DAIKIN

SiBE05-722_B

Service Manual

Inverter Pair
Floor / Ceiling Suspended Dual Type
BA-Series

[Applied Models]

- **Inverter Pair : Cooling Only**
- **Inverter Pair : Heat Pump**

Inverter Pair Floor / Ceiling Suspended Dual Type BA-Series

●Cooling Only

Indoor Unit

FLKS25BAVMB
FLKS35BAVMB

Outdoor Unit

RKS25E2V1B	**RKS25G2V1B**	**RKS25G2V1B9**
RKS35E2V1B	**RKS35G2V1B**	**RKS35G2V1B9**

●Heat Pump

Indoor Unit

FLXS25BAVMB
FLXS35BAVMB

Outdoor Unit

RXS25E2V1B	**RXS25G2V1B**	**RXS25G2V1B9**	**RXS25J2V1B**
RXS35E2V1B	**RXS35G2V1B**	**RXS35G2V1B9**	**RXS35J2V1B**

1. Introduction

1.1 Safety Cautions

Cautions and Warnings

- Be sure to read the following safety cautions before conducting repair work.
- The caution items are classified into "⚠ **Warning**" and "⚠ **Caution**". The "⚠ **Warning**" items are especially important since they can lead to death or serious injury if they are not followed closely. The "⚠ **Caution**" items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.
- About the pictograms

△ This symbol indicates the item for which caution must be exercised.
The pictogram shows the item to which attention must be paid.

◯ This symbol indicates the prohibited action.
The prohibited item or action is shown in the illustration or near the symbol.

● This symbol indicates the action that must be taken, or the instruction.
The instruction is shown in the illustration or near the symbol.

- After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer.

1.1.1 Cautions Regarding Safety of Workers

⚠ Warning	
Be sure to disconnect the power cable plug from the plug socket before disassembling the equipment for repair. Working on the equipment that is connected to the power supply may cause an electrical shock. If it is necessary to supply power to the equipment to conduct the repair or inspecting the circuits, do not touch any electrically charged sections of the equipment.	
If the refrigerant gas is discharged during the repair work, do not touch the discharged refrigerant gas. The refrigerant gas may cause frostbite.	
When disconnecting the suction or discharge pipe of the compressor at the welded section, evacuate the refrigerant gas completely at a well-ventilated place first. If there is a gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it may cause injury.	
If the refrigerant gas leaks during the repair work, ventilate the area. The refrigerant gas may generate toxic gases when it contacts flames.	
The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. Be sure to discharge the capacitor completely before conducting repair work. A charged capacitor may cause an electrical shock.	
Do not start or stop the air conditioner operation by plugging or unplugging the power cable plug. Plugging or unplugging the power cable plug to operate the equipment may cause an electrical shock or fire.	

Warning	
Be sure to wear a safety helmet, gloves, and a safety belt when working at a high place (more than 2 m). Insufficient safety measures may cause a fall accident.	
In case of R-410A refrigerant models, be sure to use pipes, flare nuts and tools for the exclusive use of the R-410A refrigerant. The use of materials for R-22 refrigerant models may cause a serious accident such as a damage of refrigerant cycle as well as an equipment failure.	

Caution	
Do not repair the electrical components with wet hands. Working on the equipment with wet hands may cause an electrical shock.	
Do not clean the air conditioner by splashing water. Washing the unit with water may cause an electrical shock.	
Be sure to provide the grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks.	
Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and cause injury.	
Be sure to conduct repair work with appropriate tools. The use of inappropriate tools may cause injury.	
Be sure to check that the refrigerating cycle section has cooled down enough before conducting repair work. Working on the unit when the refrigerating cycle section is hot may cause burns.	
Use the welder in a well-ventilated place. Using the welder in an enclosed room may cause oxygen deficiency.	

1.1.2 Cautions Regarding Safety of Users

Warning	
Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools may cause an electrical shock, excessive heat generation or fire.	
If the power cable and lead wires have scratches or deteriorated, be sure to replace them. Damaged cable and wires may cause an electrical shock, excessive heat generation or fire.	
Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances, since it may cause an electrical shock, excessive heat generation or fire.	
Be sure to use an exclusive power circuit for the equipment, and follow the local technical standards related to the electrical equipment, the internal wiring regulations, and the instruction manual for installation when conducting electrical work. Insufficient power circuit capacity and improper electrical work may cause an electrical shock or fire.	
Be sure to use the specified cable for wiring between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals. Improper connections may cause excessive heat generation or fire.	
When wiring between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable. If the cover is not mounted properly, the terminal connection section may cause an electrical shock, excessive heat generation or fire.	
Do not damage or modify the power cable. Damaged or modified power cable may cause an electrical shock or fire. Placing heavy items on the power cable, and heating or pulling the power cable may damage the cable.	
Do not mix air or gas other than the specified refrigerant (R-410A / R-22) in the refrigerant system. If air enters the refrigerating system, an excessively high pressure results, causing equipment damage and injury.	
If the refrigerant gas leaks, be sure to locate the leaking point and repair it before charging the refrigerant. After charging refrigerant, make sure that there is no refrigerant leak. If the leaking point cannot be located and the repair work must be stopped, be sure to perform pump-down and close the service valve, to prevent the refrigerant gas from leaking into the room. The refrigerant gas itself is harmless, but it may generate toxic gases when it contacts flames, such as fan and other heaters, stoves and ranges.	
When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength and if the installation work is not conducted securely, the equipment may fall and cause injury.	

Warning	
Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet securely. If the plug has dust or loose connection, it may cause an electrical shock or fire.	
Be sure to install the product correctly by using the provided standard installation frame. Incorrect use of the installation frame and improper installation may cause the equipment to fall, resulting in injury.	For unitary type only 
Be sure to install the product securely in the installation frame mounted on the window frame. If the unit is not securely mounted, it may fall and cause injury.	For unitary type only 
When replacing the coin battery in the remote controller, be sure to disposed of the old battery to prevent children from swallowing it. If a child swallows the coin battery, see a doctor immediately.	

Caution	
Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.	
Do not install the equipment in a place where there is a possibility of combustible gas leaks. If the combustible gas leaks and remains around the unit, it may cause a fire.	
Check to see if the parts and wires are mounted and connected properly, and if the connections at the soldered or crimped terminals are secure. Improper installation and connections may cause excessive heat generation, fire or an electrical shock.	
If the installation platform or frame has corroded, replace it. Corroded installation platform or frame may cause the unit to fall, resulting in injury.	
Check the grounding, and repair it if the equipment is not properly grounded. Improper grounding may cause an electrical shock.	

Caution	
Be sure to measure the insulation resistance after the repair, and make sure that the resistance is 1 MΩ or higher. Faulty insulation may cause an electrical shock.	
Be sure to check the drainage of the indoor unit after the repair. Faulty drainage may cause the water to enter the room and wet the furniture and floor.	
Do not tilt the unit when removing it. The water inside the unit may spill and wet the furniture and floor.	
Be sure to install the packing and seal on the installation frame properly. If the packing and seal are not installed properly, water may enter the room and wet the furniture and floor.	For unitary type only 

1.2 Used Icons

Icons are used to attract the attention of the reader to specific information. The meaning of each icon is described in the table below:

Icon	Type of Information	Description
Note:	Note	A “note” provides information that is not indispensable, but may nevertheless be valuable to the reader, such as tips and tricks.
Caution	Caution	A “caution” is used when there is danger that the reader, through incorrect manipulation, may damage equipment, loose data, get an unexpected result or has to restart (part of) a procedure.
Warning	Warning	A “warning” is used when there is danger of personal injury.
	Reference	A “reference” guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic.

Part 1
List of Functions

1. Functions

Category	Functions	FLKS25/35BAVMB RKS25/35E2V1B	FLXS25/35BAVMB RXS25/35E2V1B	Category	Functions	FLKS25/35BAVMB RKS25/35E2V1B	FLXS25/35BAVMB RXS25/35E2V1B
Basic Function	Inverter (with Inverter Power Control)	○	○	Health & Clean	Air-Purifying Filter	○	○
	Operation Limit for Cooling (°CDB)	–10 ~46 ★	–10 ~46		Photocatalytic Deodorizing Filter	○	○
	Operation Limit for Heating (°CWB)	—	–15 ~20		Air-Purifying Filter with Photocatalytic Deodorizing Function	—	—
	PAM Control	○	○		Titanium Apatite Photocatalytic Air-Purifying Filter	—	—
	Standby Electricity Saving	—	—				
Compressor	Oval Scroll Compressor	—	—		Air Filter (Prefilter)	○	○
	Swing Compressor	○	○		Wipe-Clean Flat Panel	—	—
	Rotary Compressor	—	—		Washable Grille	—	—
	Reluctance DC Motor	○	○		MOLD PROOF Operation	—	—
Comfortable Airflow	Power-Airflow Flap	—	—		Good-Sleep Cooling Operation	—	—
	Power-Airflow Dual Flaps	—	—	Timer	WEEKLY TIMER Operation	—	—
					24-Hour ON/OFF TIMER	○	○
	Power-Airflow Diffuser	—	—		NIGHT SET Mode	○	○
	Wide-Angle Louvers	—	—	Worry Free “Reliability & Durability”	Auto-Restart (after Power Failure)	○	○
	Vertical Auto-Swing (Up and Down)	○	○		Self-Diagnosis (Digital, LED) Display	○	○
	Horizontal Auto-Swing (Right and Left)	—	—		Wiring Error Check Function	—	—
	3-D Airflow	—	—		Anti-Corrosion Treatment of Outdoor Heat Exchanger	○	○
Comfort Control	Auto Fan Speed	○	○				
	Indoor Unit Quiet Operation	○	○	Flexibility	Multi-Split/Split Type Compatible Indoor Unit	○	○
	NIGHT QUIET Mode (Automatic)	—	—				
	OUTDOOR UNIT QUIET Operation (Manual)	○	○		Flexible Power Supply Correspondence	—	—
	INTELLIGENT EYE Operation	—	—		Chargeless	10 m	10 m
	Quick Warming Function (Preheating Operation)	—	○		Either Side Drain (Right or Left)	—	—
	Hot-Start Function	—	○		Power Selection	—	—
	Automatic Defrosting	—	○	Remote Control	5-Room Centralized Controller (Option)	○	○
Operation	Automatic Operation	—	○		Remote Control Adaptor (Normal Open Pulse Contact) (Option)	○	○
	Program Dry Operation	○	○				
	Fan Only	○	○		Remote Control Adaptor (Normal Open Contact) (Option)	○	○
Lifestyle Convenience	New POWERFUL Operation (Non-Inverter)	—	—				
	Inverter POWERFUL Operation	○	○		DIII-NET Compatible (Adaptor) (Option)	○	○
	Priority-Room Setting	—	—	Remote Controller	Wireless	○	○
	COOL/HEAT Mode Lock	—	—		Wired (Option)	—	—
	HOME LEAVE Operation	○	○				
	ECONO Operation	—	—				
	Indoor Unit ON/OFF Button	○	○				
	Signal Receiving Sign	○	○				
	R/C with Back Light	—	—				
	Temperature Display	—	—				

Note: ○ : Holding Functions
— : No Functions

★ : Lower limit can be extended to –15°C by cutting jumper. (facility use only)

Category	Functions	FLKS25/35BAVMB RKS25/35G2V1B	FLXS25/35BAVMB RXS25/35G2V1B	Category	Functions	FLKS25/35BAVMB RKS25/35G2V1B	FLXS25/35BAVMB RXS25/35G2V1B
Basic Function	Inverter (with Inverter Power Control)	○	○	Health & Clean	Air-Purifying Filter	○	○
	Operation Limit for Cooling (°CDB)	–10 ~46 ★	–10 ~46		Photocatalytic Deodorizing Filter	○	○
	Operation Limit for Heating (°CWB)	—	–15 ~20		Air-Purifying Filter with Photocatalytic Deodorizing Function	—	—
	PAM Control	○	○		Titanium Apatite Photocatalytic Air-Purifying Filter	—	—
	Standby Electricity Saving	○	○				
Compressor	Oval Scroll Compressor	—	—		Air Filter (Prefilter)	○	○
	Swing Compressor	○	○		Wipe-Clean Flat Panel	—	—
	Rotary Compressor	—	—		Washable Grille	—	—
	Reluctance DC Motor	○	○		MOLD PROOF Operation	—	—
Comfortable Airflow	Power-Airflow Flap	—	—		Good-Sleep Cooling Operation	—	—
	Power-Airflow Dual Flaps	—	—	Timer	WEEKLY TIMER Operation	—	—
					24-Hour ON/OFF TIMER	○	○
	Power-Airflow Diffuser	—	—		NIGHT SET Mode	○	○
	Wide-Angle Louvers	—	—	Worry Free “Reliability & Durability”	Auto-Restart (after Power Failure)	○	○
	Vertical Auto-Swing (Up and Down)	○	○		Self-Diagnosis (Digital, LED) Display	○	○
	Horizontal Auto-Swing (Right and Left)	—	—		Wiring Error Check Function	—	—
	3-D Airflow	—	—		Anti-Corrosion Treatment of Outdoor Heat Exchanger	○	○
Comfort Control	Auto Fan Speed	○	○				
	Indoor Unit Quiet Operation	○	○	Flexibility	Multi-Split/Split Type Compatible Indoor Unit	○	○
	NIGHT QUIET Mode (Automatic)	—	—				
	OUTDOOR UNIT QUIET Operation (Manual)	○	○		Flexible Power Supply Correspondence	—	—
	INTELLIGENT EYE Operation	—	—		Chargeless	10 m	10 m
	Quick Warming Function (Preheating Operation)	—	○		Either Side Drain (Right or Left)	—	—
	Hot-Start Function	—	○		Power Selection	—	—
	Automatic Defrosting	—	○	Remote Control	5-Room Centralized Controller (Option)	○	○
Operation	Automatic Operation	—	○		Remote Control Adaptor (Normal Open Pulse Contact) (Option)	○	○
	Program Dry Operation	○	○				
	Fan Only	○	○		Remote Control Adaptor (Normal Open Contact) (Option)	○	○
Lifestyle Convenience	New POWERFUL Operation (Non-Inverter)	—	—				
	Inverter POWERFUL Operation	○	○		DIII-NET Compatible (Adaptor) (Option)	○	○
	Priority-Room Setting	—	—	Remote Controller	Wireless	○	○
	COOL/HEAT Mode Lock	—	—		Wired (Option)	—	—
	HOME LEAVE Operation	○	○				
	ECONO Operation	—	—				
	Indoor Unit ON/OFF Button	○	○				
	Signal Receiving Sign	○	○				
	R/C with Back Light	—	—				
	Temperature Display	—	—				

Note: ○ : Holding Functions
— : No Functions

★ : Lower limit can be extended to –15°C by cutting jumper. (facility use only)

Category	Functions	FLKS25/35BAVMB RKS25/35G2V1B9	FLXS25/35BAVMB RXS25/35G2V1B9	Category	Functions	FLKS25/35BAVMB RKS25/35G2V1B9	FLXS25/35BAVMB RXS25/35G2V1B9
Basic Function	Inverter (with Inverter Power Control)	○	○	Health & Clean	Air-Purifying Filter	○	○
	Operation Limit for Cooling (°CDB)	–10 ~46 ★	–10 ~46		Photocatalytic Deodorizing Filter	○	○
	Operation Limit for Heating (°CWB)	—	–15 ~20		Air-Purifying Filter with Photocatalytic Deodorizing Function	—	—
	PAM Control	○	○		Titanium Apatite Photocatalytic Air-Purifying Filter	—	—
	Standby Electricity Saving	○	○				
Compressor	Oval Scroll Compressor	—	—		Air Filter (Prefilter)	○	○
	Swing Compressor	○	○		Wipe-Clean Flat Panel	—	—
	Rotary Compressor	—	—		Washable Grille	—	—
	Reluctance DC Motor	○	○		MOLD PROOF Operation	—	—
Comfortable Airflow	Power-Airflow Flap	—	—		Good-Sleep Cooling Operation	—	—
	Power-Airflow Dual Flaps	—	—	Timer	WEEKLY TIMER Operation	—	—
					24-Hour ON/OFF TIMER	○	○
	Power-Airflow Diffuser	—	—		NIGHT SET Mode	○	○
	Wide-Angle Louvers	—	—	Worry Free “Reliability & Durability”	Auto-Restart (after Power Failure)	○	○
	Vertical Auto-Swing (Up and Down)	○	○		Self-Diagnosis (Digital, LED) Display	○	○
	Horizontal Auto-Swing (Right and Left)	—	—		Wiring Error Check Function	—	—
	3-D Airflow	—	—		Anti-Corrosion Treatment of Outdoor Heat Exchanger	○	○
Comfort Control	Auto Fan Speed	○	○				
	Indoor Unit Quiet Operation	○	○	Flexibility	Multi-Split/Split Type Compatible Indoor Unit	○	○
	NIGHT QUIET Mode (Automatic)	—	—				
	OUTDOOR UNIT QUIET Operation (Manual)	○	○		Flexible Power Supply Correspondence	—	—
	INTELLIGENT EYE Operation	—	—		Chargeless	10 m	10 m
	Quick Warming Function (Preheating Operation)	—	○		Either Side Drain (Right or Left)	—	—
	Hot-Start Function	—	○		Power Selection	—	—
	Automatic Defrosting	—	○	Remote Control	5-Room Centralized Controller (Option)	○	○
Operation	Automatic Operation	—	○		Remote Control Adaptor (Normal Open Pulse Contact) (Option)	○	○
	Program Dry Operation	○	○				
	Fan Only	○	○		Remote Control Adaptor (Normal Open Contact) (Option)	○	○
Lifestyle Convenience	New POWERFUL Operation (Non-Inverter)	—	—				
	Inverter POWERFUL Operation	○	○		DIII-NET Compatible (Adaptor) (Option)	○	○
	Priority-Room Setting	—	—	Remote Controller	Wireless	○	○
	COOL/HEAT Mode Lock	—	—		Wired (Option)	—	—
	HOME LEAVE Operation	○	○				
	ECONO Operation	—	—				
	Indoor Unit ON/OFF Button	○	○				
	Signal Receiving Sign	○	○				
	R/C with Back Light	—	—				
	Temperature Display	—	—				

Note: ○ : Holding Functions
— : No Functions

★ : Lower limit can be extended to –15°C by cutting jumper. (facility use only)

Category	Functions	FLXS25/35BAVMB RXS25/35J2V1B	Category	Functions	FLXS25/35BAVMB RXS25/35J2V1B
Basic Function	Inverter (with Inverter Power Control)	○	Health & Clean	Air-Purifying Filter	○
	Operation Limit for Cooling (°CDB)	–10 ~46		Photocatalytic Deodorizing Filter	○
	Operation Limit for Heating (°CWB)	–15 ~20		Air-Purifying Filter with Photocatalytic Deodorizing Function	—
	PAM Control	○		Titanium Apatite Photocatalytic Air-Purifying Filter	—
	Standby Electricity Saving	○			
Compressor	Oval Scroll Compressor	—		Air Filter (Prefilter)	○
	Swing Compressor	○		Wipe-Clean Flat Panel	—
	Rotary Compressor	—		Washable Grille	—
	Reluctance DC Motor	○		MOLD PROOF Operation	—
Comfortable Airflow	Power-Airflow Flap	—		Good-Sleep Cooling Operation	—
	Power-Airflow Dual Flaps	—	Timer	WEEKLY TIMER Operation	—
				24-Hour ON/OFF TIMER	○
	Power-Airflow Diffuser	—		NIGHT SET Mode	○
	Wide-Angle Louvers	—	Worry Free “Reliability & Durability”	Auto-Restart (after Power Failure)	○
	Vertical Auto-Swing (Up and Down)	○		Self-Diagnosis (Digital, LED) Display	○
	Horizontal Auto-Swing (Right and Left)	—		Wiring Error Check Function	—
	3-D Airflow	—		Anti-Corrosion Treatment of Outdoor Heat Exchanger	○
Comfort Control	Auto Fan Speed	○			
	Indoor Unit Quiet Operation	○	Flexibility	Multi-Split/Split Type Compatible Indoor Unit	○
	NIGHT QUIET Mode (Automatic)	—			
	OUTDOOR UNIT QUIET Operation (Manual)	○		Flexible Power Supply Correspondence	—
	INTELLIGENT EYE Operation	—		Chargeless	10 m
	Quick Warming Function (Preheating Operation)	○		Either Side Drain (Right or Left)	—
	Hot-Start Function	○		Power Selection	—
	Automatic Defrosting	○	Remote Control	5-Room Centralized Controller (Option)	○
Operation	Automatic Operation	○		Remote Control Adaptor (Normal Open Pulse Contact) (Option)	○
	Program Dry Operation	○			
	Fan Only	○		Remote Control Adaptor (Normal Open Contact) (Option)	○
Lifestyle Convenience	New POWERFUL Operation (Non-Inverter)	—			
	Inverter POWERFUL Operation	○		DIII-NET Compatible (Adaptor) (Option)	○
	Priority-Room Setting	—	Remote Controller	Wireless	○
	COOL/HEAT Mode Lock	—		Wired (Option)	—
	HOME LEAVE Operation	○			
	ECONO Operation	—			
	Indoor Unit ON/OFF Button	○			
	Signal Receiving Sign	○			
	R/C with Back Light	—			
	Temperature Display	—			

Note: ○ : Holding Functions
— : No Functions

Part 2
Specifications

1. Specifications

1.1 Cooling Only

50 Hz, 220 - 230 - 240 V

Model	Indoor Unit		FLKS25BAVMB	FLKS35BAVMB
	Outdoor Unit		RKS25E2V1B	RKS35E2V1B
Capacity Rated (Min. ~ Max.)		kW	2.5 (1.2 ~ 3.0)	3.5 (1.2 ~ 3.8)
		Btu/h	8,500 (4,100 ~ 10,200)	11,900 (4,100 ~ 13,000)
		kcal/h	2,150 (1,030 ~ 2,580)	3,010 (1,030 ~ 3,270)
Moisture Removal		L/h	1.2	1.9
Running Current (Rated)		A	3.7 - 3.6 - 3.4	5.3 - 5.1 - 4.9
Power Consumption Rated (Min. ~ Max.)		W	650 (300 ~ 860)	1,130 (300 ~ 1,260)
Power Factor		%	79.9 - 78.5 - 79.7	96.9 - 96.3 - 96.1
COP Rated (Min. ~ Max.)		W/W	3.85 (4.00 ~ 3.49)	3.10 (4.00 ~ 3.02)
Piping Connections	Liquid	mm	ϕ 6.4	ϕ 6.4
	Gas	mm	ϕ 9.5	ϕ 9.5
	Drain	mm	ϕ 18.0	ϕ 18.0
Heat Insulation			Both Liquid and Gas Pipes	Both Liquid and Gas Pipes
Max. Interunit Piping Length		m	20	20
Max. Interunit Height Difference		m	15	15
Chargeless		m	10	10
Amount of Additional Charge of Refrigerant		g/m	20	20
Indoor Unit			**FLKS25BAVMB**	**FLKS35BAVMB**
Front Panel Color			Almond White	Almond White
Airflow Rate	H	m³/min (cfm)	7.6 (268)	8.6 (304)
	M		6.8 (240)	7.6 (268)
	L		6.0 (212)	6.6 (233)
	SL		5.2 (184)	5.6 (198)
Fan	Type		Sirocco Fan	Sirocco Fan
	Motor Output	W	34	34
	Speed	Steps	5 Steps, Quiet, Auto	5 Steps, Quiet, Auto
Air Direction Control			Right, Left, Horizontal, Downward	Right, Left, Horizontal, Downward
Air Filter			Removable / Washable / Mildew Proof	Removable / Washable / Mildew Proof
Running Current (Rated)		A	0.33 - 0.32 - 0.31	0.38 - 0.36 - 0.35
Power Consumption (Rated)		W	70 - 70 - 70	78 - 78 - 78
Power Factor		%	96.4 - 95.1 - 94.1	93.3 - 94.2 - 92.9
Temperature Control			Microcomputer Control	Microcomputer Control
Dimensions (H × W × D)		mm	490 × 1,050 × 200	490 × 1,050 × 200
Packaged Dimensions (H × W × D)		mm	280 × 1,100 × 566	280 × 1,100 × 566
Weight		kg	16	16
Gross Weight		kg	22	22
Operation Sound	H / M / L / SL	dB(A)	37 / 34 / 31 / 28	38 / 35 / 32 / 29
Sound Power		dB(A)	53	54
Outdoor Unit			**RKS25E2V1B**	**RKS35E2V1B**
Casing Color			Ivory White	Ivory White
Compressor	Type		Hermetically Sealed Swing Type	Hermetically Sealed Swing Type
	Model		1YC23NXD	1YC23NXD
	Motor Output	W	600	600
Refrigerant Oil	Type		FVC50K	FVC50K
	Charge	L	0.375	0.375
Refrigerant	Type		R-410A	R-410A
	Charge	kg	1.0	1.0
Airflow Rate	H	m³/min (cfm)	33.5 (1,183)	33.5 (1,183)
	L		23.4 (826)	23.4 (826)
Fan	Type		Propeller	Propeller
	Motor Output	W	23	23
Running Current (Rated)		A	3.37 - 3.28 - 3.09	4.92 - 4.74 - 4.55
Power Consumption (Rated)		W	580 - 580 - 580	1,052 - 1,052 - 1,052
Power Factor		%	78.2 - 76.9 - 78.2	97.2 - 96.5 - 96.3
Starting Current		A	3.7	5.3
Dimensions (H × W × D)		mm	550 × 765 × 285	550 × 765 × 285
Packaged Dimensions (H × W × D)		mm	617 × 882 × 363	617 × 882 × 363
Weight		kg	32	32
Gross Weight		kg	38	38
Operation Sound	H / L	dB(A)	46 / 43	47 / 44
Sound Power	H	dB(A)	61	62
Drawing No.			3D055004A	3D055005A

Note: ■ The data are based on the conditions shown in the table below.

Cooling	Piping Length
Indoor ; 27°CDB / 19°CWB Outdoor ; 35°CDB / 24°CWB	7.5 m

Conversion Formulae
kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m³/min × 35.3

50 Hz, 220 - 230 - 240 V

Model	Indoor Unit		FLKS25BAVMB	FLKS35BAVMB
	Outdoor Unit		RKS25G2V1B	RKS35G2V1B
Capacity Rated (Min. ~ Max.)		kW	2.5 (1.2 ~ 3.0)	3.5 (1.2 ~ 3.8)
		Btu/h	8,500 (4,100 ~ 10,200)	11,900 (4,100 ~ 13,000)
		kcal/h	2,150 (1,030 ~ 2,580)	3,010 (1,030 ~ 3,270)
Moisture Removal		L/h	1.2	1.9
Running Current (Rated)		A	3.7 - 3.6 - 3.4	5.3 - 5.1 - 4.9
Power Consumption Rated (Min. ~ Max.)		W	650 (300 ~ 860)	1,130 (300 ~ 1,260)
Power Factor		%	79.9 - 78.5 - 79.7	96.9 - 96.3 - 96.1
COP Rated (Min. ~ Max.)		W/W	3.85 (4.00 ~ 3.49)	3.10 (4.00 ~ 3.02)
Piping Connections	Liquid	mm	ϕ 6.4	ϕ 6.4
	Gas	mm	ϕ 9.5	ϕ 9.5
	Drain	mm	ϕ 18.0	ϕ 18.0
Heat Insulation			Both Liquid and Gas Pipes	Both Liquid and Gas Pipes
Max. Interunit Piping Length		m	20	20
Max. Interunit Height Difference		m	15	15
Chargeless		m	10	10
Amount of Additional Charge of Refrigerant		g/m	20	20
Indoor Unit			**FLKS25BAVMB**	**FLKS35BAVMB**
Front Panel Color			Almond White	Almond White
Airflow Rate	H	m³/min (cfm)	7.6 (268)	8.6 (304)
	M		6.8 (240)	7.6 (268)
	L		6.0 (212)	6.6 (233)
	SL		5.2 (184)	5.6 (198)
Fan	Type		Sirocco Fan	Sirocco Fan
	Motor Output	W	34	34
	Speed	Steps	5 Steps, Quiet, Auto	5 Steps, Quiet, Auto
Air Direction Control			Right, Left, Horizontal, Downward	Right, Left, Horizontal, Downward
Air Filter			Removable / Washable / Mildew Proof	Removable / Washable / Mildew Proof
Running Current (Rated)		A	0.33 - 0.32 - 0.31	0.38 - 0.36 - 0.35
Power Consumption (Rated)		W	70 - 70 - 70	78 - 78 - 78
Power Factor		%	96.4 - 95.1 - 94.1	93.3 - 94.2 - 92.9
Temperature Control			Microcomputer Control	Microcomputer Control
Dimensions (H × W × D)		mm	490 × 1,050 × 200	490 × 1,050 × 200
Packaged Dimensions (H × W × D)		mm	280 × 1,100 × 566	280 × 1,100 × 566
Weight		kg	16	16
Gross Weight		kg	22	22
Operation Sound	H / M / L / SL	dB(A)	37 / 34 / 31 / 28	38 / 35 / 32 / 29
Sound Power		dB(A)	53	54
Outdoor Unit			**RKS25G2V1B**	**RKS35G2V1B**
Casing Color			Ivory White	Ivory White
Compressor	Type		Hermetically Sealed Swing Type	Hermetically Sealed Swing Type
	Model		1YC23AFXD	1YC23AFXD
	Motor Output	W	600	600
Refrigerant Oil	Type		FVC50K	FVC50K
	Charge	L	0.375	0.375
Refrigerant	Type		R-410A	R-410A
	Charge	kg	1.0	1.2
Airflow Rate	H	m³/min (cfm)	33.5 (1,183)	36.0 (1,272)
	SL		31.4 (1,109)	31.4 (1,109)
Fan	Type		Propeller	Propeller
	Motor Output	W	50	50
Running Current (Rated)		A	3.37 - 3.28 - 3.09	4.92 - 4.74 - 4.55
Power Consumption (Rated)		W	580 - 580 - 580	1,052 - 1,052 - 1,052
Power Factor		%	78.2 - 76.9 - 78.2	97.2 - 96.5 - 96.3
Starting Current		A	3.2	4.4
Dimensions (H × W × D)		mm	550 × 765 × 285	550 × 765 × 285
Packaged Dimensions (H × W × D)		mm	612 × 906 × 364	612 × 906 × 364
Weight		kg	34	34
Gross Weight		kg	40	40
Operation Sound	H / SL	dB(A)	46 / 43	48 / 44
Sound Power	H	dB(A)	61	63
Drawing No.			3D059861	3D059862

Note: ■ The data are based on the conditions shown in the table below.

Cooling	Piping Length
Indoor ; 27°CDB / 19°CWB Outdoor ; 35°CDB / 24°CWB	5 m

Conversion Formulae
kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m³/min × 35.3

50 Hz, 220 - 230 - 240 V

Model	**Indoor Unit**		**FLKS25BAVMB**	**FLKS35BAVMB**
	Outdoor Unit		**RKS25G2V1B9**	**RKS35G2V1B9**
Capacity Rated (Min. ~ Max.)		kW	2.5 (1.2 ~ 3.0)	3.5 (1.2 ~ 3.8)
		Btu/h	8,500 (4,100 ~ 10,200)	11,900 (4,100 ~ 13,000)
		kcal/h	2,150 (1,030 ~ 2,580)	3,010 (1,030 ~ 3,270)
Moisture Removal		L/h	1.2	1.9
Running Current (Rated)		A	3.7 - 3.6 - 3.4	5.3 - 5.1 - 4.9
Power Consumption Rated (Min. ~ Max.)		W	650 (300 ~ 860)	1,130 (300 ~ 1,260)
Power Factor		%	79.9 - 78.5 - 79.7	96.9 - 96.3 - 96.1
COP Rated (Min. ~ Max.)		W/W	3.85 (4.00 ~ 3.49)	3.10 (4.00 ~ 3.02)
Piping Connections	Liquid	mm	ϕ 6.4	ϕ 6.4
	Gas	mm	ϕ 9.5	ϕ 9.5
	Drain	mm	ϕ 18.0	ϕ 18.0
Heat Insulation			Both Liquid and Gas Pipes	Both Liquid and Gas Pipes
Max. Interunit Piping Length		m	20	20
Max. Interunit Height Difference		m	15	15
Chargeless		m	10	10
Amount of Additional Charge of Refrigerant		g/m	20	20
Indoor Unit			**FLKS25BAVMB**	**FLKS35BAVMB**
Front Panel Color			Almond White	Almond White
Airflow Rate	H	m^3/min (cfm)	7.6 (268)	8.6 (304)
	M		6.8 (240)	7.6 (268)
	L		6.0 (212)	6.6 (233)
	SL		5.2 (184)	5.6 (198)
Fan	Type		Sirocco Fan	Sirocco Fan
	Motor Output	W	34	34
	Speed	Steps	5 Steps, Quiet, Auto	5 Steps, Quiet, Auto
Air Direction Control			Right, Left, Horizontal, Downward	Right, Left, Horizontal, Downward
Air Filter			Removable / Washable / Mildew Proof	Removable / Washable / Mildew Proof
Running Current (Rated)		A	0.33 - 0.32 - 0.31	0.38 - 0.36 - 0.35
Power Consumption (Rated)		W	70 - 70 - 70	78 - 78 - 78
Power Factor		%	96.4 - 95.1 - 94.1	93.3 - 94.2 - 92.9
Temperature Control			Microcomputer Control	Microcomputer Control
Dimensions (H × W × D)		mm	490 × 1,050 × 200	490 × 1,050 × 200
Packaged Dimensions (H × W × D)		mm	280 × 1,100 × 566	280 × 1,100 × 566
Weight		kg	16	16
Gross Weight		kg	22	22
Operation Sound	H / M / L / SL	dB(A)	37 / 34 / 31 / 28	38 / 35 / 32 / 29
Sound Power		dB(A)	53	54
Outdoor Unit			**RKS25G2V1B9**	**RKS35G2V1B9**
Casing Color			Ivory White	Ivory White
Compressor	Type		Hermetically Sealed Swing Type	Hermetically Sealed Swing Type
	Model		1YC23AEXD	1YC23AEXD
	Motor Output	W	600	600
Refrigerant Oil	Type		FVC50K	FVC50K
	Charge	L	0.375	0.375
Refrigerant	Type		R-410A	R-410A
	Charge	kg	1.0	1.2
Airflow Rate	H	m^3/min (cfm)	33.5 (1,183)	36.2 (1,278)
	SL		32.7 (1,153)	32.7 (1,153)
Fan	Type		Propeller	Propeller
	Motor Output	W	23	23
Running Current (Rated)		A	3.37 - 3.28 - 3.09	4.92 - 4.74 - 4.55
Power Consumption (Rated)		W	580 - 580 - 580	1,052 - 1,052 - 1,052
Power Factor		%	78.2 - 76.9 - 78.2	97.2 - 96.5 - 96.3
Starting Current		A	3.2	4.4
Dimensions (H × W × D)		mm	550 × 765 × 285	550 × 765 × 285
Packaged Dimensions (H × W × D)		mm	612 × 906 × 364	612 × 906 × 364
Weight		kg	34	34
Gross Weight		kg	38	38
Operation Sound	H / SL	dB(A)	46 / 43	48 / 44
Sound Power	H	dB(A)	61	63
Drawing No.			3D065726	3D065725

Note: ■ The data are based on the conditions shown in the table below.

Cooling	Piping Length
Indoor ; 27°CDB / 19°CWB Outdoor ; 35°CDB / 24°CWB	5 m

Conversion Formulae
kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m^3/min × 35.3

1.2 Heat Pump

50 Hz, 220 - 230 - 240 V

Model	Indoor Unit		FLXS25BAVMB		FLXS35BAVMB	
	Outdoor Unit		RXS25E2V1B		RXS35E2V1B	
			Cooling	Heating	Cooling	Heating
Capacity Rated (Min. ~ Max.)		kW	2.5 (1.2 ~ 3.0)	3.4 (1.2 ~ 4.5)	3.5 (1.2 ~ 3.8)	4.0 (1.2 ~ 5.0)
		Btu/h	8,500 (4,100 ~ 10,200)	11,600 (4,100 ~ 15,400)	11,900 (4,100 ~ 13,000)	13,600 (4,100 ~ 17,100)
		kcal/h	2,150 (1,030 ~ 2,580)	2,920 (1,030 ~ 3,870)	3,010 (1,030 ~ 3,270)	3,440 (1,030 ~ 4,300)
Moisture Removal		L/h	1.2	—	1.9	—
Running Current (Rated)		A	3.7 - 3.6 - 3.4	4.7 - 4.5 - 4.3	5.3 - 5.1 - 4.9	5.8 - 5.5 - 5.3
Power Consumption Rated (Min. ~ Max.)		W	650 (300 ~ 860)	980 (290 ~ 1,490)	1,130 (300 ~ 1,260)	1,230 (290 ~ 1,850)
Power Factor		%	79.9 - 78.5 - 79.7	94.8 - 94.7 - 95.0	96.9 - 96.3 - 96.1	96.4 - 97.2 - 96.7
COP Rated (Min. ~ Max.)		W/W	3.85 (4.00 ~ 3.49)	3.47 (4.14 ~ 3.02)	3.10 (4.00 ~ 3.02)	3.25 (4.14 ~ 2.70)
Piping Connections	Liquid	mm	ϕ 6.4		ϕ 6.4	
	Gas	mm	ϕ 9.5		ϕ 9.5	
	Drain	mm	ϕ 18.0		ϕ 18.0	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
Max. Interunit Piping Length		m	20		20	
Max. Interunit Height Difference		m	15		15	
Chargeless		m	10		10	
Amount of Additional Charge of Refrigerant		g/m	20		20	
Indoor Unit			**FLXS25BAVMB**		**FLXS35BAVMB**	
Front Panel Color			Almond White		Almond White	
Airflow Rate	H	m³/min (cfm)	7.6 (268)	9.2 (325)	8.6 (304)	9.8 (346)
	M		6.8 (240)	8.3 (293)	7.6 (268)	8.9 (314)
	L		6.0 (212)	7.4 (261)	6.6 (233)	8.0 (282)
	SL		5.2 (184)	6.6 (233)	5.6 (198)	7.2 (254)
Fan	Type		Sirocco Fan		Sirocco Fan	
	Motor Output	W	34		34	
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, Quiet, Auto	
Air Direction Control			Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof	
Running Current (Rated)		A	0.33 - 0.32 - 0.31	0.36 - 0.34 - 0.33	0.38 - 0.36 - 0.35	0.38 - 0.36 - 0.35
Power Consumption (Rated)		W	70 - 70 - 70	74 - 74 - 74	78 - 78 - 78	78 - 78 - 78
Power Factor		%	96.4 - 95.1 - 94.1	93.4 - 94.6 - 93.4	93.3 - 94.2 - 92.9	93.3 - 94.2 - 92.9
Temperature Control			Microcomputer Control		Microcomputer Control	
Dimensions (H × W × D)		mm	490 × 1,050 × 200		490 × 1,050 × 200	
Packaged Dimensions (H × W × D)		mm	280 × 1,100 × 566		280 × 1,100 × 566	
Weight		kg	16		16	
Gross Weight		kg	22		22	
Operation Sound	H / M / L / SL	dB(A)	37 / 34 / 31 / 28	37 / 34 / 31 / 29	38 / 35 / 32 / 29	39 / 36 / 33 / 30
Sound Power		dB(A)	53	53	54	55
Outdoor Unit			**RXS25E2V1B**		**RXS35E2V1B**	
Casing Color			Ivory White		Ivory White	
Compressor	Type		Hermetically Sealed Swing Type		Hermetically Sealed Swing Type	
	Model		1YC23NXD		1YC23NXD	
	Motor Output	W	600		600	
Refrigerant Oil	Model		FVC50K		FVC50K	
	Charge	L	0.375		0.375	
Refrigerant	Model		R-410A		R-410A	
	Charge	kg	1.0		1.0	
Airflow Rate	H	m³/min (cfm)	33.5 (1,183)	30.2 (1,066)	33.5 (1,183)	30.2 (1,066)
	L		23.4 (826)	28.3 (999)	23.4 (826)	28.3 (999)
Fan	Type		Propeller		Propeller	
	Motor Output	W	23		23	
Running Current (Rated)		A	3.37 - 3.28 - 3.09	4.34 - 4.16 - 3.97	4.92 - 4.74 - 4.55	5.42 - 5.14 - 4.95
Power Consumption (Rated)		W	580 - 580 - 580	906 - 906 - 906	1,052 - 1,052 - 1,052	1,152 - 1,152 - 1,152
Power Factor		%	78.2 - 76.9 - 78.2	94.9 - 94.7 - 95.1	97.2 - 96.5 - 96.3	96.6 - 97.4 - 97.0
Starting Current		A	4.7		5.8	
Dimensions (H × W × D)		mm	550 × 765 × 285		550 × 765 × 285	
Packaged Dimensions (H × W × D)		mm	617 × 882 × 363		617 × 882 × 363	
Weight		kg	32		32	
Gross Weight		kg	38		38	
Operation Sound	H / L	dB(A)	46 / 43	47 / 44	47 / 44	48 / 45
Sound Power	H	dB(A)	61	62	62	63
Drawing No.			3D055002A		3D055003A	

Note: ■ The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor ; 27°CDB / 19°CWB Outdoor ; 35°CDB / 24°CWB	Indoor ; 20°CDB Outdoor ; 7°CDB / 6°CWB	7.5 m

Conversion Formulae
kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m³/min × 35.3

50 Hz, 220 - 230 - 240 V

Model	Indoor Unit		FLXS25BAVMB		FLXS35BAVMB	
	Outdoor Unit		RXS25G2V1B		RXS35G2V1B	
			Cooling	Heating	Cooling	Heating
Capacity Rated (Min. ~ Max.)		kW	2.5 (1.2 ~ 3.0)	3.4 (1.2 ~ 4.5)	3.5 (1.2 ~ 3.8)	4.0 (1.2 ~ 5.0)
		Btu/h	8,500 (4,100 ~ 10,200)	11,600 (4,100 ~ 15,400)	11,900 (4,100 ~ 13,000)	13,600 (4,100 ~17,100)
		kcal/h	2,150 (1,030 ~ 2,580)	2,920 (1,030 ~ 3,870)	3,010 (1,030 ~ 3,270)	3,440 (1,030 ~ 4,300)
Moisture Removal		L/h	1.2	—	1.9	—
Running Current (Rated)		A	3.7 - 3.6 - 3.4	4.7 - 4.5 - 4.3	5.3 - 5.1 - 4.9	5.8 - 5.5 - 5.3
Power Consumption Rated (Min. ~ Max.)		W	650 (300 ~ 860)	980 (290 ~ 1,490)	1,130 (300 ~ 1,260)	1,230 (290 ~ 1,850)
Power Factor		%	79.9 - 78.5 - 79.7	94.8 - 94.7 - 95.0	96.9 - 96.3 - 96.1	96.4 - 97.2 - 96.7
COP Rated (Min. ~ Max.)		W/W	3.85 (4.00 ~ 3.49)	3.47 (4.14 ~ 3.02)	3.10 (4.00 ~ 3.02)	3.25 (4.14 ~ 2.70)
Piping Connections	Liquid	mm	ϕ 6.4		ϕ 6.4	
	Gas	mm	ϕ 9.5		ϕ 9.5	
	Drain	mm	ϕ 18.0		ϕ 18.0	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
Max. Interunit Piping Length		m	20		20	
Max. Interunit Height Difference		m	15		15	
Chargeless		m	10		10	
Amount of Additional Charge of Refrigerant		g/m	20		20	
Indoor Unit			**FLXS25BAVMB**		**FLXS35BAVMB**	
Front Panel Color			Almond White		Almond White	
Airflow Rate	H	m³/min (cfm)	7.6 (268)	9.2 (325)	8.6 (304)	9.8 (346)
	M		6.8 (240)	8.3 (293)	7.6 (268)	8.9 (314)
	L		6.0 (212)	7.4 (261)	6.6 (233)	8.0 (282)
	SL		5.2 (184)	6.6 (233)	5.6 (198)	7.2 (254)
Fan	Type		Sirocco Fan		Sirocco Fan	
	Motor Output	W	34		34	
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, Quiet, Auto	
Air Direction Control			Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof	
Running Current (Rated)		A	0.33 - 0.32 - 0.31	0.36 - 0.34 - 0.33	0.38 - 0.36 - 0.35	0.38 - 0.36 - 0.35
Power Consumption (Rated)		W	70 - 70 - 70	74 - 74 - 74	78 - 78 - 78	78 - 78 - 78
Power Factor		%	96.4 - 95.1 - 94.1	93.4 - 94.6 - 93.4	93.3 - 94.2 - 92.9	93.3 - 94.2 - 92.9
Temperature Control			Microcomputer Control		Microcomputer Control	
Dimensions (H × W × D)		mm	490 × 1,050 × 200		490 × 1,050 × 200	
Packaged Dimensions (H × W × D)		mm	280 × 1,100 × 566		280 × 1,100 × 566	
Weight		kg	16		16	
Gross Weight		kg	22		22	
Operation Sound	H / M / L / SL	dB(A)	37 / 34 / 31 / 28	37 / 34 / 31 / 29	38 / 35 / 32 / 29	39 / 36 / 33 / 30
Sound Power		dB(A)	53	53	54	55
Outdoor Unit			**RXS25G2V1B**		**RXS35G2V1B**	
Casing Color			Ivory White		Ivory White	
Compressor	Type		Hermetically Sealed Swing Type		Hermetically Sealed Swing Type	
	Model		1YC23AFXD		1YC23AFXD	
	Motor Output	W	600		600	
Refrigerant Oil	Model		FVC50K		FVC50K	
	Charge	L	0.375		0.375	
Refrigerant	Model		R-410A		R-410A	
	Charge	kg	1.0		1.2	
Airflow Rate	H	m³/min (cfm)	33.5 (1,183)	30.2 (1,066)	36.0 (1,272)	30.2 (1,066)
	SL		31.4 (1,109)	22.6 (798)	31.4 (1,109)	22.6 (798)
Fan	Type		Propeller		Propeller	
	Motor Output	W	50		50	
Running Current (Rated)		A	3.37 - 3.28 - 3.09	4.34 - 4.16 - 3.97	4.92 - 4.74 - 4.55	5.42 - 5.14 - 4.95
Power Consumption (Rated)		W	580 - 580 - 580	906 - 906 - 906	1,052 - 1,052 - 1,052	1,152 - 1,152 - 1,152
Power Factor		%	78.2 - 76.9 - 78.2	94.9 - 94.7 - 95.1	97.2 - 96.5 - 96.3	96.6 - 97.4 - 97.0
Starting Current		A	4.3		4.8	
Dimensions (H × W × D)		mm	550 × 765 × 285		550 × 765 × 285	
Packaged Dimensions (H × W × D)		mm	612 × 906 × 364		612 × 906 × 364	
Weight		kg	34		34	
Gross Weight		kg	40		40	
Operation Sound	H / SL	dB(A)	46 / 43	47 / 44	48 / 44	48 / 45
Sound Power	H	dB(A)	61	62	63	63
Drawing No.			3D059828		3D059829	

Note: ■ The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor ; 27°CDB / 19°CWB Outdoor ; 35°CDB / 24°CWB	Indoor ; 20°CDB Outdoor ; 7°CDB / 6°CWB	5 m

Conversion Formulae
kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m³/min × 35.3

