respective.
- 19 Opomba \* kaj je doobeno v tehnični map **Daikin.TCF015** in odobeno s strani **KEIMA** v skladu s certifikatom **74736-KROEIMC97-4957**.
- 20 Märkus \* nagu on päätatud tehnilises dokumentatsioonis **Daikin.TCF015** ja heaks kiitnud **KEIMA** järgi vastavalt sertifikaadile **74736-KROEIMC97-4957**.
- 21 Zabeleška \* certifikat **74736-KROEIMC97-4957**.
- 22 Pastaba \* kaip nurolyva techninė konstrukcijos byloje **Daikin.TCF015** ir patvirtinta **KEIMA** pagal pažymėjimą **74736-KROEIMC97-4957**.
- 23 Piszèmes \* ka noteiks tehniska dokumentacija **Daikin.TCF015**, atbilstosi **KEIMA** pozitivajam íenunam ko apliecina sertifikatu **74736-KROEIMC97-4957**.
- 24 Poznámka \* ako je izloženo u Databazi o tehnioki konstrukci **Daikin.TCF015** a káline posúdene **KEIMA** podľa Certifikatu **74736-KROEIMC97-4957**.
- 25 Not \* **Daikin.TCF015** tehnik Yap Dusayısında belirtilmiş gibi ve **74736-KROEIMC97-4957** sertifikasına göre **KEIMA** tarafından olumlu olarak deęerlendirilmiştir.



*A. Murata*

Noboru Murata  
 Manager Quality Control Department  
 Shiga, 1st of Nov. 2006

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 Kita-ku, Osaka, 530-8923 Japan




# Safety Precautions

- Read these Safety Precautions carefully to ensure correct installation.
- This manual classifies the precautions into WARNING and CAUTION.  
Be sure to follow all the precautions below: they are all important for ensuring safety.





 **WARNING**.....Failure to follow any of WARNING is likely to result in such grave consequences as death or serious injury.



 **CAUTION**.....Failure to follow any of CAUTION may result in grave consequences in some cases.

- The following safety symbols are used throughout this manual:

 Be sure to observe this instruction.	 Be sure to establish an earth connection.	 Never attempt.
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- After completing installation, test the unit to check for installation errors. Give the user adequate instructions concerning the use and cleaning of the unit according to the Operation Manual.

 <b>WARNING</b>	
• Installation should be left to the dealer or another professional. Improper installation may cause water leakage, electrical shock, or fire.	
• Install the air conditioner according to the instructions given in this manual. Incomplete installation may cause water leakage, electrical shock, or fire.	
• Be sure to use the supplied or specified installation parts. Use of other parts may cause the unit to come to lose, water leakage, electrical shock, or fire.	
• Install the air conditioner on a solid base that can support the weight of the unit. An inadequate base or incomplete installation may cause injury in the event the unit falls off the base.	
• Electrical work should be carried out in accordance with the installation manual and the national electrical wiring rules or code of practice. Insufficient capacity or incomplete electrical work may cause electrical shock or fire.	
• Be sure to use a dedicated power circuit. Never use a power supply shared by another appliance.	
• For wiring, use a cable length enough to cover the entire distance with no connection. Do not use an extension cord. Do not put other loads on the power supply, use a dedicated power circuit. (Failure to do so may cause abnormal heat, electric shock or fire.)	
• Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the interconnecting wires so their terminals receive no external stresses. Incomplete connections or clamping may cause terminal overheating or fire.	
• After connecting interconnecting and supply wiring be sure to shape the cables so that they do not put undue force on the electrical covers or panels. Install covers over the wires. Incomplete cover installation may cause terminal overheating, electrical shock, or fire.	
• If any refrigerant has leaked out during the installation work, ventilate the room. (The refrigerant produces a toxic gas if exposed to flames.)	
• After all installation is complete, check to make sure that no refrigerant is leaking out. (The refrigerant produces a toxic gas if exposed to flames.)	
• When installing or relocating the system, be sure to keep the refrigerant circuit free from substances other than the specified refrigerant (R410A), such as air. (Any presence of air or other foreign substance in the refrigerant circuit causes an abnormal pressure rise or rupture, resulting in injury.)	
• During pump-down, stop the compressor before removing the refrigerant piping. If the compressor is still running and the shut-off valve is open during pump-down, air will be sucked in when the refrigerant piping is removed, causing abnormal pressure in the freezer cycle which will lead to breakage and even injury.	
• During installation, attach the refrigerant piping securely before running the compressor. If the compressor is not attached and the shut-off valve is open during pump-down, air will be sucked in when the compressor is run, causing abnormal pressure in the freezer cycle which will lead to breakage and even injury.	
• Be sure to establish an earth. Do not earth the unit to a utility pipe, arrester, or telephone earth. Incomplete earth may cause electrical shock, or fire. A high surge current from lightning or other sources may cause damage to the air conditioner.	
• Be sure to install an earth leakage breaker. Failure to install an earth leakage breaker may result in electric shocks, or fire.	

 <b>CAUTION</b>	
• Do not install the air conditioner in a place where there is danger of exposure to inflammable gas leakage. If the gas leaks and builds up around the unit, it may catch fire.	
• Establish drain piping according to the instructions of this manual. Inadequate piping may cause flooding.	
• Tighten the flare nut according to the specified method such as with a torque wrench. If the flare nut is tightened too hard, the flare nut may crack after a long time and cause refrigerant leakage.	

# Accessories

## Indoor unit (A) – (L)

(A) Mounting plate	1	(E) Remote controller holder	1	(K) Operation manual	1
(B) Titanium Apatite Photocatalytic Air-Purifying Filter	2	(G) AAA dry-cell batteries	2	(L) Installation manual	1
(D) Wireless remote controller	1	(H) Indoor unit fixing screws (M4 × 12L)	2		

## Choosing a Site

- Before choosing the installation site, obtain user approval.

### 1. Indoor unit.

- The indoor unit should be sited in a place where:
  - 1) the restrictions on installation specified in the indoor unit installation drawings are met,
  - 2) both air intake and exhaust have clear paths met,
  - 3) the unit is not in the path of direct sunlight,
  - 4) the unit is away from the source of heat or steam,
  - 5) there is no source of machine oil vapour (this may shorten indoor unit life),
  - 6) cool (warm) air is circulated throughout the room,
  - 7) the unit is away from electronic ignition type fluorescent lamps (inverter or rapid start type) as they may shorten the remote control range,
  - 8) the unit is at least 1 metre away from any television or radio set (unit may cause interference with the picture or sound).

### 2. Wireless remote controller.

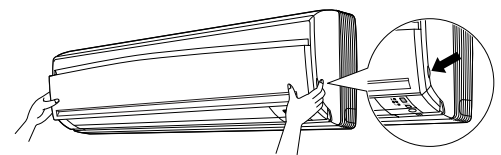
- 1) Turn on all the fluorescent lamps in the room, if any, and find the site where remote control signals are properly received by the indoor unit (within 7 metres).

## Installation Tips

### 1. Removing and installing front panel.

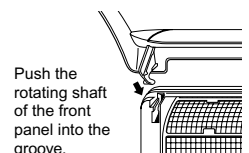
#### • Removal method

Hook fingers on the panel protrusions on the left and right of the main body, and open until the panel stops. Slide the front panel sideways to disengage the rotating shaft. Then pull the front panel toward you to remove it.



#### • Installation method

Align the tabs of the front panel with the grooves, and push all the way in. Then close slowly. Push the center of the lower surface of the panel firmly to engage the tabs.

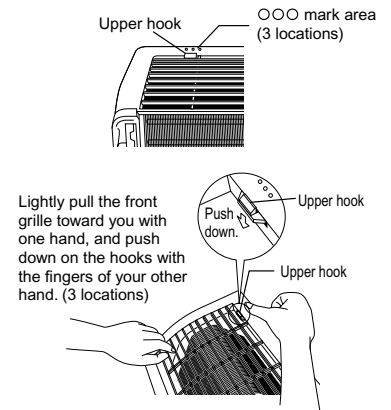


# Installation Tips

## 2. Removing and installing front grille.

### • Removal method

- 1) Remove front panel to remove the air filter.
- 2) Remove the front grille. (3 screws)
- 3) In front of the ○○○ mark of the front grille, there are 3 upper hooks. Lightly pull the front grille toward you with one hand, and push down on the hooks with the fingers of your other hand.



## When there is no work space because the unit is close to ceiling

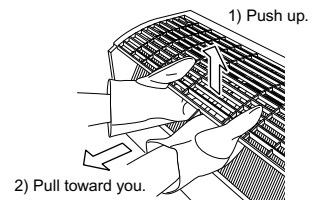
### ⚠ CAUTION

Be sure to wear protection gloves.

Place both hands under the center of the front grille, and while pushing up, pull it toward you.