50 Hz, 220 - 230 - 240 V

Model	Indoor Unit		FLXS25BAVMB		FLXS35BAVMB	
	Outdoor Unit		RXS25G2V1B9		RXS35G2V1B9	
			Cooling	Heating	Cooling	Heating
Capacity Rated (Min. ~ Max.)		kW	2.5 (1.2 ~ 3.0)	3.4 (1.2 ~ 4.5)	3.5 (1.2 ~ 3.8)	4.0 (1.2 ~ 5.0)
		Btu/h	8,500 (4,100 ~ 10,200)	11,600 (4,100 ~ 15,400)	11,900 (4,100 ~ 13,000)	13,600 (4,100 ~ 17,100)
		kcal/h	2,150 (1,030 ~ 2,580)	2,920 (1,030 ~ 3,870)	3,010 (1,030 ~ 3,270)	3,440 (1,030 ~ 4,300)
Moisture Removal		L/h	1.2	—	1.9	—
Running Current (Rated)		A	3.7 - 3.6 - 3.4	4.7 - 4.5 - 4.3	5.3 - 5.1 - 4.9	5.8 - 5.5 - 5.3
Power Consumption Rated (Min. ~ Max.)		W	650 (300 ~ 860)	980 (290 ~ 1,490)	1,130 (300 ~ 1,260)	1,230 (290 ~ 1,850)
Power Factor		%	79.9 - 78.5 - 79.7	94.8 - 94.7 - 95.0	96.9 - 96.3 - 96.1	96.4 - 97.2 - 96.7
COP Rated (Min. ~ Max.)		W/W	3.85 (4.00 ~ 3.49)	3.47 (4.14 ~ 3.02)	3.10 (4.00 ~ 3.02)	3.25 (4.14 ~ 2.70)
Piping Connections	Liquid	mm	ϕ 6.4		ϕ 6.4	
	Gas	mm	ϕ 9.5		ϕ 9.5	
	Drain	mm	ϕ 18.0		ϕ 18.0	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
Max. Interunit Piping Length		m	20		20	
Max. Interunit Height Difference		m	15		15	
Chargeless		m	10		10	
Amount of Additional Charge of Refrigerant		g/m	20		20	
Indoor Unit			**FLXS25BAVMB**		**FLXS35BAVMB**	
Front Panel Color			Almond White		Almond White	
Airflow Rate	H	m³/min (cfm)	7.6 (268)	9.2 (325)	8.6 (304)	9.8 (346)
	M		6.8 (240)	8.3 (293)	7.6 (268)	8.9 (314)
	L		6.0 (212)	7.4 (261)	6.6 (233)	8.0 (282)
	SL		5.2 (184)	6.6 (233)	5.6 (198)	7.2 (254)
Fan	Type		Sirocco Fan		Sirocco Fan	
	Motor Output	W	34		34	
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, Quiet, Auto	
Air Direction Control			Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof	
Running Current (Rated)		A	0.33 - 0.32 - 0.31	0.36 - 0.34 - 0.33	0.38 - 0.36 - 0.35	0.38 - 0.36 - 0.35
Power Consumption (Rated)		W	70 - 70 - 70	74 - 74 - 74	78 - 78 - 78	78 - 78 - 78
Power Factor		%	96.4 - 95.1 - 94.1	93.4 - 94.6 - 93.4	93.3 - 94.2 - 92.9	93.3 - 94.2 - 92.9
Temperature Control			Microcomputer Control		Microcomputer Control	
Dimensions (H × W × D)		mm	490 × 1,050 × 200		490 × 1,050 × 200	
Packaged Dimensions (H × W × D)		mm	280 × 1,100 × 566		280 × 1,100 × 566	
Weight		kg	16		16	
Gross Weight		kg	22		22	
Operation Sound	H / M / L / SL	dB(A)	37 / 34 / 31 / 28	37 / 34 / 31 / 29	38 / 35 / 32 / 29	39 / 36 / 33 / 30
Sound Power		dB(A)	53	53	54	55
Outdoor Unit			**RXS25G2V1B9**		**RXS35G2V1B9**	
Casing Color			Ivory White		Ivory White	
Compressor	Type		Hermetically Sealed Swing Type		Hermetically Sealed Swing Type	
	Model		1YC23AEXD		1YC23AEXD	
	Motor Output	W	600		600	
Refrigerant Oil	Model		FVC50K		FVC50K	
	Charge	L	0.375		0.375	
Refrigerant	Model		R-410A		R-410A	
	Charge	kg	1.0		1.2	
Airflow Rate	H	m³/min (cfm)	33.5 (1,183)	28.3 (999)	36.0 (1,272)	28.3 (999)
	SL		30.1 (1,064)	25.6 (905)	30.1 (1,064)	25.6 (905)
Fan	Type		Propeller		Propeller	
	Motor Output	W	23		23	
Running Current (Rated)		A	3.37 - 3.28 - 3.09	4.34 - 4.16 - 3.97	4.92 - 4.74 - 4.55	5.42 - 5.14 - 4.95
Power Consumption (Rated)		W	580 - 580 - 580	906 - 906 - 906	1,052 - 1,052 - 1,052	1,152 - 1,152 - 1,152
Power Factor		%	78.2 - 76.9 - 78.2	94.9 - 94.7 - 95.1	97.2 - 96.5 - 96.3	96.6 - 97.4 - 97.0
Starting Current		A	4.3		4.8	
Dimensions (H × W × D)		mm	550 × 765 × 285		550 × 765 × 285	
Packaged Dimensions (H × W × D)		mm	612 × 906 × 364		612 × 906 × 364	
Weight		kg	34		34	
Gross Weight		kg	38		38	
Operation Sound	H / SL	dB(A)	46 / 43	47 / 44	48 / 44	48 / 45
Sound Power	H	dB(A)	61	62	63	63
Drawing No.			3D065720		3D065721	

Note: ■ The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor ; 27°CDB / 19°CWB Outdoor ; 35°CDB / 24°CWB	Indoor ; 20°CDB Outdoor ; 7°CDB / 6°CWB	5 m

Conversion Formulae
kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m³/min × 35.3

50 Hz, 220 - 230 - 240 V

Model	Indoor Unit		FLXS25BAVMB		FLXS35BAVMB	
	Outdoor Unit		RXS25J2V1B		RXS35J2V1B	
			Cooling	Heating	Cooling	Heating
Capacity Rated (Min. ~ Max.)		kW	2.5 (1.2 ~ 3.0)	3.4 (1.2 ~ 4.5)	3.5 (1.2 ~ 3.8)	4.0 (1.4 ~ 5.0)
		Btu/h	8,500 (4,100 ~ 10,200)	11,600 (4,100 ~ 15,400)	11,900 (4,100 ~ 13,000)	13,600 (4,100 ~ 17,100)
		kcal/h	2,150 (1,030 ~ 2,580)	2,920 (1,030 ~ 3,870)	3,010 (1,030 ~ 3,270)	3,440 (1,030 ~ 4,300)
Moisture Removal		L/h	1.2	—	1.9	—
Running Current (Rated)		A	3.7 - 3.6 - 3.4	4.7 - 4.5 - 4.3	5.3 - 5.1 - 4.9	5.8 - 5.5 - 5.3
Power Consumption Rated (Min. ~ Max.)		W	650 (300 ~ 860)	980 (290 ~ 1,490)	1,130 (300 ~ 1,260)	1,230 (290 ~ 1,850)
Power Factor		%	79.9 - 78.5 - 79.7	94.8 - 94.7 - 95.0	96.9 - 96.3 - 96.1	96.4 - 97.2 - 96.7
COP Rated (Min. ~ Max.)		W/W	3.85 (4.00 ~ 3.49)	3.47 (4.14 ~ 3.02)	3.10 (4.00 ~ 3.02)	3.25 (4.14 ~ 2.70)
Piping Connections	Liquid	mm	ϕ 6.4		ϕ 6.4	
	Gas	mm	ϕ 9.5		ϕ 9.5	
	Drain	mm	ϕ 18.0		ϕ 18.0	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
Max. Interunit Piping Length		m	20		20	
Max. Interunit Height Difference		m	15		15	
Chargeless		m	10		10	
Amount of Additional Charge of Refrigerant		g/m	20		20	
Indoor Unit			**FLXS25BAVMB**		**FLXS35BAVMB**	
Front Panel Color			Almond White		Almond White	
Airflow Rate	H	m³/min (cfm)	7.6 (268)	9.2 (325)	8.6 (304)	9.8 (346)
	M		6.8 (240)	8.3 (293)	7.6 (268)	8.9 (314)
	L		6.0 (212)	7.4 (261)	6.6 (233)	8.0 (282)
	SL		5.2 (184)	6.6 (233)	5.6 (198)	7.2 (254)
Fan	Type		Sirocco Fan		Sirocco Fan	
	Motor Output	W	34		34	
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, Quiet, Auto	
Air Direction Control			Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof	
Running Current (Rated)		A	0.33 - 0.32 - 0.31	0.36 - 0.34 - 0.33	0.38 - 0.36 - 0.35	0.38 - 0.36 - 0.35
Power Consumption (Rated)		W	70 - 70 - 70	74 - 74 - 74	78 - 78 - 78	78 - 78 - 78
Power Factor		%	96.4 - 95.1 - 94.1	93.4 - 94.6 - 93.4	93.3 - 94.2 - 92.9	93.3 - 94.2 - 92.9
Temperature Control			Microcomputer Control		Microcomputer Control	
Dimensions (H × W × D)		mm	490 × 1,050 × 200		490 × 1,050 × 200	
Packaged Dimensions (H × W × D)		mm	280 × 1,100 × 566		280 × 1,100 × 566	
Weight		kg	16		16	
Gross Weight		kg	22		22	
Operation Sound	H / M / L / SL	dB(A)	37 / 34 / 31 / 28	37 / 34 / 31 / 29	38 / 35 / 32 / 29	39 / 36 / 33 / 30
Sound Power		dB(A)	53	53	54	55
Outdoor Unit			**RXS25J2V1B**		**RXS35J2V1B**	
Casing Color			Ivory White		Ivory White	
Compressor	Type		Hermetically Sealed Swing Type		Hermetically Sealed Swing Type	
	Model		1YC23AEXD		1YC23AEXD	
	Motor Output	W	600		600	
Refrigerant Oil	Model		FVC50K		FVC50K	
	Charge	L	0.375		0.375	
Refrigerant	Model		R-410A		R-410A	
	Charge	kg	1.0		1.2	
Airflow Rate	H	m³/min (cfm)	33.5 (1,183)	28.3 (999)	36.0 (1,271)	28.3 (999)
	SL		30.1 (1,063)	25.6 (904)	30.1 (1,063)	25.6 (904)
Fan	Type		Propeller		Propeller	
	Motor Output	W	23		23	
Running Current (Rated)		A	3.37 - 3.28 - 3.09	4.34 - 4.16 - 3.97	4.92 - 4.74 - 4.55	5.42 - 5.14 - 4.95
Power Consumption (Rated)		W	580 - 580 - 580	906 - 906 - 906	1,052 - 1,052 - 1,052	1,152 - 1,152 - 1,152
Power Factor		%	78.2 - 76.9 - 78.2	94.9 - 94.7 - 95.1	97.2 - 96.5 - 96.3	96.6 - 97.4 - 97.0
Starting Current		A	4.7		5.8	
Dimensions (H × W × D)		mm	550 × 765 × 285		550 × 765 × 285	
Packaged Dimensions (H × W × D)		mm	612 × 906 × 364		612 × 906 × 364	
Weight		kg	34		34	
Gross Weight		kg	38		38	
Operation Sound	H / SL	dB(A)	46 / 43	47 / 44	48 / 44	48 / 45
Sound Power	H	dB(A)	61	62	63	63
Drawing No.			3D059564		3D059567	

Note: ■ The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor ; 27°CDB / 19°CWB Outdoor ; 35°CDB / 24°CWB	Indoor ; 20°CDB Outdoor ; 7°CDB / 6°CWB	5 m

Conversion Formulae
kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m³/min × 35.3

Part 3
Printed Circuit Board Connector Wiring Diagram

1. Indoor Unit

Connectors and Other Parts

PCB (1): Control PCB

1)	S6	Connector for swing motor (horizontal swing)
2)	S7	Connector for AC fan motor
3)	S21	Connector for centralized control (HA)
4)	S24	Connector for display PCB
5)	S26	Connector for signal receiver PCB
6)	S32	Connector for indoor heat exchanger thermistor
7)	S37	Connector for power supply PCB
8)	JA	Address setting jumper * Refer to page 215 for detail.
	JB	Fan speed setting when compressor stops for thermostat OFF
	JC	Power failure recovery function * Refer to page 218 for detail.
9)	SW2	Select switch for installation (ceiling or floor) * Refer to page 218 for detail.
10)	LED A	LED for service monitor (green)

PCB (2): Power Supply PCB

1)	S36	Connector for control PCB
2)	H1, H2, H3	Connector for terminal board
3)	H4, H5, H6	Connector for AC fan motor
4)	V1	Varistor
5)	FU1	Fuse (3.15A, 250V)

PCB (3): Display PCB

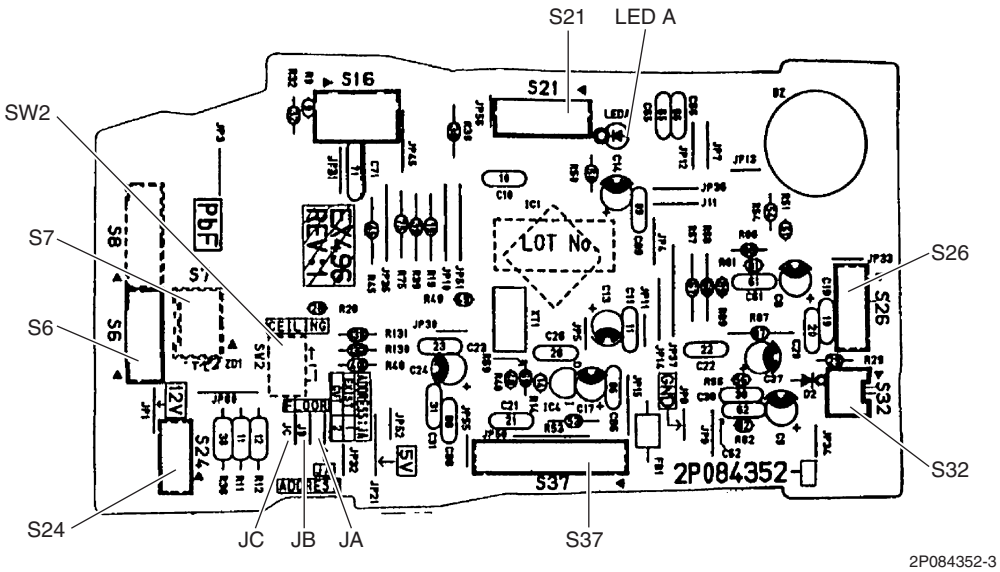
1)	S25	Connector for control PCB
2)	LED1 (H1P)	LED for operation (green)
3)	LED2 (H2P)	LED for timer (yellow)
4)	LED3 (H3P)	LED for HOME LEAVE operation (red)

PCB (4): Signal Receiver PCB

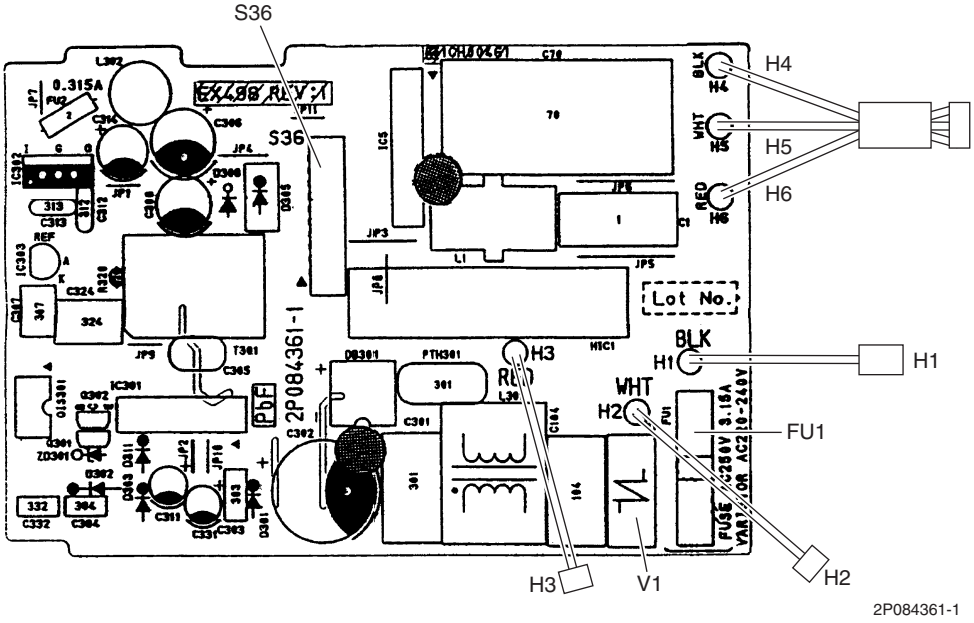
1)	S27	Connector for control PCB
2)	S31 (RTH)	Connector for room temperature thermistor
3)	SW1 (S1W)	Forced operation ON/OFF button

PCB Detail

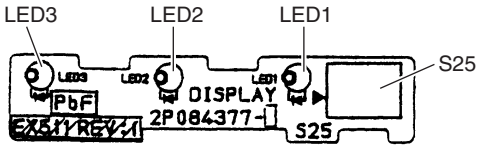
PCB (1) : Control PCB



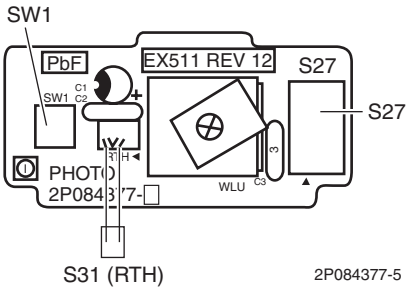
PCB (2) : Power Supply PCB



PCB (3) : Display PCB



PCB (4) : Signal Receiver PCB



2. Outdoor Unit

2.1 RK(X)S25/35E2V1B

Connectors and Other Parts

PCB (1): Filter PCB

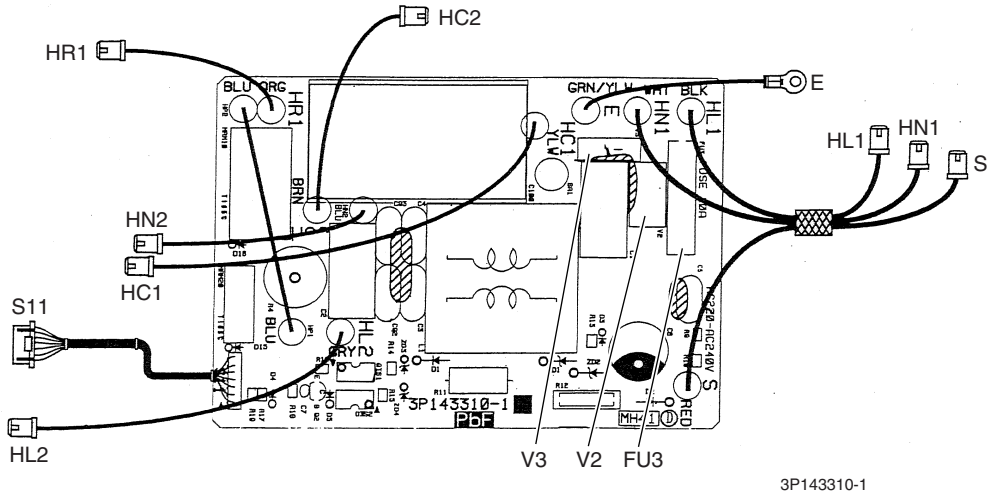
1)	S11	Connector for main PCB
2)	HL1, HN1, S	Connector for terminal board
3)	E	Terminal for earth
4)	HC1, HC2 HL2, HN2	Connector for main PCB
5)	HR1	Connector for reactor
6)	FU3	Fuse (20 A, 250 V)
7)	V2, V3	Varistor

PCB (2): Main PCB

1)	S10	Connector for filter PCB
2)	S20	Connector for electronic expansion valve coil
3)	S30	Connector for compressor
4)	S40	Connector for overload protector
5)	S70	Connector for fan motor
6)	S80	Connector for four way valve coil
7)	S90	Connector for thermistors (outdoor temperature, outdoor heat exchanger, discharge pipe)
8)	HC3, HC4 HL3, HN3	Connector for filter PCB
9)	HR2	Connector for reactor
10)	FU1, FU2	Fuse (3.15 A, 250 V)
11)	LED A	LED for service monitor (green)
12)	V1	Varistor
13)	J5	Jumper for improvement of defrost performance ∗ Refer to page 218 for detail.
14)	J8	Jumper for facility setting ∗ Refer to page 217 for detail.
15)	SW1	Forced cooling operation ON/OFF switch

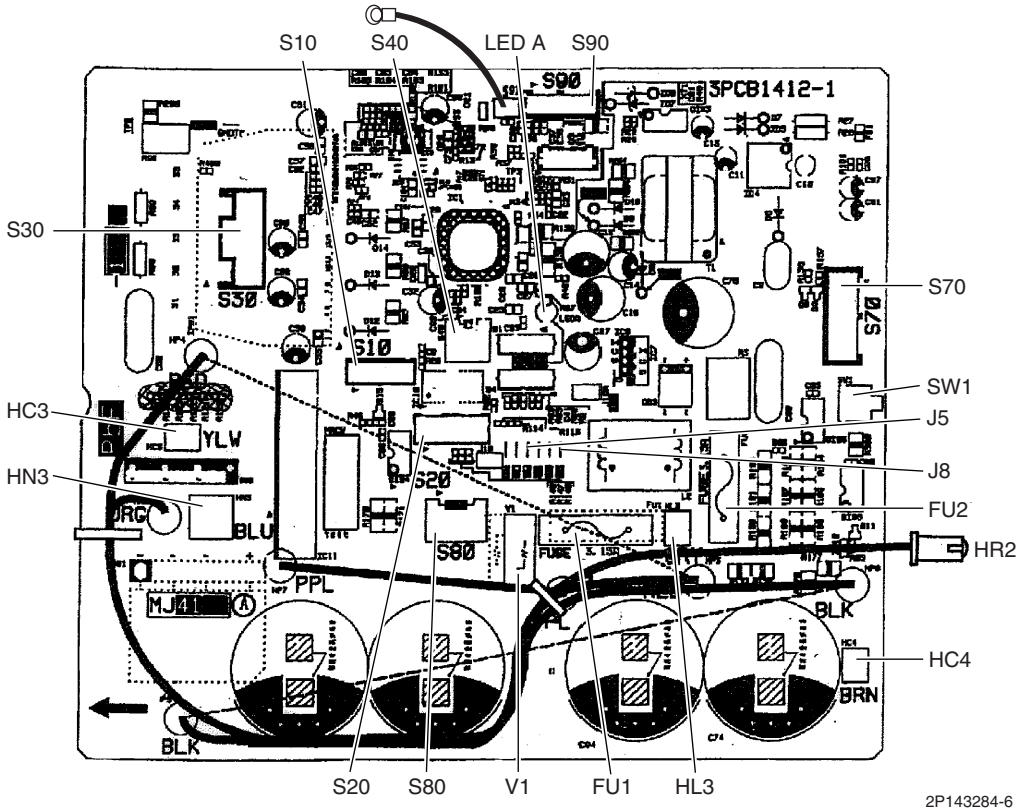
PCB Detail

PCB (1): Filter PCB



3P143310-1

PCB (2): Main PCB



2P143284-6

2.2 RK(X)S25/35G2V1B

Connectors and Other Parts

PCB (1): Filter PCB

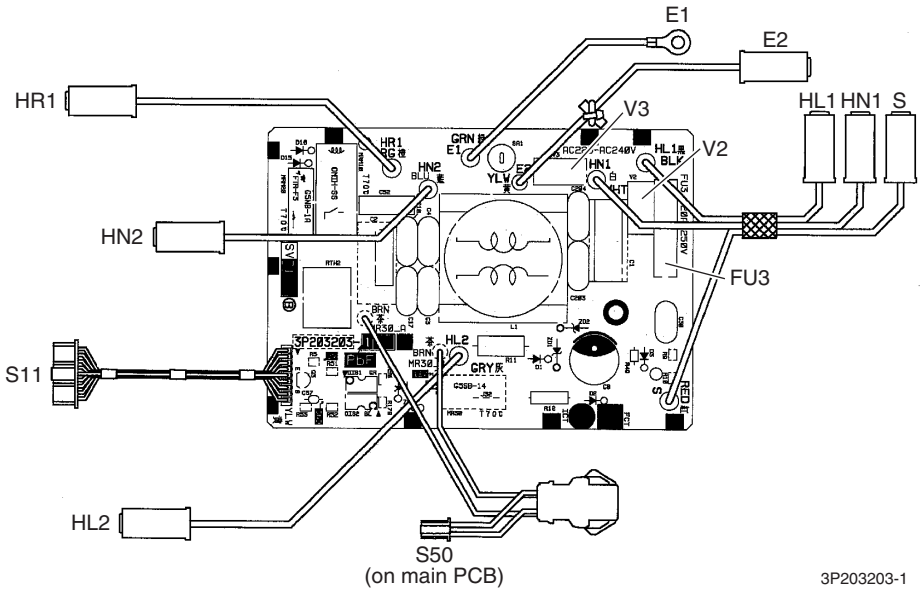
1)	S11	Connector for main PCB
2)	HL1, HN1, S	Connector for terminal board
3)	E1	Terminal for earth
4)	E2	Connector for terminal board (earth)
5)	HL2, HN2	Connector for main PCB
6)	HR1	Connector for reactor
7)	FU3	Fuse (20 A, 250 V)
8)	V2, V3	Varistor

PCB (2): Main PCB

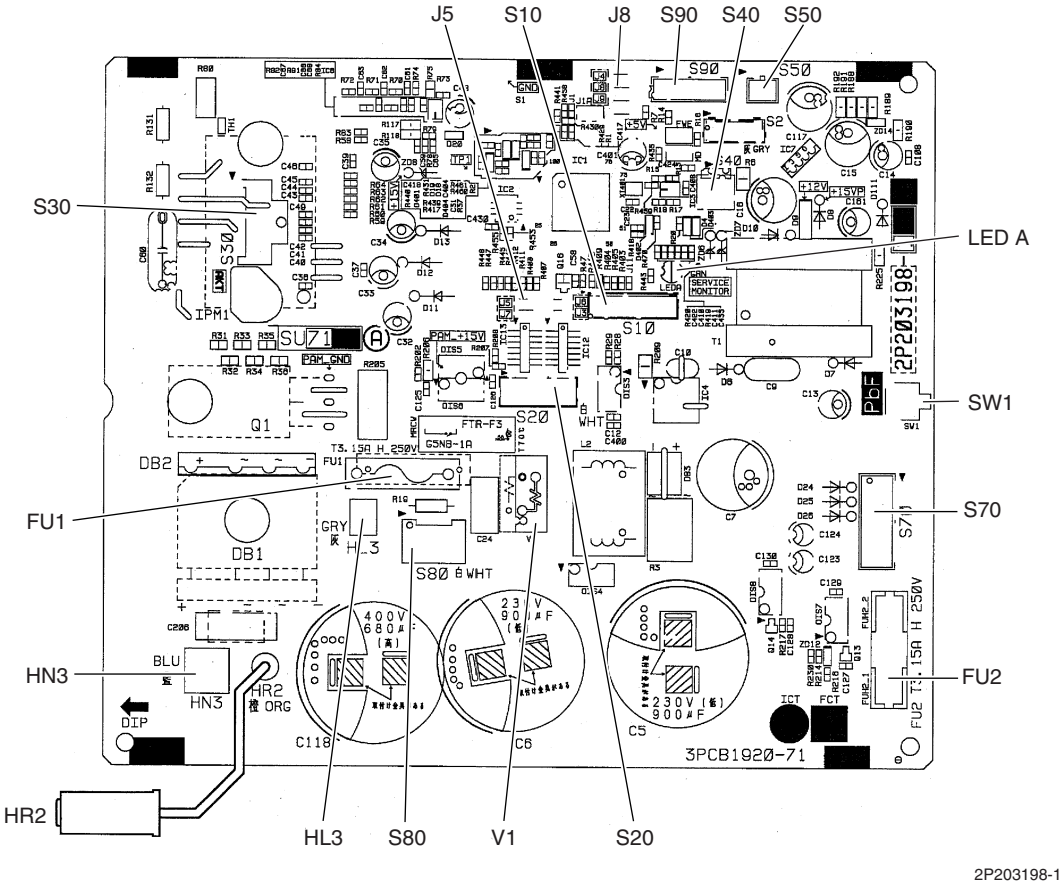
1)	S10	Connector for filter PCB
2)	S20	Connector for electronic expansion valve coil
3)	S30	Connector for compressor
4)	S40	Connector for overload protector
5)	S50	Connector for magnetic relay
6)	S70	Connector for fan motor
7)	S80	Connector for four way valve coil
8)	S90	Connector for thermistors (outdoor temperature, outdoor heat exchanger, discharge pipe)
9)	HL3, HN3	Connector for filter PCB
10)	HR2	Connector for reactor
11)	FU1, FU2	Fuse (3.15 A, 250 V)
12)	LED A	LED for service monitor (green)
13)	V1	Varistor
14)	J5	Jumper for improvement of defrost performance ∗ Refer to page 218 for detail.
15)	J8	Jumper for facility setting ∗ Refer to page 217 for detail.
16)	SW1	Forced cooling operation ON/OFF switch

PCB Detail

PCB (1): Filter PCB



PCB (2): Main PCB



2.3 RK(X)S25/35G2V1B9, RXS25/35J2V1B

Connectors and Other Parts

PCB (1): Filter PCB

1)	S11	Connector for main PCB
2)	AC1, AC2, S	Connector for terminal board
3)	E1, E2	Terminal for earth
4)	HL2, HN2	Connector for main PCB
5)	HR1	Connector for reactor
6)	FU1	Fuse (3.15 A, 250 V)
7)	FU3	Fuse (20 A, 250 V)
8)	V2, V3	Varistor

PCB (2): Main PCB

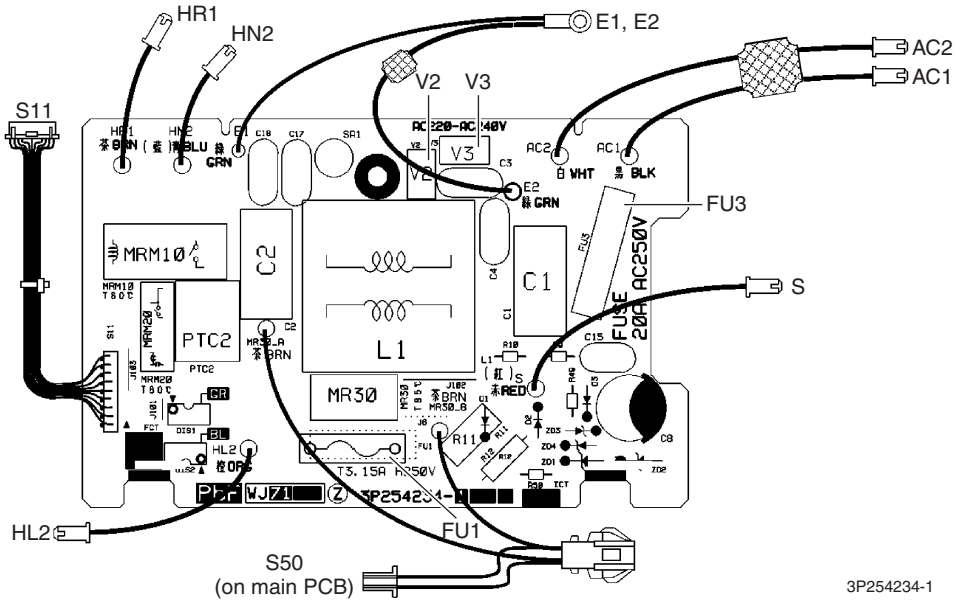
1)	S10	Connector for filter PCB
2)	S20	Connector for electronic expansion valve coil
3)	S40	Connector for overload protector
4)	S50	Connector for magnetic relay
5)	S70	Connector for fan motor
6)	S80	Connector for four way valve coil
7)	S90	Connector for thermistors (outdoor temperature, outdoor heat exchanger, discharge pipe)
8)	S100	Connector for forced operation button PCB
9)	HL3, HN3	Connector for filter PCB
10)	HR2	Connector for reactor
11)	U, V, W	Connector for compressor
12)	FU2	Fuse (3.15 A, 250 V)
13)	LED A	LED for service monitor (green)
14)	V1	Varistor
15)	J4	Jumper for facility setting ∗ Refer to page 217 for detail.
16)	J5	Jumper for improvement of defrost performance ∗ Refer to page 218 for detail.

PCB (3): Forced Operation Button PCB

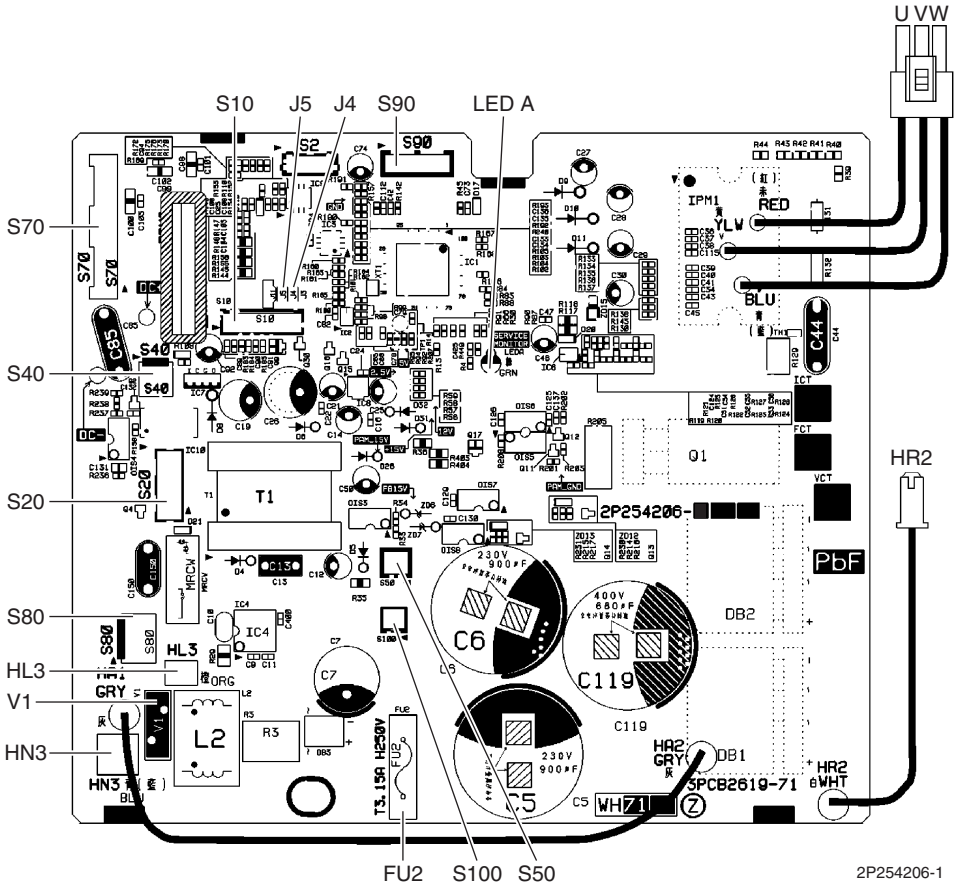
1)	S110	Connector for main PCB
2)	SW1	Forced operation ON/OFF button

PCB Detail

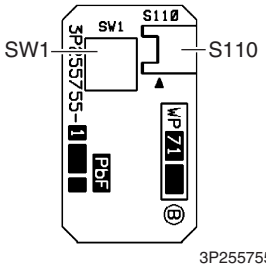
PCB (1): Filter PCB



PCB (2): Main PCB



PCB (3): Forced Operation Button PCB



Part 4
Function and Control

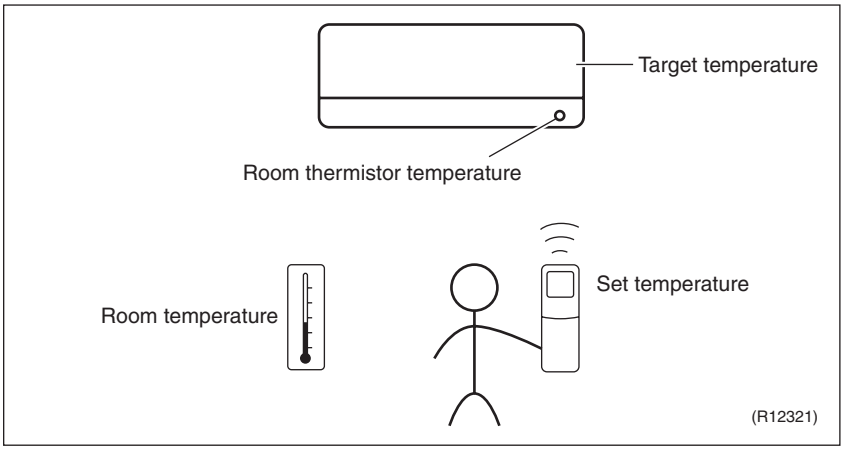
1. Main Functions

1.1 Temperature Control

Definitions of Temperatures

The definitions of temperatures are classified as following.

- Room temperature: temperature of the lower part of the room
- Set temperature: temperature set by remote controller
- Room thermistor temperature: temperature detected by room temperature thermistor
- Target temperature: temperature determined by microcomputer



★ The illustration is for wall mounted type as representative.

Temperature Control

The temperature of the room is detected by the room temperature thermistor. However, there is difference between the “temperature detected by room temperature thermistor” and the “temperature of lower part of the room”, depending on the type of the indoor unit or installation condition. Practically, the temperature control is done by the “target temperature appropriately adjusted for the indoor unit” and the “temperature detected by room temperature thermistor”.

1.2 Frequency Principle

Main Control Parameters

The compressor is frequency-controlled during normal operation. The target frequency is set by the following 2 parameters coming from the operating indoor unit:

- The load condition of the operating indoor unit
- The difference between the room thermistor temperature and the target temperature

Additional Control Parameters

The target frequency is adapted by additional parameters in the following cases:

- Frequency restrictions
- Initial settings
- Forced cooling operation

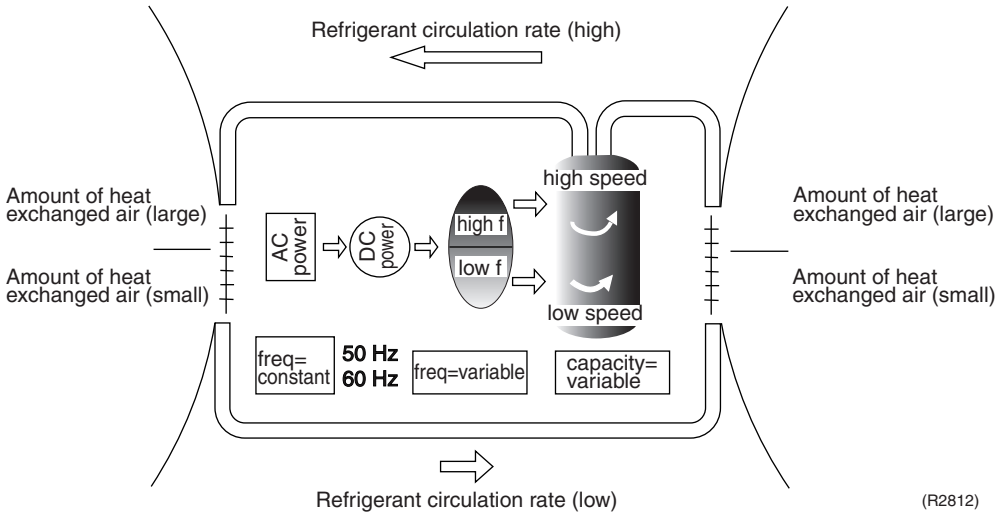
Inverter Principle

To regulate the capacity, a frequency control is needed. The inverter makes it possible to vary the rotation speed of the compressor. The following table explains the conversion principle:

Phase	Description
1	The supplied AC power source is converted into the DC power source for the present.
2	The DC power source is reconverted into the three phase AC power source with variable frequency. ■ When the frequency increases, the rotation speed of the compressor increases resulting in an increased refrigerant circulation. This leads to a higher amount of the heat exchange per unit. ■ When the frequency decreases, the rotation speed of the compressor decreases resulting in a decreased refrigerant circulation. This leads to a lower amount of the heat exchange per unit.

Drawing of Inverter

The following drawing shows a schematic view of the inverter principle:



Inverter Features

The inverter provides the following features:

- The regulating capacity can be changed according to the changes in the outdoor temperature and cooling / heating load.
- Quick heating and quick cooling
  The compressor rotational speed is increased when starting the heating (or cooling). This enables to reach the set temperature quickly.
- Even during extreme cold weather, the high capacity is achieved. It is maintained even when the outdoor temperature is 2°C.
- Comfortable air conditioning
  A fine adjustment is integrated to keep the room temperature constant.
- Energy saving heating and cooling
  Once the set temperature is reached, the energy saving operation enables to maintain the room temperature at low power.

Frequency Limits

The following functions regulate the minimum and maximum frequency:

Frequency	Functions
Low	■ Four way valve operation compensation. Refer to page 40.
High	■ Compressor protection function. Refer to page 40. ■ Discharge pipe temperature control. Refer to page 41. ■ Input current control. Refer to page 42. ■ Freeze-up protection control. Refer to page 43. ■ Heating peak-cut control. Refer to page 43. ■ Defrost control. Refer to page 45.

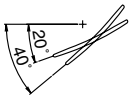
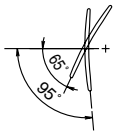
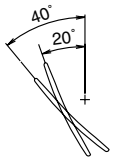
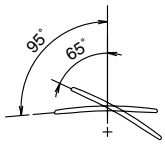
Forced Cooling Operation

Refer to page 213 for detail.

1.3 Airflow Direction Control

Auto-Swing

The following table explains the auto-swing process for cooling, dry, fan, and heating:

	up and down	
	cooling / dry / fan	heating
ceiling	 (R2964)	 (R2963)
floor	 (R2967)	 (R2966)

1.4 Fan Speed Control for Indoor Units

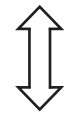
Outline

Phase control and fan speed control contains 9 steps: LLL, LL, SL, L, ML, M, MH, H, and HH. The airflow rate can be automatically controlled depending on the difference between the room thermistor temperature and the target temperature. This is done through phase control and Hall IC control.

For more information about Hall IC, refer to the troubleshooting for fan motor on page 73.

Automatic Fan Speed Control

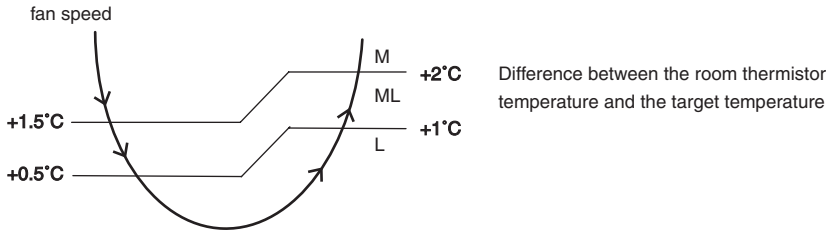
In automatic fan speed operation, the step “SL” is not available.

Step	Cooling	Heating
LLL	 (R11577)	 (R11578)
LL		
L		
ML		
M		
MH		
H		
HH (POWERFUL)		

⟺ = The airflow rate is automatically controlled within this range when the FAN setting button is set to automatic.

<Cooling>

The following drawing explains the principle of fan speed control for cooling.



(R12390)

<Heating>

On heating mode, the fan speed is regulated according to the indoor heat exchanger temperature and the difference between the room thermistor temperature and the target temperature.

Note:

1. During POWERFUL operation, the fan rotates at H tap + 50 rpm.
2. The fan stops during defrost operation.

1.5 Program Dry Operation

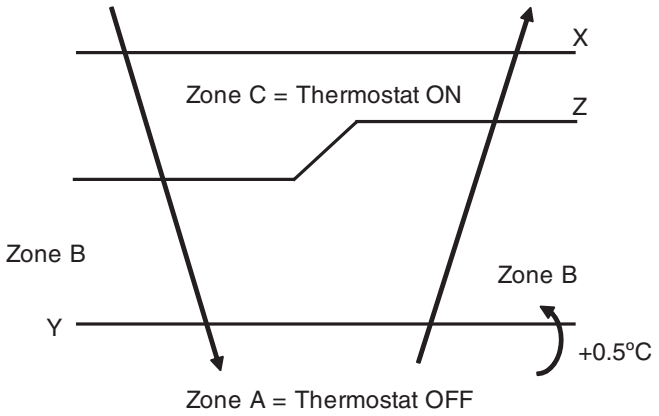
Outline

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and fan adjustment buttons are inoperable in this mode.

Detail

The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in the dry mode with an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.

Room thermistor temperature at start-up	Target temperature X	Thermostat OFF point Y	Thermostat ON point Z
24ºC or more	Room thermistor temperature at start-up	X – 2.5ºC	X – 0.5ºC or Y + 0.5ºC (zone B) continues for 10 min.
23.5ºC ~ 18ºC		X – 2.0ºC	X – 0.5ºC or Y + 0.5ºC (zone B) continues for 10 min.
17.5ºC ~	18ºC	X – 2.0ºC	X – 0.5ºC = 17.5ºC or Y + 0.5ºC (zone B) continues for 10 min.



(R11581)

1.6 Automatic Operation

Outline

Automatic Cooling / Heating Function

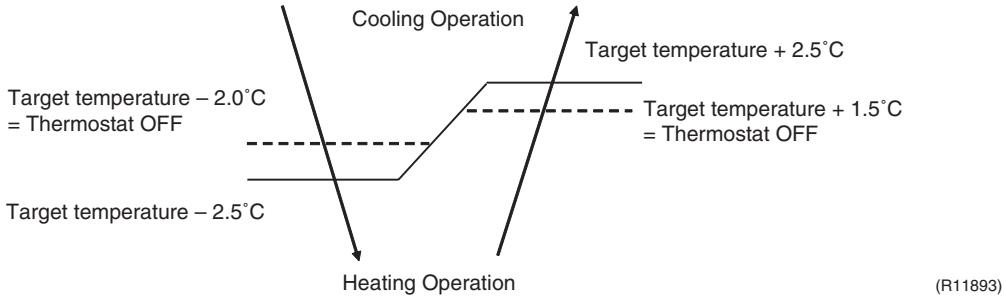
When the AUTO mode is selected with the remote controller, the microcomputer automatically determines the operation mode as cooling or heating according to the room temperature and the set temperature at start-up, and automatically operates in that mode.

The unit automatically switches the operation mode to maintain the room temperature at the set temperature.

Detail

Ts: set temperature (set by remote controller)
Tt: target temperature (determined by microcomputer)
Tr: room thermistor temperature (detected by room temperature thermistor)
C: correction value

1. The set temperature (Ts) determines the target temperature (Tt).
   (Ts = 18 ~ 30°C).
2. The target temperature (Tt) is calculated as;
   Tt = Ts + C
   where C is the correction value.
   C = 0°C
3. Thermostat ON/OFF point and mode switching point are as follows.
   Tr means the room thermistor temperature.
   (1) Heating → Cooling switching point:
   Tr ≥ Tt + 2.5°C
   (2) Cooling → Heating switching point:
   Tr < Tt – 2.5°C
   (3) Thermostat ON/OFF point is the same as the ON/OFF point of cooling or heating operation.
4. During initial operation
   Tr ≥ Ts: Cooling operation
   Tr < Ts: Heating operation



Ex: When the target temperature is 25°C
Cooling → 23°C: Thermostat OFF → 22°C: Switch to heating
Heating → 26.5°C: Thermostat OFF → 27.5°C: Switch to cooling

1.7 Thermostat Control

Thermostat control is based on the difference between the room thermistor temperature and the target temperature.

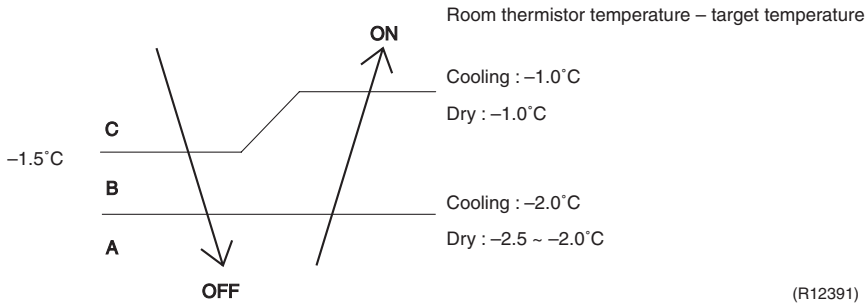
Thermostat OFF Condition

- The temperature difference is in the zone A.

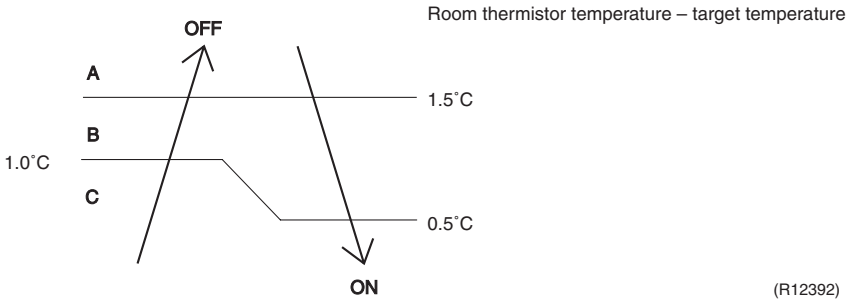
Thermostat ON Condition

- The temperature difference returns to the zone C after being in the zone A.
- The system resumes from defrost control in any zones except A.
- The operation turns on in any zones except A.
- The monitoring time has passed while the temperature difference is in the zone B. (Cooling / Dry : 10 minutes, Heating : 10 seconds)

Cooling / Dry



Heating



Refer to “Temperature Control” on page 24 for detail.

1.8 NIGHT SET Mode

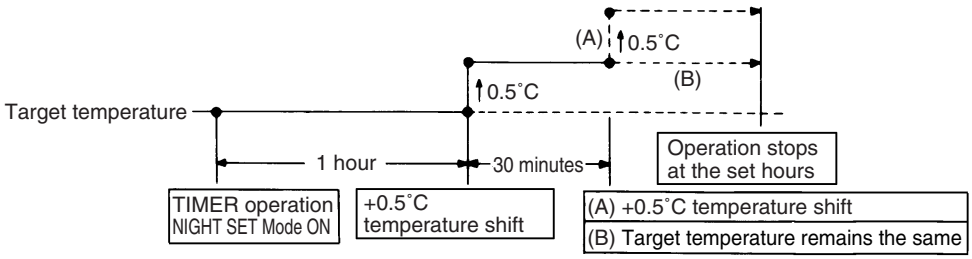
Outline

When the OFF timer is set, the NIGHT SET Mode is automatically activated. The NIGHT SET Mode keeps the airflow rate setting.

Detail

The NIGHT SET Mode continues operation at the target temperature for the first one hour, then automatically raises the target temperature slightly in the case of cooling, or lowers it slightly in the case of heating. This prevents excessive cooling in summer and excessive heating in winter to ensure comfortable sleeping conditions, and also conserves electricity.

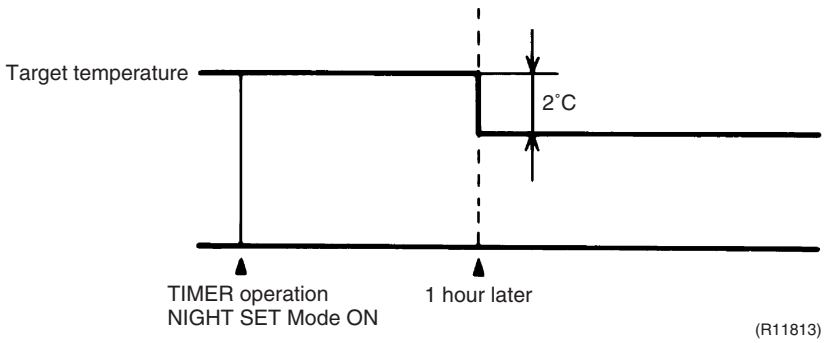
Cooling



(A) : When the outdoor temperature is normal and the room temperature is at the set temperature.
(B) : When the outdoor temperature is high (27˚C or higher).

(R14060)

Heating



(R11813)

1.9 HOME LEAVE Operation

Outline

HOME LEAVE operation is a function that allows you to record your favorite set temperature and airflow rate. You can start your favorite operation mode simply by pressing the [HOME LEAVE] button on the remote controller.

Detail

1. Start of Function

The function starts when the [HOME LEAVE] button is pressed in cooling mode, heating mode (including POWERFUL operation), or while the operation is stopped. If this button is pressed in POWERFUL operation, the POWERFUL operation is canceled and this function becomes effective.

- The [HOME LEAVE] button is ineffective in dry mode and fan mode.

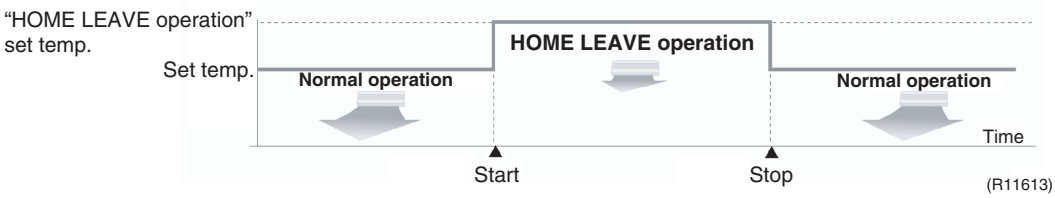
2. Details of Function

A mark representing HOME LEAVE is indicated on the display of the remote controller. The indoor unit is operated according to the set temperature and airflow rate for HOME LEAVE which were pre-set in the memory of the remote controller.
The LED (red) of indoor unit representing HOME LEAVE lights up. (It goes out when the operation is stopped.)

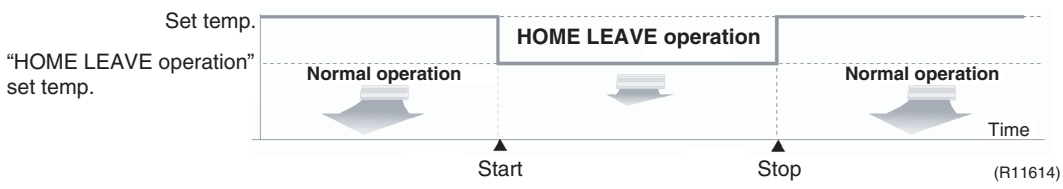
3. End of Function

The function ends when the [HOME LEAVE] button is pressed again during HOME LEAVE operation or when the [POWERFUL] button is pressed.

<Cooling>



<Heating>



Others

The set temperature and airflow rate are memorized in the remote controller. When the remote controller is reset due to replacement of battery, it is necessary to set the temperature and airflow rate again for HOME LEAVE operation.

1.10 Inverter POWERFUL Operation

Outline

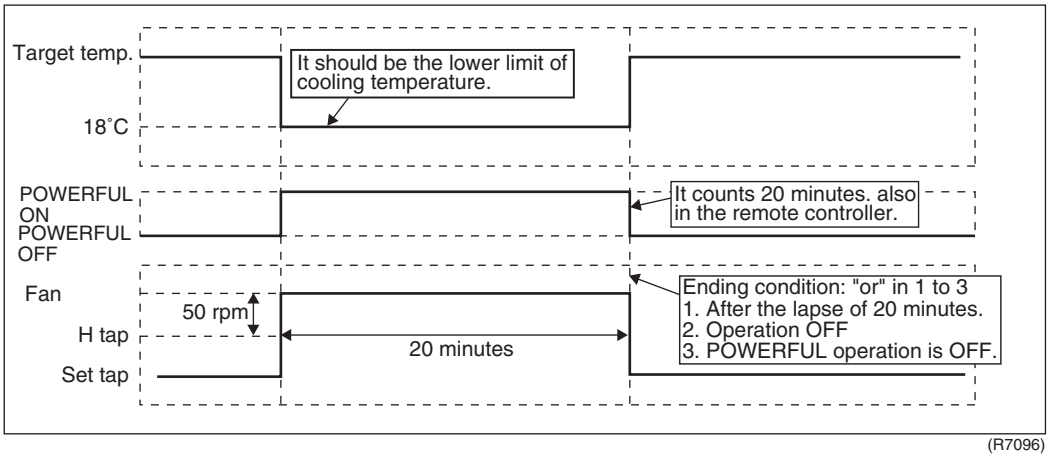
In order to exploit the cooling and heating capacity to full extent, operate the air conditioner by increasing the indoor fan rotating speed and the compressor frequency.

Detail

When POWERFUL button is pressed, the fan speed and target temperature are converted to the following states for 20 minutes.

Operation mode	Fan speed	Target temperature
COOL	H tap + 50 rpm	18°C
DRY	Dry rotating speed + 50 rpm	Lowered by 2.0°C
HEAT	H tap + 50 rpm	30°C
FAN	H tap + 50 rpm	—
AUTO	Same as cooling / heating in POWERFUL operation	The target temperature is kept unchanged.

Ex.) : POWERFUL operation in cooling mode.



(R7096)

1.11 Other Functions

1.11.1 Hot-Start Function

In order to prevent the cold air blast that normally comes when heating operation is started, the temperature of the indoor heat exchanger is detected, and either the airflow is stopped or is made very weak thereby carrying out comfortable heating of the room.
*The cold air blast is also prevented using a similar control when the defrosting operation is started or when the thermostat is turned ON.

1.11.2 Signal Receiving Sign

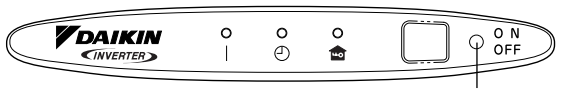
When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving sound.

1.11.3 Indoor Unit ON/OFF Button

An ON/OFF button is provided on the display of the unit.

- Press this button once to start operation. Press once again to stop it.
- This button is useful when the remote controller is missing or the battery has run out.
- The operation mode refers to the following table.

	Mode	Temperature setting	Airflow rate
Cooling Only	COOL	22ºC	Automatic
Heat Pump	AUTO	25ºC	Automatic



ON/OFF button

(R2969)

<Forced cooling operation>

Forced cooling operation can be started by pressing the ON/OFF button for 5 to 9 seconds while the unit is not operating.
Refer to page 213 for detail.

Note: When the ON/OFF button is pressed for 10 seconds or more, the forced cooling operation is stopped.

1.11.4 Photocatalytic Deodorizing Filter

The photocatalytic deodorizing filter powerfully decomposes odor of tobacco, pet, etc. The deodorizing power is regenerated simply by being exposed to the sunshine. It is recommended to dry the filter in the sun for about 6 hours (after vacuuming the filter) every 6 months.

1.11.5 Air-Purifying Filter

The air-purifying filter collects tobacco smoke, pollen, etc. with electrostatic agency.
This filter includes a deodorizing active carbon filter that removes minute particles of odor.
Replace the air-purifying filter every 3 months.

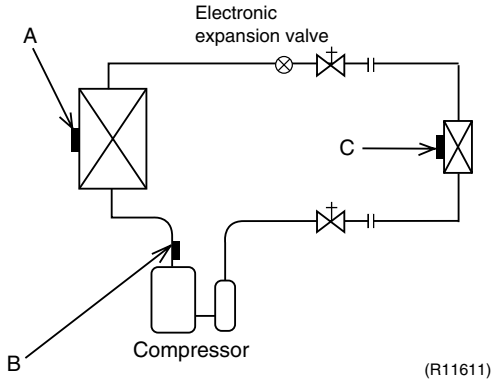
1.11.6 Auto-restart Function

Even if a power failure (including one for just a moment) occurs during the operation, the operation restarts automatically when the power is restored in the same condition as before the power failure.

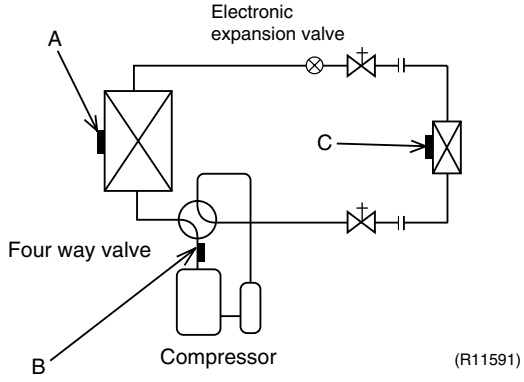
Note: It takes 3 minutes to restart the operation because the 3-minute standby function is activated.

2. Function of Thermistor

Cooling Only



Heat Pump



A Outdoor Heat Exchanger Thermistor

1. The outdoor heat exchanger thermistor is used for controlling target discharge pipe temperature. The system sets the target discharge pipe temperature according to the outdoor and indoor heat exchanger temperature, and controls the electronic expansion valve opening so that the target discharge pipe temperature can be obtained.
2. In cooling operation, the outdoor heat exchanger thermistor is used for detecting disconnection of the discharge pipe thermistor. When the discharge pipe temperature becomes lower than the outdoor heat exchanger temperature, the discharge pipe thermistor is judged as disconnected.
3. In cooling operation, the outdoor heat exchanger thermistor is used for high pressure protection.

B Discharge Pipe Thermistor

1. The discharge pipe thermistor is used for controlling discharge pipe temperature. If the discharge pipe temperature (used in place of the inner temperature of the compressor) rises abnormally, the operating frequency becomes lower or the operation halts.
2. The discharge pipe thermistor is used for detecting disconnection of the discharge pipe thermistor.

C Indoor Heat Exchanger Thermistor

1. The indoor heat exchanger thermistor is used for controlling target discharge pipe temperature. The system sets the target discharge pipe temperature according to the outdoor and indoor heat exchanger temperature, and controls the electronic expansion valve opening so that the target discharge pipe temperature can be obtained.
2. In cooling operation, the indoor heat exchanger thermistor is used for freeze-up protection control. If the indoor heat exchanger temperature drops abnormally, the operating frequency becomes lower or the operation halts.
3. In heating operation, the indoor heat exchanger thermistor is used for detecting disconnection of the discharge pipe thermistor. When the discharge pipe temperature becomes lower than the indoor heat exchanger temperature, the discharge pipe thermistor is judged as disconnected.

3. Control Specification

3.1 Mode Hierarchy

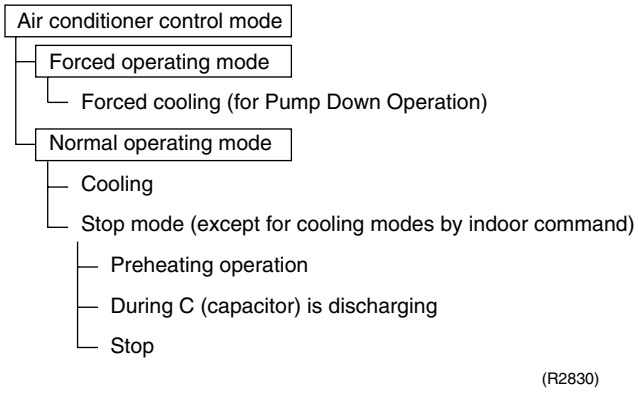
Outline

There are two modes; the one is the normal operation mode and the other is the forced operation mode for installation and providing service.

Detail

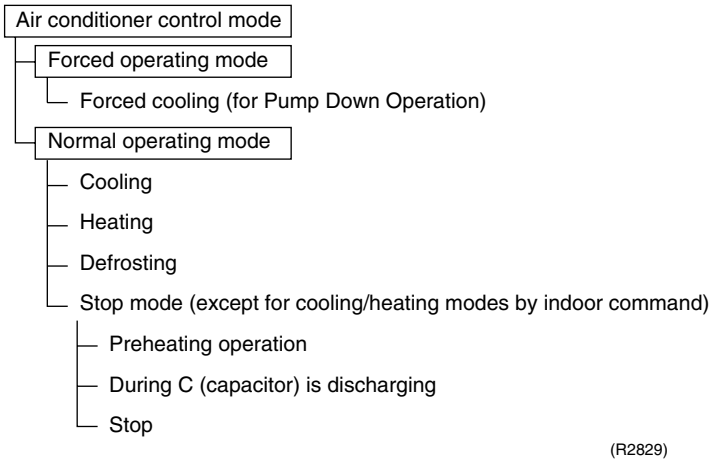
For Cooling Only Model

There are following modes; stop and cooling (including drying).



For Heat Pump Model

There are following modes; stop, cooling (includes drying), heating (include defrosting)



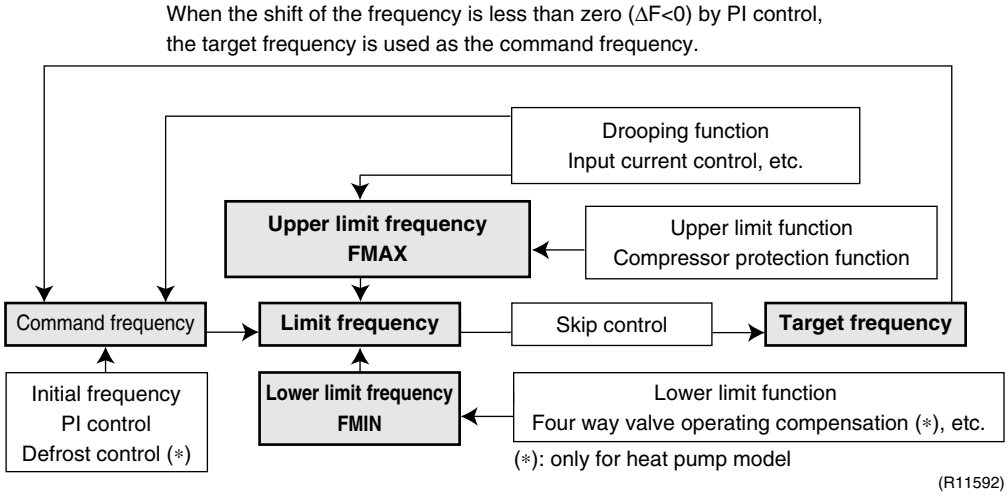
Note: Unless specified otherwise, an indoor dry operation command is regarded as cooling operation.

3.2 Frequency Control

Outline

Frequency is determined according to the difference between the room thermistor temperature and the target temperature.
The function is explained as follows.

1. How to determine frequency
2. Frequency command from the indoor unit (Difference between the room thermistor temperature and the target temperature)
3. Frequency initial setting
4. PI control



Detail

How to Determine Frequency
The compressor's frequency is determined by taking the following steps.

For Cooling Only Model

1. Determine command frequency

- Command frequency is determined in the following order of priority.

1. Forced cooling
2. Indoor frequency command

2. Determine upper limit frequency

- The minimum value is set as an upper limit frequency among the frequency upper limits of the following functions:
  Compressor protection, input current, discharge pipe temperature, freeze-up protection

3. Determine lower limit frequency

- The maximum value is set as an lower limit frequency among the frequency lower limits of the following function:
  Pressure difference upkeep

4. Determine prohibited frequency

- There is a certain prohibited frequency such as a power supply frequency.

For Heat Pump Model

1. Determine command frequency

- Command frequency is determined in the following order of priority.

1. Limiting defrost control time
2. Forced cooling
3. Indoor frequency command

2. Determine upper limit frequency

- The minimum value is set as an upper limit frequency among the frequency upper limits of the following functions:
  Compressor protection, input current, discharge pipe temperature, heating peak-cut, freeze-up protection, defrost.

3. Determine lower limit frequency

- The maximum value is set as an lower limit frequency among the frequency lower limits of the following functions:
  Four way valve operation compensation, draft prevention, pressure difference upkeep.

4. Determine prohibited frequency

- There is a certain prohibited frequency such as a power supply frequency.

Indoor Frequency Command (∆D signal)

The difference between the room thermistor temperature and the target temperature is taken as the "∆D signal" and is used for frequency command.

Temperature difference	∆D signal	Temperature difference	∆D signal	Temperature difference	∆D signal	Temperature difference	∆D signal
–2.0	∗Th OFF	0	4	2.0	8	4.0	C
–1.5	1	0.5	5	2.5	9	4.5	D
–1.0	2	1.0	6	3.0	A	5.0	E
–0.5	3	1.5	7	3.5	B	5.5	F

∗Th OFF = Thermostat OFF

Frequency Initial Setting

<Outline>

When starting the compressor, the frequency is initialized according to the ∆D value and the Q value of the indoor unit.

Q value: Indoor unit output determined from indoor unit volume, airflow rate and other factors.

PI Control (Determine Frequency Up / Down by ∆D Signal)

1. P control

The ∆D value is calculated in each sampling time (15 ~ 20 seconds), and the frequency is adjusted according to its difference from the frequency previously calculated.

2. I control

If the operating frequency does not change for more than a certain fixed time, the frequency is adjusted according to the ∆D value.
When the ∆D value is small, the frequency is lowered.
When the ∆D value is large, the frequency is increased.

3. Frequency management when other controls are functioning

- When frequency is drooping;
  Frequency management is carried out only when the frequency droops.
- For limiting lower limit
  Frequency management is carried out only when the frequency rises.

4. Upper and lower limit of frequency by PI control

The frequency upper and lower limits are set according to the command on indoor unit.
When the indoor or outdoor unit quiet operation command comes from the indoor unit, the upper limit frequency is lowered than the usual setting.

3.3 Controls at Mode Changing / Start-up

3.3.1 Preheating Operation

Outline

The inverter operation in open phase starts with the conditions of the preheating command from the indoor unit, the outdoor temperature, and the discharge pipe temperature.

Detail

■ **RK(X)S25/35E2V1B, RK(X)S25/35G2V1B**

ON Condition

- When the discharge pipe temperature is below 10ºC, the inverter operation in open phase starts.

OFF Condition

- When the discharge pipe temperature is higher than 12ºC, the inverter operation in open phase stops.

■ **RK(X)S25/35G2V1B9, RXS25/35J2V1B**

Outdoor temperature ≥ 7°C → Control A
Outdoor temperature < 7°C → Control B

Control A

- ON condition
  Discharge pipe temperature < 10°C
- OFF condition
  Discharge pipe temperature > 12°C
  Radiation fin temperature ≥ 90°C

Control B

- ON condition
  Discharge pipe temperature < 20°C
- OFF condition
  Discharge pipe temperature > 22°C
  Radiation fin temperature ≥ 90°C

3.3.2 Four Way Valve Switching

Outline

In heating operation, current is conducted, and in cooling and defrosting, current is not conducted. In order to eliminate the switching sound when the heating is stopped, as the four way valve coil switches from ON to OFF, the OFF delay switch of the four way valve is carried out after the operation stopped.

Detail

OFF delay switch of four way valve:
The four way valve coil is energized for 160 seconds after the operation is stopped.

3.3.3 Four Way Valve Operation Compensation

Outline

At the beginning of the operation as the four way valve is switched, the differential pressure to activate the four way valve is acquired by having output frequency which is more than a certain fixed frequency, for a certain fixed time.

Detail

Starting Conditions

1. When starting compressor for heating.
2. When the operation mode changes to cooling from heating.
3. When starting compressor for defrosting or resetting.
4. When starting compressor for the first time after the reset with the power is ON.
5. When starting compressor for heating next to the suspension of defrosting.
6. When starting compressor next to the fault of switching over cooling / heating.

Set the lower limit frequency **A** Hz for **B** seconds with any conditions 1 through 6 above.

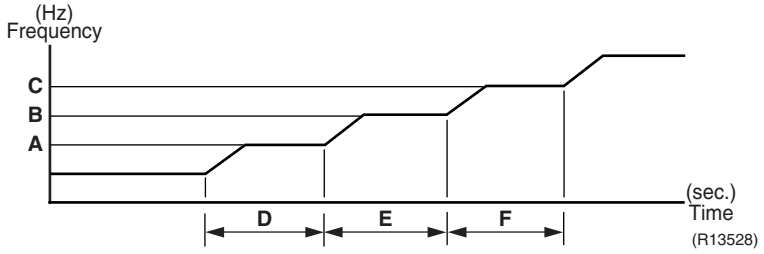
	Cooling	Heating
A (Hz)	68	66
B (seconds)	45	

3.3.4 3-minute Standby

Turning on the compressor is prohibited for 3 minutes after turning it off.
(Except when defrosting.)

3.3.5 Compressor Protection Function

When turning the compressor from OFF to ON, the upper limit of frequency is set as follows.
(The function is not activated when defrosting.)



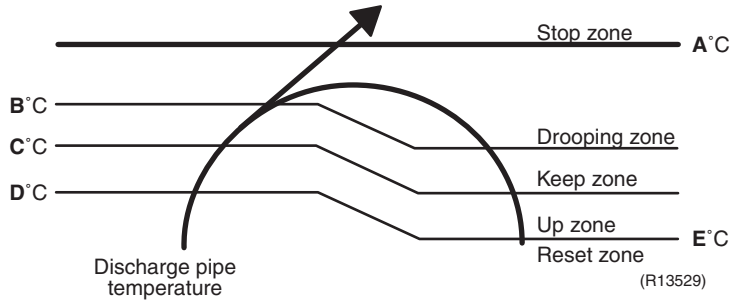
A (Hz)	48
B (Hz)	64
C (Hz)	88
D (seconds)	240
E (seconds)	360
F (seconds)	180

3.4 Discharge Pipe Temperature Control

Outline

The discharge pipe temperature is used as the internal temperature of the compressor. If the discharge pipe temperature rises above a certain level, the upper limit of frequency is set to keep this temperature from going up further.

Detail



Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Drooping zone	The timer starts, and the frequency is drooping.
Keep zone	The upper limit of frequency is kept.
Up zone	The upper limit of frequency is increased.
Reset zone	The upper limit of frequency is canceled.

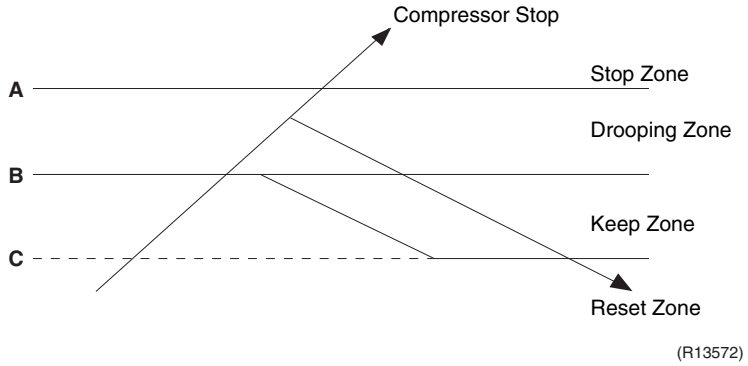
A (ºC)	110
B (ºC)	105
C (ºC)	101
D (ºC)	99
E (ºC)	97

3.5 Input Current Control

Outline

The microcomputer calculates the input current during the compressor is running, and sets the frequency upper limit from the input current.
In case of heat pump model, this control which is the upper limit control of the frequency takes priority to the lower limit of control of four way valve operation compensation.

Detail



Frequency control in each zone

Stop zone

- After 2.5 seconds in this zone, the compressor is stopped.

Drooping zone

- The upper limit of the compressor frequency is defined as operation frequency – 2 Hz.
- After this, the output frequency is pulled down by 2 Hz every second until it reaches the keep zone.

Keep zone

- The present maximum frequency goes on.

Reset zone

- Limit of the frequency is canceled.

	RK(X)S25E2V1B		RK(X)S25G2V1B		RK(X)S25G2V1B9 RXS25J2V1B	
	Cooling	Heating	Cooling	Heating	Cooling	Heating
A (A)	9.25		9.25		9.25	
B (A)	6.0	7.5	6.5	7.5	6.25	7.5
C (A)	5.25	6.75	5.75	6.75	5.5	6.75

	RK(X)S35E2V1B RK(X)S35G2V1B		RK(X)S35G2V1B9 RXS35J2V1B	
	Cooling	Heating	Cooling	Heating
A (A)	9.25		9.25	
B (A)	7.25	8.25	8.25	
C (A)	6.5	7.5	7.5	

Limitation of current drooping and stop value according to the outdoor temperature

- The current droops when outdoor temperature becomes higher than a certain level (depending on the model).

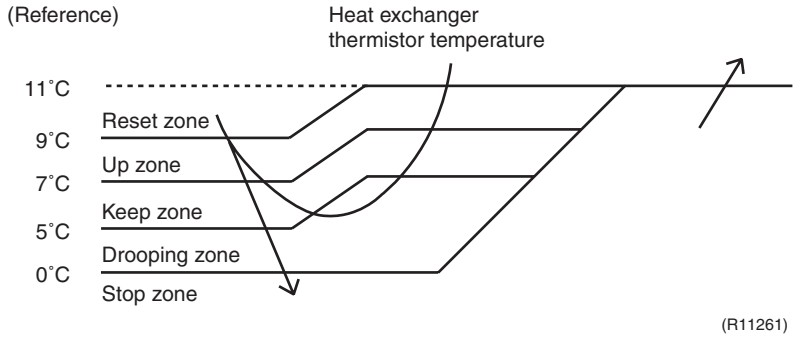
3.6 Freeze-up Protection Control

Outline

During cooling operation, the signal sent from the indoor unit controls the operating frequency limitation and prevents freezing of the indoor heat exchanger. (The signal from the indoor unit is divided into zones.)

Detail

The operating frequency limitation is judged with the indoor heat exchanger temperature.

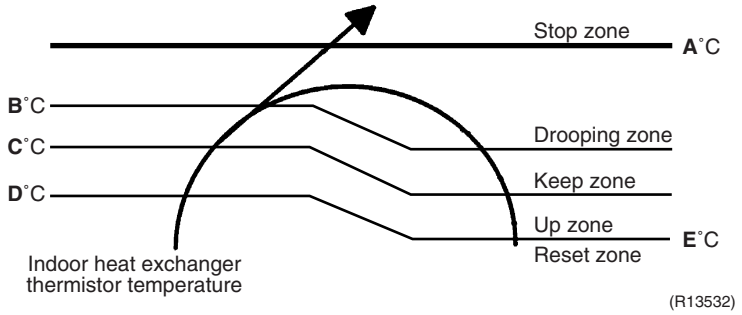


3.7 Heating Peak-cut Control

Outline

During heating operation, the indoor heat exchanger temperature determines the frequency upper limit to prevent abnormal high pressure.

Detail



Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Drooping zone	The timer starts, and the frequency is drooping.
Keep zone	The upper limit of frequency is kept.
Up zone	The upper limit of frequency is increased.
Reset zone	The upper limit of frequency is canceled.

A (°C)	65
B (°C)	56
C (°C)	53
D (°C)	51
E (°C)	46

3.8 Outdoor Fan Control

1. Fan OFF delay when stopped
The outdoor fan is turned OFF 60 seconds after the compressor stops.

2. Fan ON control to cool down the electrical box
The outdoor fan is turned ON when the electrical box temperature is high while the compressor is OFF.

3. Fan OFF control while defrosting
The outdoor fan is turned OFF while defrosting.

4. Fan ON/OFF control when operation starts / stops
The outdoor fan is turned ON when the operation starts. The outdoor fan is turned OFF when the operation stops.

5. Fan control while forced cooling operation
The outdoor fan is controlled as well as normal operation while the forced cooling operation.

6. Fan speed control while indoor / outdoor quiet operation
The rotation speed of the outdoor fan is reduced by the command of the indoor/outdoor quiet operation.

7. Fan control for POWERFUL operation
The rotation speed of the outdoor fan is increased while the POWERFUL operation.

8. Fan speed control for pressure difference upkeep
The rotation speed of the outdoor fan is controlled for keeping the pressure difference while cooling with low outdoor temperature.
- When the pressure difference is small, the rotation speed of the outdoor fan is reduced.
- When the pressure difference is large, the rotation speed of the outdoor fan is increased.

3.9 Liquid Compression Protection Function

Outline

In order to obtain the dependability of the compressor, the compressor is stopped according to the outdoor temperature and temperature of the outdoor heat exchanger.

Detail

■ Operation stops depending on the outdoor temperature
Compressor turns off under the conditions that the system is in cooling operation and outdoor temperature is below –12°C.

3.10 Defrost Control

Outline

Defrosting is carried out by the cooling cycle (reverse cycle). The defrosting time or outdoor heat exchanger temperature must be more than a certain value to finish.

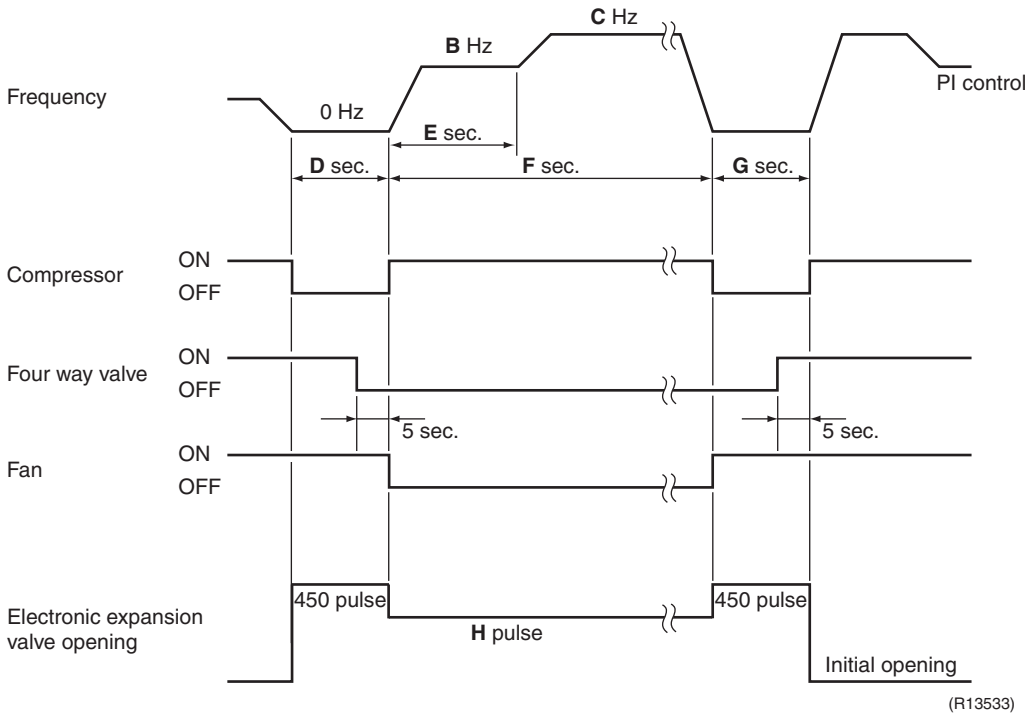
Detail

Conditions for Starting Defrost

- The starting conditions is determined with the outdoor temperature and the outdoor heat exchanger temperature.
- The system is in heating operation.
- The compressor operates for 6 minutes.
- More than **A** minutes of accumulated time pass since the start of the operation, or ending the previous defrosting.

Conditions for Canceling Defrost

The judgment is made with outdoor heat exchanger temperature. (**J**°C)



	RK(X)S25/35E2V1B	RK(X)S25/35G2V1B RK(X)S25/35G2V1B9 RXS25/35J2V1B
A (minutes)	28	28
B (Hz)	76	76
C (Hz)	86	86
D (seconds)	50	50
E (seconds)	60	60
F (seconds)	600	600
G (seconds)	50	60
H (pulse)	350	350
J (°C)	4 ~ 22	4 ~ 18

3.11 Electronic Expansion Valve Control

Outline

The following items are included in the electronic expansion valve control.

Electronic expansion valve is fully closed

1. Electronic expansion valve is fully closed when turning on the power.
2. Pressure equalizing control

Open Control

1. Electronic expansion valve control when starting operation
2. Electronic expansion valve control when frequency changed
3. Electronic expansion valve control for defrosting
4. Electronic expansion valve control when the discharge pipe temperature is abnormally high
5. Electronic expansion valve control when the discharge pipe thermistor is disconnected

Feedback Control

1. Discharge pipe temperature control

Detail

The followings are the examples of control which function in each mode by the electronic expansion valve control.

Operation pattern	○ : function × : not function	Control when frequency changed	Control for abnormally high discharge pipe temperature
When power is turned ON	Fully closed when power is turned ON	×	×
Cooling operation	Open control when starting	×	○
	(Control of target discharge pipe temperature)	○	○
Stop	Pressure equalizing control	×	×
Heating operation	Open control when starting	×	○
	(Control of target discharge pipe temperature)	○	○
	Pressure equalizing control	×	×
Stop	Open control when starting	×	×
Heating operation	Continue	×	○
Control of discharge pipe thermistor disconnection		×	×
Stop	Pressure equalizing control	×	×

(R2833)

3.11.1 Fully Closing with Power ON

The electronic expansion valve is initialized when turning on the power. The opening position is set and the pressure equalization is developed.

3.11.2 Pressure Equalization Control

When the compressor is stopped, the pressure equalization control is activated. The electronic expansion valve opens, and develops the pressure equalization.

3.11.3 Opening Limit

Outline

A maximum and minimum opening of the electronic expansion valve are limited.

Detail

Maximum opening (pulse)	480
Minimum opening (pulse)	52

The electronic expansion valve is fully closed when cooling operation stops, and is opened at fixed degree during defrosting.

3.11.4 Starting Operation Control

The electronic expansion valve opening is controlled when the operation starts, and prevents the superheating or liquid compression.

3.11.5 High Discharge Pipe Temperature

When the compressor is operating, if the discharge pipe temperature exceeds a certain value, the electronic expansion valve opens and the refrigerant runs to the low pressure side. This procedure lowers the discharge pipe temperature.

3.11.6 Disconnection of the Discharge Pipe Thermistor

Outline

The disconnection of the discharge pipe thermistor is detected by comparing the discharge pipe temperature with the condensing temperature. If the discharge pipe thermistor is disconnected, the electronic expansion valve opens according to the outdoor temperature and the operation frequency, and operates for a specified time, and then stops.
After 3 minutes of waiting, the operation restarts and checks if the discharge pipe thermistor is disconnected. If the discharge pipe thermistor is disconnected, the system stops after operating for a specified time.
If the disconnection is detected 5 times in succession, then the system is shut down. When the compressor runs for 60 minutes without any error, the error counter is reset.

Detail

When the starting control (cooling : **A** seconds, heating : **B** seconds) finishes, the detection timer for disconnection of the discharge pipe thermistor (**C** seconds) starts. When the timer is over, the following adjustment is made.

1. When the operation mode is cooling
   When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained.
   Discharge pipe temperature + 6°C < outdoor heat exchanger temperature
2. When the operation mode is heating
   When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained.
   Discharge pipe temperature + 6°C < indoor heat exchanger temperature

A (seconds)	10
B (seconds)	120
C (seconds)	810

Adjustment when the thermistor is disconnected

When the disconnection is ascertained, the compressor continues operation for 9 minutes and then stops.

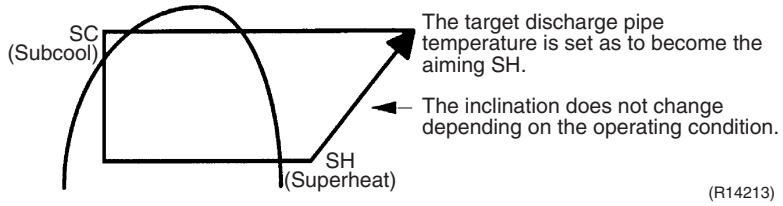
When the compressor stops repeatedly, the system is shut down.

3.11.7 Control when frequency is changed

When the target discharge pipe temperature control is active, if the target frequency is changed for a specified value in a certain time period, the target discharge pipe temperature control is canceled and the target opening of the electronic expansion valve is changed according to the shift.

3.11.8 Target Discharge Pipe Temperature Control

The target discharge pipe temperature is obtained from the indoor and outdoor heat exchanger temperature, and the electronic expansion valve opening is adjusted so that the actual discharge pipe temperature becomes close to the target discharge pipe temperature. (Indirect SH (superheating) control using the discharge pipe temperature)



The electronic expansion valve opening and the target discharge pipe temperature are adjusted every 20 seconds. The target discharge pipe temperature is controlled by indoor heat exchanger temperature and outdoor heat exchanger temperature. The opening degree of the electronic expansion valve is controlled by followings.

- Target discharge pipe temperature
- Actual discharge pipe temperature
- Previous discharge pipe temperature

3.12 Malfunctions

3.12.1 Sensor Malfunction Detection

Sensor malfunction may occur in the thermistor.

Relating to Thermistor Malfunction

1. Outdoor heat exchanger thermistor
2. Discharge pipe thermistor
3. Radiation fin thermistor
4. Outdoor temperature thermistor

3.12.2 Detection of Overcurrent and Overload

Outline

An excessive output current is detected and, the OL temperature is observed to protect the compressor.

Detail

- If the OL (compressor head) temperature exceeds 120°C, the system shuts down the compressor.
- If the inverter current exceeds 9.25 A, the system shuts down the compressor.

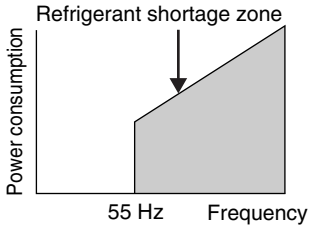
3.12.3 Refrigerant Shortage Control

Outline

I Detecting by power consumption

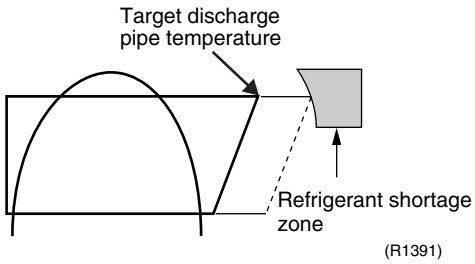
If the power consumption is below the specified value and the frequency is higher than the specified frequency, it is regarded as refrigerant shortage.

The power consumption is small comparing with that in the normal operation when refrigerant is insufficient, and refrigerant shortage is detected by checking a power consumption.



II Detecting by discharge pipe temperature

If the discharge pipe temperature is higher than the target discharge pipe temperature, and the electronic expansion valve is fully open for more than the specified time, it is regarded as refrigerant shortage.



III Detecting by the difference of temperature

If the difference between suction and discharge temperature is smaller than the specified value, it is regarded as refrigerant shortage.

Refer to page 100 for detail.

Part 5
Operation Manual

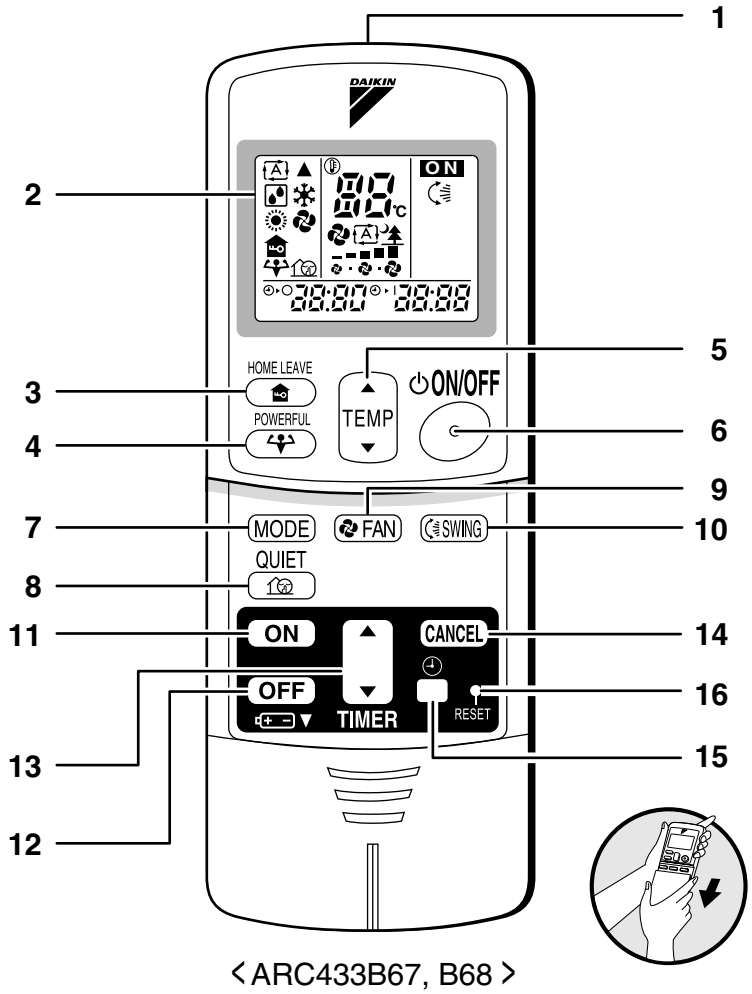
1. System Configuration

After the installation and test operation of the room air conditioner have been completed, it should be operated and handled as described below. Every user would like to know the correct method of operation of the room air conditioner, to check if it is capable of cooling (or heating) well, and to know a clever method of using it.
In order to meet this expectation of the users, giving sufficient explanations taking enough time can be said to reduce about 80% of the requests for servicing. However good the installation work is and however good the functions are, the customer may blame either the room air conditioner or its installation work because of improper handling. The installation work and handing over of the unit can only be considered to have been completed when its handling has been explained to the user without using technical terms but giving full knowledge of the equipment.

2. Operation Manual

2.1 Remote Controller

■ Remote Controller



< ARC433B67, B68 >

1. Signal transmitter:
- It sends signals to the indoor unit.

2. Display:
- It displays the current settings. (In this illustration, each section is shown with all its displays ON for the purpose of explanation.)

3. HOME LEAVE button:
HOME LEAVE operation (page 16.)

4. POWERFUL button:
POWERFUL operation (page 14.)

5. TEMPERATURE adjustment buttons:
- It changes the temperature setting.

6. ON/OFF button:
- Press this button once to start operation. Press once again to stop it.

7. MODE selector button:
- It selects the operation mode. (AUTO/DRY/COOL/HEAT/FAN) (page 10.)

8. QUIET button: OUTDOOR UNIT QUIET operation (page 15.)

9. FAN setting button:
- It selects the air flow rate setting.

10. SWING button: (page 12.)

11. ON TIMER button: (page 19.)

12. OFF TIMER button: (page 18.)

13. TIMER Setting button:
- It changes the time setting.

14. TIMER CANCEL button:
- It cancels the timer setting.

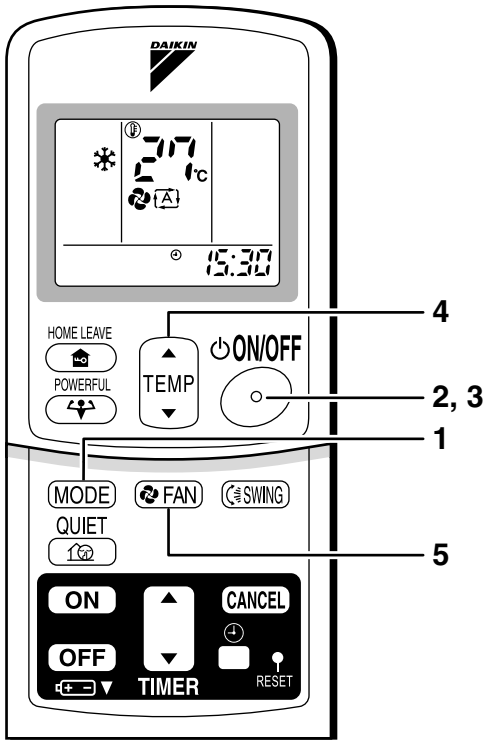
15. CLOCK button

16. RESET button:
- Restart the unit if it freezes.
- Use a thin object to push.

2.2 AUTO · DRY · COOL · HEAT · FAN Operation

AUTO · DRY · COOL · HEAT · FAN Operation

The air conditioner operates with the operation mode of your choice.
From the next time on, the air conditioner will operate with the same operation mode.



■ To start operation

1. Press "MODE selector button" and select a operation mode.

- Each pressing of the button advances the mode setting in sequence.

: AUTO

: DRY

: COOL

: HEAT

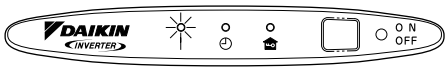
: FAN

<FLKS> → → → →

<FLXS> → → → → → →

2. Press "ON/OFF button".

- The OPERATION lamp lights up.



■ To stop operation

3. Press "ON/OFF button" again.

- Then OPERATION lamp goes off.

■ To change the temperature setting

4. Press "TEMPERATURE adjustment button".

DRY or FAN mode	AUTO or COOL or HEAT mode
The temperature setting is not variable.	Press "▲" to raise the temperature and press "▼" to lower the temperature.
	Set to the temperature you like. 

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■ To change the air flow rate setting

5. Press “FAN setting button”.

DRY mode	AUTO or COOL or HEAT or FAN mode
The air flow rate setting is not variable.	Five levels of air flow rate setting from “ ” to “ ” plus “ ” “ ” are available. 

- Indoor unit quiet operation

  When the air flow is set to “ ”, the noise from the indoor unit will become quieter. Use this when making the noise quieter.

  The unit might lose capacity when the air flow rate is set to a weak level.

NOTE

■ **Note on HEAT operation**
- Since this air conditioner heats the room by taking heat from outdoor air to indoors, the heating capacity becomes smaller in lower outdoor temperatures. If the heating effect is insufficient, it is recommended to use another heating appliance in combination with the air conditioner.
- The heat pump system heats the room by circulating hot air around all parts of the room. After the start of heating operation, it takes some time before the room gets warmer.
- In heating operation, frost may occur on the outdoor unit and lower the heating capacity. In that case, the system switches into defrosting operation to take away the frost.
- During defrosting operation, hot air does not flow out of indoor unit.

■ **Note on COOL operation**
- This air conditioner cools the room by blowing the hot air in the room outside, so if the outside temperature is high, performance drops.

■ **Note on DRY operation**
- The computer chip works to rid the room of humidity while maintaining the temperature as much as possible. It automatically controls temperature and fan strength, so manual adjustment of these functions is unavailable.

■ **Note on AUTO operation**
- In AUTO operation, the system selects a temperature setting and an appropriate operation mode (COOL or HEAT) based on the room temperature at the start of the operation.
- The system automatically reselects setting at a regular interval to bring the room temperature to user-setting level.
- If you do not like AUTO operation, you can manually select the operation mode and setting you like.

■ **Note on air flow rate setting**
- At smaller air flow rates, the cooling (heating) effect is also smaller.

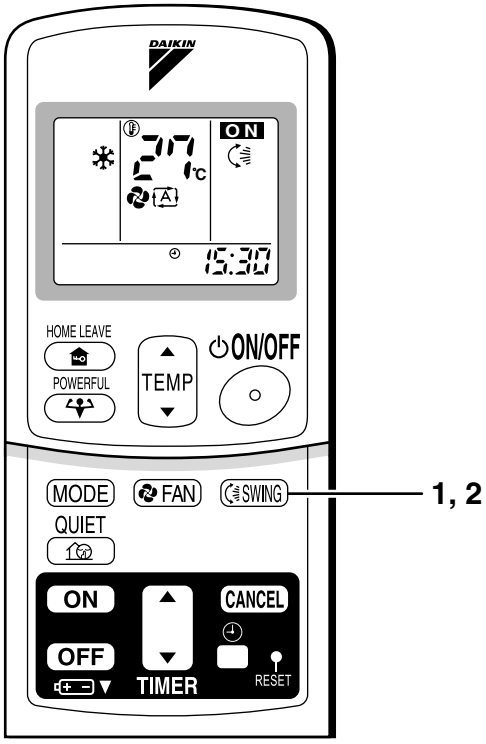
2.3 Adjusting the Airflow Direction

Adjusting the Air Flow Direction

You can adjust the air flow direction to increase your comfort.

■ To adjust the horizontal blade (flap)

1. **Press “SWING button”.**
   - “ ” is displayed on the LCD and the flaps will begin to swing.
2. **When the flaps have reached the desired position, press “SWING button” once more.**
   - The flap will stop moving.
   - “ ” disappears from the LCD.



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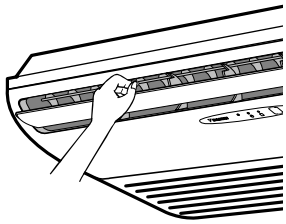
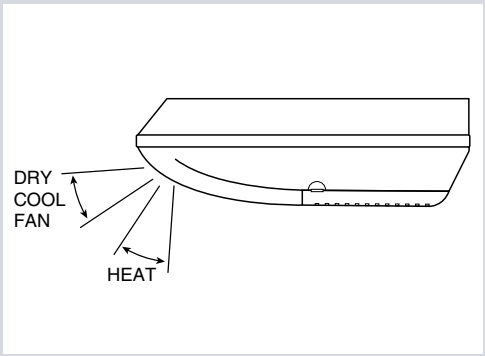
■ To adjust the vertical blades (louvers)



- When adjusting the louver, use a robust and stable stool and watch your steps carefully.
  Hold the knob and move the louvers.
  (You will find a knob on the left side and the right side blades.)

Notes on flap and louvers angles.

- Unless [SWING] is selected, you should set the flap at a near- horizontal angle in COOL or DRY mode to obtain the best performance.
- In COOL or DRY mode, if the flap is fixed at a downward position, the flap automatically moves in about 60 minutes to prevent condensation on it.



■ ATTENTION

- Always use a remote controller to adjust the flap angle.
  If you attempt to move it forcibly with hand when it is swinging, the mechanism may be broken.
- Be careful when adjusting the louvers. Inside the air outlet, a fan is rotating at a high speed.