### • Installation method

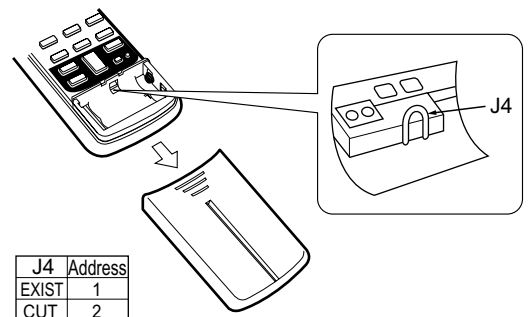
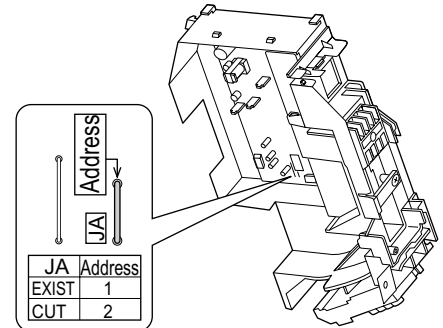
- 1) Install the front grille and firmly engage the upper hooks (3 locations).
- 2) Install 3 screws of the front grille.
- 3) Install the air filter and then mount the front panel.



## 3. How to set the different addresses.

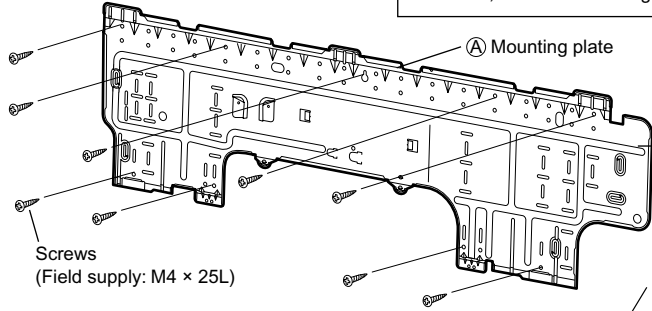
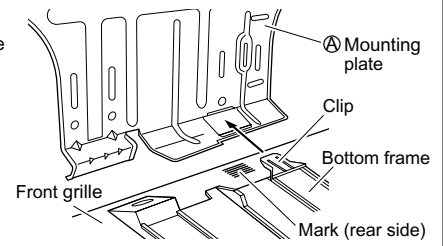
When two indoor units are installed in one room, the two wireless remote controllers can be set for different addresses.

- 1) In the same way as when connecting to an HA system, remove the metal plate electrical wiring cover.
- 2) Cut the address jumper (JA).
- 3) Cut the address jumper (J4).

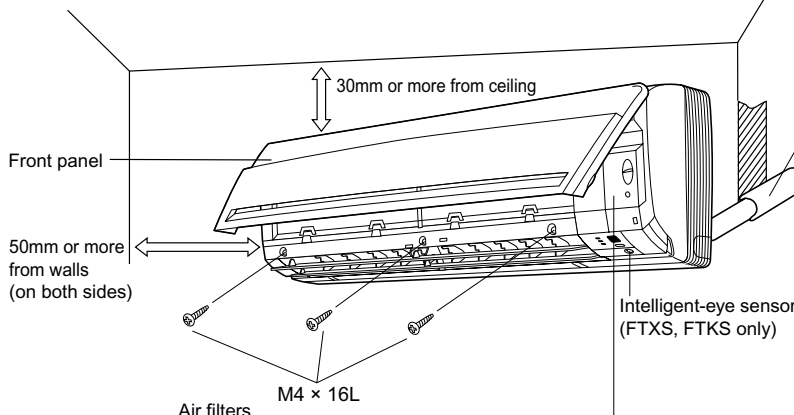


# Indoor Unit Installation Drawings

- How to attach the indoor unit.**  
 Hook the claws of the bottom frame to the mounting plate.  
 If the claws are difficult to hook, remove the front grille.
- How to remove the indoor unit.**  
 Push up the marked area (at the lower part of the front grille) to release the claws. If it is difficult to release, remove the front grille.



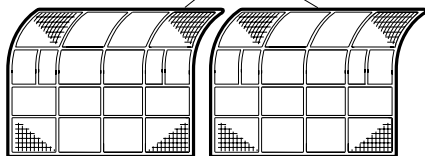
The mounting plate should be installed on a wall which can support the weight of the indoor unit.



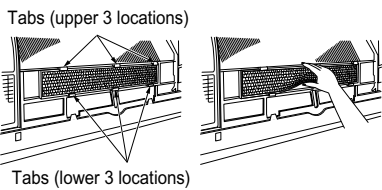
Caulk pipe hole gap with putty.

Cut thermal insulation pipe to an appropriate length and wrap it with tape, making sure that no gap is left in the insulation pipe's cut line.

Wrap the insulation pipe with the finishing tape from bottom to top.



ⓑ Titanium Apatite Photocatalytic Air-Purifying Filter



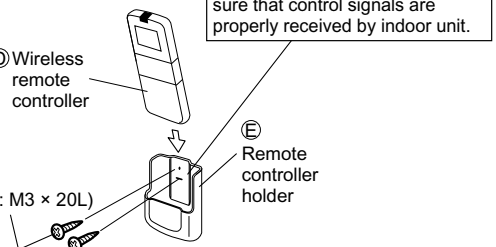
Insert the upper side of the ⓑ Titanium Apatite Photocatalytic Air-Purifying Filter into the tabs (upper 3 locations), push the lower side of the filters up a little and into the tabs (lower 3 locations).