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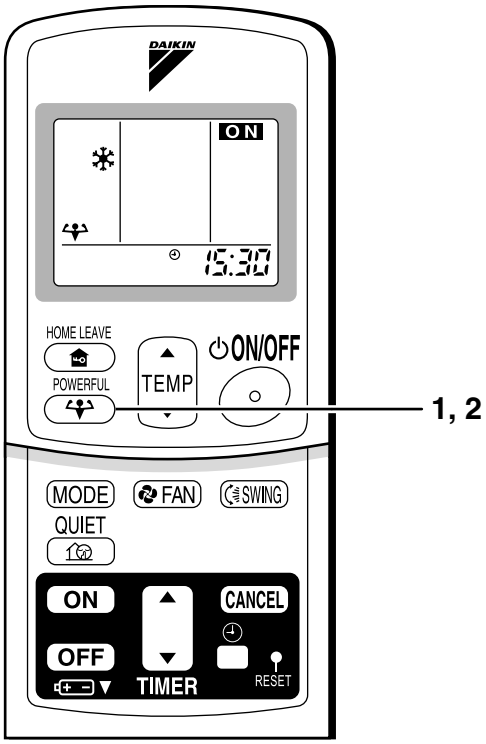
2.4 POWERFUL Operation

POWERFUL Operation

POWERFUL operation quickly maximizes the cooling (heating) effect in any operation mode. You can get the maximum capacity.



■ To start POWERFUL operation

1. **Press "POWERFUL button".**
   - POWERFUL operation ends in 20 minutes. Then the system automatically operates again with the settings which were used before POWERFUL operation.
   - When using POWERFUL operation, there are some functions which are not available.
   - " " is displayed on the LCD.

■ To cancel POWERFUL operation

2. **Press "POWERFUL button" again.**
   - " " disappears from the LCD.

NOTE

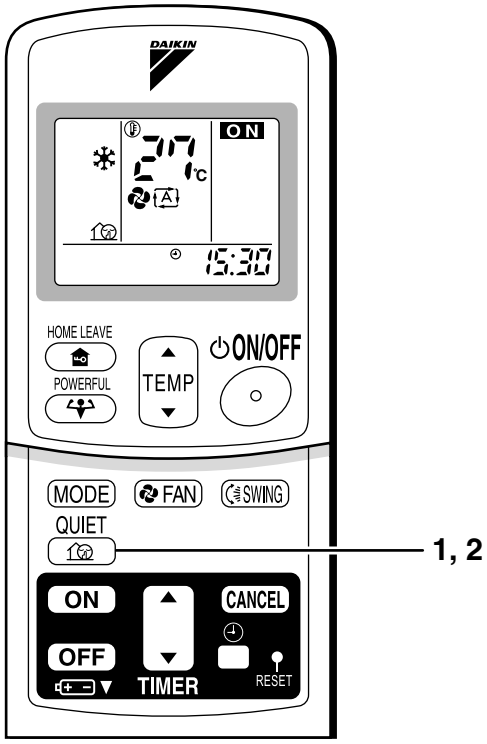
■ **Notes on POWERFUL operation**

- **In COOL and HEAT mode**
  To maximize the cooling (heating) effect, the capacity of outdoor unit must be increased and the air flow rate be fixed to the maximum setting.
  The temperature and air flow settings are not variable.
- **In DRY mode**
  The temperature setting is lowered by 2.5˚C and the air flow rate is slightly increased.
- **In FAN mode**
  The air flow rate is fixed to the maximum setting.

2.5 OUTDOOR UNIT QUIET Operation

OUTDOOR UNIT QUIET Operation

OUTDOOR UNIT QUIET operation lowers the noise level of the outdoor unit by changing the frequency and fan speed on the outdoor unit. This function is convenient during night.



■ To start OUTDOOR UNIT QUIET operation

1. **Press "QUIET button".**
   - " " is displayed on the LCD.

■ To cancel OUTDOOR UNIT QUIET operation

2. **Press "QUIET button" again.**
   - " " disappears from the LCD.

NOTE

■ **Note on OUTDOOR UNIT QUIET operation**

- This function is available in COOL, HEAT, and AUTO modes. (This is not available in FAN and DRY mode.)
- POWERFUL operation and OUTDOOR UNIT QUIET operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- If operation is stopped using the remote controller or the main unit ON/OFF switch when using OUTDOOR UNIT QUIET operation, " " will remain on the remote controller display.

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2.6 HOME LEAVE Operation

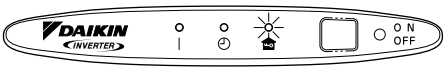
HOME LEAVE Operation

HOME LEAVE operation is a function which allows you to record your preferred temperature and air flow rate settings.

■ To start HOME LEAVE operation

1. Press “HOME LEAVE button” .

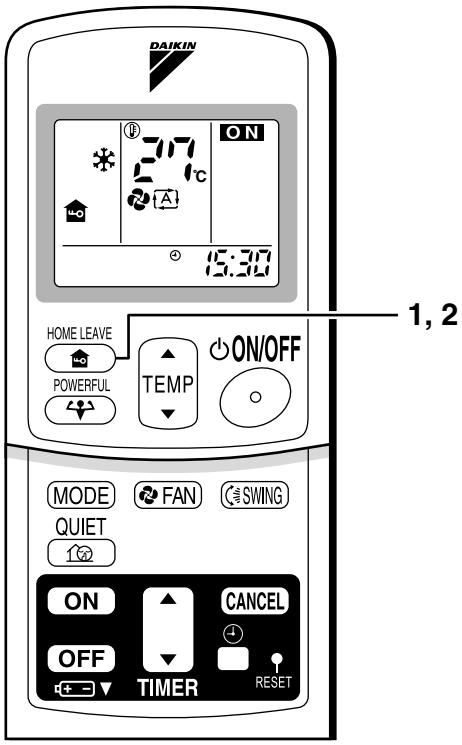
• The HOME LEAVE lamp lights up.



■ To cancel HOME LEAVE operation

2. Press “HOME LEAVE button” again.

• The HOME LEAVE lamp goes off.



Before using HOME LEAVE operation.

■ To set the temperature and air flow rate for HOME LEAVE operation

When using HOME LEAVE operation for the first time, please set the temperature and air flow rate for HOME LEAVE operation. Record your preferred temperature and air flow rate.

	Initial setting		Selectable range	
	temperature	Air flow rate	temperature	Air flow rate
Cooling	25°C	“ A ”	18-32°C	5 step, “ A ” and “ ”
Heating	25°C	“ A ”	10-30°C	5 step, “ A ” and “ ”

1. Press “HOME LEAVE button”. Make sure “ ” is displayed in the remote controller display.

2. Adjust the set temperature with “ ▲ ” or “ ▼ ” as you like.

3. Adjust the air flow rate with “FAN” setting button as you like.

Home leave operation will run with these settings the next time you use the unit. To change the recorded information, repeat steps 1 – 3.

■ What's the HOME LEAVE operation?

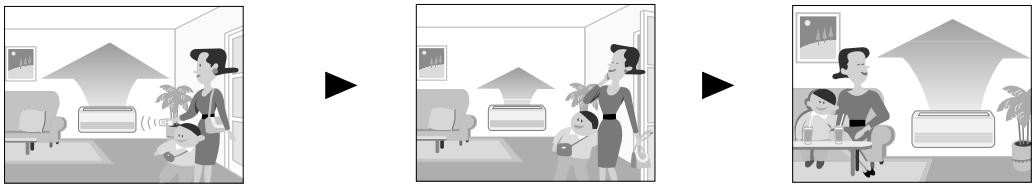
Is there a set temperature and air flow rate which is most comfortable, a set temperature and air flow rate which you use the most? HOME LEAVE operation is a function that allows you to record your favorite set temperature and air flow rate. You can start your favorite operation mode simply by pressing the HOME LEAVE button on the remote controller. This function is convenient in the following situations.

■ Useful in these cases

1.Use as an energy-saving mode.

Set the temperature 2-3˚C higher (cooling) or lower (heating) than normal. Setting the fan strength to the lowest setting allows the unit to be used in energy-saving mode. Also convenient for use while you are out or sleeping.

- **Every day before you leave the house...**

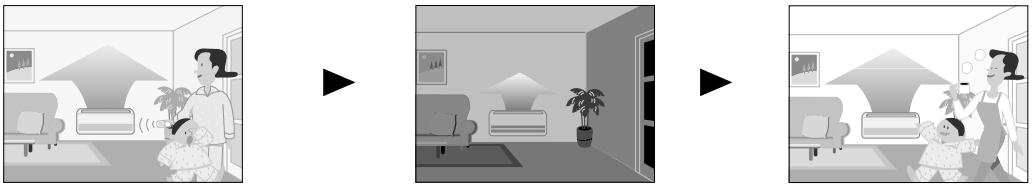


When you go out, push the "HOME LEAVE Operation" button, and the air conditioner will adjust capacity to reach the preset temperature for HOME LEAVE Operation.

When you return, you will be welcomed by a comfortably air conditioned room.

Push the "HOME LEAVE Operation" button again, and the air conditioner will adjust capacity to the set temperature for normal operation.

- **Before bed...**



Set the unit to HOME LEAVE Operation before leaving the living room when going to bed.

The unit will maintain the temperature in the room at a comfortable level while you sleep.

When you enter the living room in the morning, the temperature will be just right. Disengaging HOME LEAVE Operation will return the temperature to that set for normal operation. Even the coldest winters will pose no problem!

2.Use as a favorite mode.

Once you record the temperature and air flow rate settings you most often use, you can retrieve them by pressing HOME LEAVE button. You do not have to go through troublesome remote control operations.

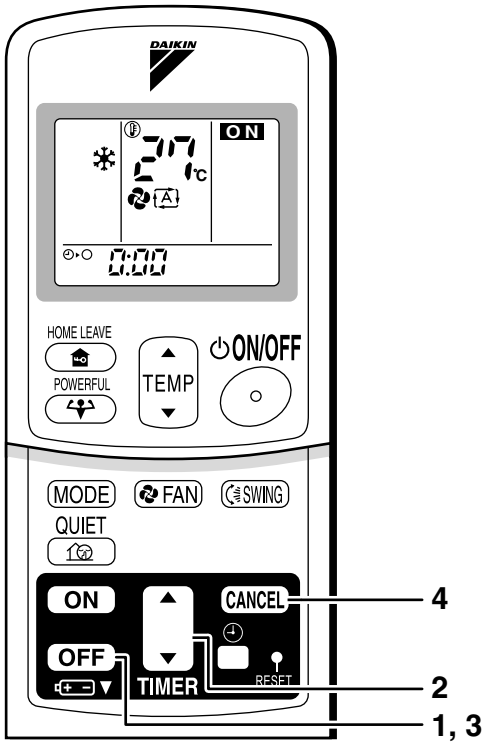
NOTE

- Once the temperature and air flow rate for HOME LEAVE operation are set, those settings will be used whenever HOME LEAVE operation is used in the future. To change these settings, please refer to the "Before using HOME LEAVE operation" section above.
- HOME LEAVE operation is only available in COOL and HEAT mode. Cannot be used in AUTO, DRY, and FAN mode.
- HOME LEAVE operation runs in accordance with the previous operation mode (COOL or HEAT) before using HOME LEAVE operation.
- HOME LEAVE operation and POWERFUL operation cannot be used at the same time. Last button that was pressed has priority.
- The operation mode cannot be changed while HOME LEAVE operation is being used.
- When operation is shut off during HOME LEAVE operation, using the remote controller or the indoor unit ON/OFF switch, " " will remain on the remote controller display.

2.7 TIMER Operation

TIMER Operation

Timer functions are useful for automatically switching the air conditioner on or off at night or in the morning. You can also use OFF TIMER and ON TIMER in combination.



■ To use OFF TIMER operation

- Check that the clock is correct. If not, set the clock to the present time.

1. Press "OFF TIMER button".

0:00 is displayed.

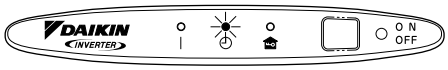
⏲ blinks.

2. Press "TIMER Setting button" until the time setting reaches the point you like.

- Every pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the setting rapidly.

3. Press "OFF TIMER button" again.

- The TIMER lamp lights up.



■ To cancel the OFF TIMER operation

4. Press "CANCEL button".

- The TIMER lamp goes off.

NOTE

- When TIMER is set, the present time is not displayed.
- Once you set ON, OFF TIMER, the time setting is kept in the memory. (The memory is canceled when remote controller batteries are replaced.)
- When operating the unit via the ON/OFF Timer, the actual length of operation may vary from the time entered by the user. (Maximum approx. 10 minutes)

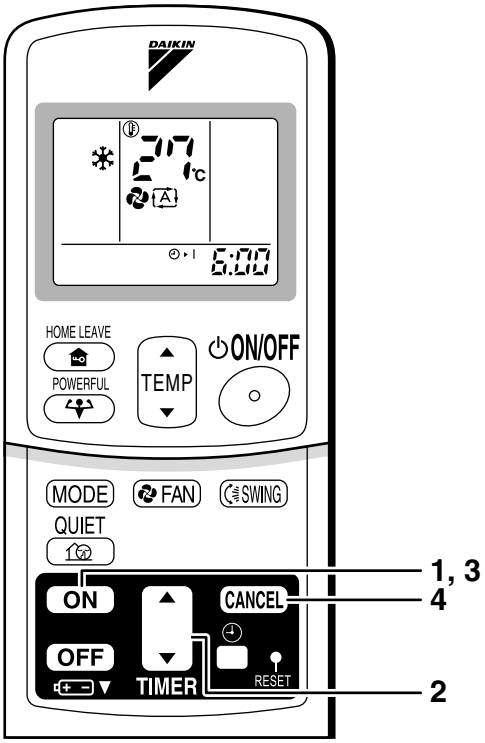
■ NIGHT SET MODE

When the OFF TIMER is set, the air conditioner automatically adjusts the temperature setting (0.5˚C up in COOL, 2.0˚C down in HEAT) to prevent excessive cooling (heating) for your pleasant sleep.

18

■ To use ON TIMER operation

- Check that the clock is correct. If not, set the clock to the present time



1. Press “ON TIMER button”.

6:00 is displayed.

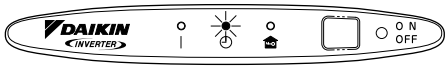
⏲▸| blinks.

2. Press “TIMER Setting button” until the time setting reaches the point you like.

- Every pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the setting rapidly.

3. Press “ON TIMER button” again.

- The TIMER lamp lights up.



■ To cancel ON TIMER operation

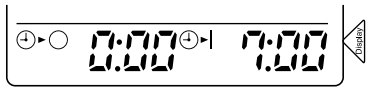
4. Press “CANCEL button”.

- The TIMER lamp goes off.

■ To combine ON TIMER and OFF TIMER

- A sample setting for combining the two timers is shown below.

(Example)
Present time: 11:00 p.m.
(The unit operating)
OFF TIMER at 0:00 a.m.
ON TIMER at 7:00 a.m.) Combined

➡ 

ATTENTION

■ In the following cases, set the timer again.

- After a breaker has turned OFF.
- After a power failure.
- After replacing batteries in the remote controller.

3P194444-5C

Part 6
Service Diagnosis

1. Troubleshooting with LED

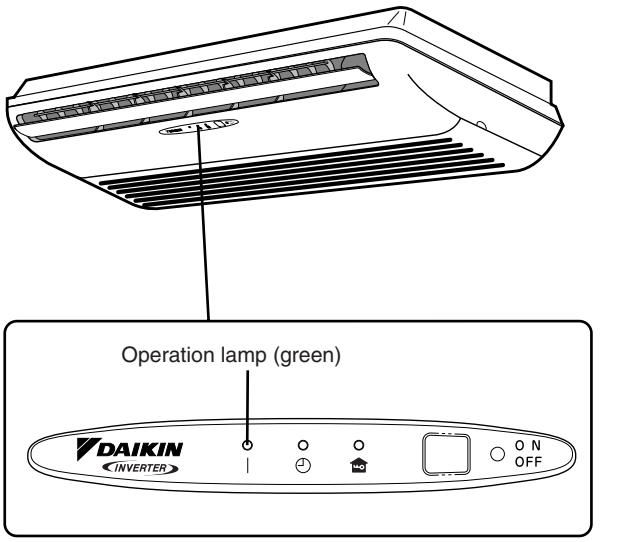
1.1 Indoor Unit

Operation Lamp

The operation lamp blinks when any of the following errors is detected.

1. When a protection device of the indoor or outdoor unit is activated, or when the thermistor malfunctions.
2. When a signal transmission error occurs between the indoor and outdoor units.

In either case, conduct the diagnostic procedure described in the following pages.



(R2974)

Service Monitor

The indoor unit has one green LED (LED A) on the control PCB. When the microcomputer works in order, the LED A blinks.

1.2 Outdoor Unit

The outdoor unit has one green LED (LED A) on the PCB. When the microcomputer works in order, the LED A blinks.

2. Problem Symptoms and Measures

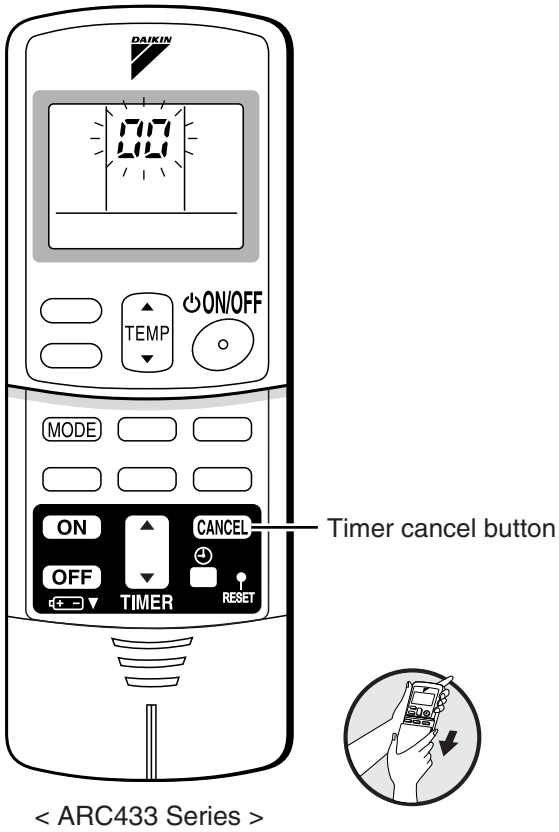
Symptom	Check Item	Details of Measure	Reference Page
The unit does not operate.	Check the power supply.	Check if the rated voltage is supplied.	—
	Check the type of the indoor unit.	Check if the indoor unit type is compatible with the outdoor unit.	—
	Check the outdoor temperature.	Heating operation cannot be used when the outdoor temperature is 20°C or higher, and cooling operation cannot be used when the outdoor temperature is below –10°C.	—
	Diagnose with remote controller indication.	—	69
	Check the remote controller addresses.	Check if address settings for the remote controller and indoor unit are correct.	—
Operation sometimes stops.	Check the power supply.	A power failure of 2 to 10 cycles stops air conditioner operation. (Operation lamp OFF)	—
	Check the outdoor temperature.	Heating operation cannot be used when the outdoor temperature is 20°C or higher, and cooling operation cannot be used when the outdoor temperature is below –10°C.	—
	Diagnose with remote controller indication.	—	69
The unit operates but does not cool, or does not heat.	Check for wiring and piping errors in the connection between the indoor unit and outdoor unit.	—	—
	Check for thermistor detection errors.	Check if the thermistor is mounted securely.	—
	Check for faulty operation of the electronic expansion valve.	Set the unit to cooling operation, and check the temperature of the liquid pipe to see if the electronic expansion valve works.	—
	Diagnose with remote controller indication.	—	69
	Diagnose by service port pressure and operating current.	Check for refrigerant shortage.	100
Large operating noise and vibrations	Check the output voltage of the power module.	—	109
	Check the power module.	—	—
	Check the installation condition.	Check if the required spaces for installation (specified in the installation manual, etc.) are provided.	—

3. Service Check Function

3.1 ARC433 Series

Check Method 1

1. When the timer cancel button is held down for 5 seconds, "00" indication appears on the temperature display section.



< ARC433 Series >

(R14195)

2. Press the timer cancel button repeatedly until a long beep sounds.

■ The code indication changes in the sequence shown below.

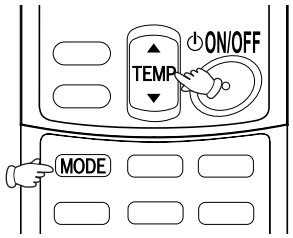
No.	Code	No.	Code	No.	Code
1	00	12	C7	23	H0
2	U4	13	H8	24	E1
3	F3	14	J3	25	P4
4	E6	15	A3	26	L3
5	L5	16	A1	27	L4
6	A6	17	C4	28	H6
7	E5	18	C5	29	H7
8	F6	19	H9	30	U2
9	C9	20	J6	31	UH
10	U0	21	UA	32	EA
11	E7	22	A5	33	AH

Note:

1. A short beep "pi" and two consecutive beeps "pi pi" indicate non-corresponding codes.
2. To return to the normal mode, hold the timer cancel button down for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.

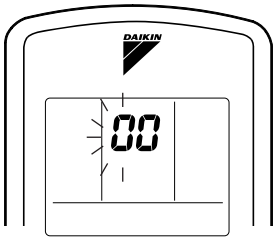
Check Method 2

1. Press the center of the TEMP button and the MODE button at the same time.



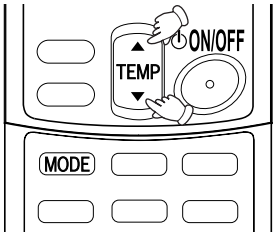
(R4272)

The figure of the ten's place blinks.



(R4273)

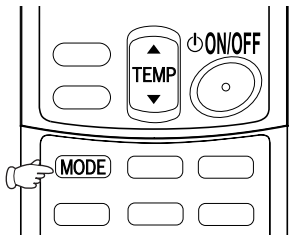
2. Press the TEMP▲ or ▼ button and change the figure until you hear the sound of "beep" or "pi pi".



(R4274)

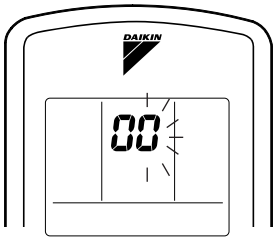
3. Diagnose by the sound.
   ★"pi" : The figure of the ten's place does not accord with the error code.
   ★"pi pi" : The figure of the ten's place accords with the error code but the one's not.
   ★"beep" : The both figures of the ten's and one's place accord with the error code.
   (The figures indicated when you hear the "beep" sound are error code.
   → Refer to page 69.)

4. Press the MODE button.



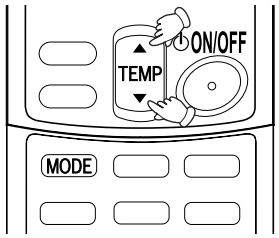
(R4275)

The figure of the one's place blinks.



(R4276)

5. Press the TEMP▲ or ▼ button and change the figure until you hear the sound of “beep”.

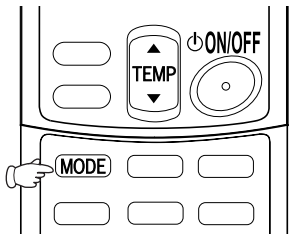


(R4277)

6. Diagnose by the sound.
   ★“pi” : The figure of the ten’s place does not accord with the error code.
   ★“pi pi” : The figure of the ten’s place accords with the error code but the one’s not.
   ★“beep” : The both figures of the ten’s and one’s place accord with the error code.

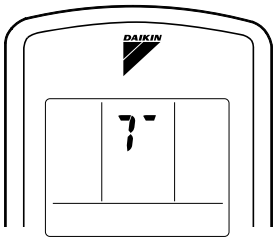
7. Determine the error code.
   The figures indicated when you hear the “beep” sound are error code.
   (Error codes and description → Refer to page 69.)

8. Press the MODE button to exit from the diagnosis mode.



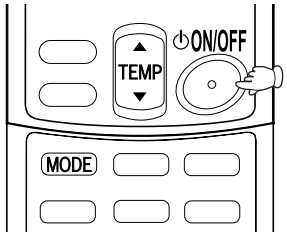
(R4278)

   The display “ ｱｰ ” means the trial operation mode.
   (Refer to page 214 for trial operation.)



(R9669)

9. Press the ON/OFF button twice to return to the normal mode.



(R9670)

Note: When the remote controller is left untouched for 60 seconds, it returns to the normal mode.

4. Troubleshooting

4.1 Error Codes and Description

	Error Codes	Description	Reference Page
System	00	Normal	—
	U0★	Refrigerant shortage	100
	U2	Low-voltage detection or over-voltage detection	102
	U4	Signal transmission error (between indoor unit and outdoor unit)	75
	U8	Unspecified voltage (between indoor unit and outdoor unit)	76
Indoor Unit	A1	Indoor unit PCB abnormality	70
	A5	Freeze-up protection control or heating peak-cut control	71
	A6	Fan motor (AC motor) or related abnormality	73
	C4	Indoor heat exchanger thermistor or related abnormality	74
	C9	Room temperature thermistor or related abnormality	74
Outdoor Unit	E1	Outdoor unit PCB abnormality	77
	E5★	OL activation (compressor overload)	78
	E6★	Compressor lock	79
	E7	DC fan lock	80
	E8	Input overcurrent detection	81
	EA	Four way valve abnormality	82
	F3	Discharge pipe temperature control	84
	F6	High pressure control in cooling	85
	H0	Compressor system sensor abnormality	86
	H6	Position sensor abnormality	87
	H8	DC voltage / current sensor abnormality	89
	H9	Outdoor temperature thermistor or related abnormality	90
	J3	Discharge pipe thermistor or related abnormality	90
	J6	Outdoor heat exchanger thermistor or related abnormality	90
	L3	Electrical box temperature rise	92
	L4	Radiation fin temperature rise	95
	L5	Output overcurrent detection	98
	P4	Radiation fin thermistor or related abnormality	90

★: Displayed only when system-down occurs.

4.2 Indoor Unit PCB Abnormality

Remote Controller Display

A1

Method of Malfunction Detection

The system checks if the circuit works properly within the microcomputer of the indoor unit.

Malfunction Decision Conditions

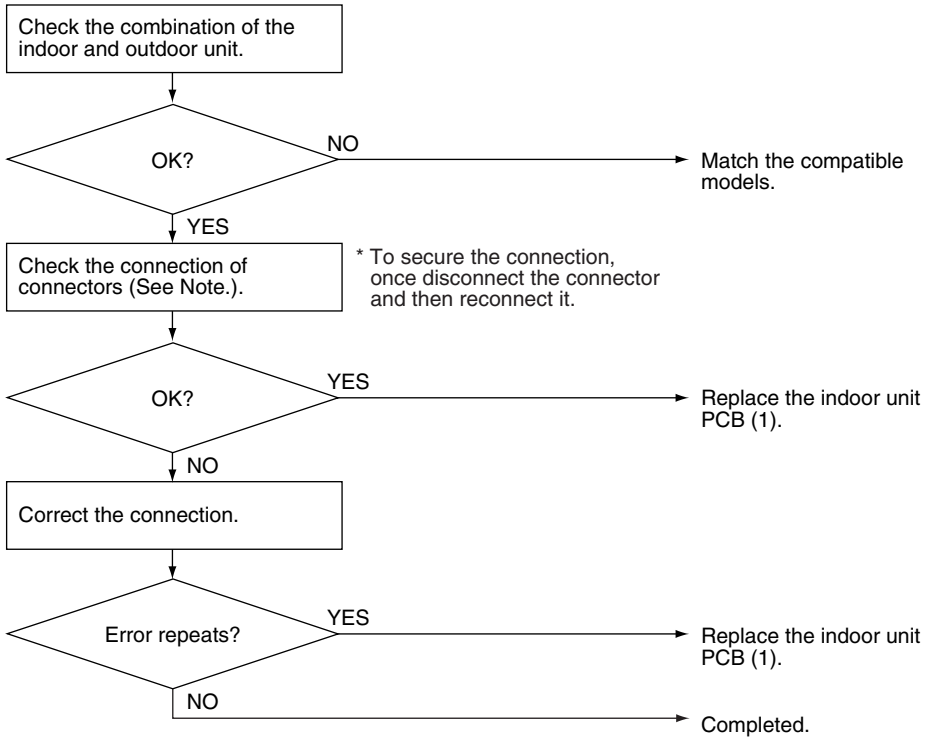
The system cannot set the internal settings.

Supposed Causes

- Wrong models interconnected
- Defective indoor unit PCB
- Disconnection of connector

Troubleshooting

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R11704)

Note: Check the following connector.

Model Type	Connector
Floor / ceiling suspended dual type	S36~S37

4.3 Freeze-up Protection Control or Heating Peak-cut Control

Remote Controller Display

A5

Method of Malfunction Detection

- Freeze-up protection control
  During cooling operation, the freeze-up protection control (operation halt) is activated according to the temperature detected by the indoor heat exchanger thermistor.
- Heating peak-cut control
  During heating operation, the temperature detected by the indoor heat exchanger thermistor is used for the heating peak-cut control (operation halt, outdoor fan stop, etc.)

Malfunction Decision Conditions

- Freeze-up protection control
  During cooling operation, the indoor heat exchanger temperature is below 0°C.
- Heating peak-cut control
  During heating operation, the indoor heat exchanger temperature is above 65°C

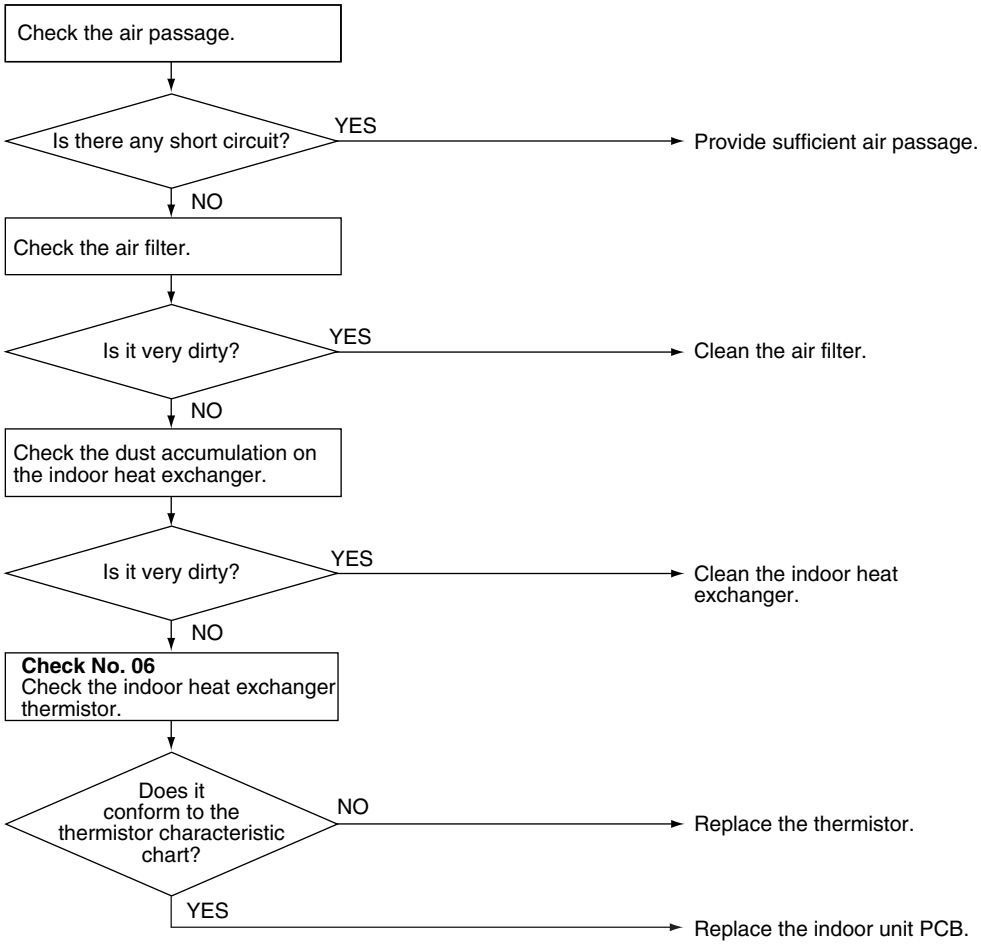
Supposed Causes

- Short-circuited air
- Clogged air filter of the indoor unit
- Dust accumulation on the indoor heat exchanger
- Defective indoor heat exchanger thermistor
- Defective indoor unit PCB

Troubleshooting

Check No.06
Refer to P.106

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R7131)

4.4 Fan Motor (AC Motor) or Related Abnormality

Remote Controller Display

Method of Malfunction Detection

The rotation speed detected by the Hall IC during fan motor operation is used to determine abnormal fan motor operation.

Malfunction Decision Conditions

The detected rotation speed does not reach the demanded rotation speed of the target tap, and is less than 50% of the maximum fan motor rotation speed.

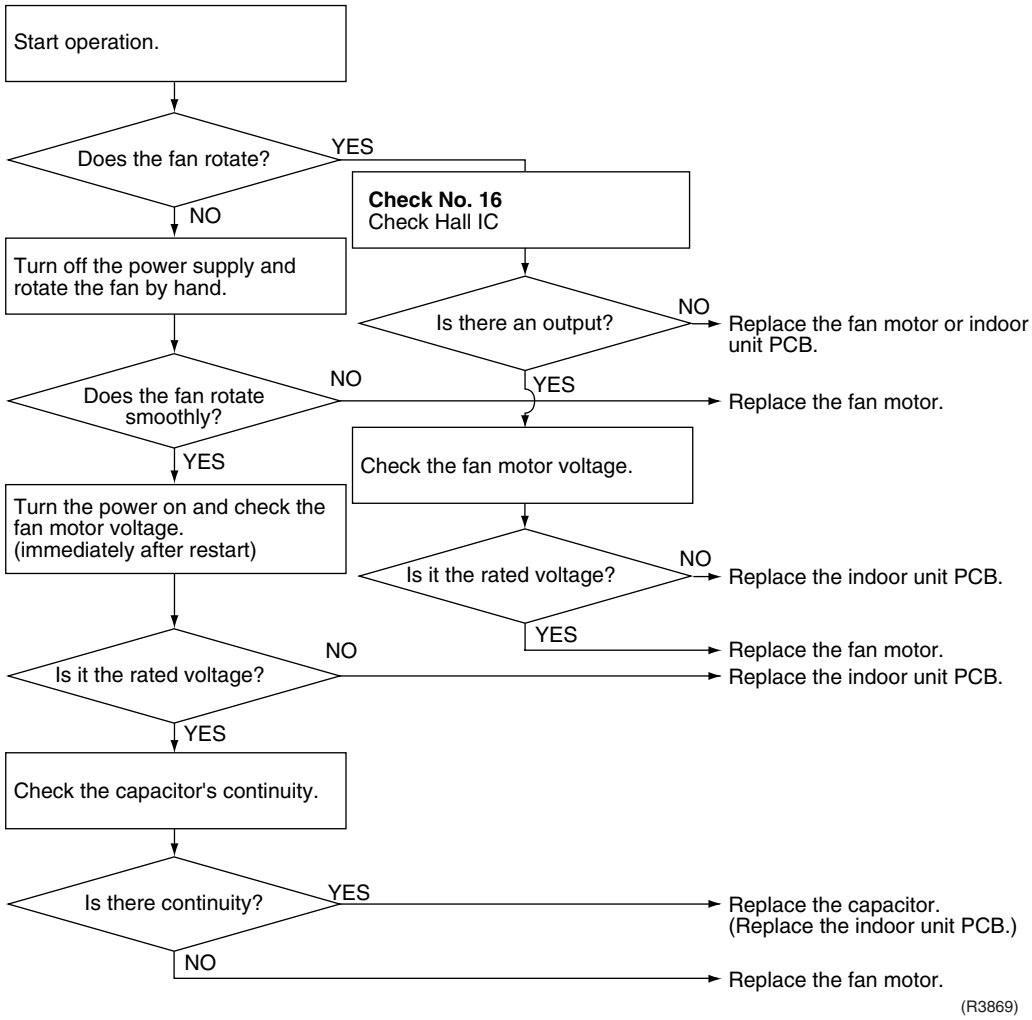
Supposed Causes

- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective capacitor of the fan motor
- Defective indoor unit PCB

Troubleshooting

Check No.16
Refer to P.113

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R3869)

4.5 Thermistor or Related Abnormality (Indoor Unit)

Remote Controller Display

C4, C9

Method of Malfunction Detection

The temperatures detected by the thermistors determine thermistor errors.

Malfunction Decision Conditions

The thermistor input is more than 4.96 V or less than 0.04 V during compressor operation.

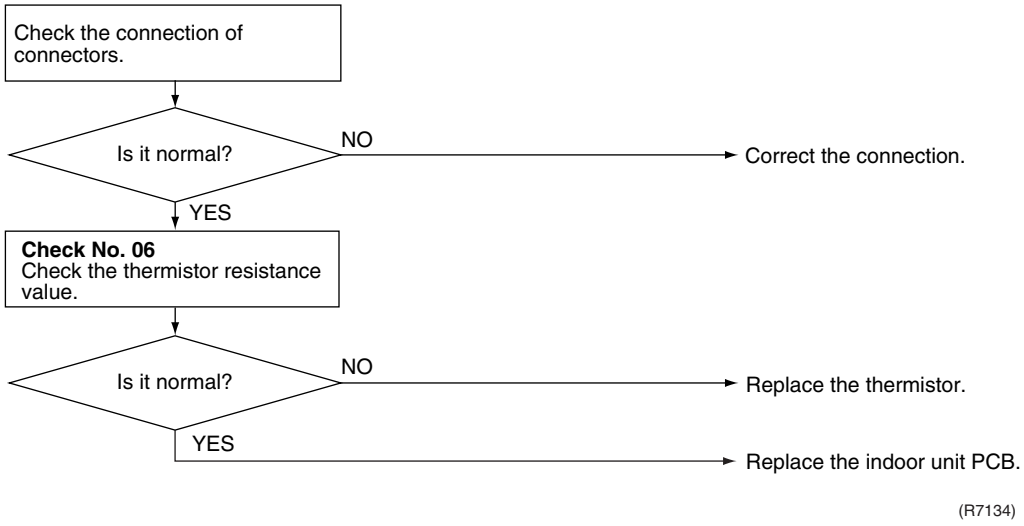
Supposed Causes

- Disconnection of connector
- Defective thermistor
- Defective indoor unit PCB

Troubleshooting

Check No.06
Refer to P.106

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



C4 : Indoor heat exchanger thermistor
C9 : Room temperature thermistor

4.6 Signal Transmission Error (between Indoor Unit and Outdoor Unit)

Remote Controller Display

U4

Method of Malfunction Detection

The data received from the outdoor unit in indoor unit-outdoor unit signal transmission is checked whether it is normal.

Malfunction Decision Conditions

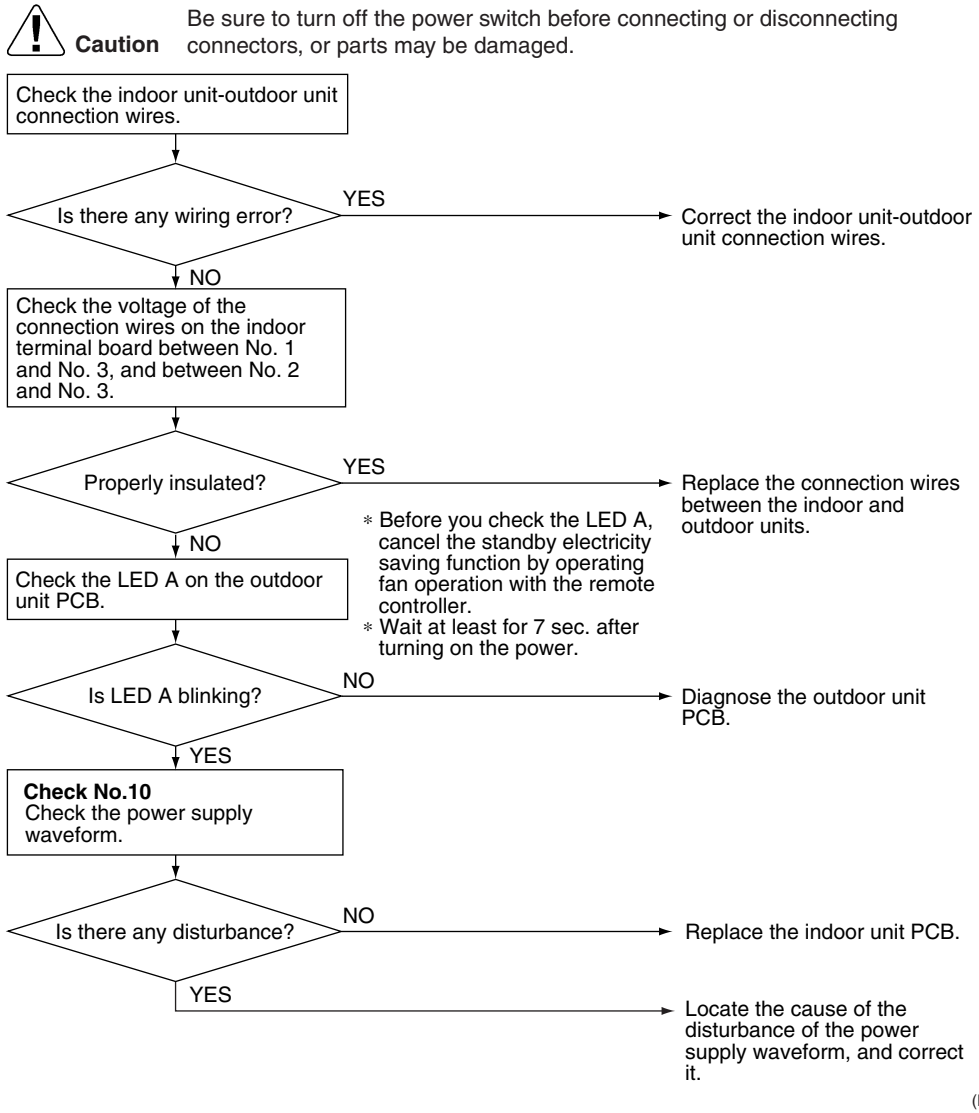
The data sent from the outdoor unit cannot be received normally, or the content of the data is abnormal.

Supposed Causes

- Wiring error
- Breaking of the connection wires between the indoor and outdoor units (wire No. 3)
- Defective outdoor unit PCB
- Defective indoor unit PCB
- Disturbed power supply waveform

Troubleshooting

Check No.10
Refer to P.108



(R12160)

4.7 Unspecified Voltage (between Indoor Unit and Outdoor Unit)

Remote Controller Display

Method of Malfunction Detection

The supply power is detected for its requirements (different from pair type and multi type) by the indoor / outdoor transmission signal.

Malfunction Decision Conditions

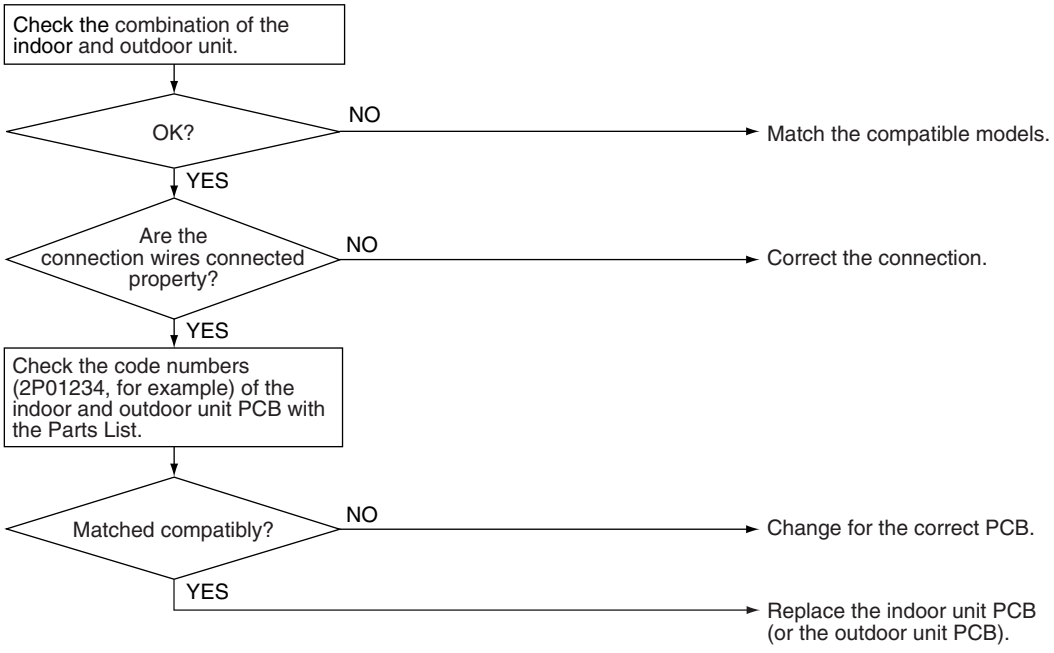
The pair type and multi type are interconnected.

Supposed Causes

- Wrong models interconnected
- Wrong wiring of connecting wires
- Wrong indoor unit PCB or outdoor unit PCB mounted
- Defective indoor unit PCB
- Defective outdoor unit PCB

Troubleshooting

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R11707)

4.8 Outdoor Unit PCB Abnormality

Remote Controller Display

E1

Method of Malfunction Detection

- The system follows the microprocessor program as specified.
- The system checks to see if the zero-cross signal comes in properly.

Malfunction Decision Conditions

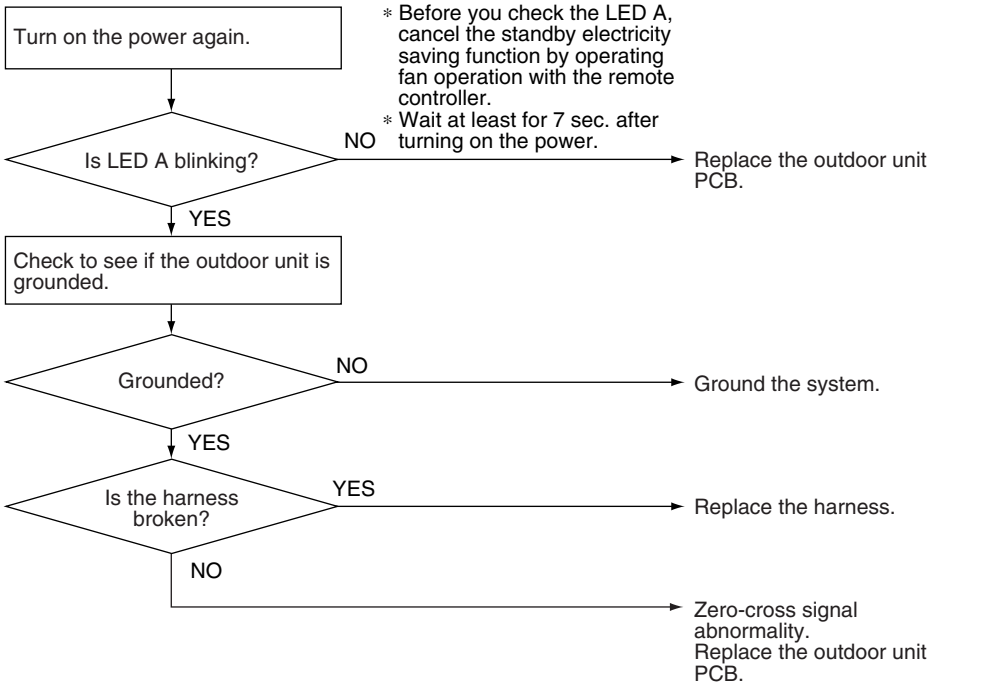
- The microprocessor program runs out of control.
- The zero-cross signal is not detected.

Supposed Causes

- Defective outdoor unit PCB
- Broken harness between PCBs
- Noise
- Momentary fall of voltage
- Momentary power failure, etc

Troubleshooting

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R14186)

4.9 OL Activation (Compressor Overload)

Remote Controller Display

E5

Method of Malfunction Detection

A compressor overload is detected through compressor OL.

Malfunction Decision Conditions

- If the error repeats twice, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

∗ The operating temperature condition is not specified.

Supposed Causes

- Defective discharge pipe thermistor
- Defective electronic expansion valve or coil
- Defective four way valve or coil
- Defective outdoor unit PCB
- Refrigerant shortage
- Water mixed in refrigerant
- Defective stop valve

Troubleshooting

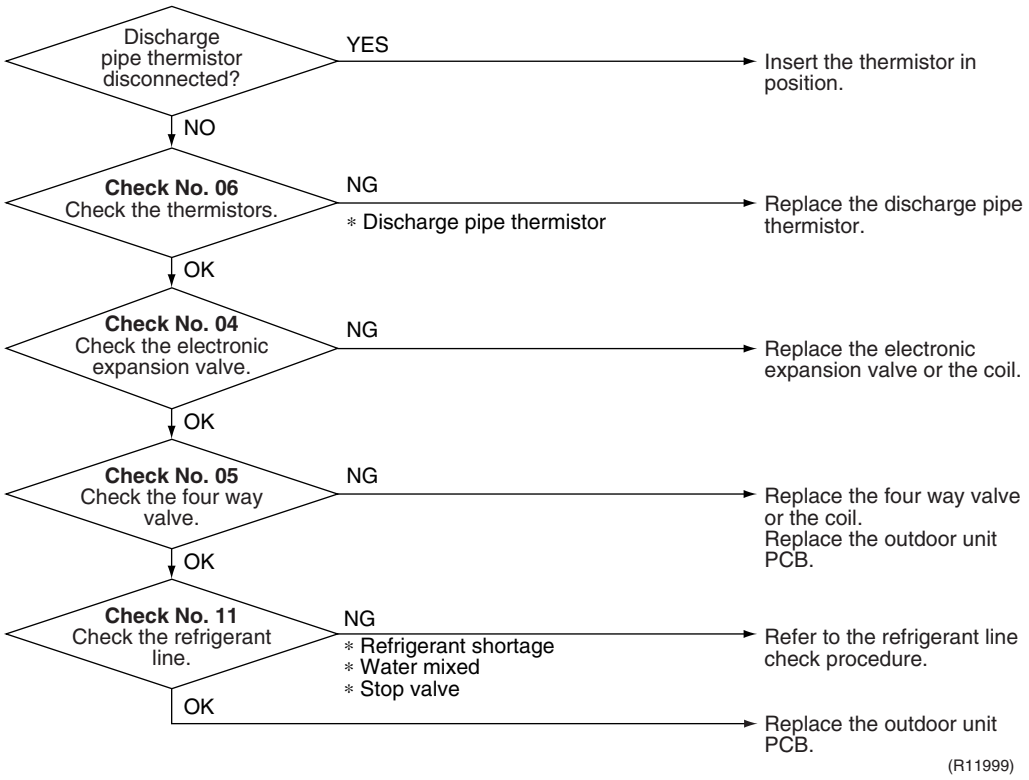
Check No.04
Refer to P.104

Check No.05
Refer to P.105

Check No.06
Refer to P.106

Check No.11
Refer to P.108

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R11999)

4.10 Compressor Lock

Remote Controller Display

E6

Method of Malfunction Detection

A compressor lock is detected by checking the compressor running condition through the position detection circuit.