**Service lid**

■ **Opening service lid**  
 Service lid is opening/closing type.

**Opening method**

- 1) Remove the service lid screws.
- 2) Pull out the service lid diagonally down in the direction of the arrow.
- 3) Pull down.



Before screwing the remote controller holder to the wall, make sure that control signals are properly received by indoor unit.

## Intelligent-eye sensor (FTXS, FTKS only)

### ⚠ CAUTION

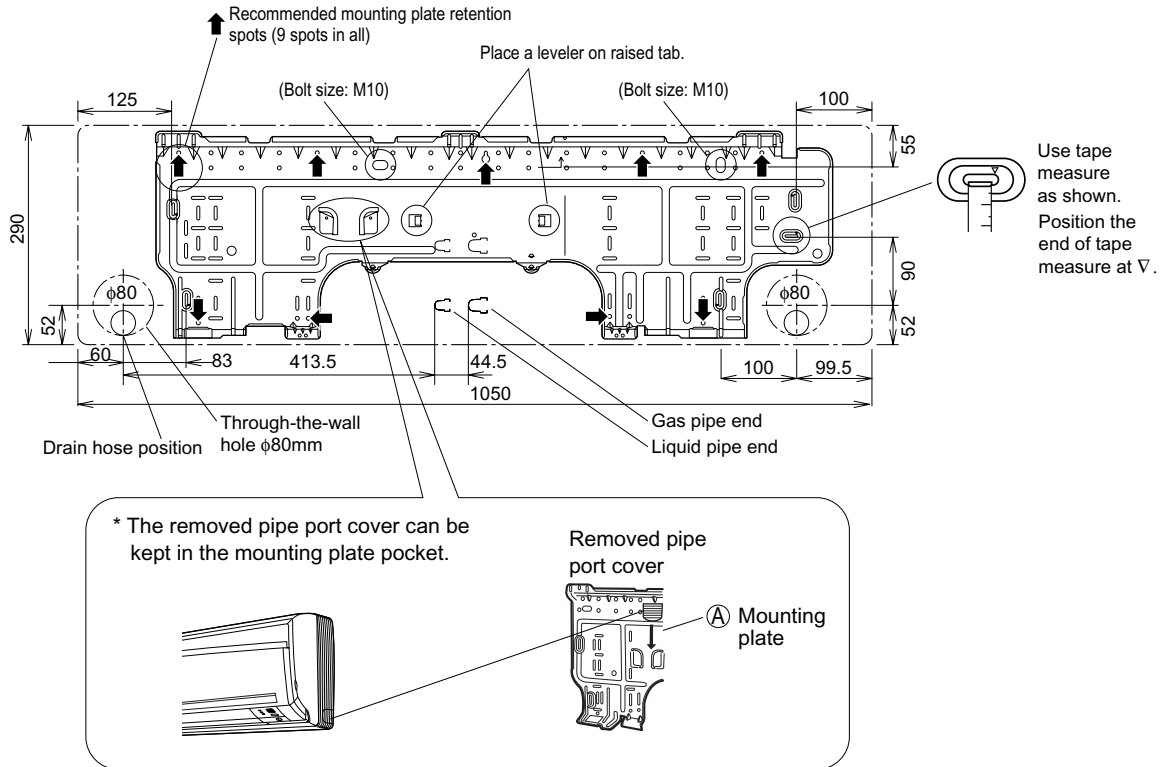
- 1) Do not hit or violently push the Intelligent-eye sensor. This can lead to damage and malfunction.
- 2) Do not place large objects near the sensor. Also keep heating units or humidifiers outside the sensor's detection area.

# Indoor Unit Installation

## 1. Installing the mounting plate.

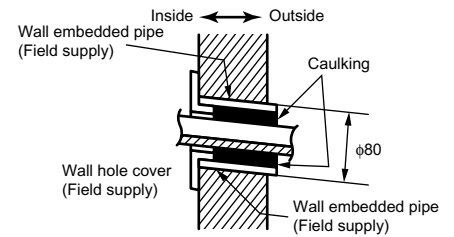
- The mounting plate should be installed on a wall which can support the weight of the indoor unit.
  - Temporarily secure the mounting plate to the wall, make sure that the panel is completely level, and mark the boring points on the wall.
  - Secure the mounting plate to the wall with screws.

### Recommended mounting plate retention spots and Dimensions



## 2. Boring a wall hole and installing wall embedded pipe.

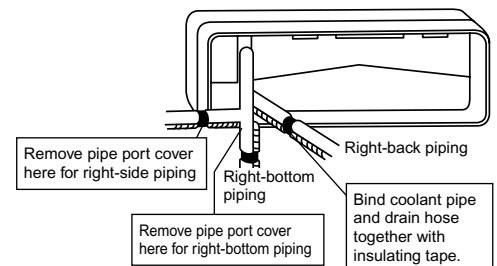
- For walls containing metal frame or metal board, be sure to use a wall embedded pipe and wall cover in the feed-through hole to prevent possible heat, electrical shock, or fire.
- Be sure to caulk the gaps around the pipes with caulking material to prevent water leakage.
  - 1) Bore a feed-through hole of 80mm in the wall so it has a down slope toward the outside.
  - 2) Insert a wall pipe into the hole.
  - 3) Insert a wall cover into wall pipe.
  - 4) After completing refrigerant piping, wiring, and drain piping, caulk pipe hole gap with putty.



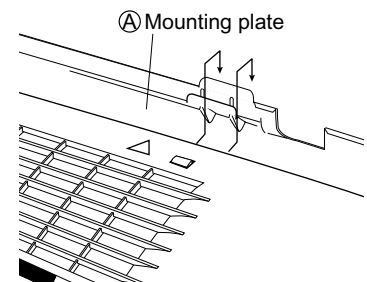
## 3. Installing indoor unit.

### 3-1. Right-Side, Right-Back, or Right-Bottom Piping

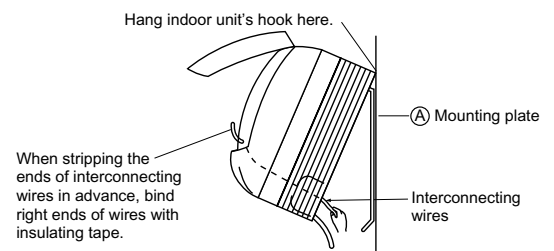
- 1) Attach the drain hose to the underside of the refrigerant pipes with adhesive vinyl tape.
- 2) Wrap the refrigerant pipes and drain hose together with insulation tape.



- 3) Pass the drain hose and refrigerant pipes through the wall hole, then set the indoor unit on the mounting plate hooks by using the  $\Delta$  markings at the top of the indoor unit as a guide.



- 4) Open the front panel, then open the service lid. (Refer to Installation tips.)
- 5) Pass the interconnecting wires from the outdoor unit through the feed-through wall hole and then through the back of the indoor unit. Pull them through the front side. Bend the ends of tie wires upward in advance for easier work. (If the interconnecting wire ends are to be stripped first, bundle wire ends with adhesive tape.)
- 6) Press the indoor unit's bottom panel with both hands to set it on the mounting plate hooks. Make sure the wires do not catch on the edge of the indoor unit.

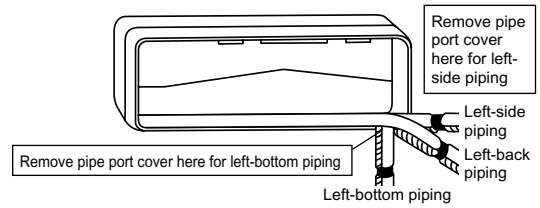




# Indoor Unit Installation

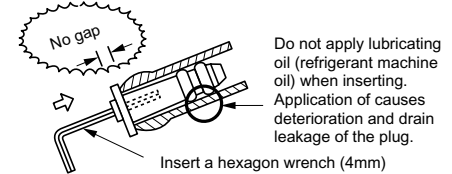
## 3-2. Left-Side, Left-Back, or Left-Bottom Piping

1) Attach the drain hose to the underside of the refrigerant pipes with adhesive vinyl tape.



2) Be sure to connect the drain hose to the drain port in place of a drain plug.

### How to set drain plug



3) Shape the refrigerant pipe along the pipe path marking on the mounting plate.

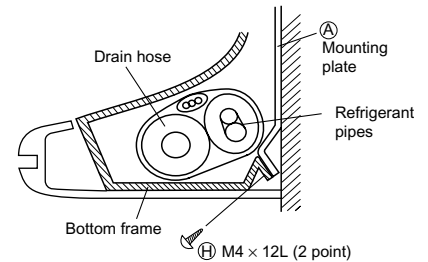
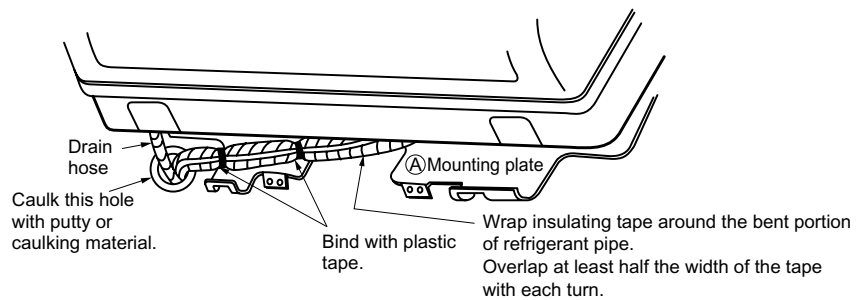
4) Pass drain hose and refrigerant pipes through the wall hole, then set the indoor unit on mounting plate hooks, using the  $\Delta$  markings at the top of indoor unit as a guide.