Malfunction Decision Conditions

- Operation stops due to overcurrent.
- If the error repeats 16 times, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

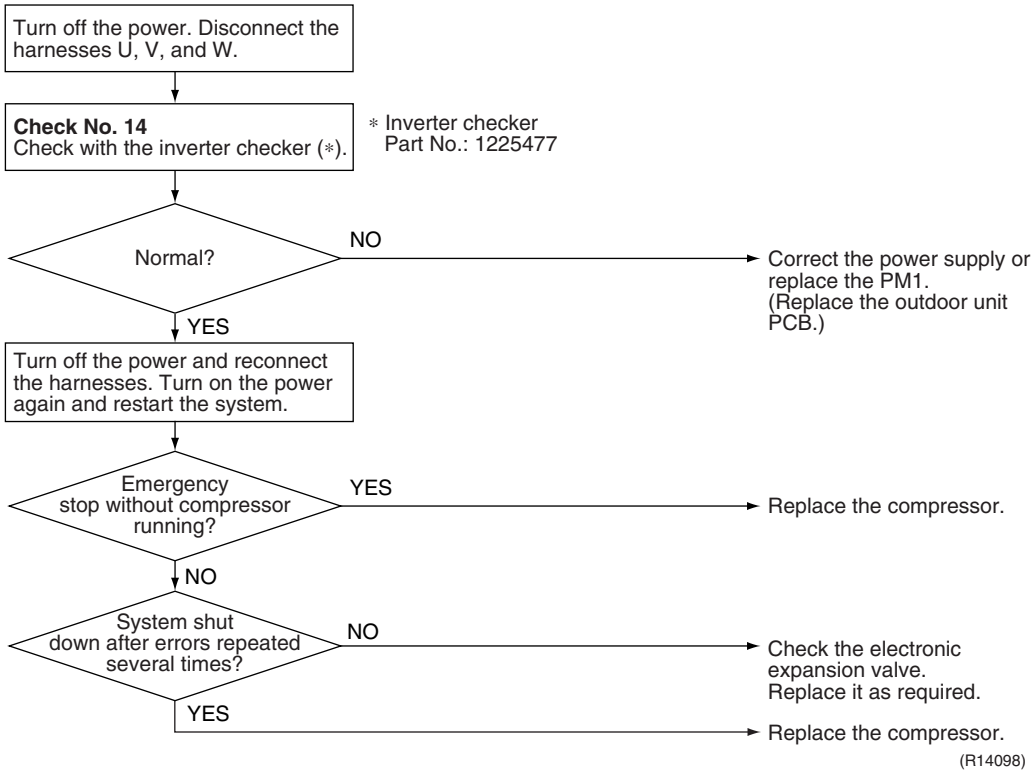
Supposed Causes

- Compressor locked
- Compressor harness disconnected

Troubleshooting

Check No.14
Refer to P.110

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.
(Precaution before turning on the power again)
Make sure the power has been off for at least 30 seconds.



(R14098)

4.11 DC Fan Lock

Remote Controller Display

E7

Method of Malfunction Detection

An error is determined with the high-voltage fan motor rotation speed detected by the Hall IC.

Malfunction Decision Conditions

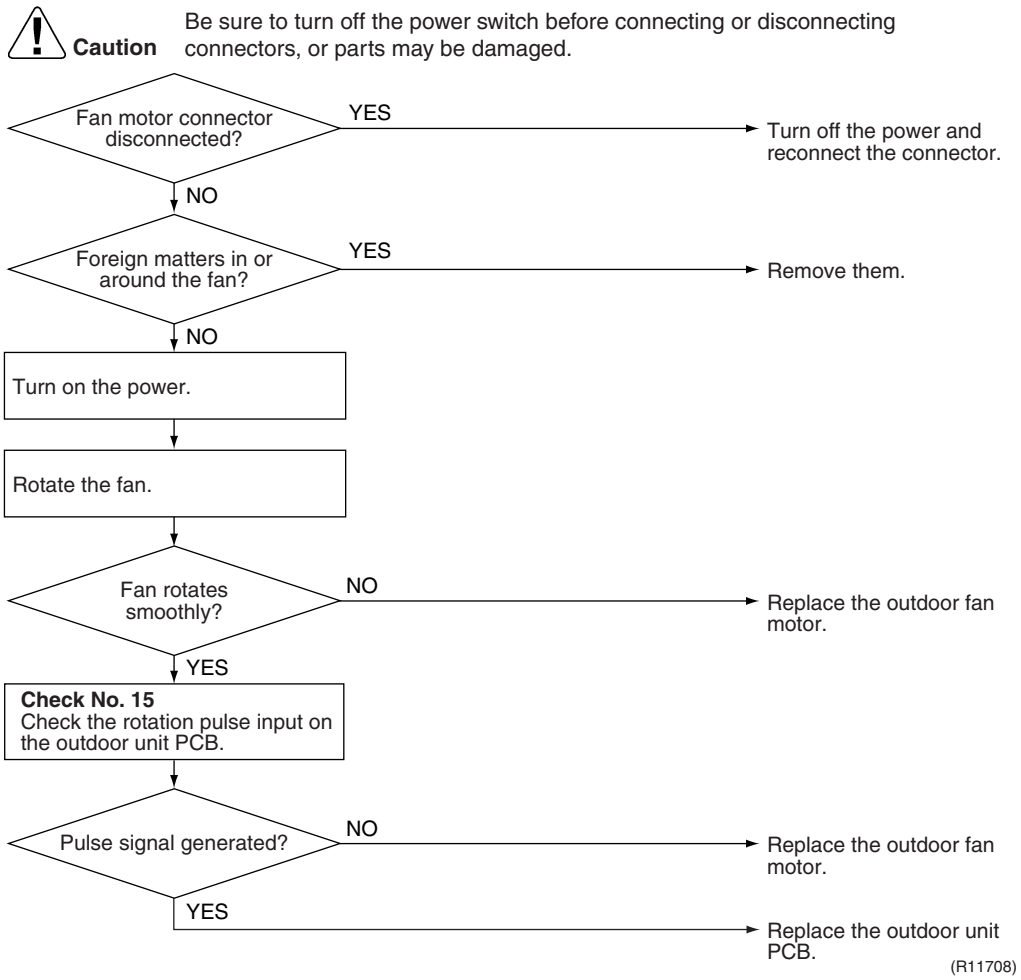
- The fan does not start in 15 ~ 60 seconds (depending on the model) even when the fan motor is running.
- If the error repeats 16 times, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

Supposed Causes

- Disconnection of the fan motor
- Foreign matters stuck in the fan
- Defective fan motor
- Defective outdoor unit PCB

Troubleshooting

Check No.15
Refer to P.112



4.12 Input Overcurrent Detection

Remote Controller Display

E8

Method of Malfunction Detection

An input overcurrent is detected by checking the input current value with the compressor running.

Malfunction Decision Conditions

- The following current with the compressor running continues for 2.5 seconds.
  Cooling / Heating: Above 9.25 A

Supposed Causes

- Defective compressor
- Defective power module
- Defective outdoor unit PCB
- Short circuit

Troubleshooting

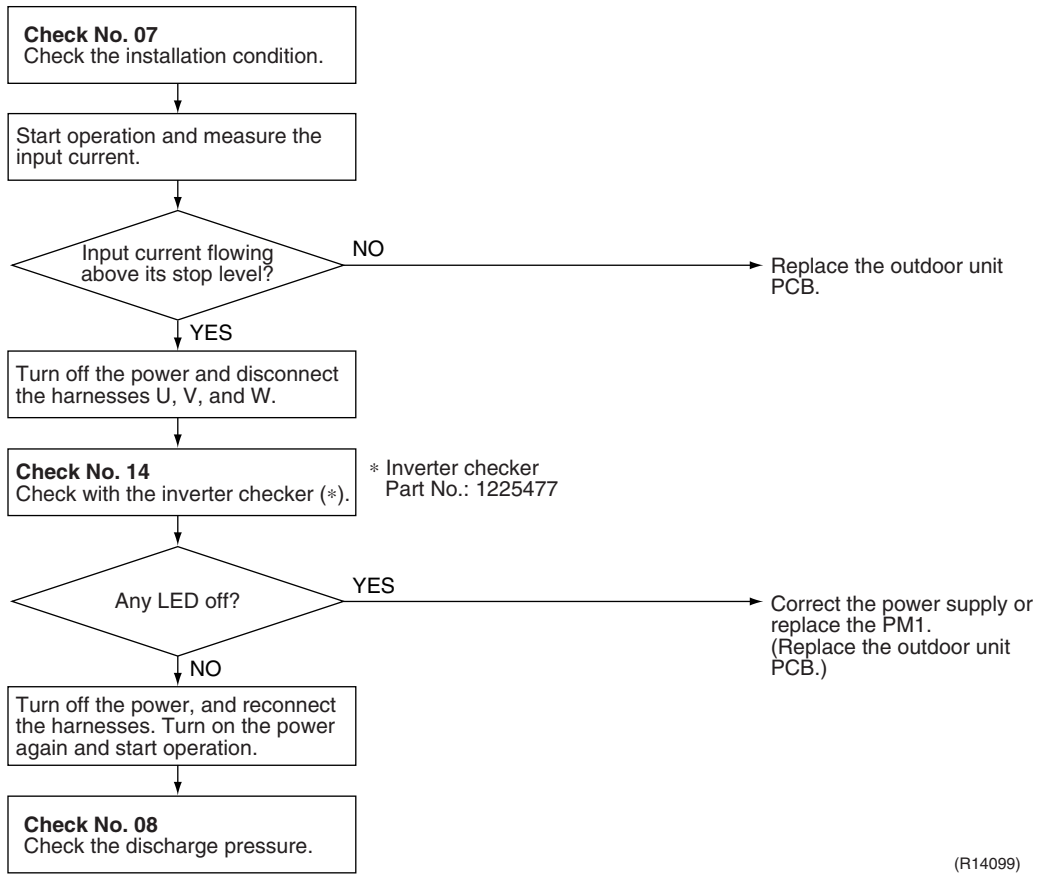
Check No.07
Refer to P.107

Check No.08
Refer to P.107

Check No.14
Refer to P.110

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

∗ An input overcurrent may result from wrong internal wiring. If the wires have been disconnected and reconnected for part replacement, for example, and the system is interrupted by an input overcurrent, take the following procedure.



(R14099)

4.13 Four Way Valve Abnormality

Remote Controller Display

E9

Method of Malfunction Detection

The room temperature thermistor, the indoor heat exchanger thermistor, the outdoor temperature thermistor, and the outdoor heat exchanger thermistor are checked if they function within their normal ranges in each operation mode.

Malfunction Decision Conditions

A following condition continues over 10 minutes after operating for 5 minutes.

- Cooling / Dry
  (room thermistor temp. – indoor heat exchanger temp.) < –5°C
- Heating
  (indoor heat exchanger temp. – room thermistor temp.) < –5°C

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

- Disconnection of four way valve coil
- Defective four way valve, coil, or harness
- Defective outdoor unit PCB
- Defective thermistor
- Refrigerant shortage
- Water mixed in refrigerant
- Defective stop valve

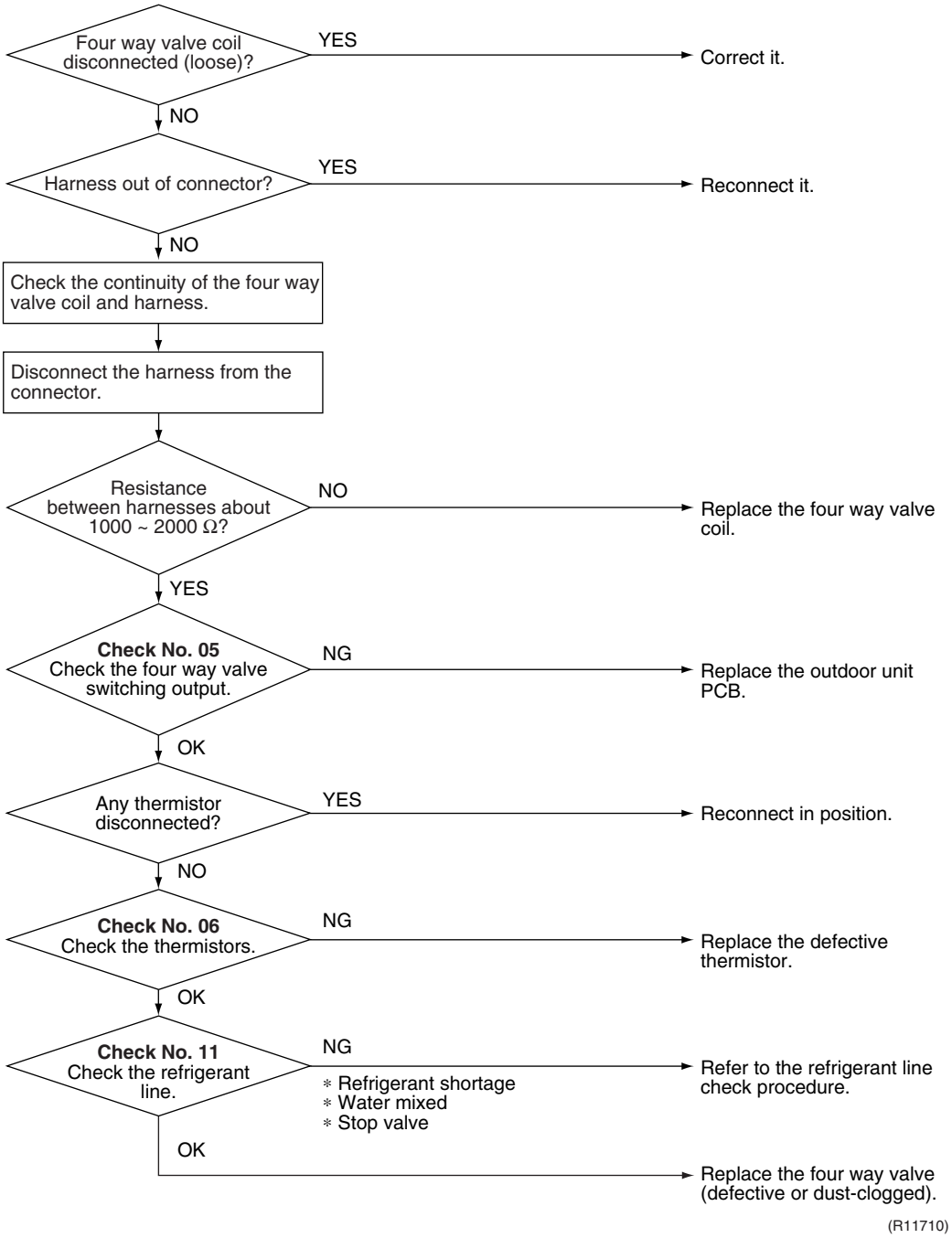
Troubleshooting

Check No.05
Refer to P.105

Check No.06
Refer to P.106

Check No.11
Refer to P.108

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R11710)

4.14 Discharge Pipe Temperature Control

Remote Controller Display

F3

Method of Malfunction Detection

An error is determined with the temperature detected by the discharge pipe thermistor.

Malfunction Decision Conditions

- If the temperature detected by the discharge pipe thermistor rises above **A**°C, the compressor stops.
- The error is cleared when the discharge pipe temperature has dropped below **B**°C.

Stop temperatures	**A** (°C)	**B** (°C)
(1) above 45 Hz (rising), above 40 Hz (dropping)	110	97
(2) 30 ~ 45 Hz (rising), 25 ~ 40 Hz (dropping)	105	92
(3) below 30 Hz (rising), below 25 Hz (dropping)	99	86

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

- Defective discharge pipe thermistor
  (Defective outdoor heat exchanger thermistor or outdoor temperature thermistor)
- Defective electronic expansion valve or coil
- Refrigerant shortage
- Defective four way valve
- Water mixed in refrigerant
- Defective stop valve
- Defective outdoor unit PCB

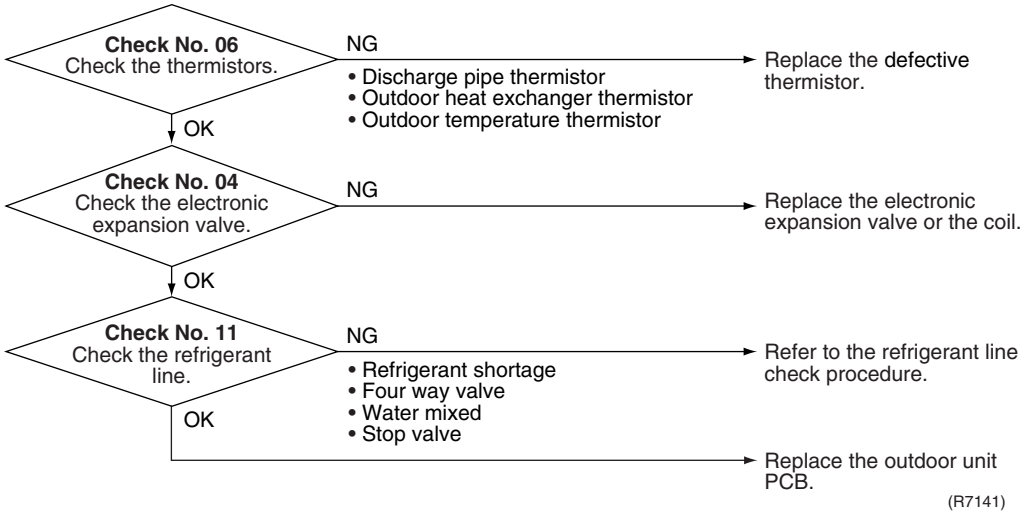
Troubleshooting

Check No.04
Refer to P.104

Check No.06
Refer to P.106

Check No.11
Refer to P.108

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R7141)

4.15 High Pressure Control in Cooling

Remote Controller Display

F6

Method of Malfunction Detection

High-pressure control (operation halt, frequency drop, etc.) is activated in cooling operation if the temperature sensed by the outdoor heat exchanger thermistor exceeds the limit.

Malfunction Decision Conditions

- The temperature sensed by the outdoor heat exchanger thermistor rises above **A**°C.
- The error is cleared when the temperature drops below **B**°C.

	A (°C)	**B** (°C)
RK(X)S25/35E2V1B, RK(X)S25/35G2V1B	65	54
RK(X)S25/35G2V1B9, RXS25/35J2V1B	65	52

Supposed Causes

- The installation space is not large enough.
- Dirty outdoor heat exchanger
- Defective outdoor fan motor
- Defective stop valve
- Defective electronic expansion valve or coil
- Defective outdoor heat exchanger thermistor
- Defective outdoor unit PCB

Troubleshooting

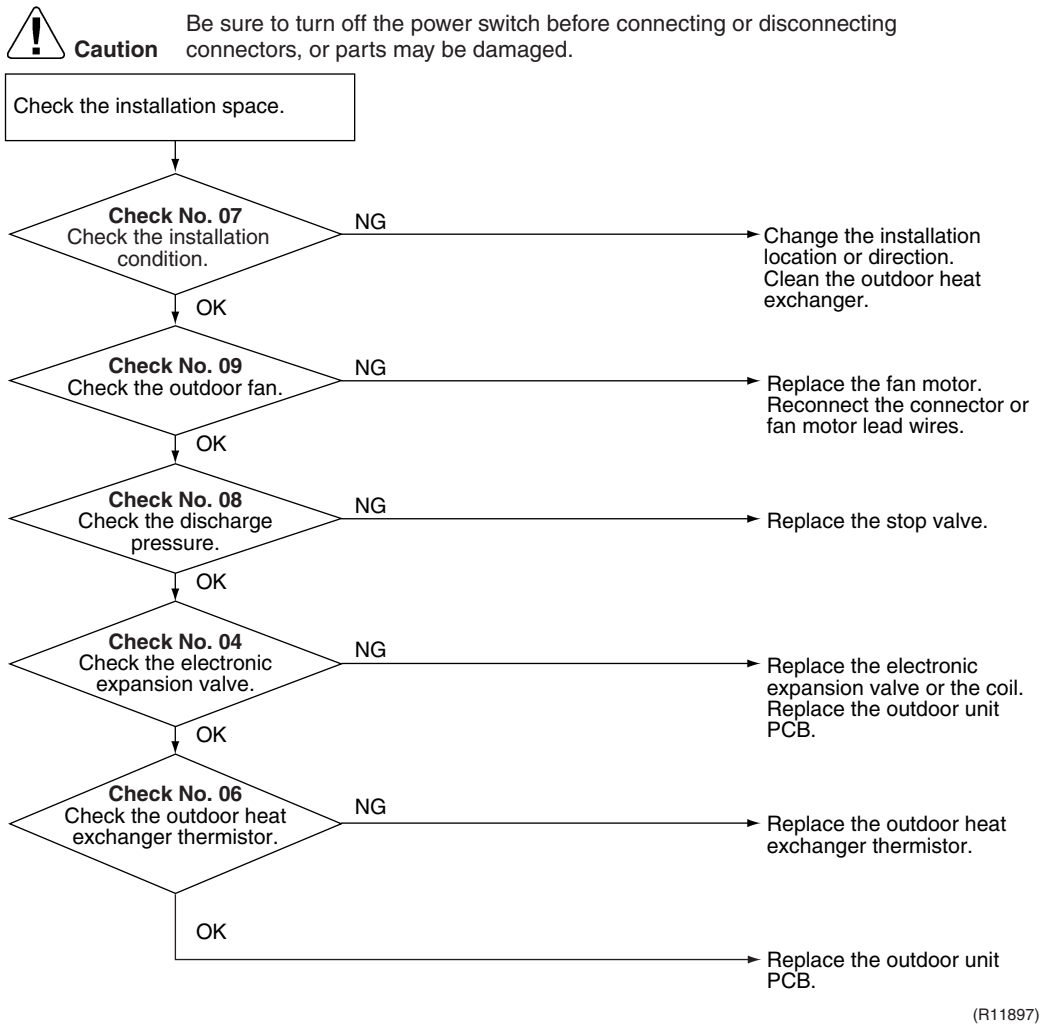
Check No.04 **Refer to P.104**

Check No.06 **Refer to P.106**

Check No.07 **Refer to P.107**

Check No.08 **Refer to P.107**

Check No.09 **Refer to P.108**



(R11897)

4.16 Compressor System Sensor Abnormality

Remote Controller Display

H0

Method of Malfunction Detection

- The system checks the DC current before the compressor starts.

Malfunction Decision Conditions

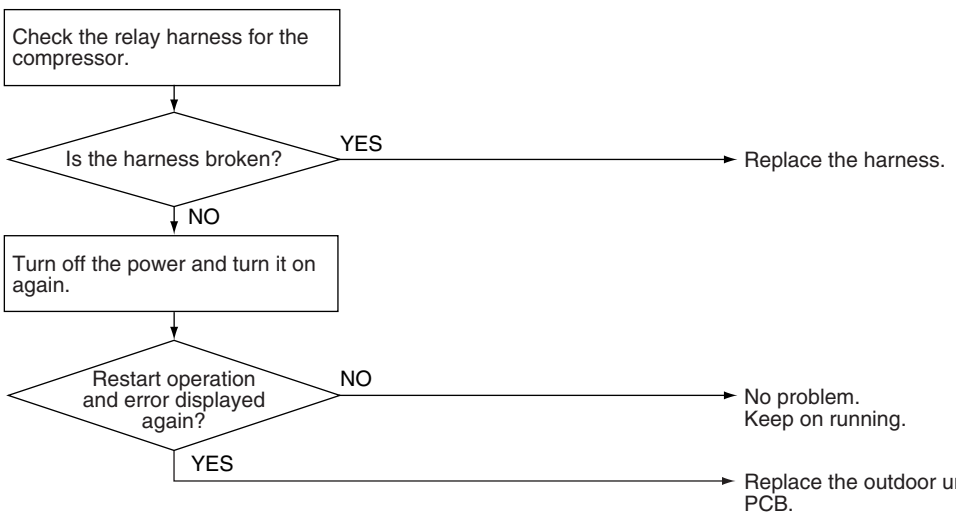
- The DC current before compressor start-up is out of the range 0.5 ~ 4.5 V (sensor output converted to voltage value)
- The DC voltage before compressor start-up is below 50 V.

Supposed Causes

- Broken or disconnection of harness
- Defective outdoor unit PCB

Troubleshooting

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R11712)

4.17 Position Sensor Abnormality

Remote Controller Display

H6

Method of Malfunction Detection

A compressor start-up failure is detected by checking the compressor running condition through the position detection circuit.

Malfunction Decision Conditions

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

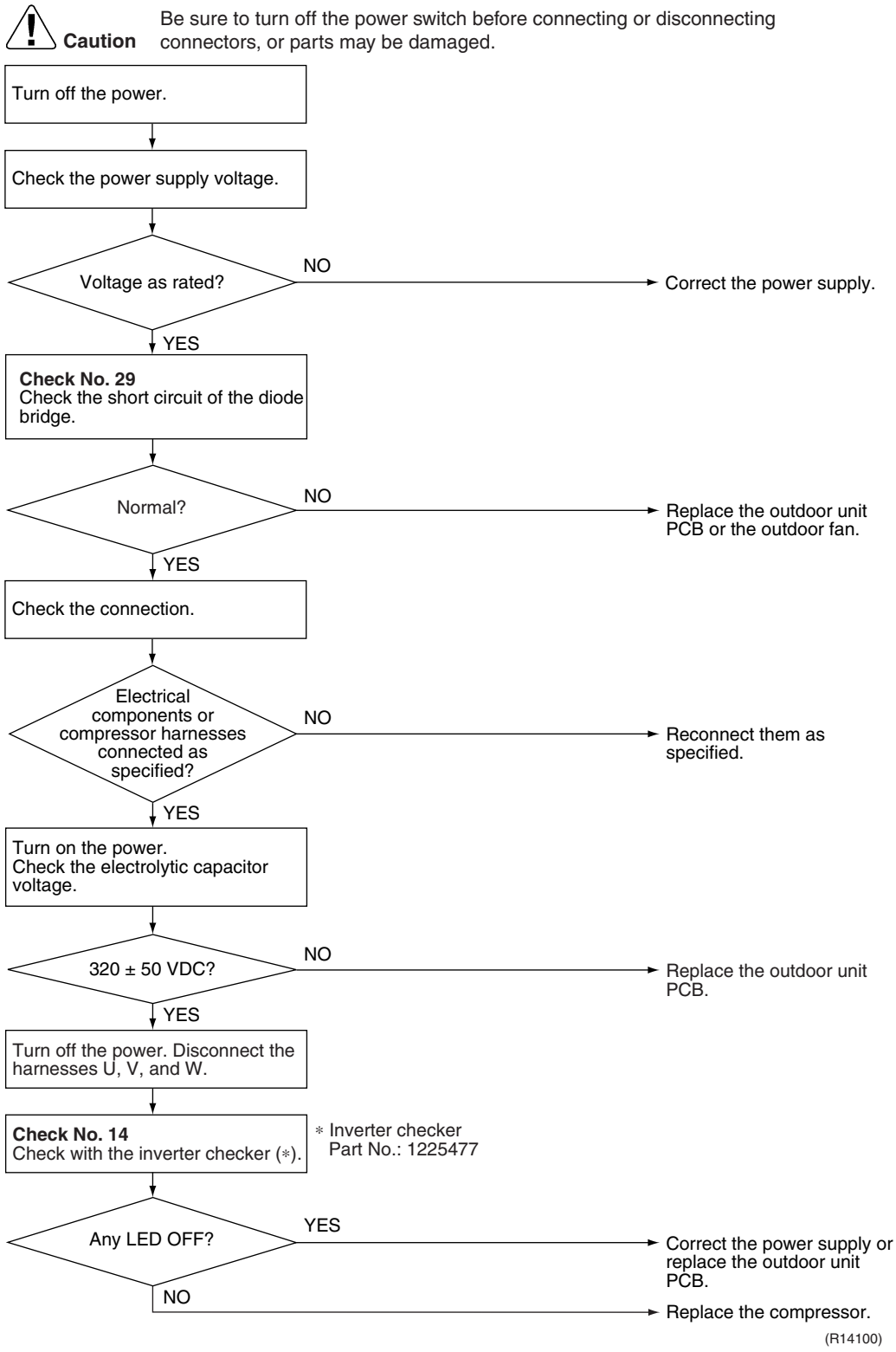
Supposed Causes

- Disconnection of the compressor relay cable
- Defective compressor
- Defective outdoor unit PCB
- Start-up failure caused by the closed stop valve
- Input voltage is out of specification

Troubleshooting

Check No.14
Refer to P.110

Check No.29
Refer to P.114



4.18 DC Voltage / Current Sensor Abnormality

Remote Controller Display

H8

Method of Malfunction Detection

DC voltage or DC current sensor abnormality is identified based on the compressor running frequency and the input current.

Malfunction Decision Conditions

- The compressor running frequency is above 52 Hz.
- If the error repeats 4 times, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

- Defective outdoor unit PCB

Troubleshooting

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Replace the outdoor unit PCB.

4.19 Thermistor or Related Abnormality (Outdoor Unit)

Remote Controller Display

H9, J3, J6, P4

Method of Malfunction Detection

This fault is identified based on the thermistor input voltage to the microcomputer.
A thermistor fault is identified based on the temperature sensed by each thermistor.

Malfunction Decision Conditions

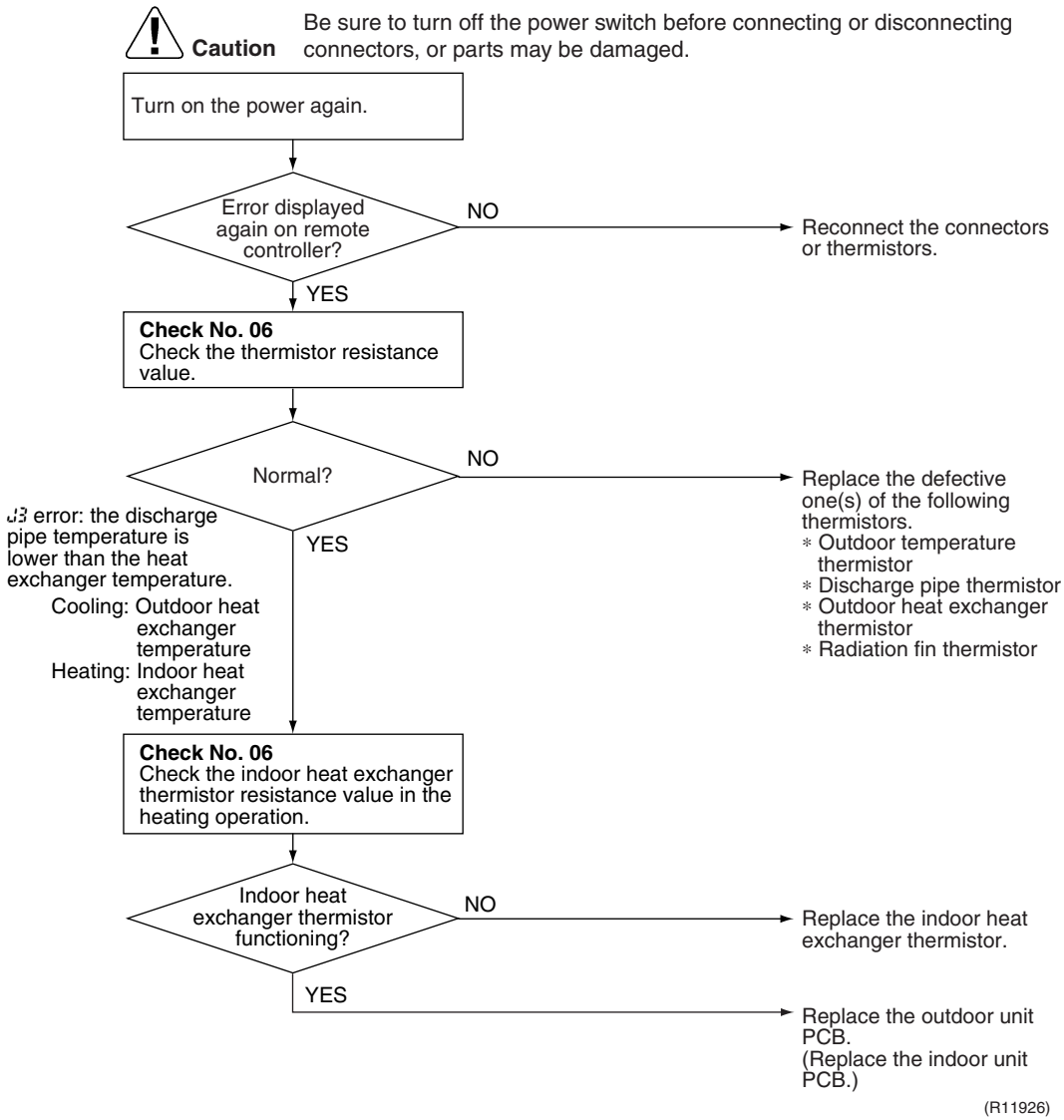
- The thermistor input voltage is above 4.96 V or below 0.04 V with the power on.
- J3 error is judged if the discharge pipe temperature is lower than the heat exchanger temperature.

Supposed Causes

- Disconnection of the connector for the thermistor
- Defective thermistor
- Defective heat exchanger thermistor in the case of J3 error (outdoor heat exchanger thermistor in cooling operation, or indoor heat exchanger thermistor in heating operation)
- Defective outdoor unit PCB
- Defective indoor unit PCB

Troubleshooting

Check No.06
Refer to P.106



H9 : Outdoor temperature thermistor
J3 : Discharge pipe thermistor
J6 : Outdoor heat exchanger thermistor
P4 : Radiation fin thermistor

Note: In case of "P4" for RK(X)S25/35G2V1B, RK(X)S25/35G2V1B9, RXS25/35J2V1B models

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Replace the outdoor unit PCB.

P4 : Radiation fin thermistor

4.20 Electrical Box Temperature Rise

Remote Controller Display

L3

Method of Malfunction Detection

An electrical box temperature rise is detected by checking the radiation fin thermistor with the compressor off.

Malfunction Decision Conditions

- With the compressor off, the radiation fin temperature is above **A**°C.
- The error is cleared when the radiation fin temperature drops below **B**°C.
- To cool the electrical components, the outdoor fan starts when the radiation fin temperature rises above **C**°C and stops when it drops below **B**°C.

	A (°C)	**B** (°C)	**C** (°C)
RK(X)S25/35E2V1B, RK(X)S25/35G2V1B	80	70	80
RK(X)S25/35G2V1B9, RXS25/35J2V1B	98	75	83

Supposed Causes

- Defective outdoor fan motor
- Short circuit
- Defective radiation fin thermistor
- Disconnection of connector
- Defective outdoor unit PCB

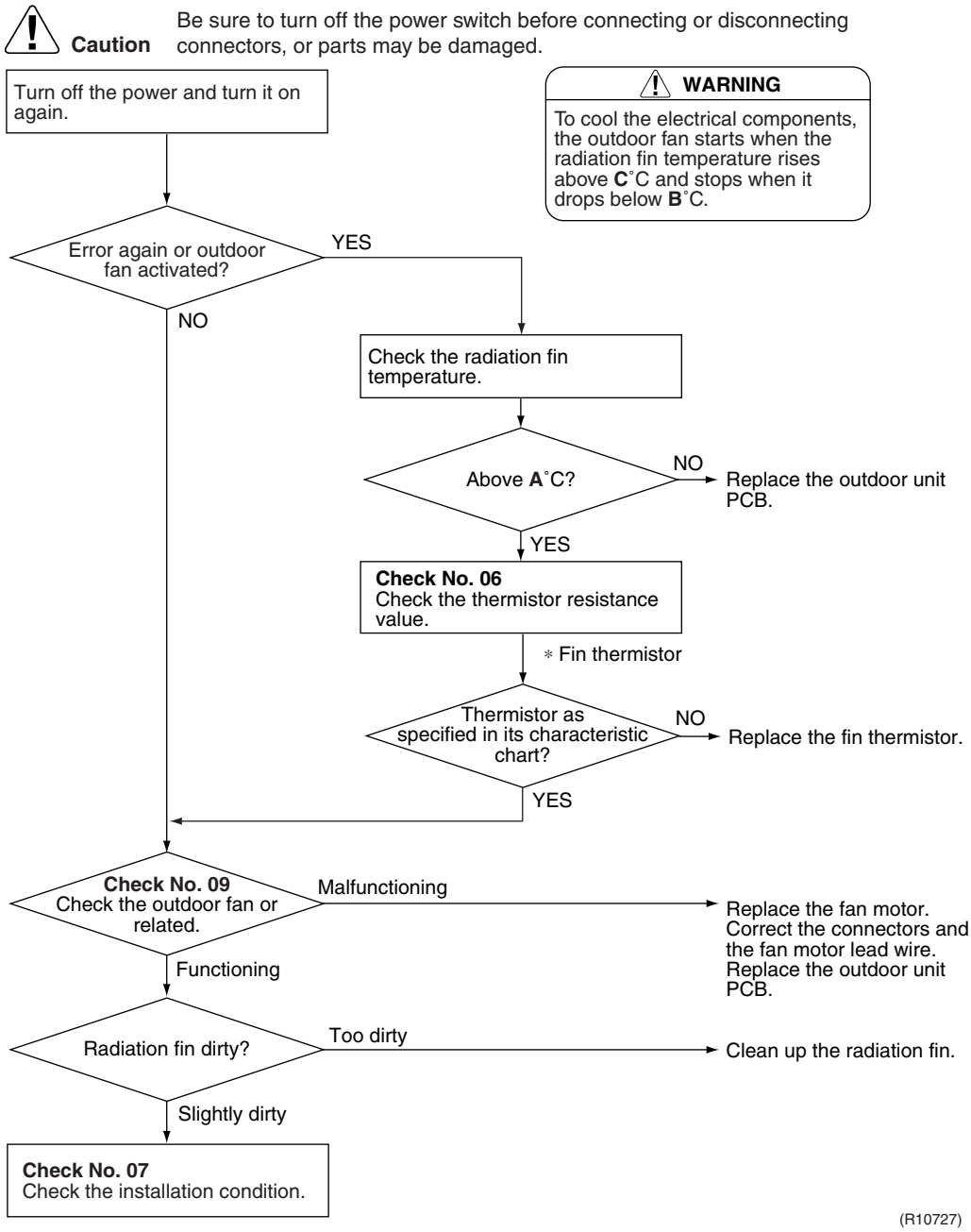
Troubleshooting

RK(X)S25/35E2V1B models

Check No.06
Refer to P.106

Check No.07
Refer to P.107

Check No.09
Refer to P.108



	A (°C)	B (°C)	C (°C)
RK(X)S25/35E2V1B	80	70	80

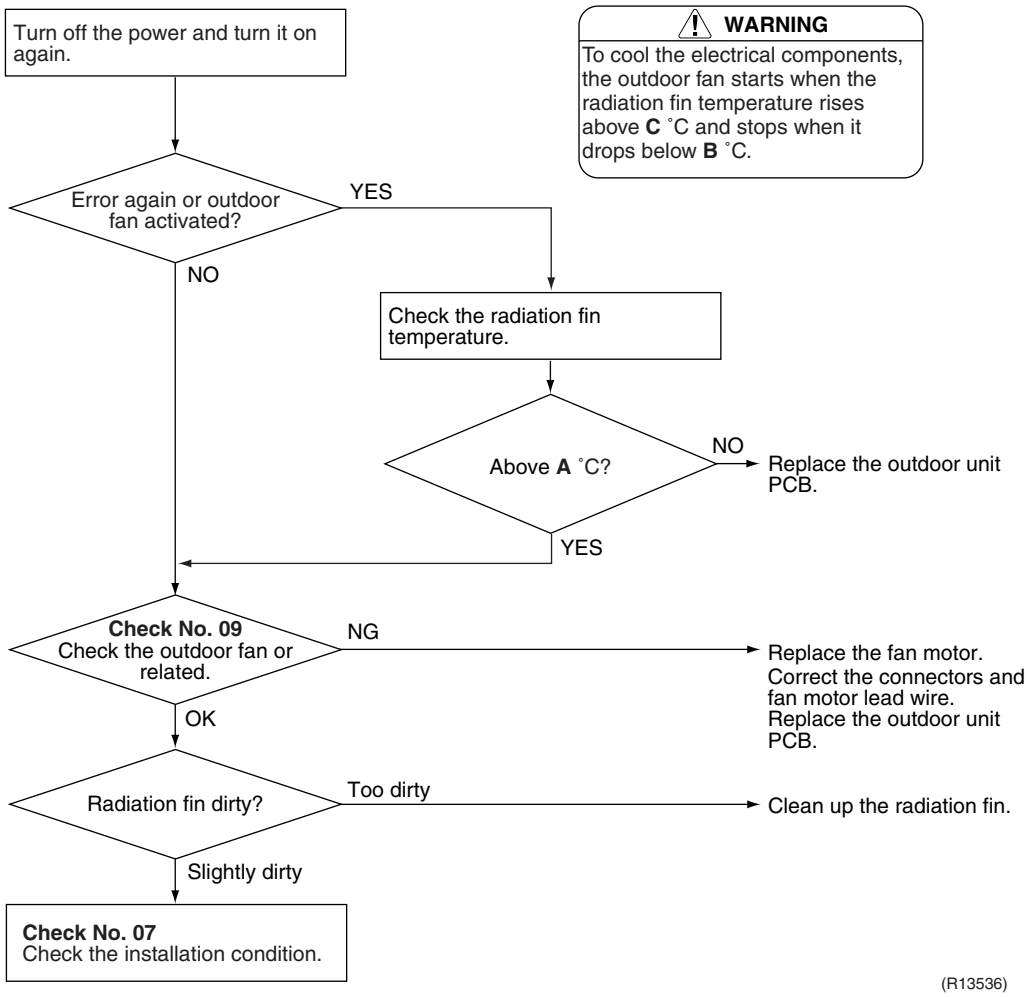
Troubleshooting

RK(X)S25/35G2V1B, RK(X)S25/35G2V1B9, RXS25/35J2V1B models

Check No.07
Refer to P.107

Check No.09
Refer to P.108

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R13536)

	A (°C)	**B** (°C)	**C** (°C)
RK(X)S25/35G2V1B	80	70	80
RK(X)S25/35G2V1B9 RXS25/35J2V1B	98	75	83

4.21 Radiation Fin Temperature Rise

Remote Controller Display

L4

Method of Malfunction Detection

A radiation fin temperature rise is detected by checking the radiation fin thermistor with the compressor on.

Malfunction Decision Conditions

- If the radiation fin temperature with the compressor on is above **A**°C.
- The error is cleared when the radiation fin temperature drops below **B**°C.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

	A (°C)	**B** (°C)
RK(X)S25/35E2V1B, RK(X)S25/35G2V1B	90	85
RK(X)S25/35G2V1B9, RXS25/35J2V1B	98	78

Supposed Causes

- Defective outdoor fan motor
- Short circuit
- Defective radiation fin thermistor
- Disconnection of connector
- Defective outdoor unit PCB
- Silicon grease is not applied properly on the radiation fin after replacing the outdoor unit PCB.

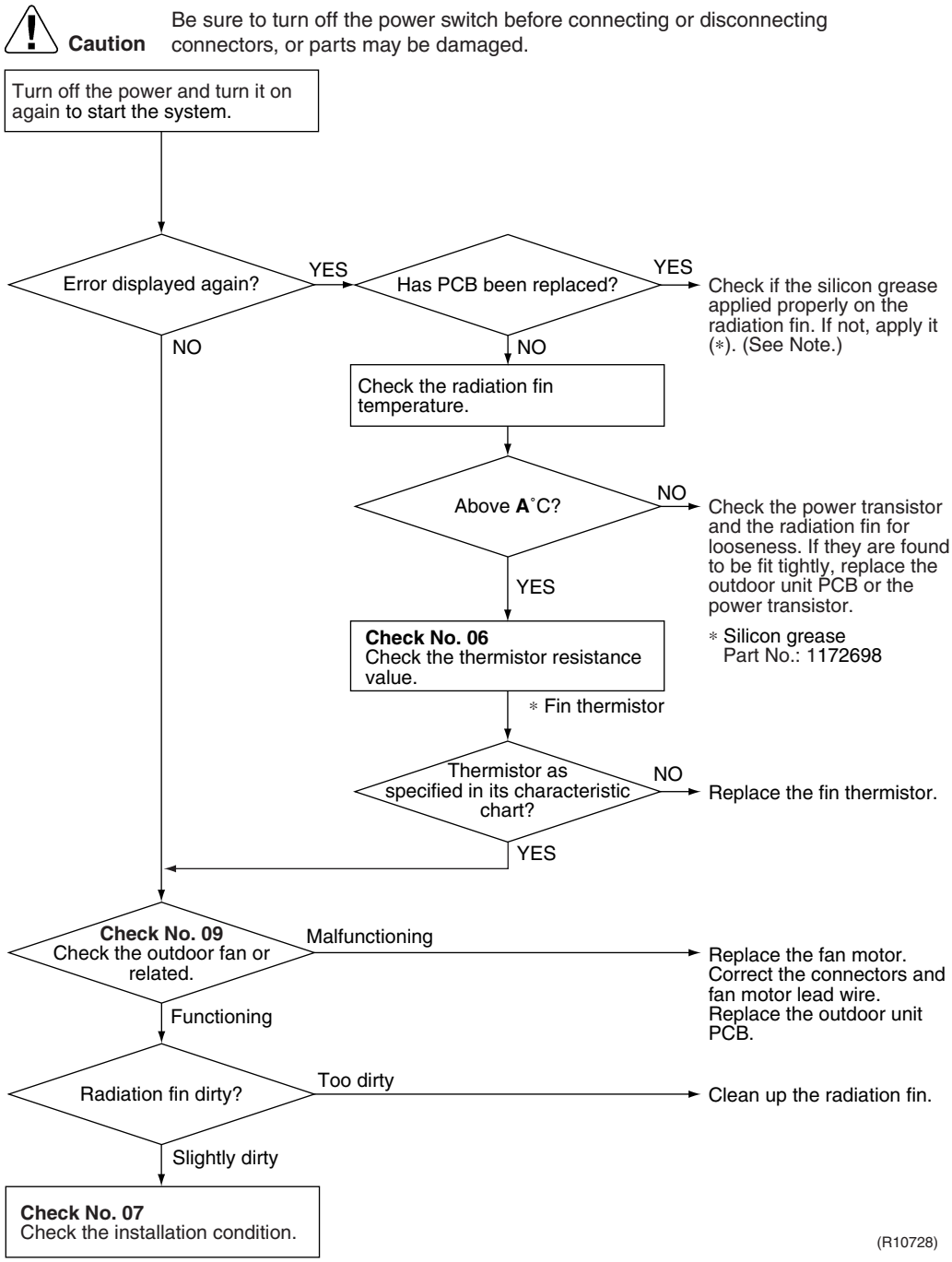
Troubleshooting

RK(X)S25/35E2V1B models

Check No.06
Refer to P.106

Check No.07
Refer to P.107

Check No.09
Refer to P.108



	A (°C)
RK(X)S25/35E2V1B	90

Note: Refer to “Application of silicon grease to a power transistor and a diode bridge” on page 219 for detail.

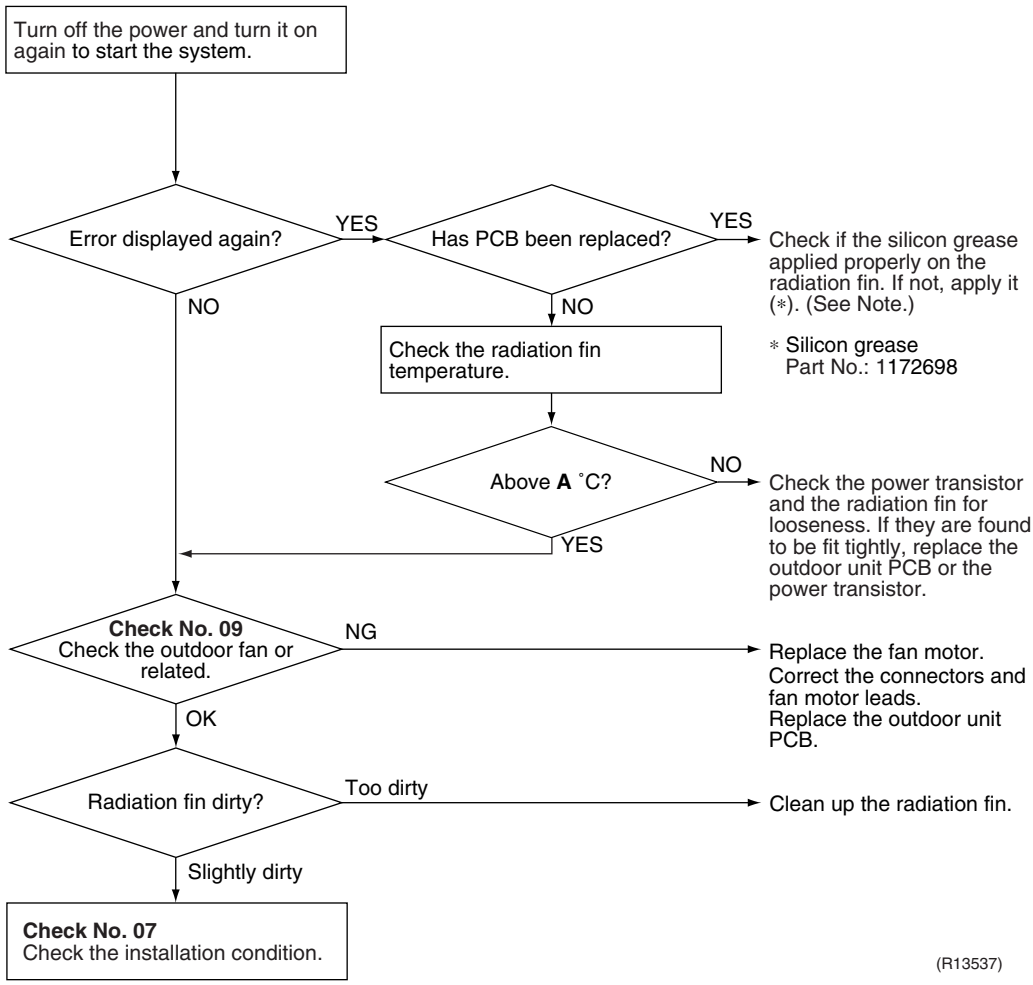
Troubleshooting

RK(X)S25/35G2V1B, RK(X)S25/35G2V1B9, RXS25/35J2V1B models

Check No.07
Refer to P.107

Check No.09
Refer to P.108

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



	A (°C)
RK(X)S25/35G2V1B	90
RK(X)S25/35G2V1B9 RXS25/35J2V1B	98

Note: Refer to “Application of silicon grease to a power transistor and a diode bridge” on page 219 for detail.

4.22 Output Overcurrent Detection

Remote Controller Display

L5

Method of Malfunction Detection

An output overcurrent is detected by checking the current that flows in the inverter DC section.

Malfunction Decision Conditions

- A position signal error occurs while the compressor is running.
- A speed error occurs while the compressor is running.
- An output overcurrent signal is fed from the output overcurrent detection circuit to the microcomputer.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

Supposed Causes

- Poor installation condition
- Closed stop valve
- Defective power module
- Wrong internal wiring
- Abnormal supply voltage
- Defective outdoor unit PCB
- Defective compressor

Troubleshooting

Check No.07
Refer to P.107

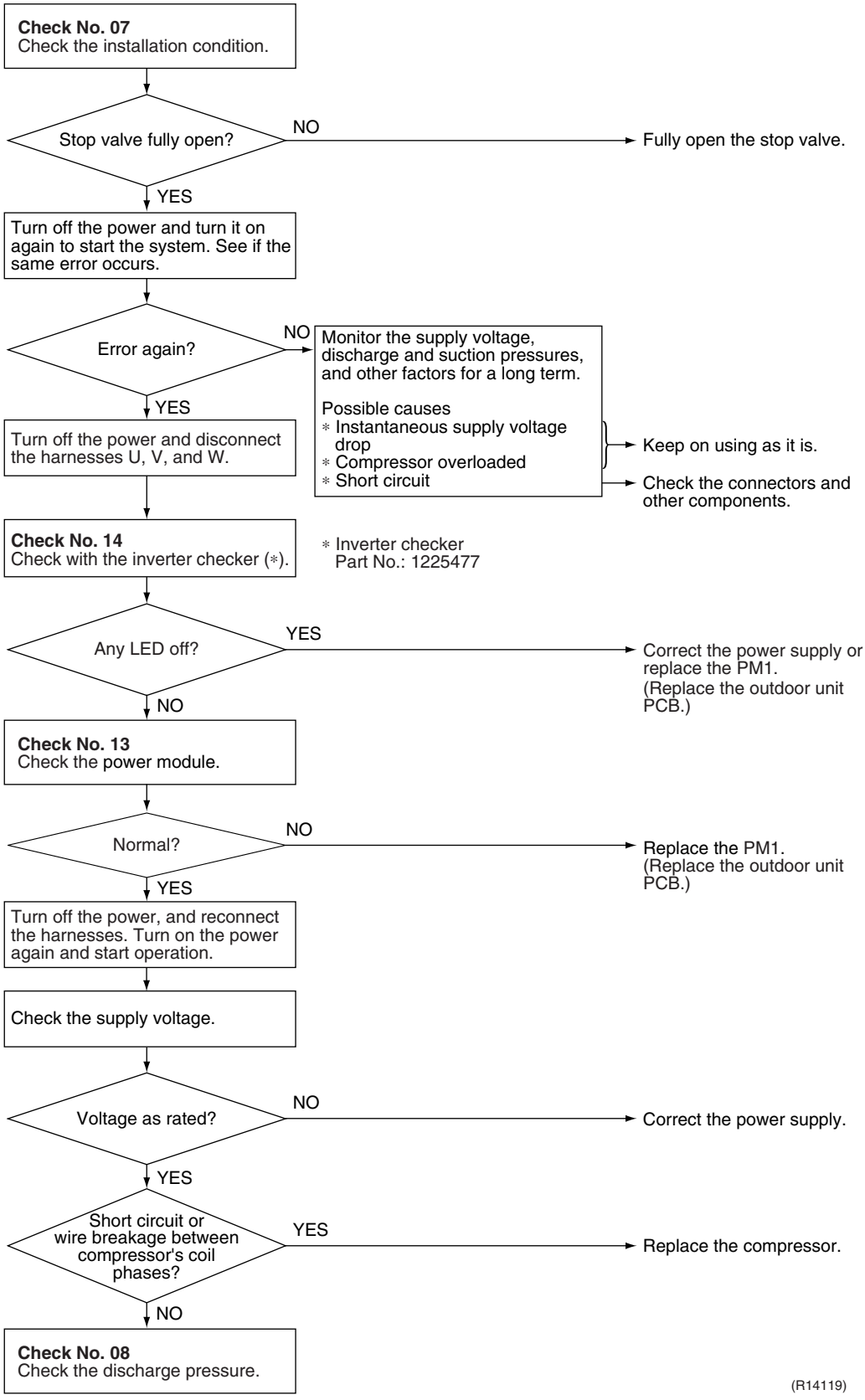
Check No.08
Refer to P.107

Check No.13
Refer to P.109

Check No.14
Refer to P.110

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

* An output overcurrent signal may result from wrong internal wiring. If the wires have been disconnected and reconnected and the system is interrupted by an output overcurrent, take the following procedure.



4.23 Refrigerant Shortage

Remote Controller Display

U0

Method of Malfunction Detection

Refrigerant shortage detection I:
Refrigerant shortage is detected by checking the input current value and the compressor running frequency. If the refrigerant is short, the input current is smaller than the normal value.

Refrigerant shortage detection II:
Refrigerant shortage is detected by checking the discharge pipe temperature and the opening of the electronic expansion valve. If the refrigerant is short, the discharge pipe temperature tends to rise.

Refrigerant shortage detection III:
Refrigerant shortage is detected by checking the difference between suction and discharge temperature.

Malfunction Decision Conditions

Refrigerant shortage detection I:
The following conditions continue for 7 minutes.

- Input current × input voltage ≤ **A** × output frequency + **B**
- Output frequency > **C**

A (–)	**B** (W)	**C** (Hz)
640/256	0	55

Refrigerant shortage detection II:
The following conditions continue for 80 seconds.

- Opening of the electronic expansion valve ≥ **D**
- Discharge pipe temperature > **E** × target discharge pipe temperature + **F**

	D (pulse)	**E** (–)	**F** (°C)
RK(X)S25/35E2V1B	480	255/256	30
RK(X)S25/35G2V1B RK(X)S25/35G2V1B9 RXS25/35J2V1B	480	128/128	30

Refrigerant shortage detection III:
When the difference of the temperature is smaller than **G**°C, it is regarded as refrigerant shortage.

		G (°C)
Cooling	room thermistor temperature – indoor heat exchanger temperature	4.0
	outdoor heat exchanger temperature – outdoor temperature	4.0
Heating	indoor heat exchanger temperature – room thermistor temperature	3.0
	outdoor temperature – outdoor heat exchanger temperature	3.0

- If the error repeats 4 times, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

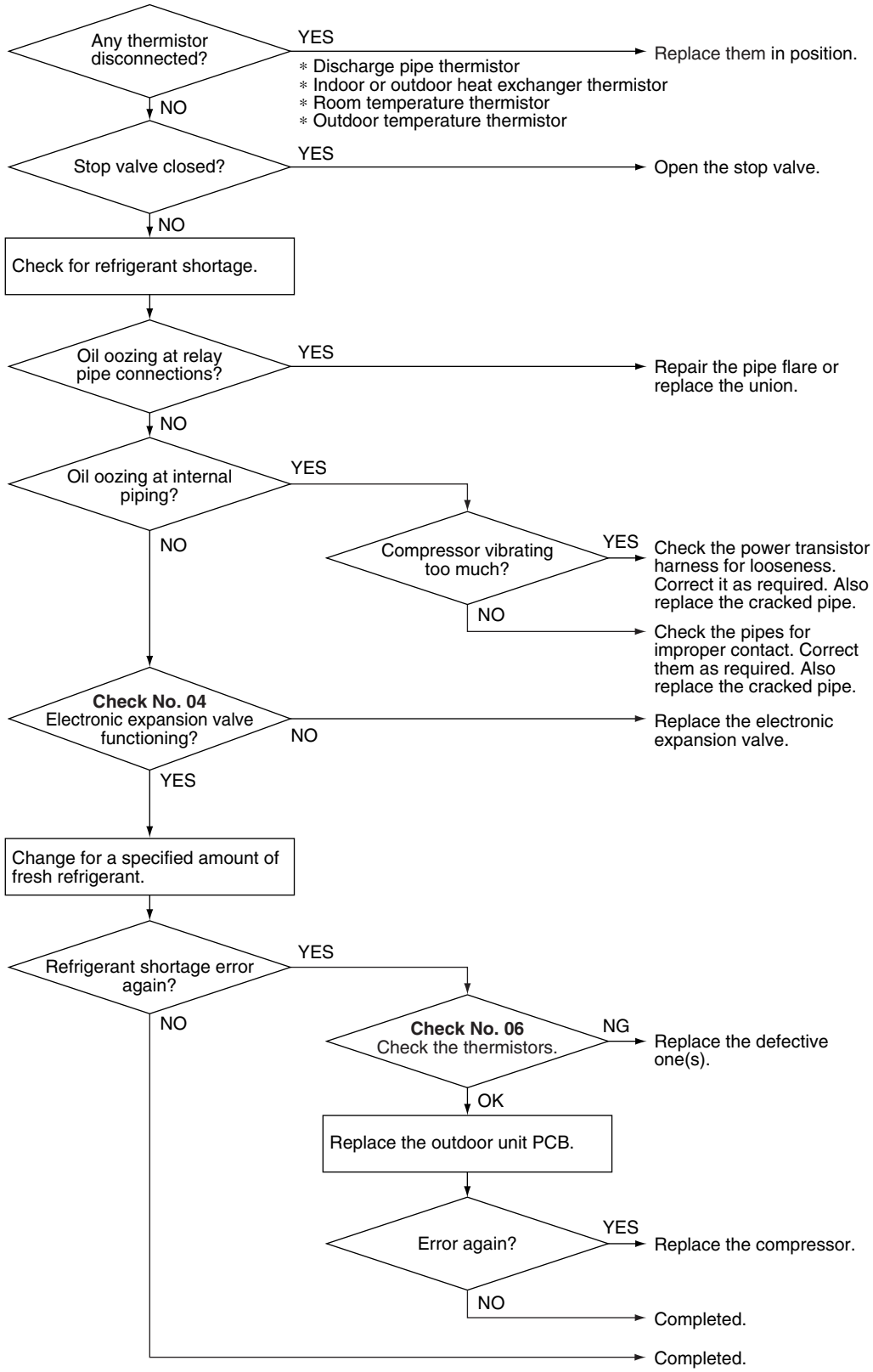
- Disconnection of the discharge pipe thermistor, indoor or outdoor heat exchanger thermistor, room or outdoor temperature thermistor
- Closed stop valve
- Refrigerant shortage (refrigerant leakage)
- Poor compression performance of compressor
- Defective electronic expansion valve

Troubleshooting

Check No.04
Refer to P.104

Check No.06
Refer to P.106

Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R12015)

4.24 Low-voltage Detection or Over-voltage Detection

Remote Controller Display

U2

Method of Malfunction Detection

Low-voltage detection:
An abnormal voltage drop is detected by the DC voltage detection circuit.

Over-voltage detection:
An abnormal voltage rise is detected by the over-voltage detection circuit.

Malfunction Decision Conditions

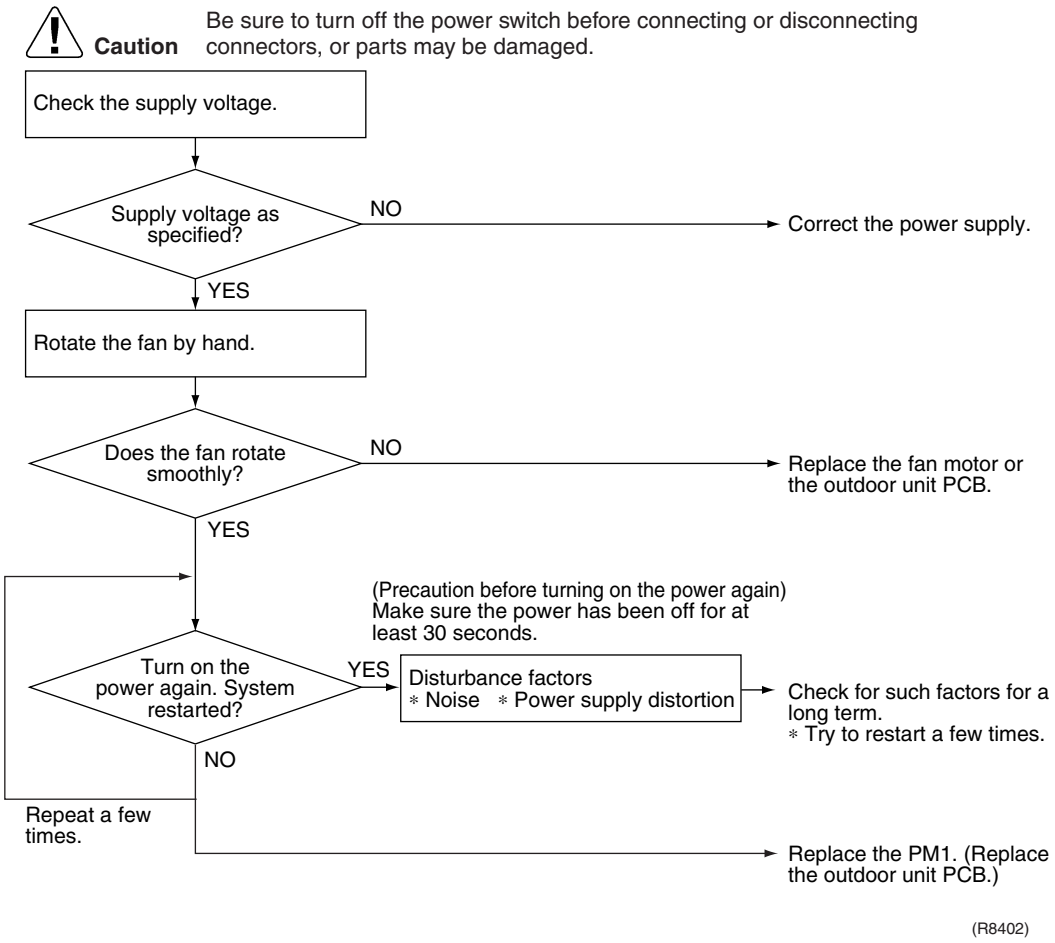
Low-voltage detection:
- The voltage detected by the DC voltage detection circuit is below 150 ~ 180 V (depending on the model).

Over-voltage detection:
- An over-voltage signal is fed from the over-voltage detection circuit to the microcomputer. (The voltage is over 400 V.)
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

Supposed Causes

- Supply voltage is not as specified.
- Defective DC voltage detection circuit
- Defective over-voltage detection circuit
- Defective PAM control part
- Layer short inside the fan motor winding

Troubleshooting



5. Check

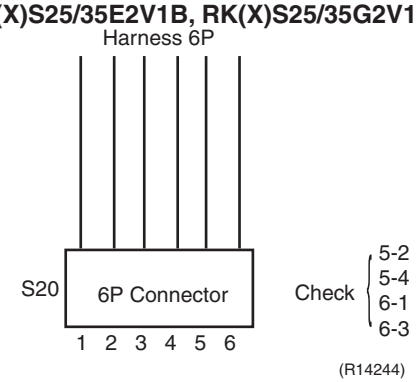
5.1 Electronic Expansion Valve Check

Check No.04

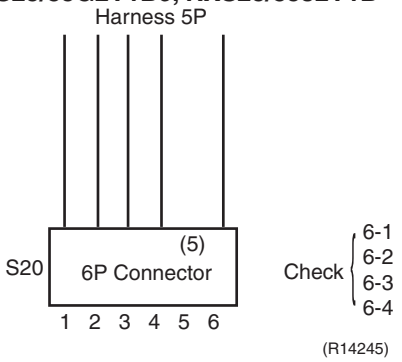
Conduct the followings to check the electronic expansion valve (EV).

1. Check to see if the EV connector is correctly connected to the PCB.
2. Turn the power off and on again, and check to see if the EV generate latching sound.
3. If the EV does not generate latching sound in the above step 2, disconnect the connector and check the continuity using a tester.
4. Check the continuity between the pins 1 - 6 and 3 - 6, and between the pins 2 - 5 and 4 - 5 (between the pins 1 - 6, 2 - 6, 3 - 6, 4 - 6 for harness 5P model). If there is no continuity between the pins, the EV coil is faulty.

RK(X)S25/35E2V1B, RK(X)S25/35G2V1B



RK(X)S25/35G2V1B9, RXS25/35J2V1B

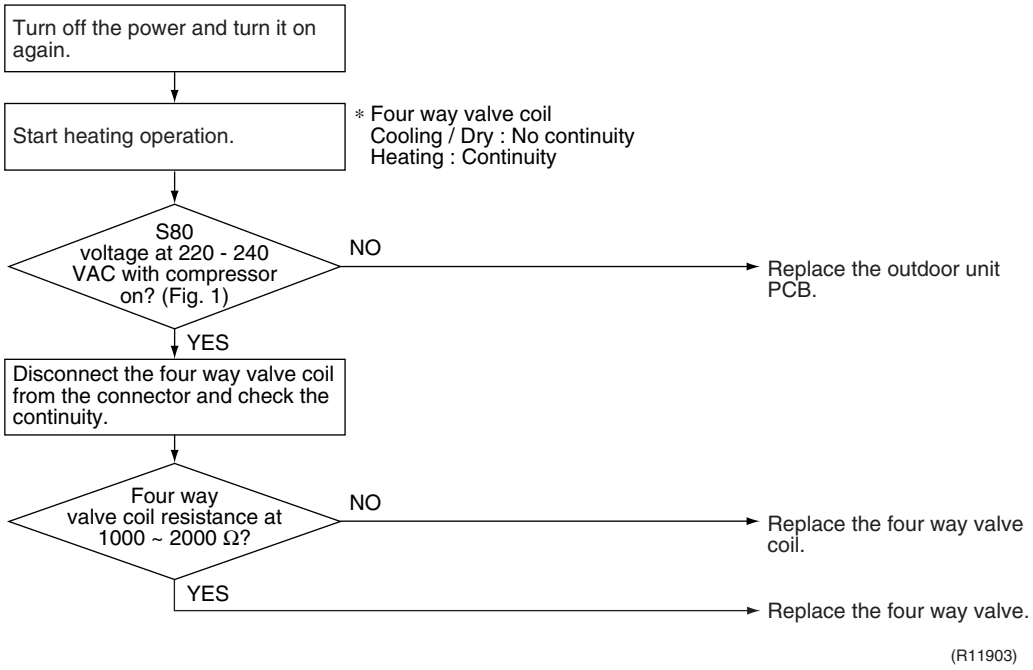


5. If the continuity is confirmed in the above step 3, the outdoor unit PCB is faulty.

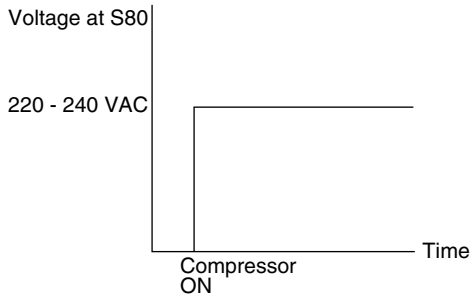
Note: Please note that the latching sound varies depending on the valve type.

5.2 Four Way Valve Performance Check

Check No.05



(Fig. 1)



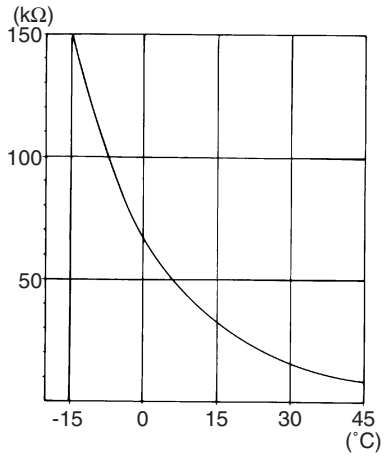
(R11904)

5.3 Thermistor Resistance Check

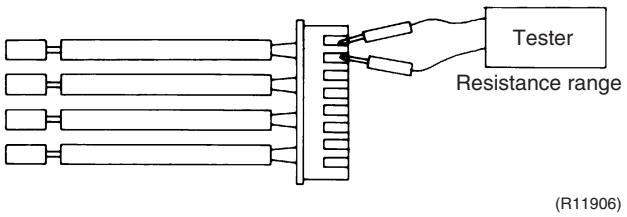
Check No.06 Disconnect the connectors of the thermistors from the PCB, and measure the resistance of each thermistor using tester.
The relationship between normal temperature and resistance is shown in the table and the graph below.

Thermistor temperature (°C)	Resistance (kΩ)
–20	211.0
–15	150.0
–10	116.5
–5	88.0
0	67.2
5	51.9
10	40.0
15	31.8
20	25.0
25	20.0
30	16.0
35	13.0
40	10.6
45	8.7
50	7.2

(R25°C = 20 kΩ, B = 3950 K)

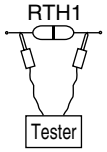


(R11905)



(R11906)

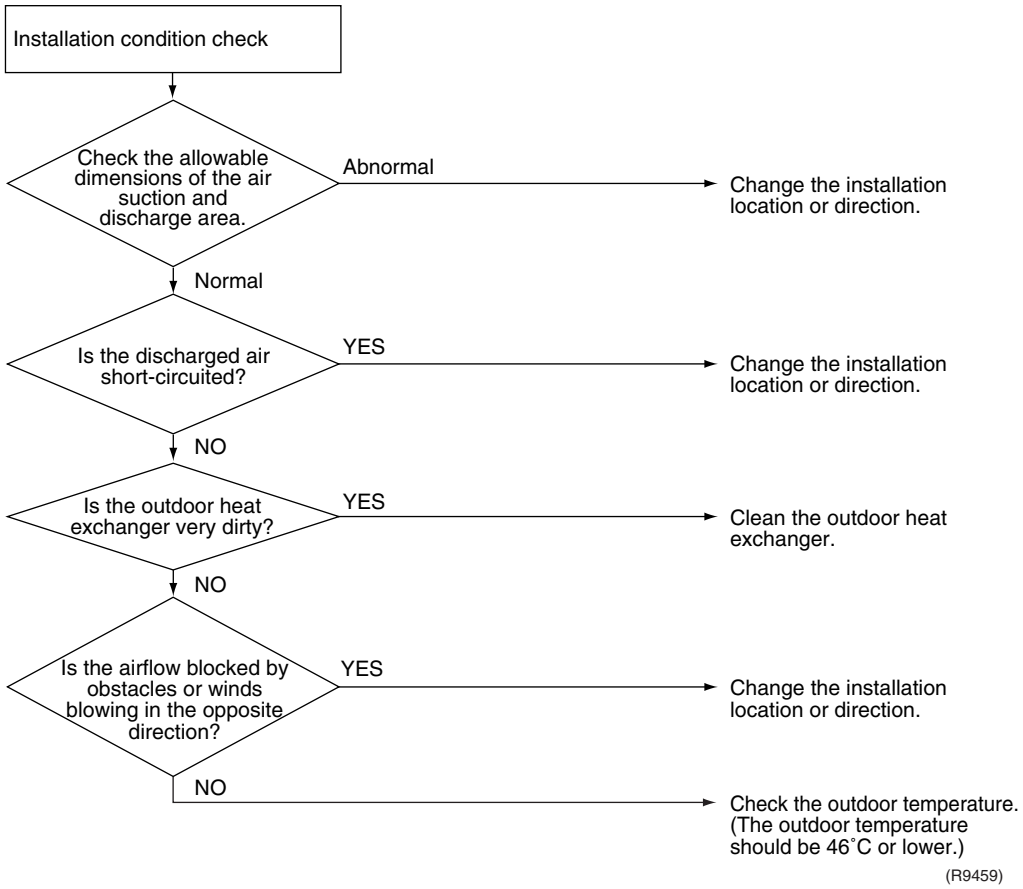
- For the models in which the thermistor is directly mounted on the PCB, disconnect the connector for the PCB and measure.



(R3460)

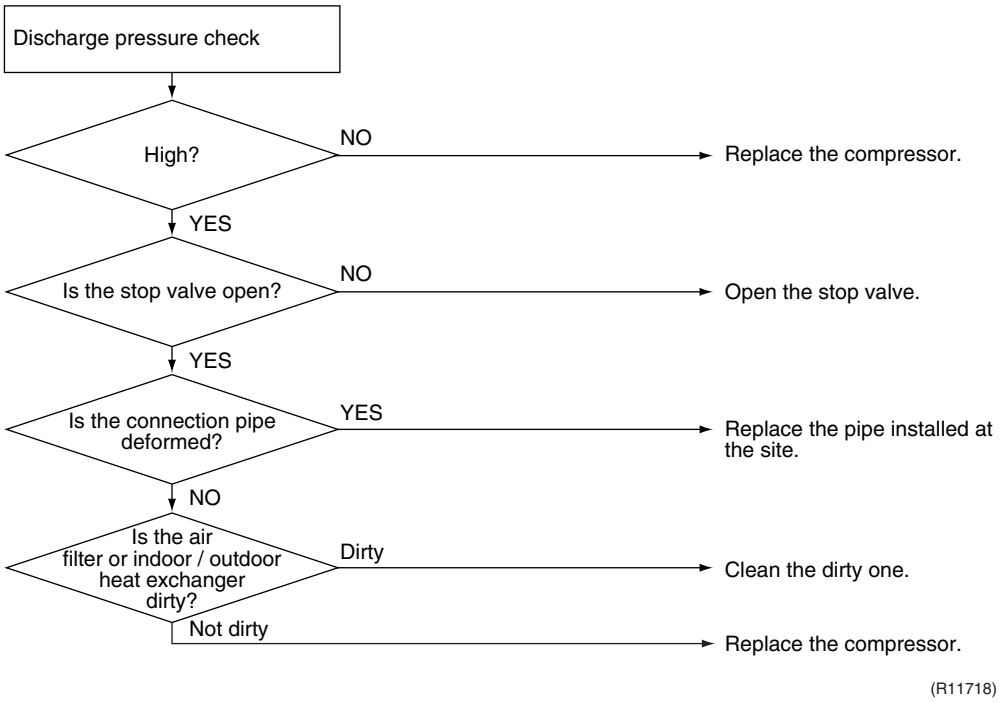
5.4 Installation Condition Check

Check No.07



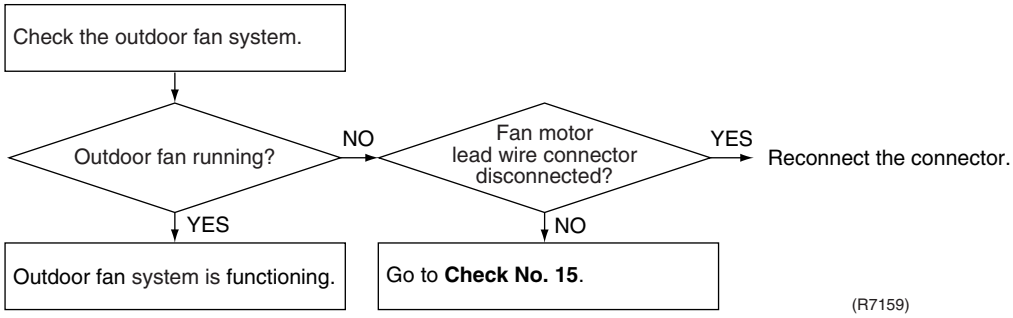
5.5 Discharge Pressure Check

Check No.08



5.6 Outdoor Fan System Check

Check No.09 **DC motor**



5.7 Power Supply Waveforms Check

Check No.10 Measure the power supply waveform between No. 1 and No. 2 on the terminal board, and check the waveform disturbance.

- Check to see if the power supply waveform is a sine wave. (Fig.1)
- Check to see if there is waveform disturbance near the zero cross. (sections circled in Fig.2)

Fig.1

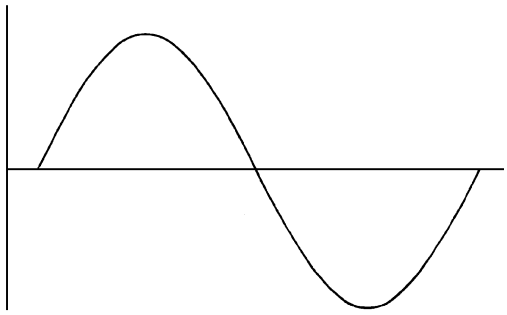
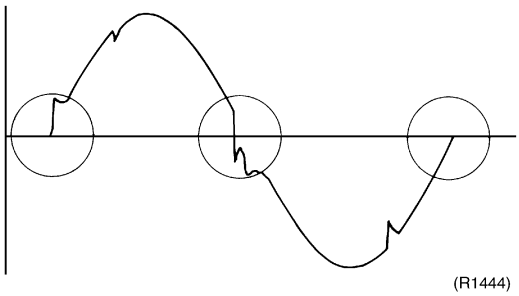
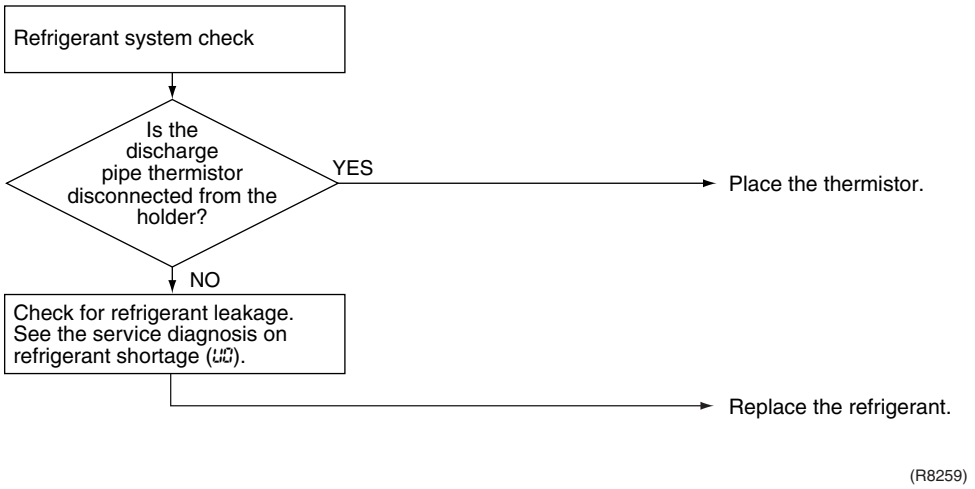


Fig.2



5.8 Inverter Units Refrigerant System Check

Check No.11



5.9 Power Module Check

Check No.13

Note: Check to make sure that the voltage between (+) and (–) of the diode bridge (DB1) is approx. 0 V before checking.

- Disconnect the compressor harness connector from the outdoor unit PCB. To disengage the connector, press the protrusion on the connector.
- Follow the procedure below to measure resistance between the terminals of the DB1 and the terminals of the compressor with a multi-tester. Evaluate the measurement results for a judgment.

Negative (–) terminal of tester (positive terminal (+) for digital tester)	DB1 (+)	UVW	DB1 (–)	UVW
Positive (+) terminal of tester (negative terminal (–) for digital tester)	UVW	DB1 (+)	UVW	DB1 (–)
Resistance in OK	several kΩ ~ several MΩ			
Resistance in NG	0 Ω or ∞			

5.10 “Inverter Checker” Check

Check No.14

■ **Characteristics**

If abnormal stop occurs due to compressor startup failure or overcurrent output when using inverter unit, it is difficult to judge whether it is caused by the compressor failure or other failure (control PCB, power module, etc.). The inverter checker makes it possible to judge the cause of trouble easily and securely. (Connect this checker as a quasi-compressor instead of compressor and check the output of inverter)

■ **Operation Method**

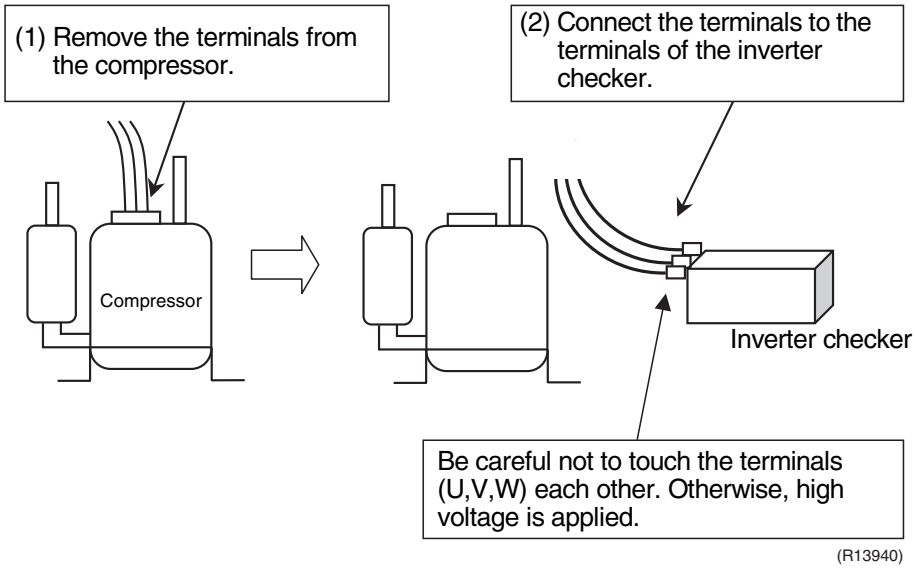
Step 1

Be sure to turn the power off.

Step 2

Install the inverter checker instead of a compressor.

Note:
Make sure the charged voltage of the built-in smoothing electrolytic capacitor drops to 10 VDC or below before carrying out the service work.



Reference:
If the terminals of the compressor are not FASTON terminals (difficult to remove the wire on the terminals), it is possible to connect wires available on site to the outdoor unit from output side of PCB. (Do not connect them to the compressor at the same time, otherwise it may result in incorrect detection.)

Step 3

Activate inverter test operation from the outdoor unit.

1) Press the forced cooling operation ON/OFF button for 5 seconds.
   (Refer to page 213 for the position.)
   → Inverter test operation starts.

■ **Diagnose method (Diagnose according to 6 LEDs lighting status.)**

(1) When all the LEDs are lit uniformly, the compressor is defective.
→ Replace the compressor.

(2) When the LEDs are not lit uniformly, check the power module.
→ Refer to **Check No.13**.

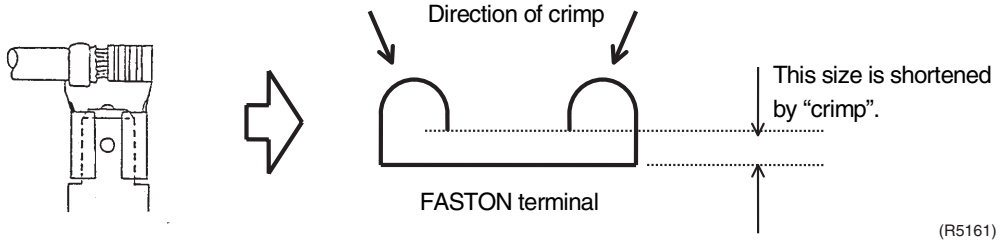
(3) If NG in **Check No.13**, replace the power module (PCB).
If OK in **Check No.13**, check if there is any solder cracking on the PCB.

(4) If any solder cracking is found, replace the PCB or repair the soldered section.
If there is no solder cracking, replace the PCB.

Caution

(1) When the output frequency is low, the LEDs blink slowly. As the output frequency increases, the LEDs blink quicker. (The LEDs look like they are lit.)

(2) On completion of diagnose by the inverter checker, be sure to re-crimp the FASTON terminals. Otherwise, the terminals may be burned due to loosening.



5.11 Rotation Pulse Check on the Outdoor Unit PCB

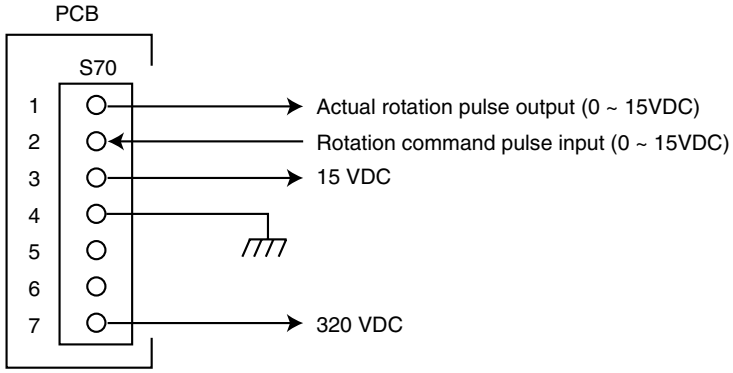
Check No.15 **RK(X)S25/35E2V1B, RK(X)S25/35G2V1B**

Make sure that the voltage of 320 ± 30 V is applied.

1. Set operation off and power off. Disconnect the connector S70.
2. Check that the voltage between the pins 4 - 7 is 320 VDC.
3. Check that the control voltage between the pins 3 - 4 is 15 VDC.
4. Check that the rotation command voltage between the pins 2 - 4 is 0 ~ 15 VDC.
5. Keep operation off and power off. Connect the connector S70.
6. Check whether 2 pulses (0 ~ 15 VDC) are output at the pins 1 - 4 when the fan motor is rotated 1 turn by hand.

When the fuse is melted, check the outdoor fan motor for proper function.

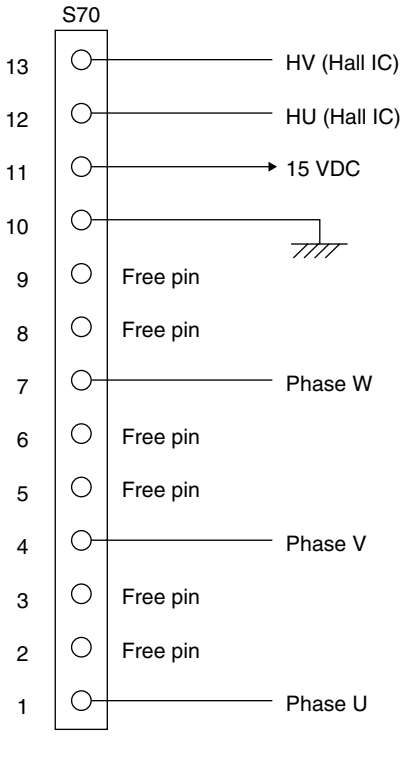
If NG in step 2 → Defective PCB → Replace the outdoor unit PCB.
If NG in step 4 → Defective Hall IC → Replace the outdoor fan motor.
If OK in both steps 2 and 4 → Replace the outdoor unit PCB.



(R10811)

RK(X)S25/35G2V1B9, RXS25/35J2V1B

1. Check that the voltage between the pins 10 - 11 is 15 VDC.
2. Check if the Hall IC generates the rotation pulse (0 ~ 15 VDC) 4 times between the pins 10 - 12, 10 - 13, when the fan motor is manually rotated once.



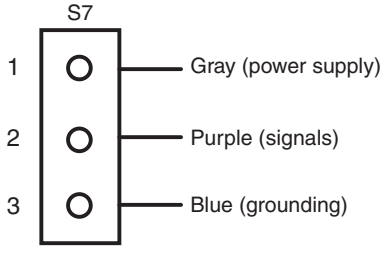
5.12 Hall IC Check

Check No.16

1. Check the connector connection.
2. With the power on, operation off, and the connector connected, check the following.
   ∗Output voltage of about 5 V between pins 1 and 3.
   ∗Generation of 3 pulses between pins 2 and 3 when the fan motor is operating.

If NG in step 1 → Defective PCB → Replace the PCB.
If NG in step 2 → Defective Hall IC → Replace the fan motor.
If OK in both steps 1 and 2 → Replace the PCB.

The connector has 3 pins.



5.13 Main Circuit Short Check

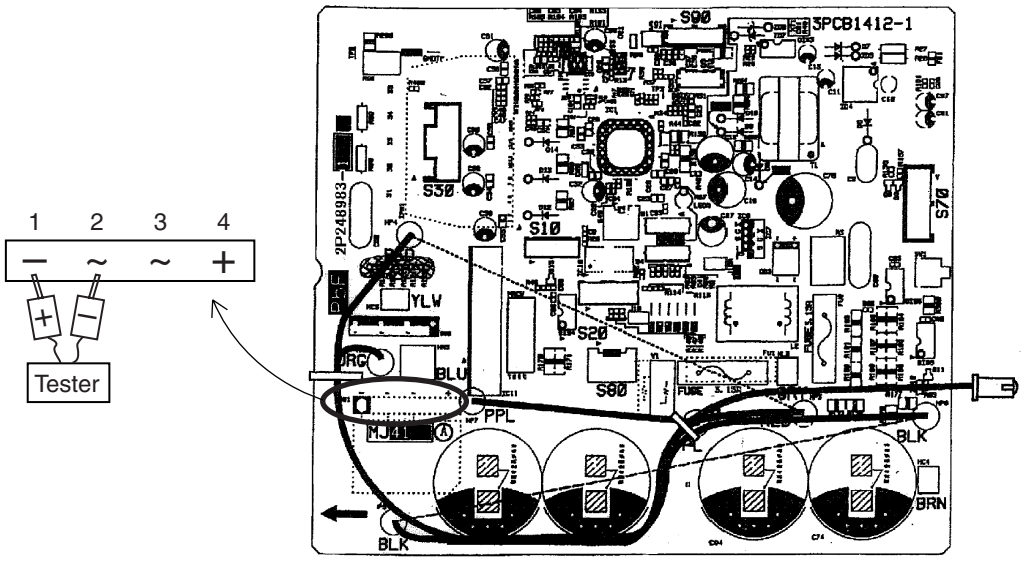
Check No.29

Note: Check to make sure that the voltage between (+) and (–) of the diode bridge (DB1) is approx. 0 V before checking.

- Measure the resistance between the pins of the DB1 as below.
- If the resistance is ∞ or less than 1 kΩ, short circuit occurs on the main circuit.