5) Pull in the interconnecting wires.

6) Connect the inter-unit piping.

7) Wrap the refrigerant pipes and drain hose together with insulation tape as right figure, in case of setting the drain hose through the back of the indoor unit.

8) While exercising care so that the interconnecting wires do not catch indoor unit, press the bottom edge of indoor unit with both hands until it is firmly caught by the mounting plate hooks. Secure indoor unit to the mounting plate with screws (M4 × 12L).

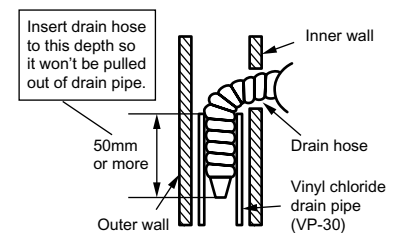


## 3-3. Wall Embedded Piping

Follow the instructions given under

### Left-Side, Left-Back, or Left-Bottom Piping.

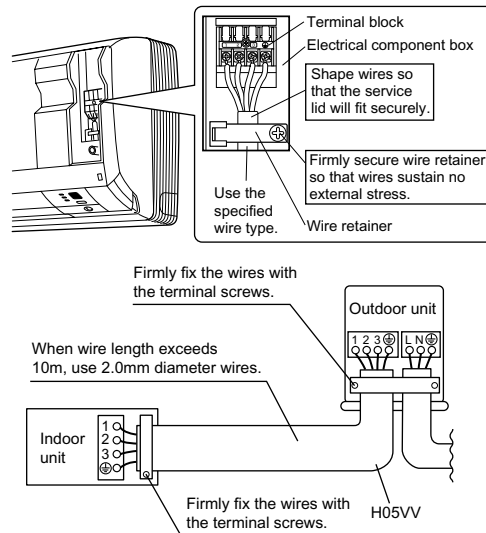
1) Insert the drain hose to this depth so it won't be pulled out of the drain pipe.



## 4. Wiring.

**With a Multi indoor unit** , install as described in the installation manual supplied with the Multi outdoor unit.

- 1) Strip wire ends (15mm).
- 2) Match wire colours with terminal numbers on indoor and outdoor unit's terminal blocks and firmly screw wires to the corresponding terminals.
- 3) Connect the earth wires to the corresponding terminals.
- 4) Pull wires to make sure that they are securely latched up, then retain wires with wire retainer.
- 5) In case of connecting to an adapter system. Run the remote control cable and attach the S21. (Refer to 5. When connecting to an HA system.)
- 6) Shape the wires so that the service lid fits securely, then close service lid.

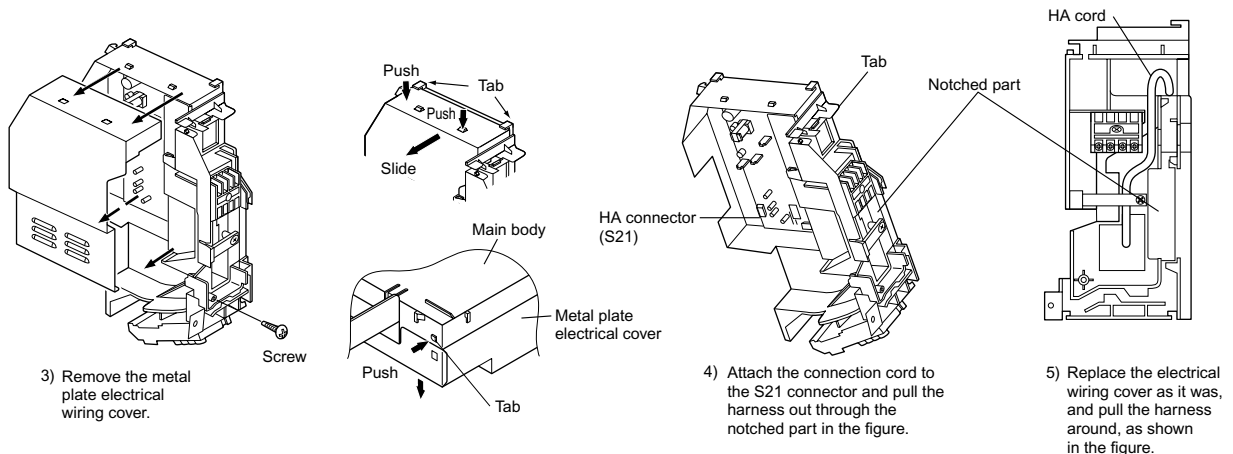


### ! WARNING

- 1) Do not use tapped wires, stand wires, extensioncords, or starburst connections, as they may cause overheating, electrical shock, or fire.
- 2) Do not use locally purchased electrical parts inside the product. (Do not branch the power for the drain pump, etc., from the terminal block.) Doing so may cause electric shock or fire.