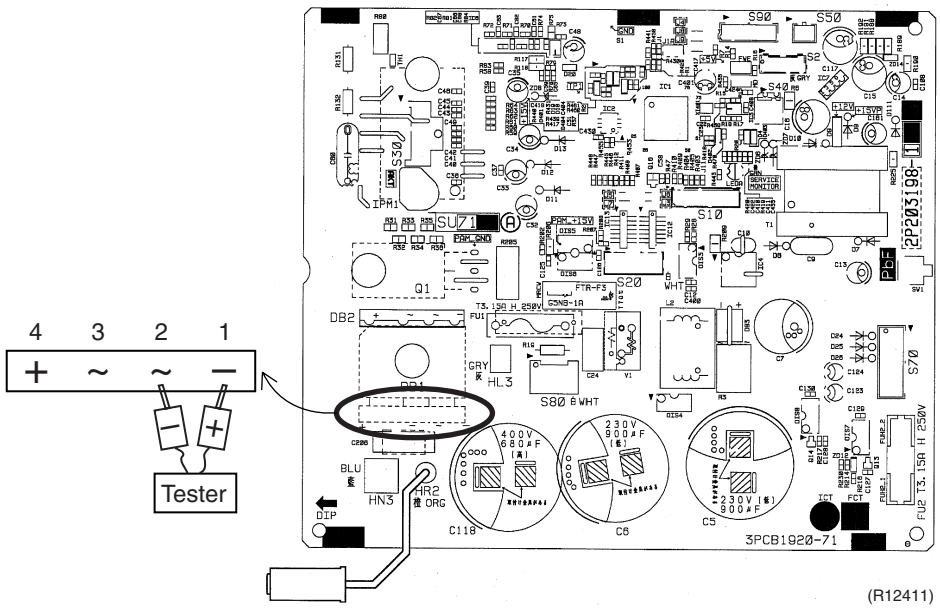
(–) terminal of the tester (in case of digital, (+) terminal)	~ (2, 3)	+ (4)	~ (2, 3)	− (1)
(+) terminal of the tester (in case of digital, (–) terminal)	+ (4)	~ (2, 3)	− (1)	~ (2, 3)
Resistance in OK	several kΩ ~ several MΩ	∞	∞	several kΩ ~ several MΩ
Resistance in NG	0 Ω or ∞	0	0	0 Ω or ∞

RK(X)S25/35E2V1B models



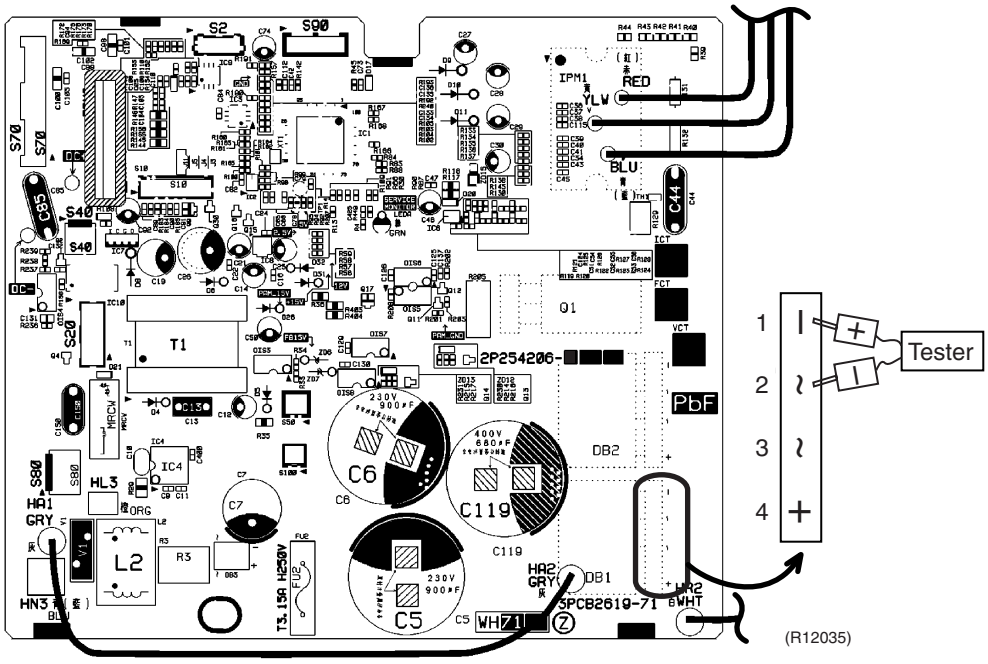
(R12412)

RK(X)S25/35G2V1B models



(R12411)

RK(X)S25/35G2V1B9, RXS25/35J2V1B models



(R12035)

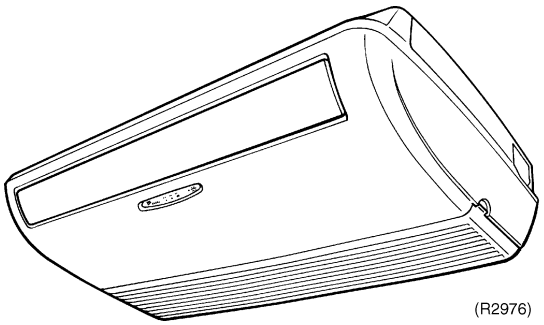
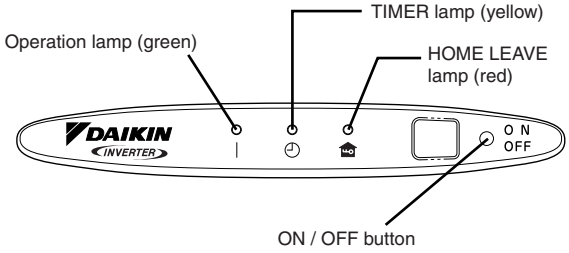
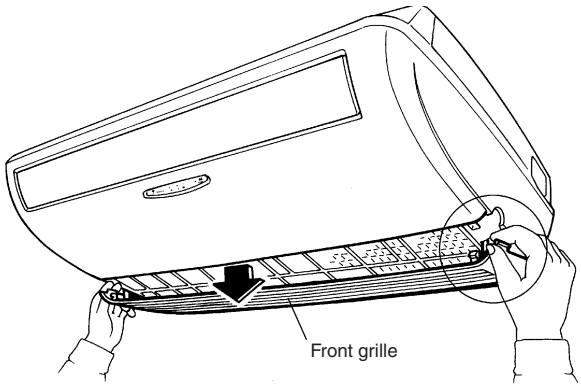
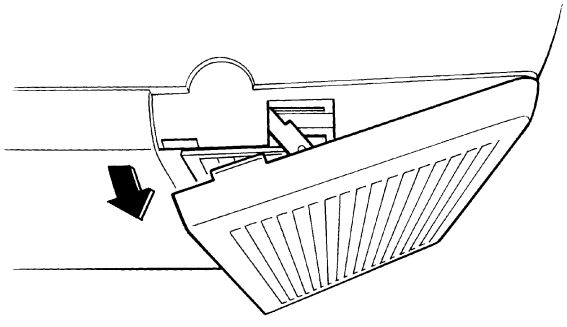
Part 7
Removal Procedure

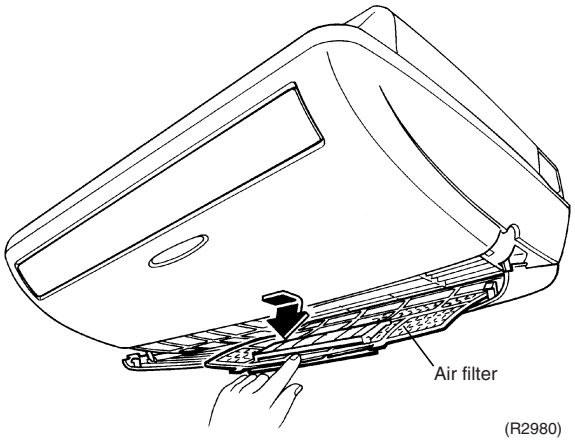
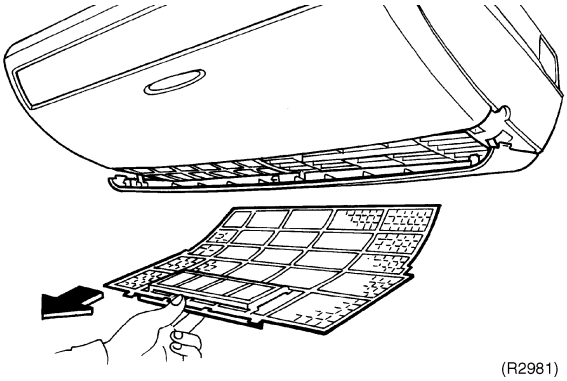
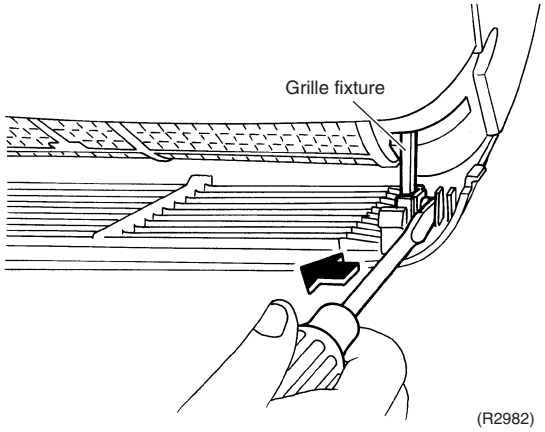
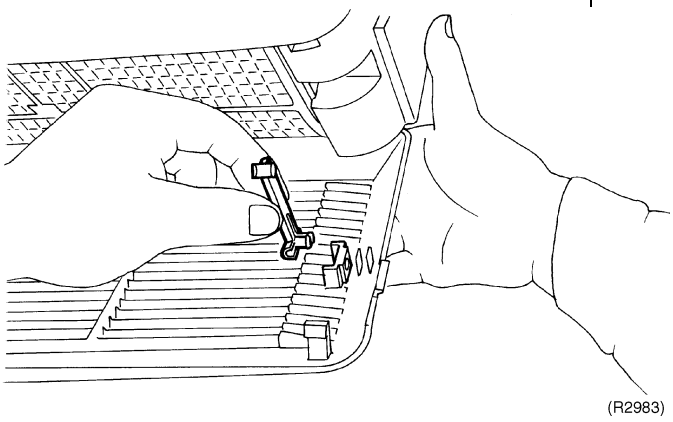
1. Indoor Unit

1.1 Removal of Air Filters / Front Grille

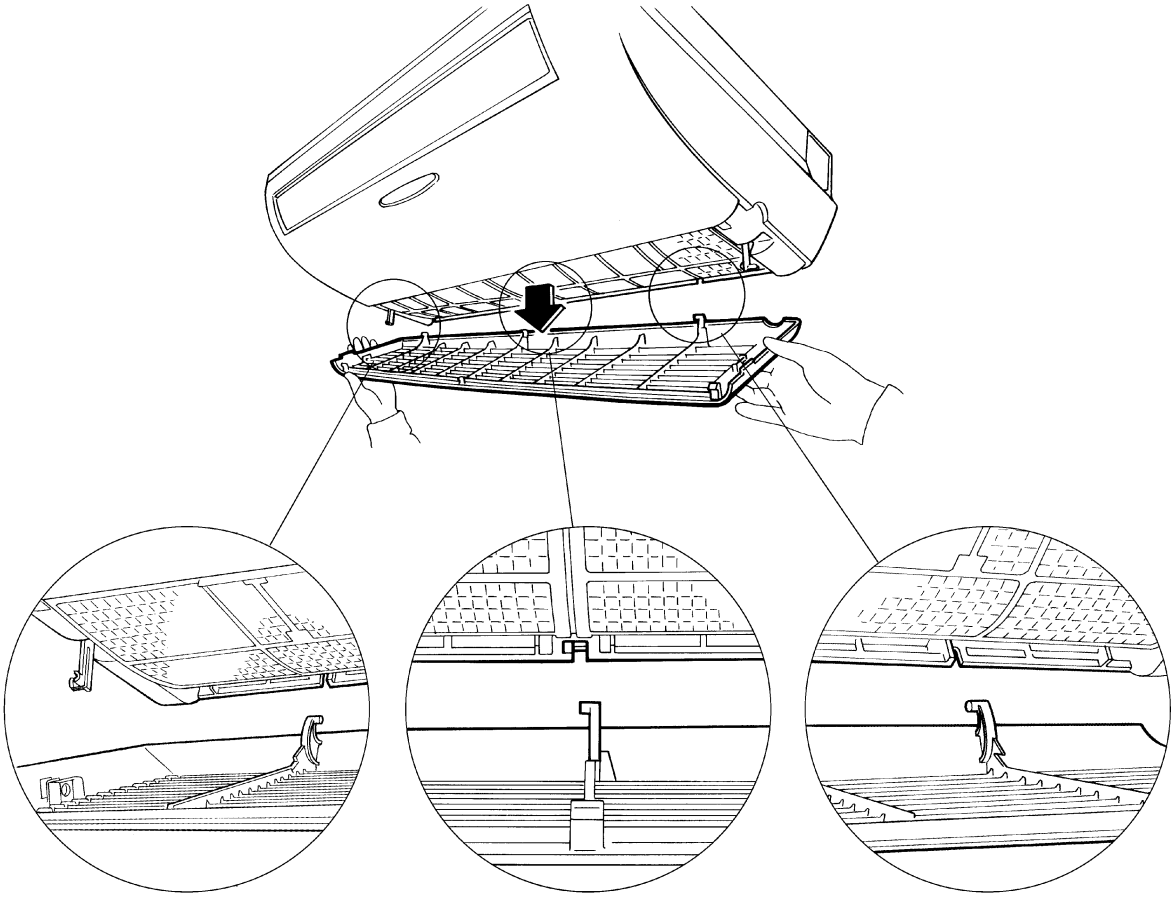
Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure	Points
1. External appearance	 (R2976)	
■ The illustrations are given as the ceiling-suspended type.	 (R2977)	**Note:** The removal procedure is the same for the floor-mounted type.
2. Remove the air filters.		
1 Pull the protrusions on the both sides of the front grille and open it.	 (R2978)  (R2979)	

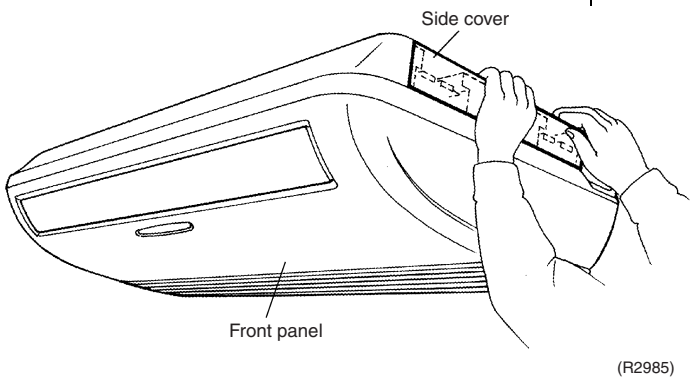
Step	Procedure		Points
2	Hold the tab at the center of the air filter frame and pull the air filter forward.	 (R2980)	
3	Pull the air filter along the guide and remove it.	 (R2981)	■ Installing air filters can be done easily by sliding along the guide.
3. Remove the front grille.			
1	Remove the 2 grille fixtures (right and left sides), using a flat screwdriver.	 (R2982)  (R2983)	

Step	Procedure	Points
2	To remove the front grille, unfasten the hooks at 3 locations.	



(R2984)

4. Remove the side cover.		
1	Remove the side cover. **Note:** If it is difficult to remove the side cover from outside with fingers, remove the front panel first, then push the side cover from inside to outside.	



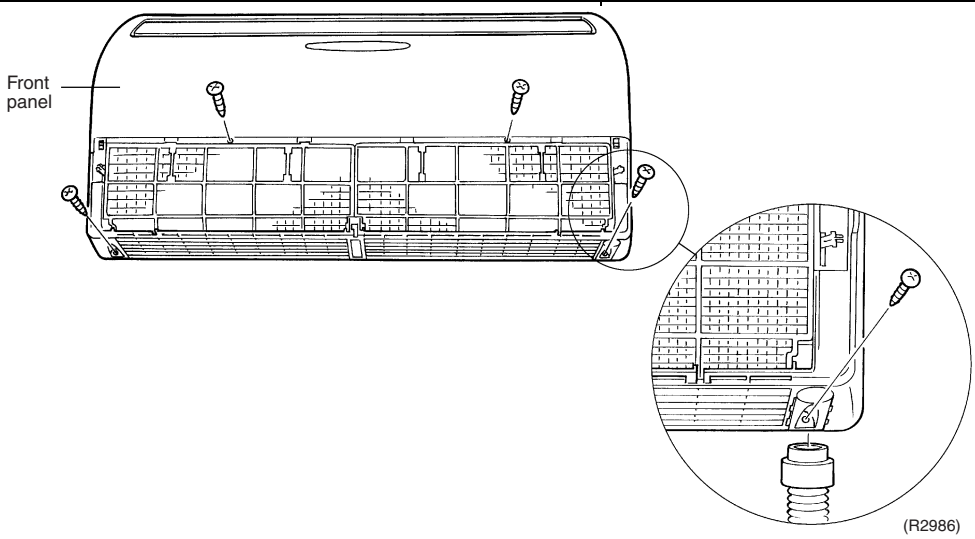
(R2985)

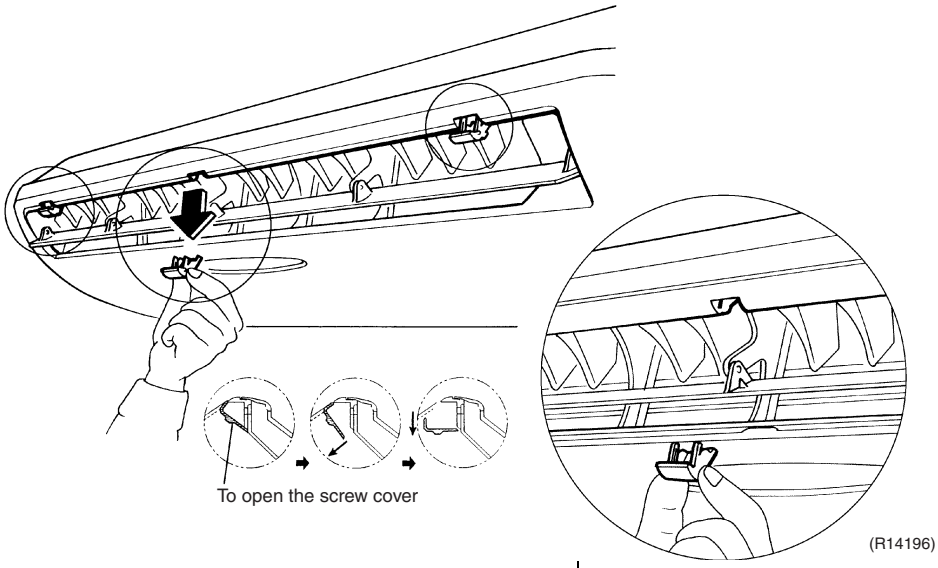
1.2 Removal of Front Panel

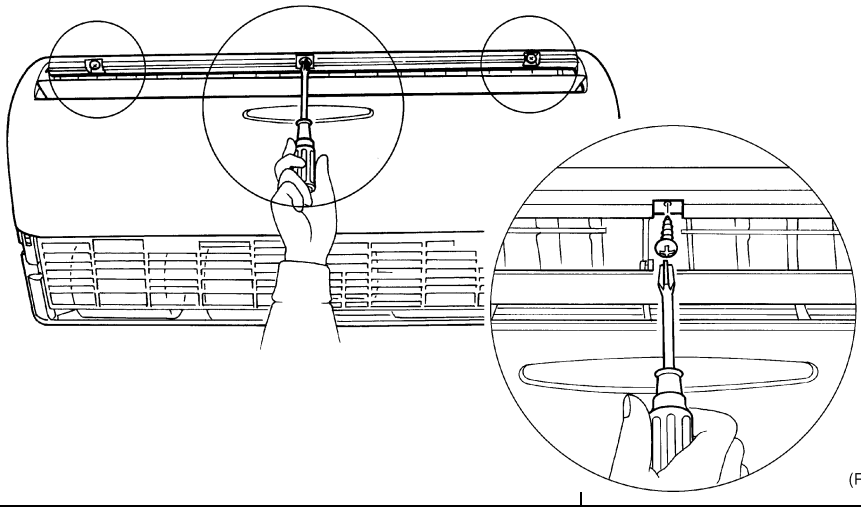
Procedure

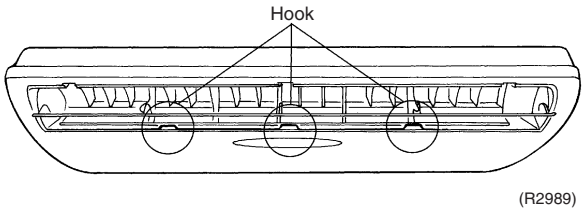
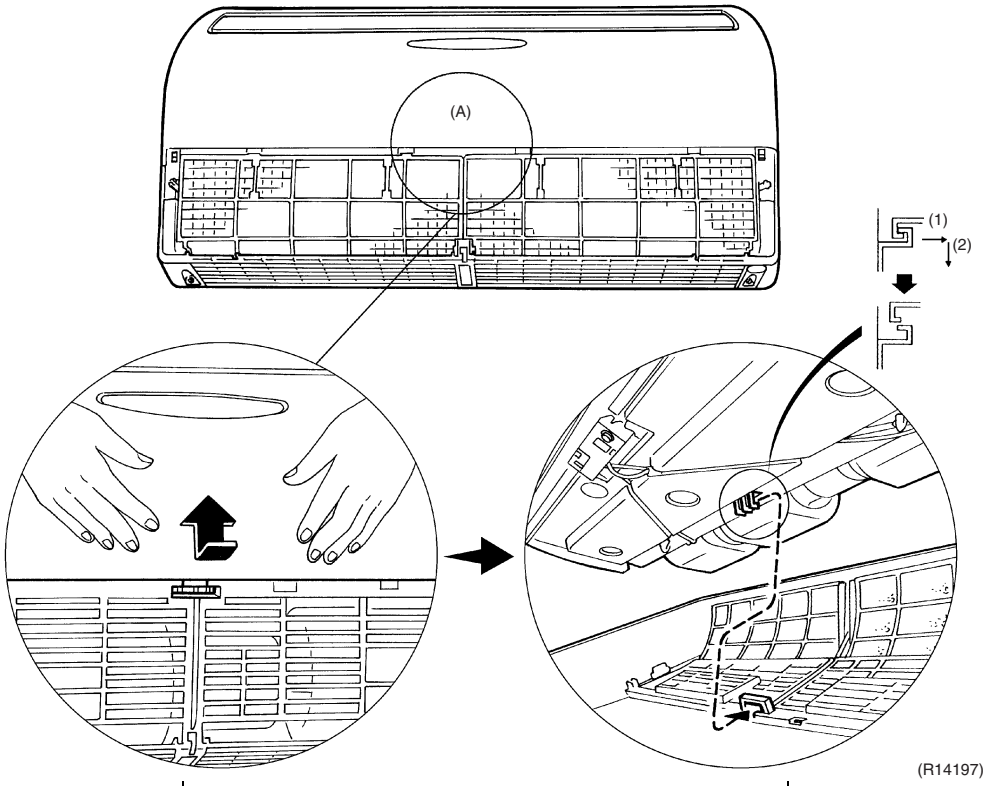
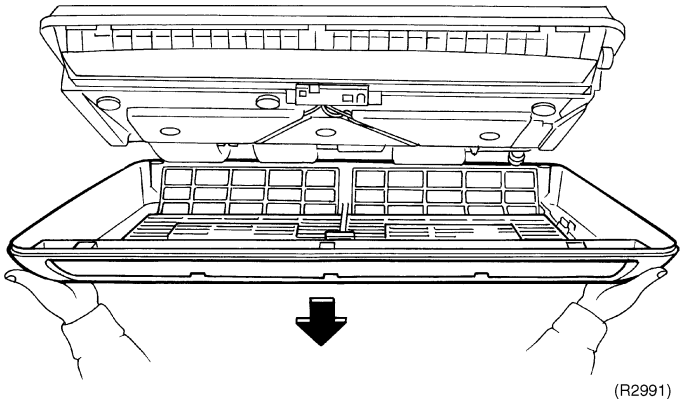
Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure	Points
1	Remove the 4 screws of the front panel.	**Note:** For the ceiling-suspended type, remove drain hose before removing the screws.
2	Remove the 3 screw covers at the front of the front panel.	
3	Remove the 3 screws.	







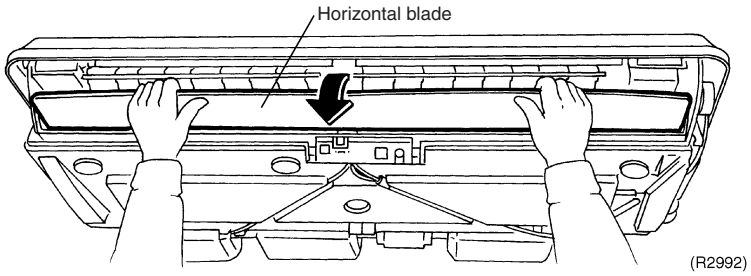
Step	Procedure	Points
4	Unfasten the 3 hooks of the front panel.  (R2989)	**Caution** **For ceiling-suspended type, be careful that the front panel may fall when the hooks are disengaged. To prevent the front panel from falling down, this work should be done by 2 persons.**
5	Press (A) section slightly at the center of the front panel, and unfasten the hook.  (R14197)	
6	Remove the front panel.  (R2991)	

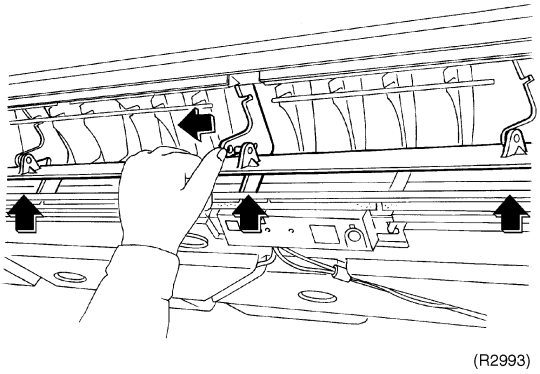
1.3 Removal of Horizontal Blade

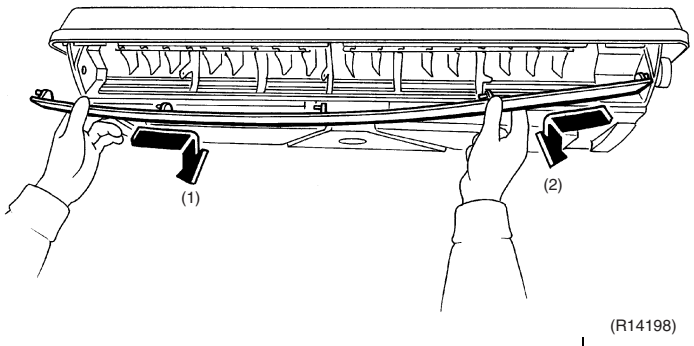
Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure	Points
1	Open the horizontal blade.	
2	Deflect the 3 center bearings to the left side slightly, and release the shafts of the horizontal blade.	
3	Bend the horizontal blade slightly to release the shafts from bearings at the both ends. (Release the left side shaft first.)	



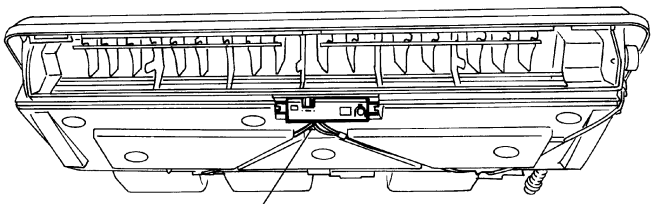
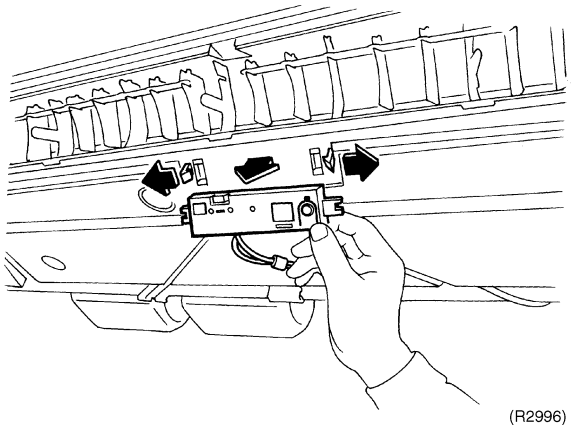
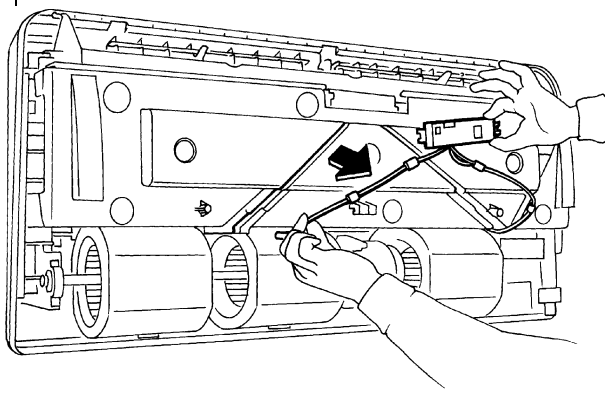
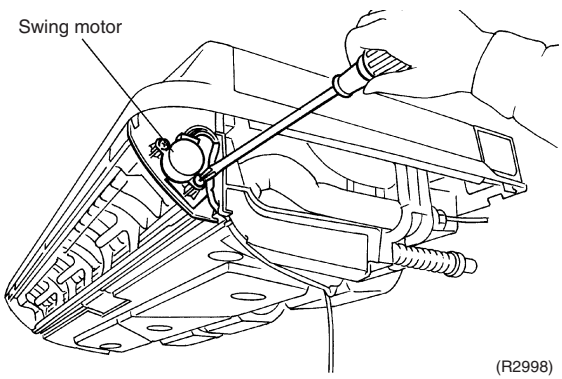




1.4 Removal of Signal Receiver Unit / Swing Motor

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

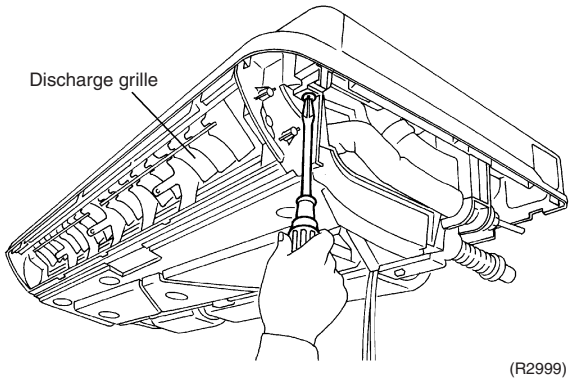
Step	Procedure	Points
1. Remove the signal receiver unit.		
1 Unfasten the 2 hooks (right and left sides) to remove the signal receiver unit.	 (R2995)	
	 (R2996)	
2 Remove the wire harness of the signal receiver unit from the groove.	 (R2997)	**Note:** Rearrange the wire harness in position as it was when reassembling signal receiver unit.
2. Remove the swing motor.		
1 Remove the 2 screws and remove the swing motor.	 (R2998)	

1.5 Removal of Discharge Grille

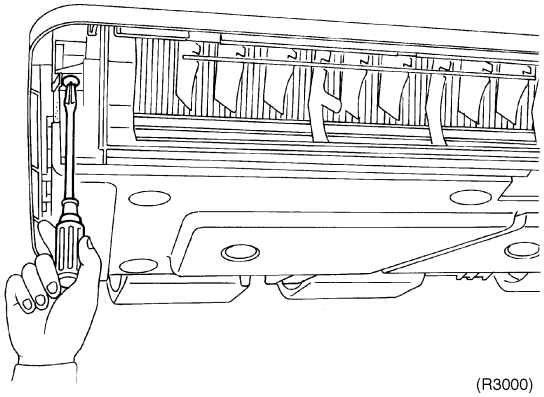
Procedure

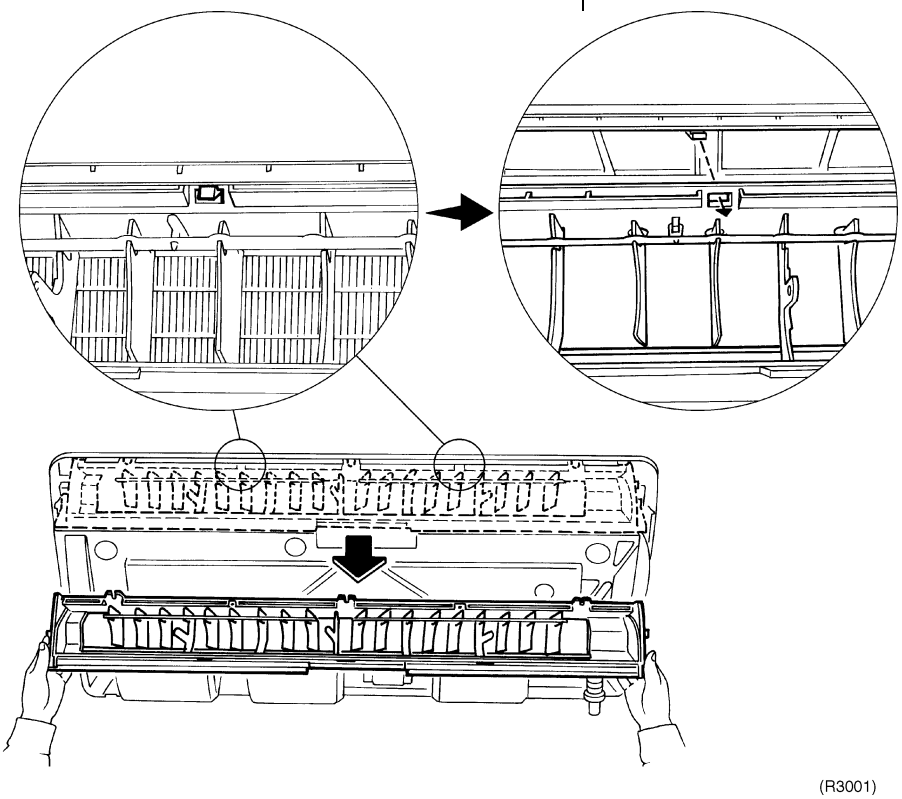
Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure	Points
1	Remove the 2 screws.	
2	Unfasten the 2 hooks (right and left sides) and remove the discharge grille by pulling it forward.	



(R2999)


(R3000)

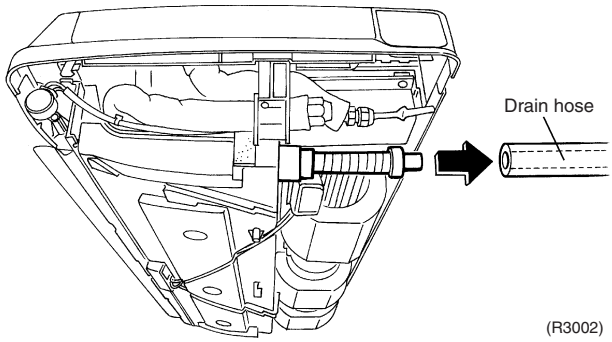

(R3001)

1.6 Removal of Drain Pan

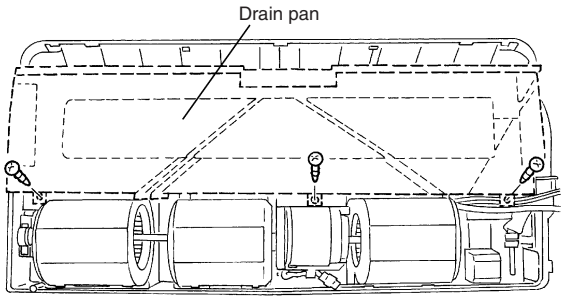
Procedure

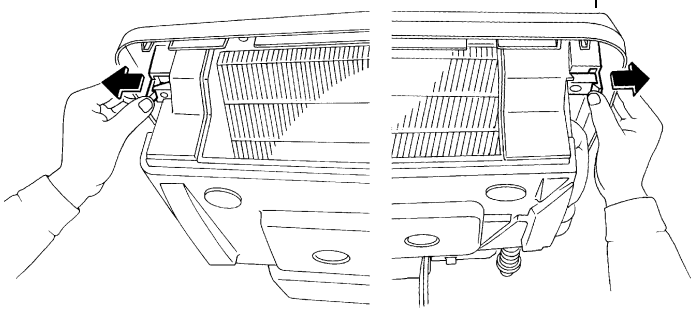
Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

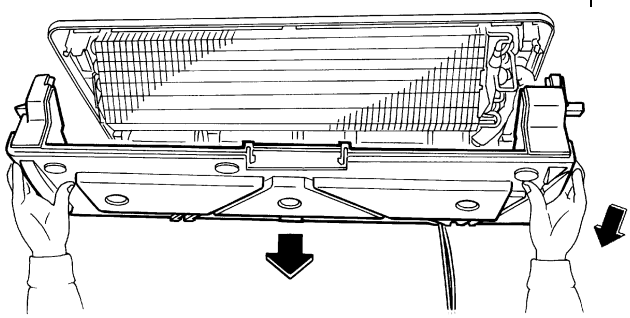
Step	Procedure	Points
1	Disconnect the drain hose.	**Caution** **Be careful not to wet the floor with drain water.**
2	Remove the 3 screws securing the suction side of the drain pan.	
3	Unfasten the 2 hooks located at both sides.	
4	Slide the drain pan toward the suction side and remove it.	



(R3002)




(R3004)

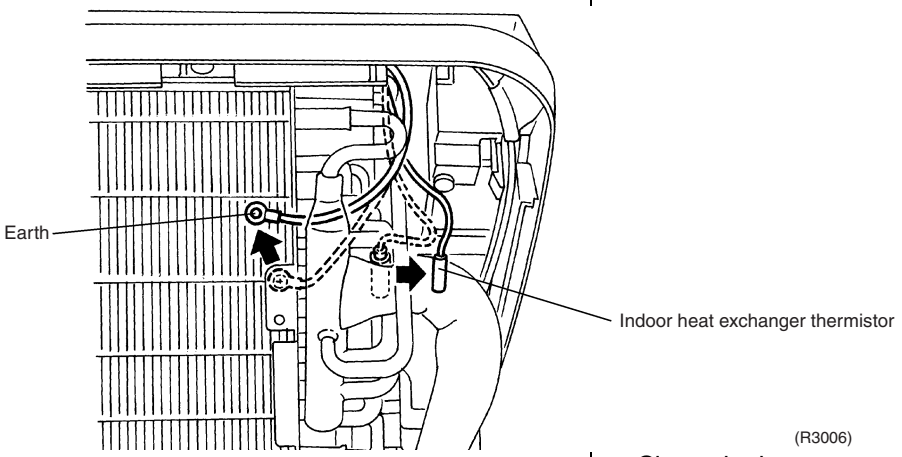

(R3005)

1.7 Removal of Electrical Box / PCBs

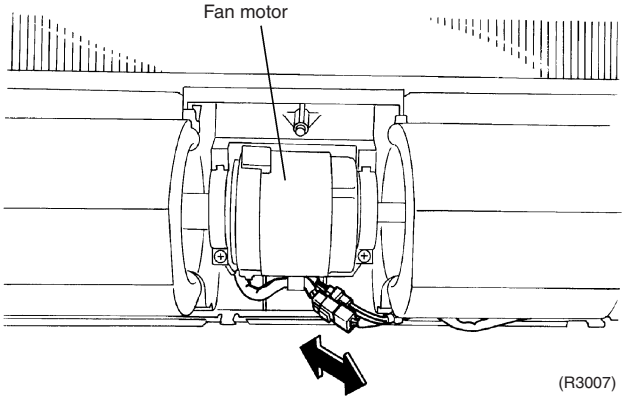
Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

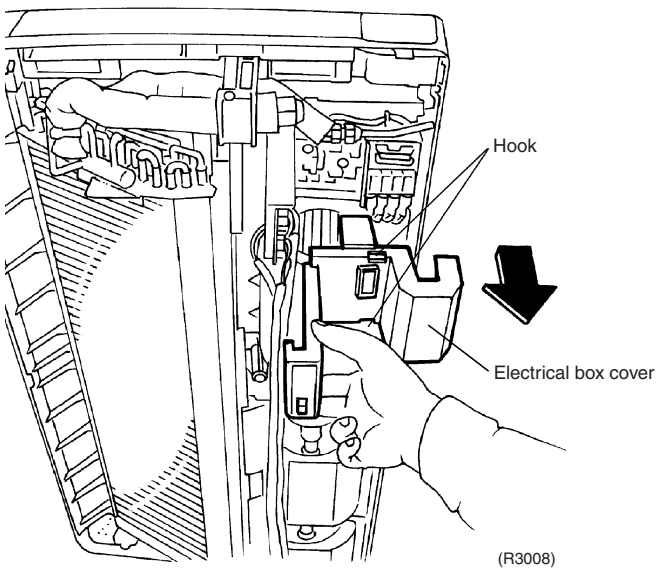
Step	Procedure	Points
1. Remove the PCBs.		
1	Disconnect the earth wire and pull out the indoor heat exchanger thermistor.	■ Clamp the harnesses and wires with clips as they were when reassembling. Negligence of above procedure may result in catching wire with the front panel and may cause malfunction.
2	Disconnect the 2 relay harnesses at the rear side of the fan motor.	
3	Remove the electrical box cover. (Unfasten the 2 hooks.)	



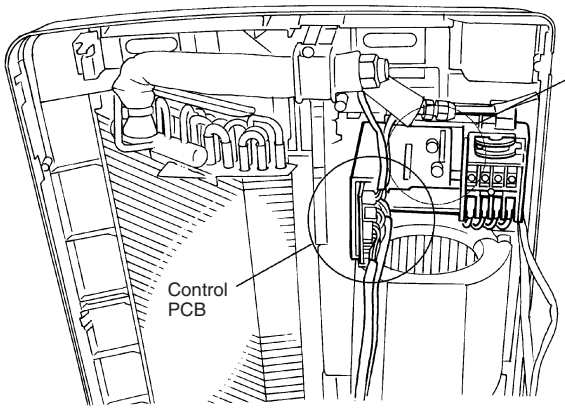
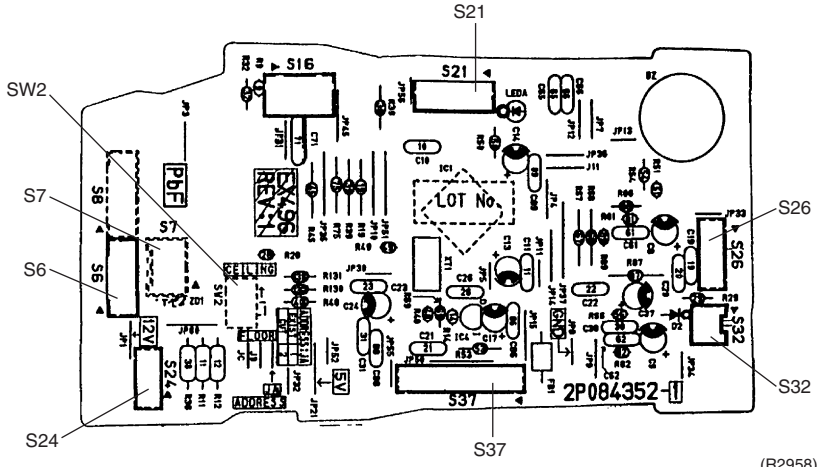
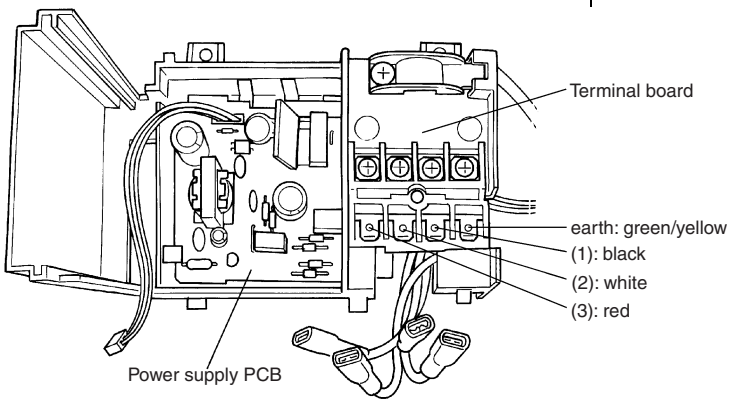
(R3006)

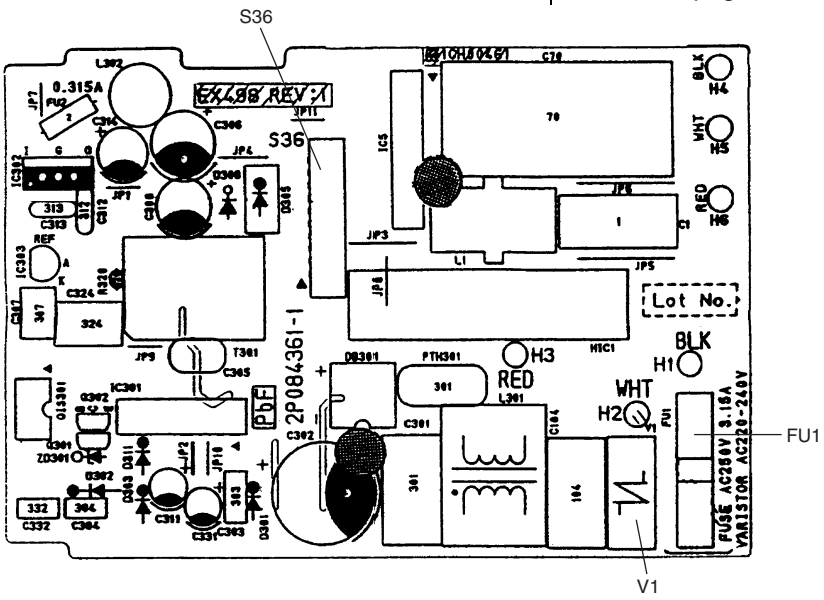
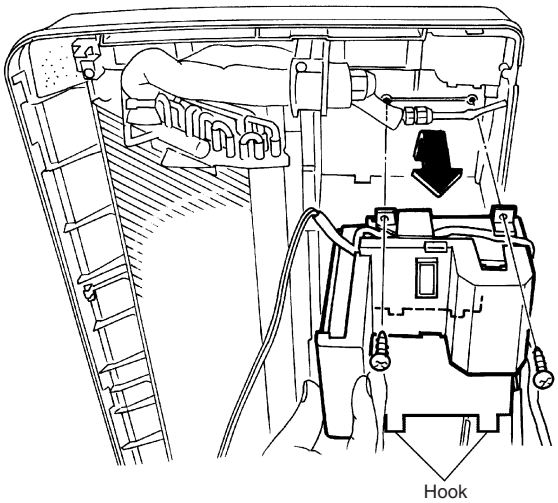


(R3007)



(R3008)

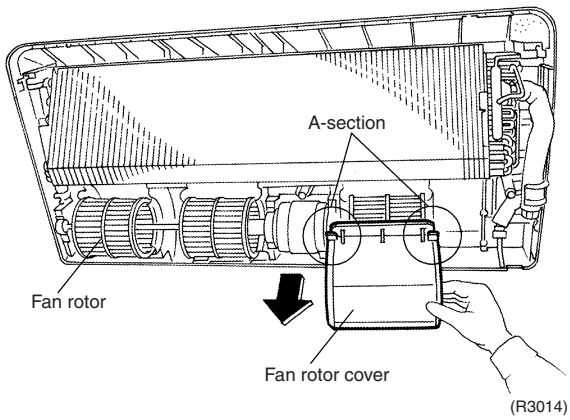
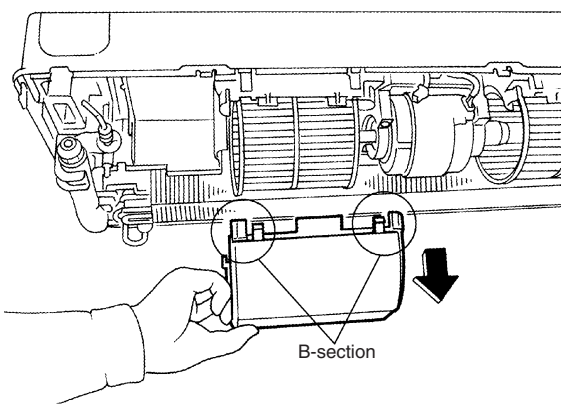
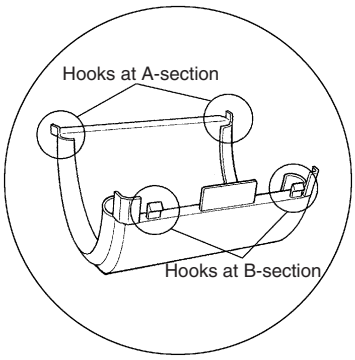
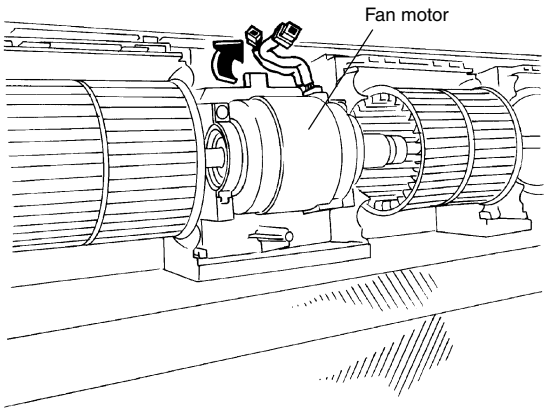
Step	Procedure	Points
	 (R3009)	
4	The illustration shows the control PCB.	■ Refer to page 16 for detail.
	 (R2958)	
5	Disconnect the terminals from the terminal board.	
	 (R14206)	

Step	Procedure		Points
6	The illustration shows the power supply PCB.	 (R2959)	■ Refer to page 16 for detail.
2. Remove the electrical box.			
1	Remove the 2 screws. Remove the electrical box by sliding it to unfasten the hooks located at the opposite side of the electrical box.	 (R3013)	■ Slide the electrical box to the right side first to unfasten the hooks.

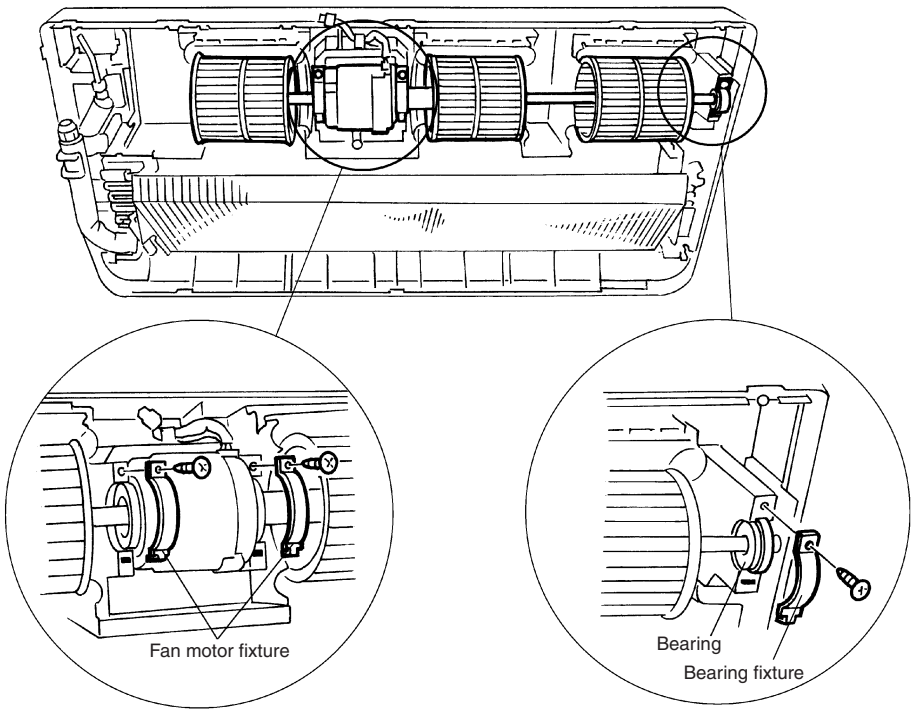
1.8 Removal of Fan Rotor / Fan Motor

Procedure

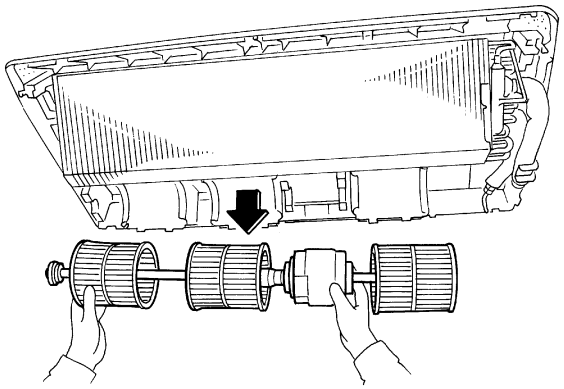
Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure		Points
1	Remove the 3 fan rotor covers. (Securing hooks are located at A and B-section.)	 (R3014)	
	■ The right illustration shows the opposite side.	 (R3015)	 (R3016)
2	Disconnect the 2 relay harnesses at the rear side of the fan motor and unclamp the harness from the hook.	 (R3017)	

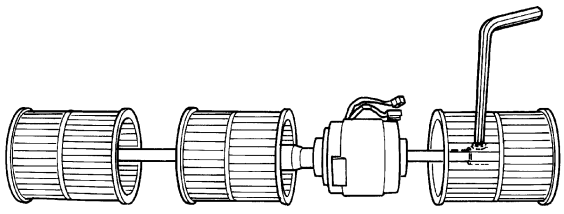
Step	Procedure	Points
3	Remove the 2 screws to remove the fan motor fixtures.	
4	Remove the screw to remove the bearing fixture.	
5	Release the shaft supporting section using a hexagonal wrench (for M6) to remove the fan motor.	



(R3018)



(R3019)



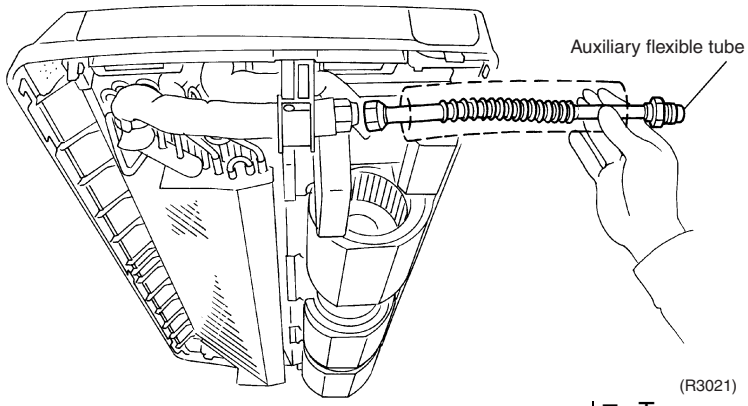
(R3020)

1.9 Removal of Indoor Heat Exchanger

Procedure

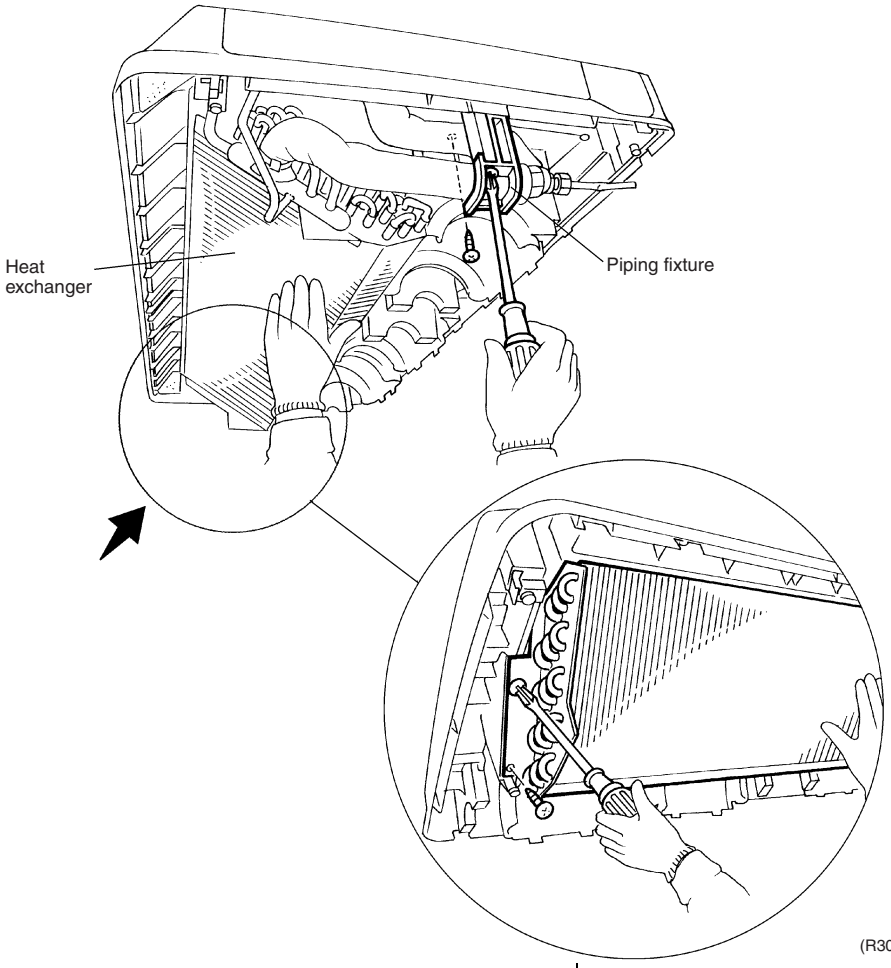
Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure	Points
■ Be sure to conduct pump down operation before disassembling the refrigerant pipe.		
1	Disconnect the auxiliary flexible tube.	
2	Remove the 2 screws of the piping fixture.	
3	Remove the 2 screws at the left side of the indoor heat exchanger.	