## 5. When connecting to an HA system.

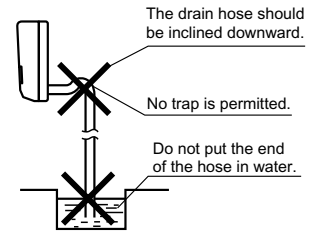
- 1) Remove the front grille. (3 screws)
- 2) Remove the electrical wiring box. (1 screw)
- 3) Remove the metal plate electrical wiring cover. (4 tabs)
- 4) Attach the connection cord to the S21 connector and pull the harness out through the notched part in the figure.
- 5) Replace the electrical wiring cover as it was, and pull the harness around, as shown in the figure.



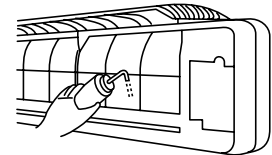
# Indoor Unit Installation

## 6. Drain piping.

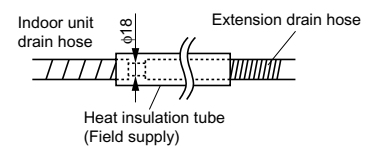
1) Connect the drain hose, as described right.



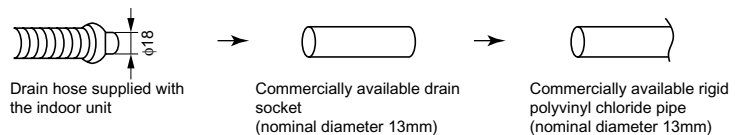
2) Remove the air filters and pour some water into the drain pan to check the water flows smoothly.



3) When drain hose requires extension, obtain an extension hose commercially available. Be sure to thermally insulate the indoor section of the extension hose.



4) When connecting a rigid polyvinyl chloride pipe (nominal diameter 13mm) directly to the drain hose attached to the indoor unit as with embedded piping work, use any commercially available drain socket (nominal diameter 13mm) as a joint.

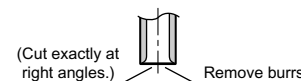


# Refrigerant Piping Work

**With a Multi indoor unit**, install as described in the installation manual supplied with the Multi outdoor unit.

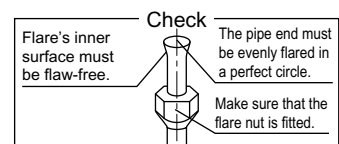
## 1. Flaring the pipe end.

- 1) Cut the pipe end with a pipe cutter.
- 2) Remove burrs with the cut surface facing downward so that the chips do not enter the pipe.
- 3) Put the flare nut on the pipe.
- 4) Flare the pipe.
- 5) Check that the flaring is properly made.



Set exactly at the position shown below.

Flaring		Conventional flare tool	
		Clutch-type	Wing-nut type (Imperial-type)
A	Flare tool for R410A	Clutch-type (Rigid-type)	Wing-nut type (Imperial-type)
	Die	0-0.5mm	1.5-2.0mm



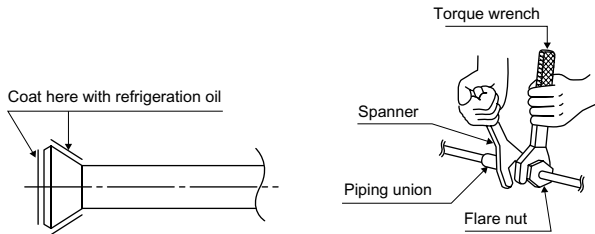
### ! WARNING

- 1) Do not use mineral oil on flared part.
- 2) Prevent mineral oil from getting into the system as this would reduce the lifetime of the units.
- 3) Never use piping which has been used for previous installations. Only use parts which are delivered with the unit.
- 4) Do never install a drier to this R410A unit in order to guarantee its lifetime.
- 5) The drying material may dissolve and damage the system.
- 6) Incomplete flaring may cause refrigerant gas leakage.

## 2. Refrigerant piping.

- Align the centres of both flares and tighten the flare nuts 3 or 4 turns by hand. Then tighten them fully with the torque wrenches.
  - Use torque wrenches when tightening the flare nuts to prevent damage to the flare nuts and escaping gas.

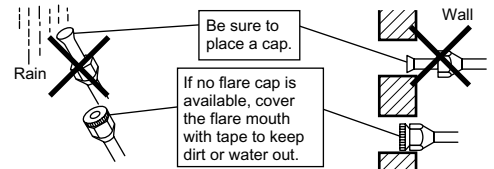
Flare nut tightening torque		
Gas side		Liquid side
1/2 inch	5/8 inch	1/4 inch
49.5-60.3N • m (505-615kgf • cm)	61.8-75.4N • m (630-770kgf • cm)	14.2-17.2N • m (144-175kgf • cm)



- To prevent gas leakage, apply refrigeration oil on both inner and outer surfaces of the flare. (Use refrigeration oil for R410A.)

### 2-1. Caution on Piping Handling

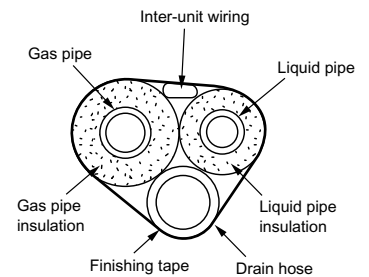
- Protect the open end of the pipe against dust and moisture.
- All pipe bends should be as gentle as possible. Use a pipe bender for bending. (Bending radius should be 30 to 40mm or larger.)



### 2-2. Selection of Copper and Heat Insulation materials

- When using commercial copper pipes and fittings, observe the following:
  - Insulation material: Polyethylene foam  
Heat transfer rate: 0.041 to 0.052W/mK (0.035 to 0.045kcal/mh°C)  
Refrigerant gas pipe's surface temperature reaches 110°C max.  
Choose heat insulation materials that will withstand this temperature.
  - Be sure to insulate both the gas and liquid piping and to provide insulation dimensions as below.

Gas side		Liquid side	Gas pipe thermal insulation		Liquid pipe thermal insulation
50/60 class	71 class	50/60/71 class	50/60 class	71 class	50/60/71 class
O.D. 12.7mm	O.D. 15.9mm	O.D. 6.4mm	I.D. 14-16mm	I.D. 16-20mm	I.D. 8-10mm
Thickness 0.8mm	Thickness 1.0mm	Thickness 0.8mm	Thickness 10mm Min.		



- Use separate thermal insulation pipes for gas and liquid refrigerant pipes.

# Trial Operation and Testing

## 1. Trial operation and testing.

1-1 Measure the supply voltage and make sure that it falls in the specified range.

1-2 Trial operation should be carried out in either cooling or heating mode.

### ■ For Heat pump

- In cooling mode, select the lowest programmable temperature; in heating mode, select the highest programmable temperature.

1) Trial operation may be disabled in either mode depending on the room temperature.

Use the remote controller for trial operation as described below.

2) After trial operation is complete, set the temperature to a normal level (26°C to 28°C in cooling mode, 20°C to 24°C in heating mode).

3) For protection, the system disables restart operation for 3 minutes after it is turned off.

### ■ For Cooling only

- Select the lowest programmable temperature.

1) Trial operation in cooling mode may be disabled depending on the room temperature.

Use the remote controller for trial operation as described below.

2) After trial operation is complete, set the temperature to a normal level (26°C to 28°C).

3) For protection, the unit disables restart operation for 3 minutes after it is turned off.

1-3 Carry out the test operation in accordance with the Operation Manual to ensure that all functions and parts, such as louver movement, are working properly.

- The air conditioner requires a small amount of power in its standby mode. If the system is not to be used for some time after installation, shut off the circuit breaker to eliminate unnecessary power consumption.

- If the circuit breaker trips to shut off the power to the air conditioner, the system will restore the original operation mode when the circuit breaker is opened again.

### Trial Operation from Remote Controller

1) Press ON/OFF button to turn on the system.

2) Simultaneously press center of TEMP button and MODE button.

3) Press MODE button twice.

("7-" will appear on the display to indicate that Trial Operation mode is selected.)

4) Trial run mode terminates in approx. 30 minutes and switches into normal mode. To quit a trial operation, press ON/OFF button.

## 2. Test items.

Test Items	Symptom (diagnostic display on RC)	Check
Indoor and outdoor units are installed properly on solid bases.	Fall, vibration, noise	
No refrigerant gas leaks.	Incomplete cooling/heating function	
Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated.	Water leakage	
Draining line is properly installed.	Water leakage	
System is properly earthed.	Electrical leakage	
The specified wires are used for interconnecting wire connections.	Inoperative or burn damage	
Indoor or outdoor unit's air intake or exhaust has clear path of air. Stop valves are opened.	Incomplete cooling/heating function	
Indoor unit properly receives remote control commands.	Inoperative	

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