(R3021)

■ To prevent the indoor heat exchanger from falling down, the work should be done by 2 persons.

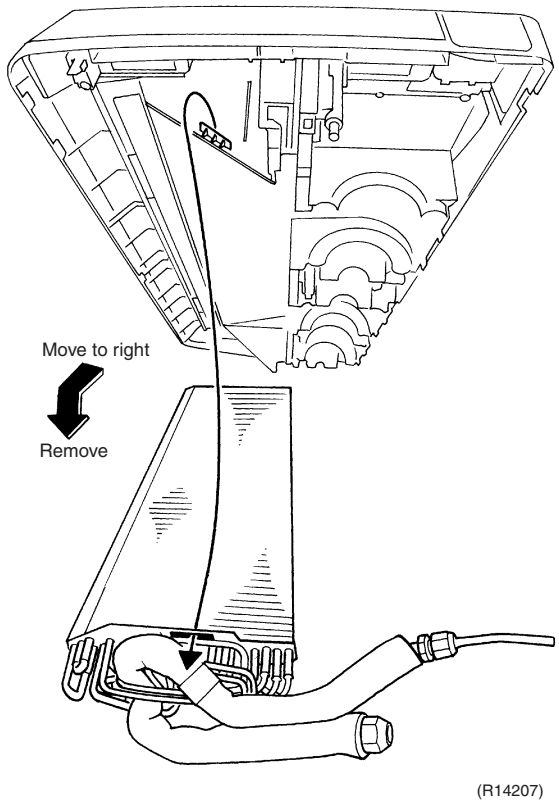


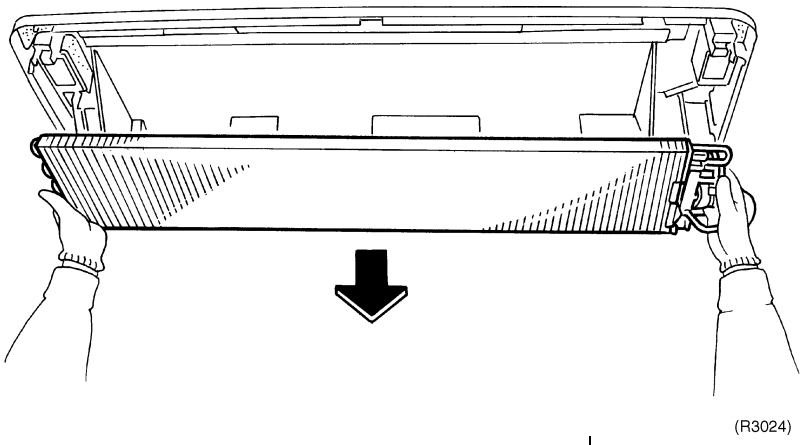
(R3022)

Caution

When removing or reinstalling the indoor heat exchanger, be sure to wear protective gloves or wrap the indoor heat exchanger with cloths. (Fins can cut fingers.)

Step	Procedure	Points
4	Hook is located on the right side behind the indoor heat exchanger.	**Warning** **Do not contaminate any gas (including air) other than the specified refrigerant (R-410A) into refrigerating cycle. (Contaminating of air or other gas causes abnormal temperature rise in refrigerating cycle, and this results in pipe breakage or personal injuries.)**
5	Slide the indoor heat exchanger to the right to release the hook.	**Warning** **If gas leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, charge proper amount of refrigerant.**
6	Remove the indoor heat exchanger.	





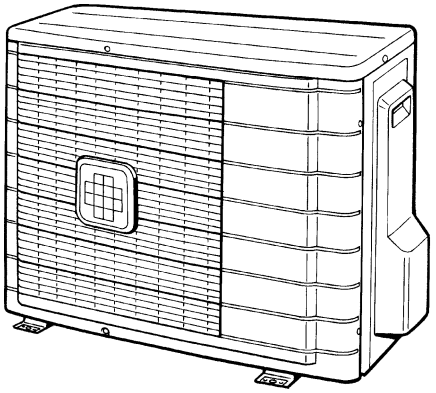
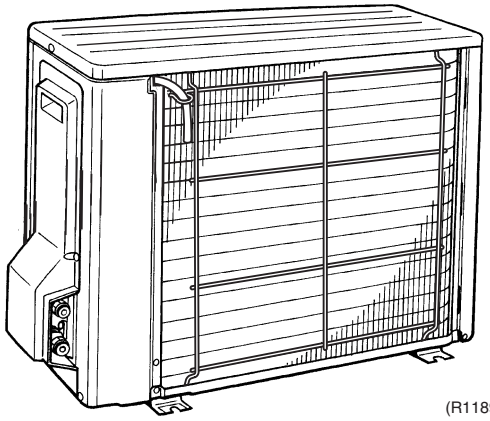
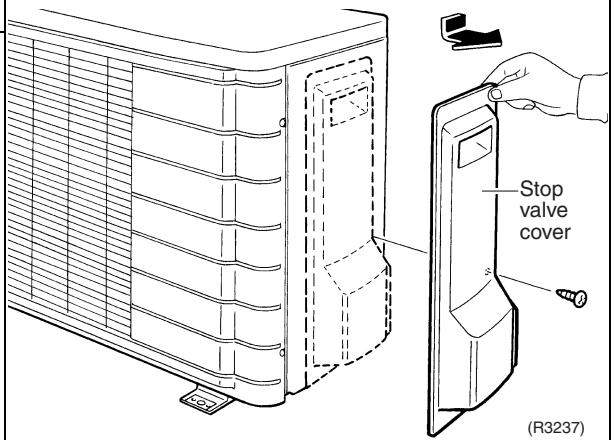
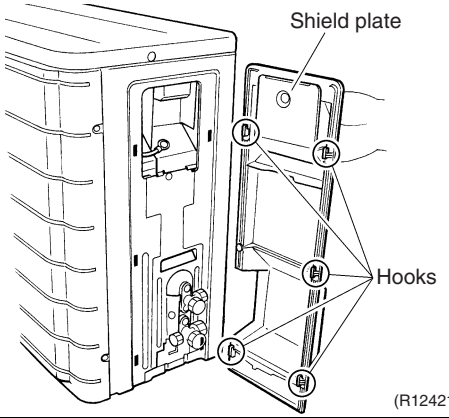
2. Outdoor Unit - RK(X)S25/35E2V1B

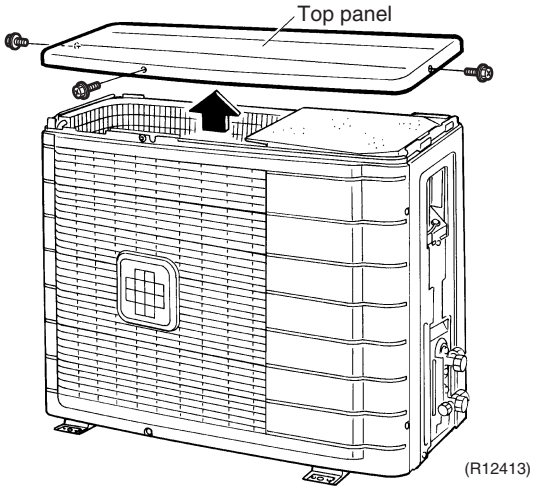
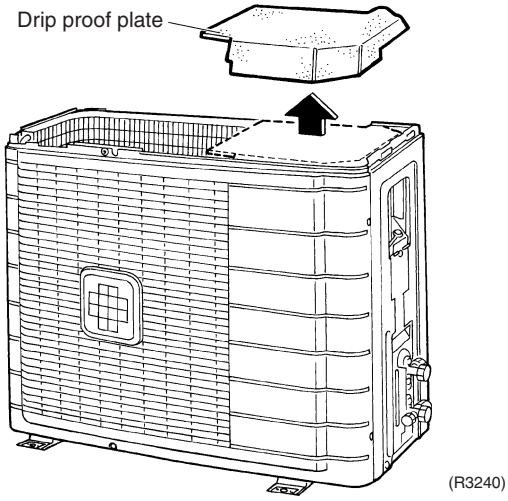
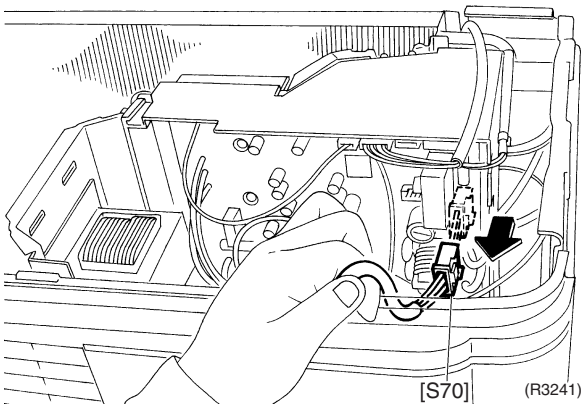
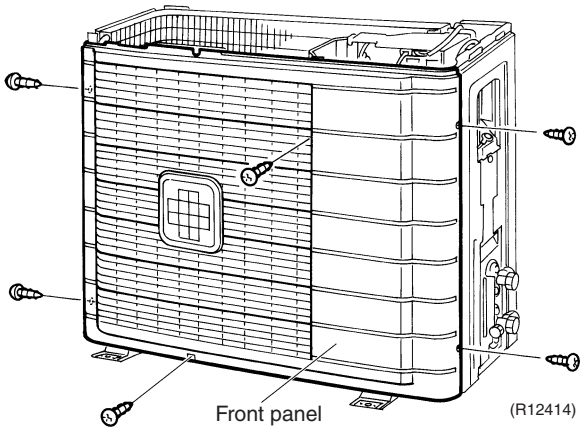
Note: Illustrations are for heat pump models as representative.

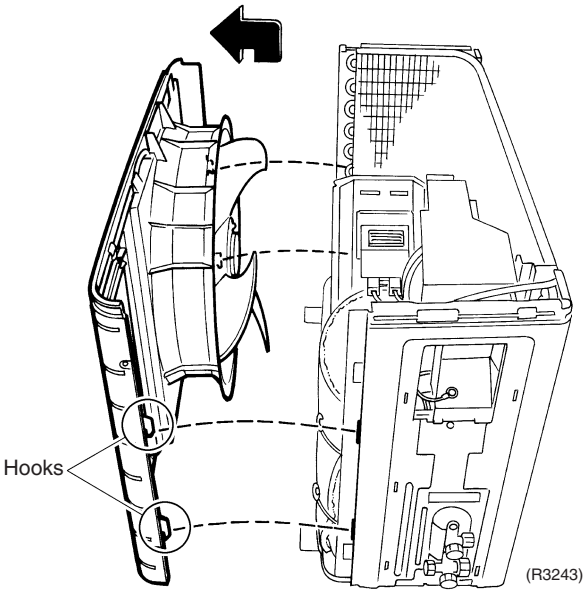
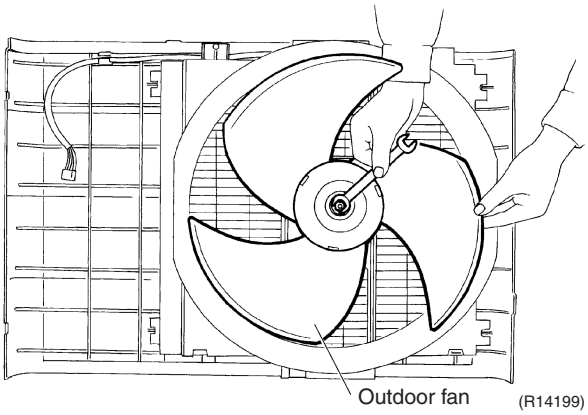
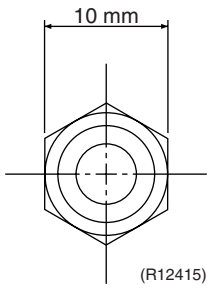
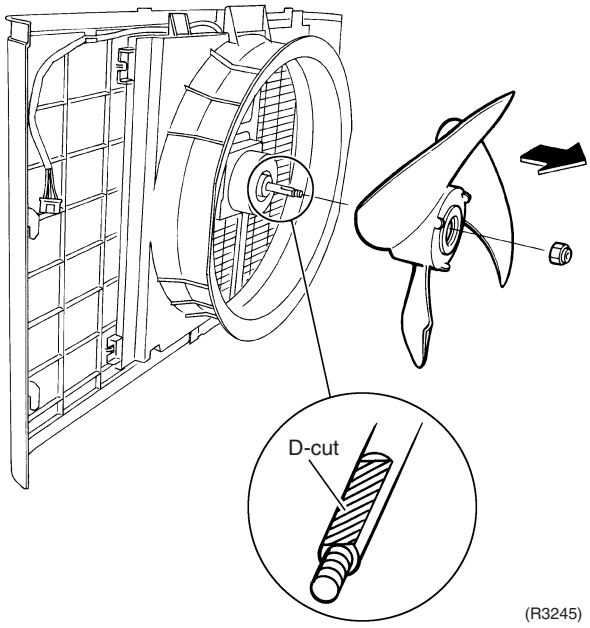
2.1 Removal of Outer Panels / Fan Motor

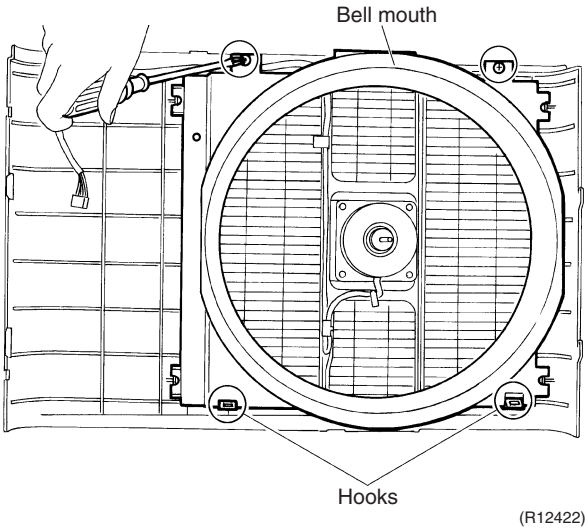
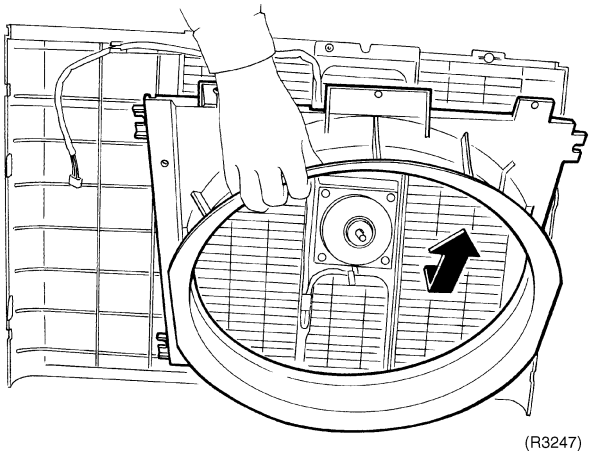
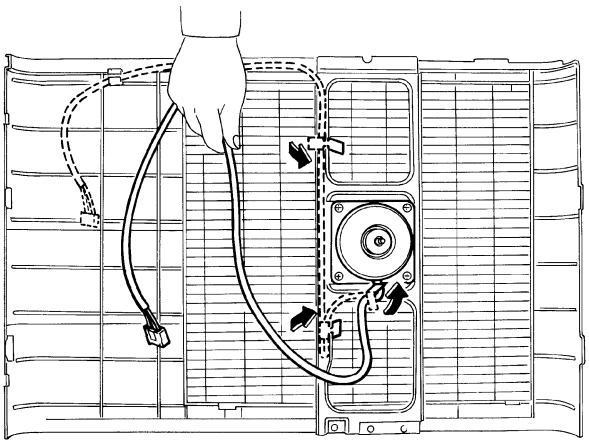
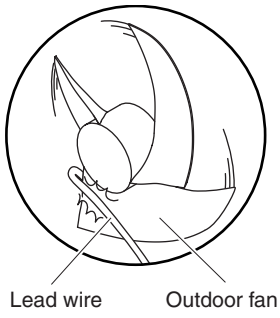
Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

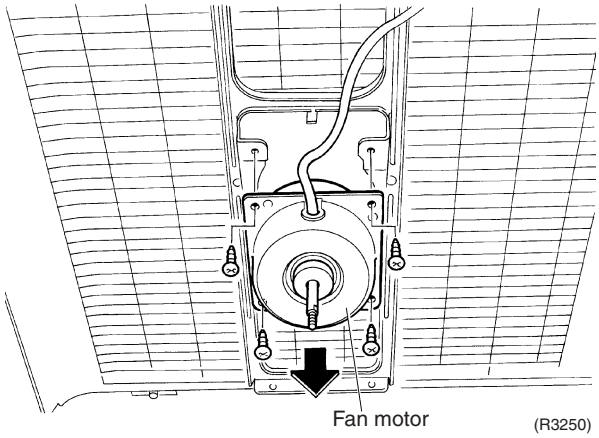
Step	Procedure	Points
1. Appearance features	 (R3235)  (R11890)	■ Take care not to cut your finger by the fins of the outdoor heat exchanger.
2. Remove the panels. 1 Remove the screw of the stop valve cover. Pull down the stop valve cover and remove it.	 (R3237)  (R12421)	■ The stop valve cover is united with the shield plate. ■ When reassembling, make sure to fit the 5 hooks.

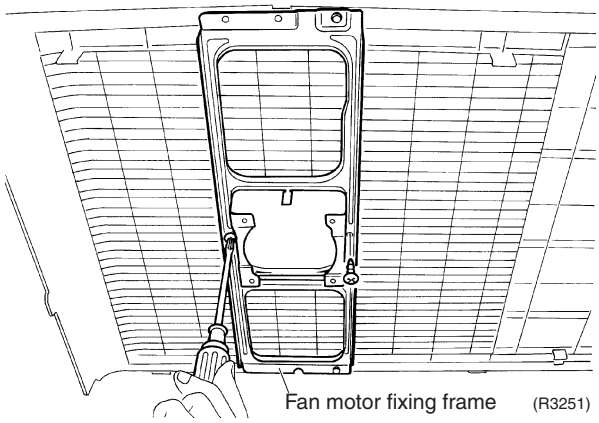
Step	Procedure		Points
2	Remove the 3 screws and lift the top panel.		
3	Remove the drip proof plate.		
4	Disconnect the connector for the fan motor [S70].		■ The fan motor is united with the front panel.
5	Remove the 6 screws of the front panel.		

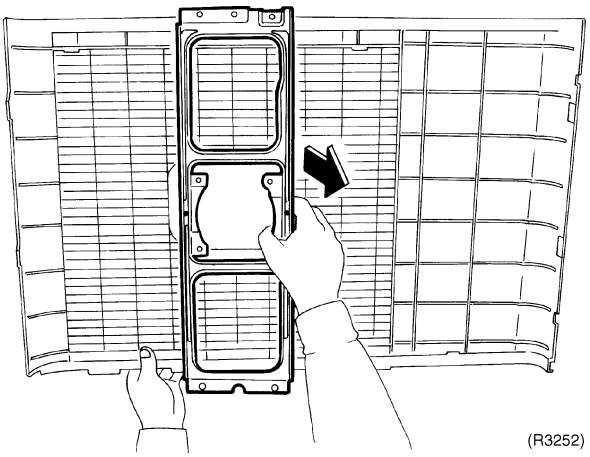
Step	Procedure		Points
6	Unfasten the hooks. Pull and remove the front panel.		■ The front panel has 4 hooks.
3. Remove the fan motor.			
1	Unscrew the washer-fitted nut of the outdoor fan.		■ The screw has reverse winding. ■ Nut size: M6 
2	Remove the outdoor fan.		■ When reassembling, align ▼ mark of the outdoor fan with D-cut section of the motor shaft.

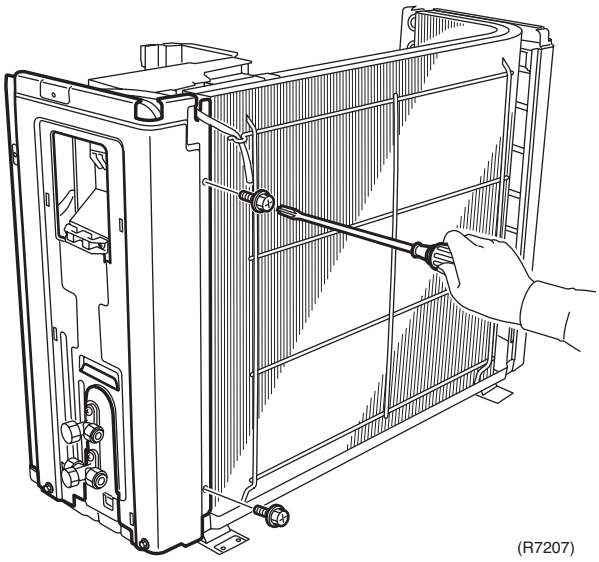
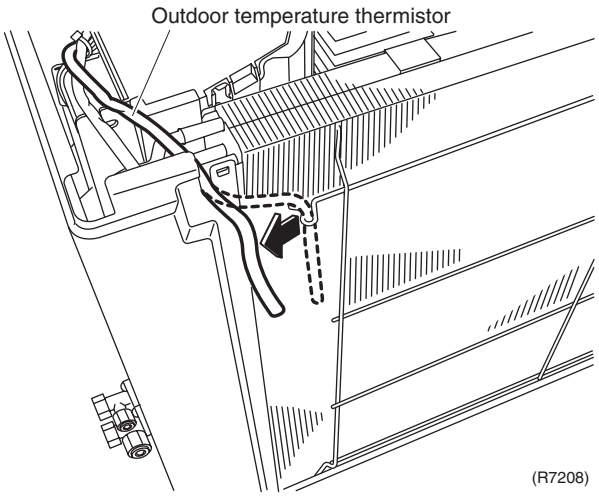
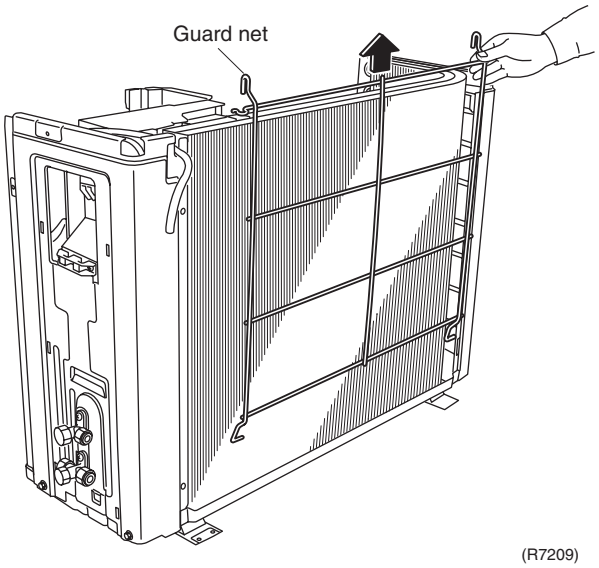
Step	Procedure		Points
3	Remove the 2 screws and lift the bell mouth to unfasten the hooks.	 (R12422)	
4	Remove the bell mouth.	 (R3247)	
5	Open the hooks and release the fan motor lead wire.	 (R3248)	■ When reassembling, put the fan motor lead wire through the back of the fan motor (so as not to be entangled with the outdoor fan)  (R3249)

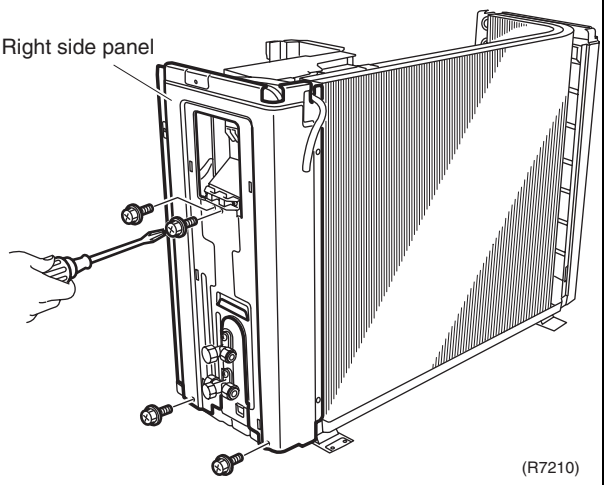
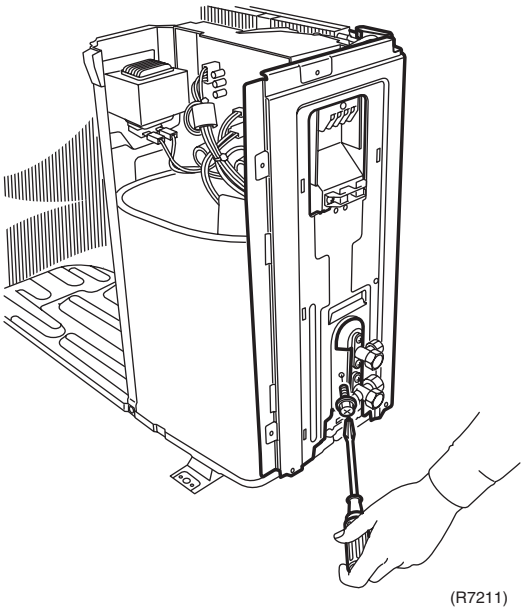
Step	Procedure	Points
6	Remove the 4 screws and remove the fan motor.	■ M4×16
7	Remove the 2 screws and remove the fan motor fixing frame.	

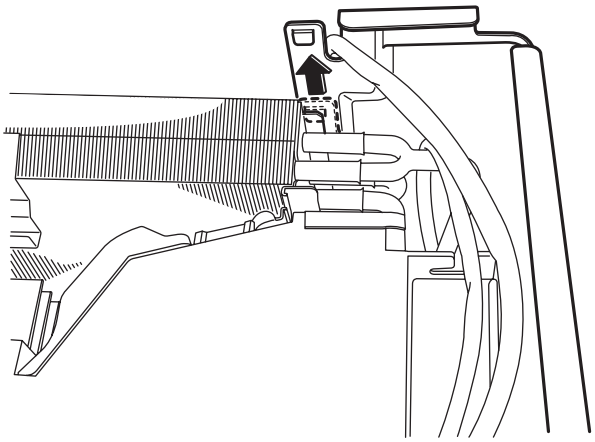
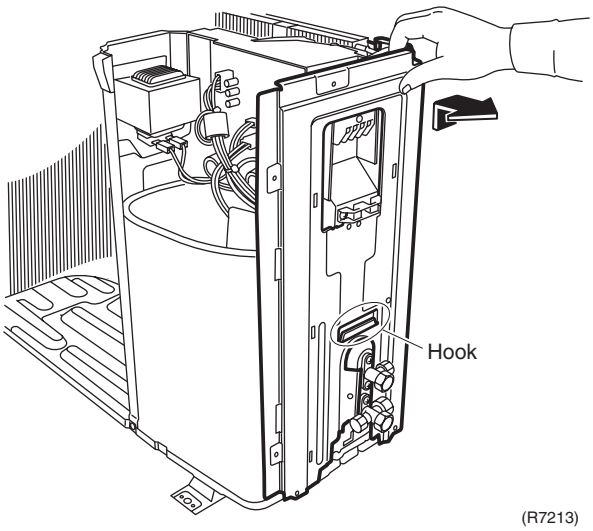






Step	Procedure	Points
4. Remove the right side panel.	 (R7207)	
1 Remove the 2 screws on the rear side.		
2 Release the outdoor temperature thermistor.	 (R7208)	
3 Lift up the guard net and remove it.	 (R7209)	

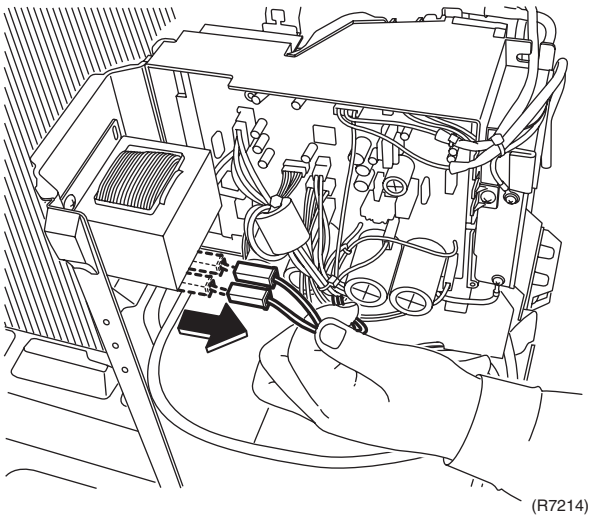
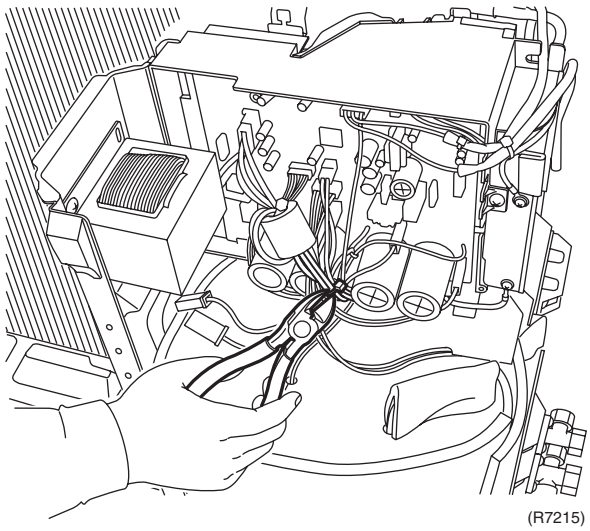
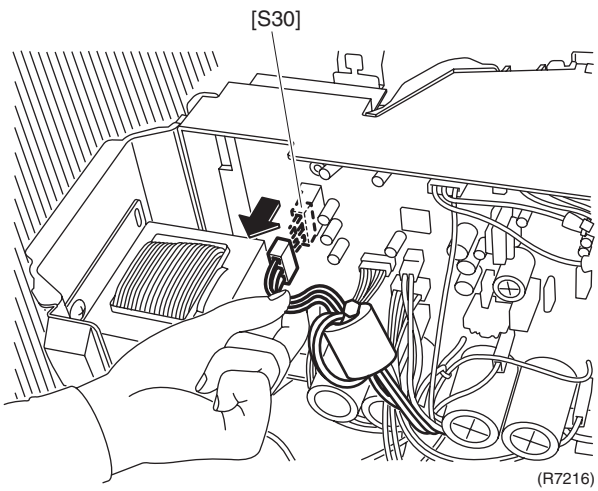
Step	Procedure		Points
4	Remove the 4 screws on the right side panel.	 (R7210)	
5	Remove the screw near the stop valves.	 (R7211)	

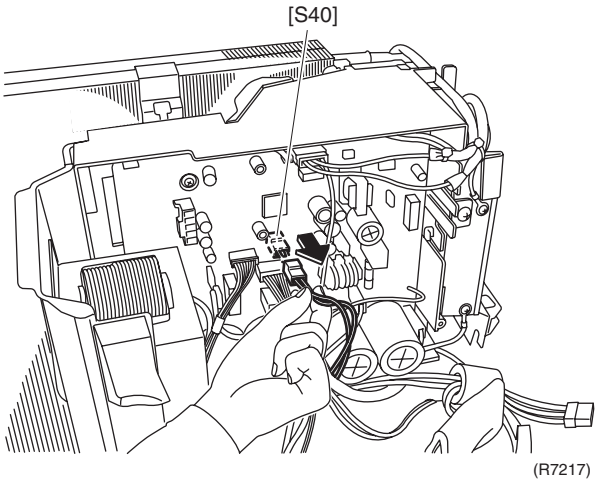
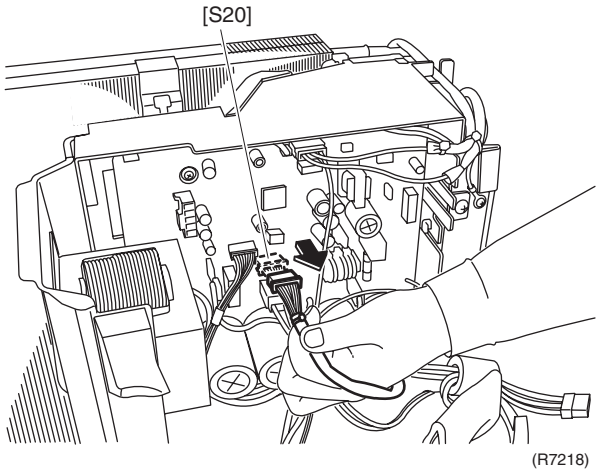
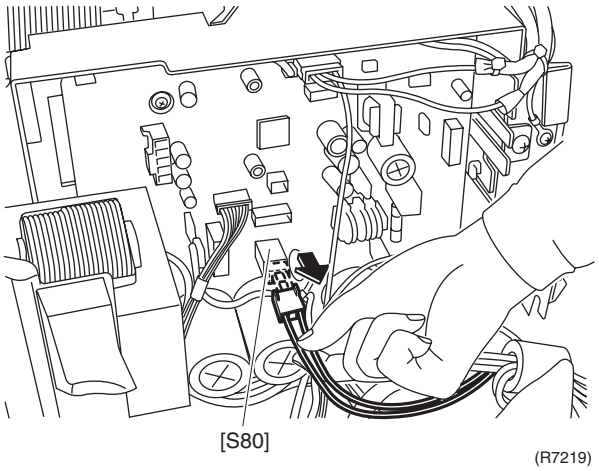
Step	Procedure		Points
6	Unfasten the hook on the rear side.	 (R7212)	■ When reassembling, make sure to fit the hook.
7	Lift up the right side panel and remove it.	 (R7213)	■ When reassembling, make sure to fit the hook.

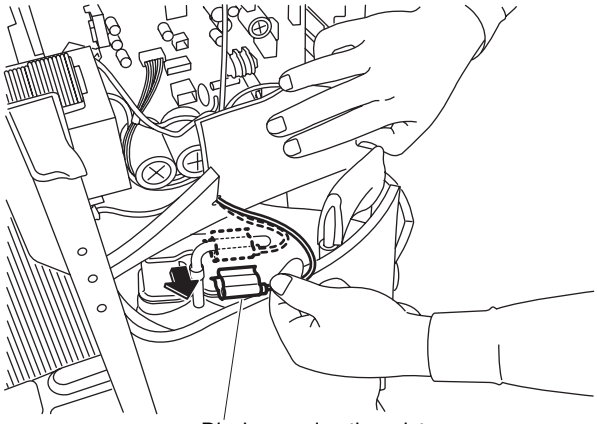
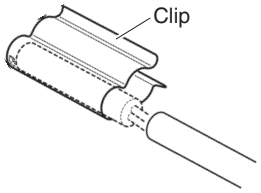
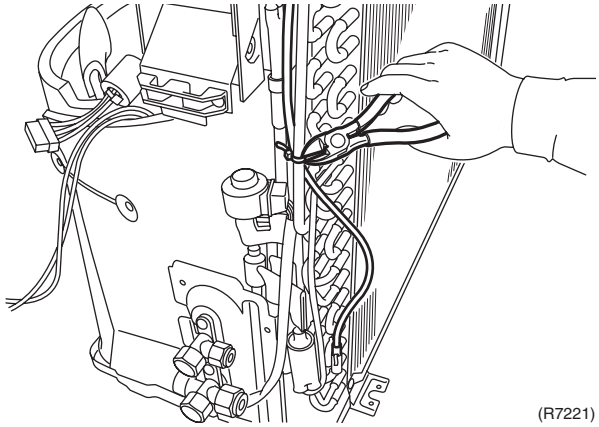
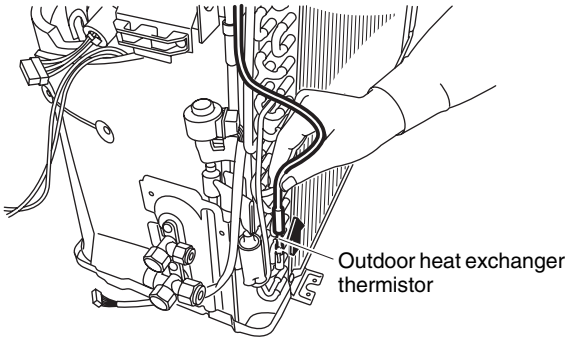
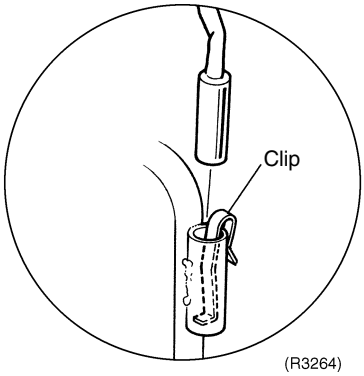
2.2 Removal of Electrical Box

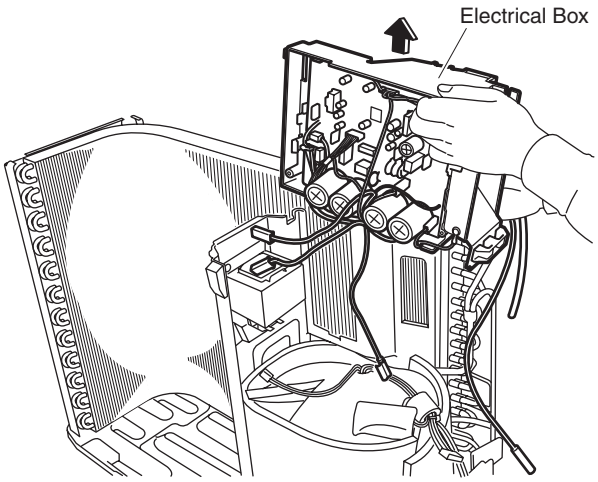
Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure		Points
1.	Remove the electrical box.	 (R7214)	**Preparation** ■ Remove the panels and disconnect the connector for the fan motor according to “Removal of Outer Panels / Fan Motor”.
1	Disconnect the 2 connectors for the reactor.		
2	Cut the clamp.	 (R7215)	
3	Disconnect the connector for the compressor [S30].	 (R7216)	■ When reassembling, coil the excessive lead wire and hang the loop on the hook.

Step	Procedure		Points
4	Disconnect the connector for the overload protector [S40].	 (R7217)	
5	Disconnect the connector for the electronic expansion valve coil [S20].	 (R7218)	
6	Disconnect the connector for the four way valve coil [S80].	 (R7219)	

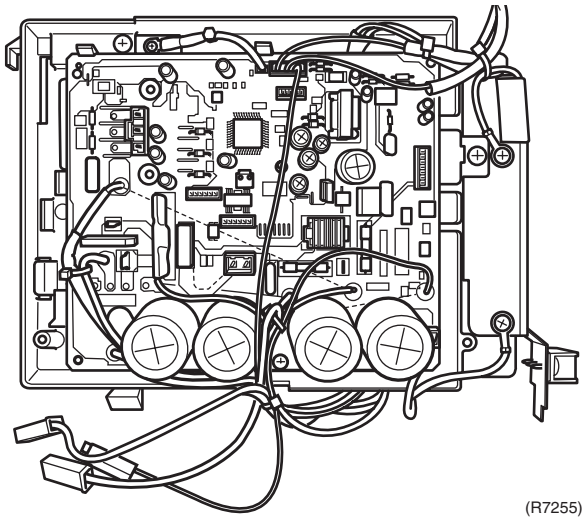
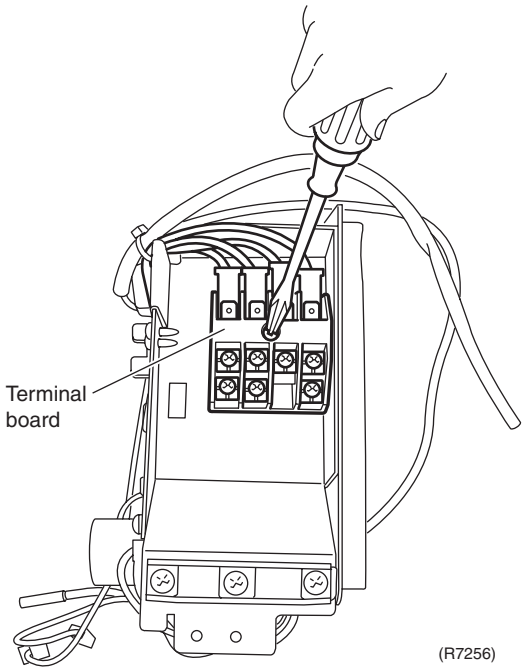
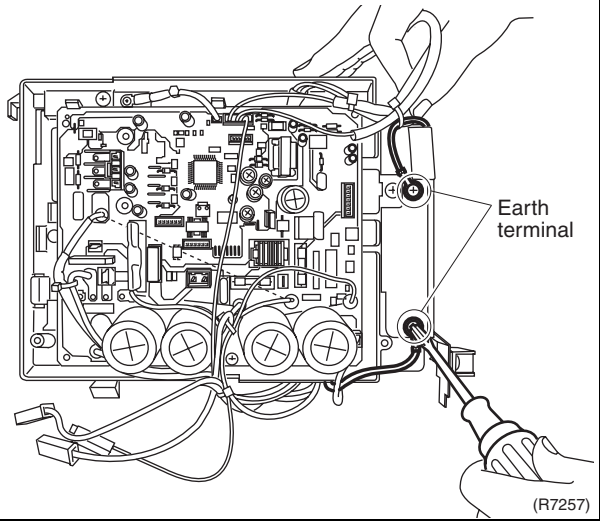
Step	Procedure		Points
7	Release the discharge pipe thermistor.	 (R0267)	■ Be careful not to lose the clip for the thermistor.  (R12279)
8	Cut the clamp.	 (R7221)	
9	Pull out the outdoor heat exchanger thermistor.	 (R7222)	■ Be careful not to lose the clip for the thermistor.  (R3264)

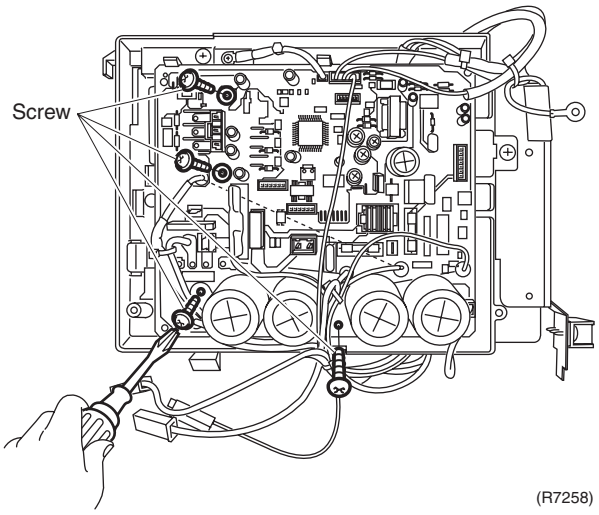
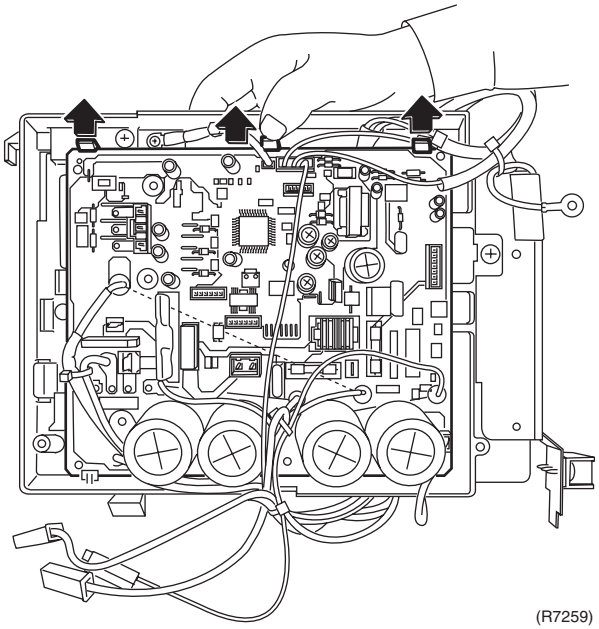
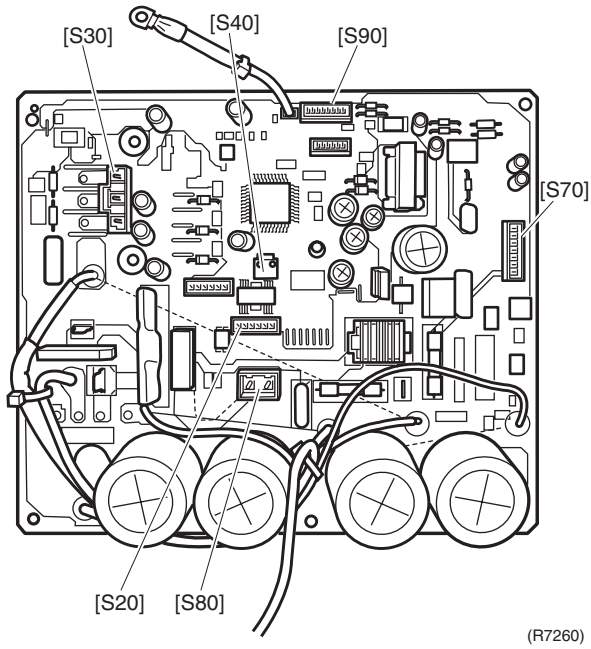
Step	Procedure		Points
10	Lift and remove the electrical box.	 (R7223)	

2.3 Removal of PCB

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

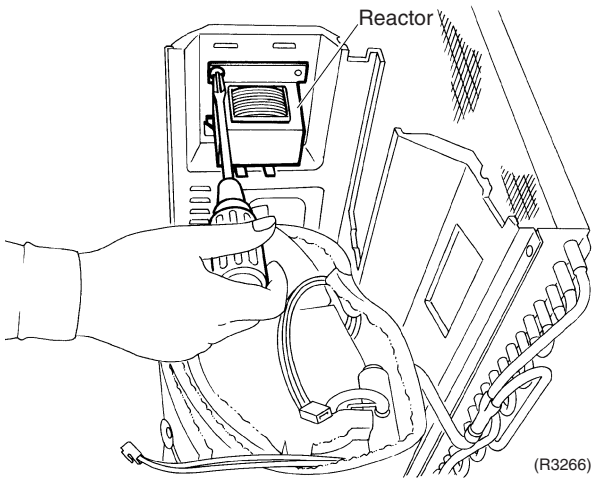
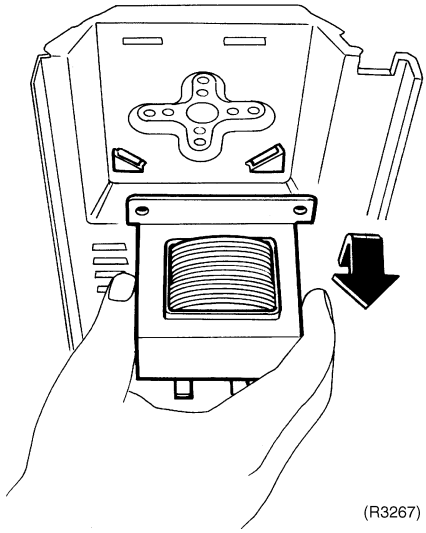
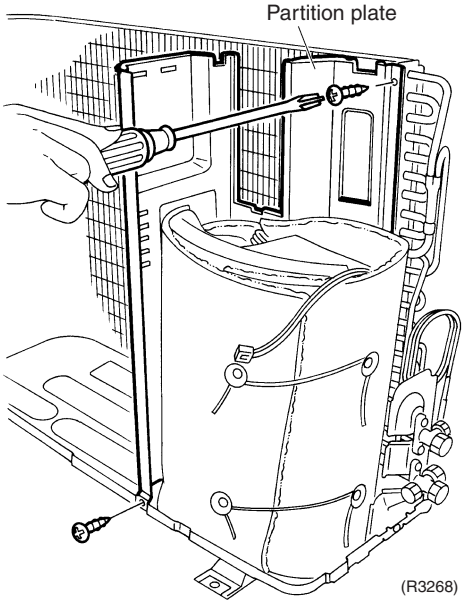
Step	Procedure		Points
1	Feature of the main PCB	 (R7255)	■ You can remove the main PCB when you disconnect the lead wires on the terminal board without removing the electrical box.
2	Remove the screw on the terminal board.	 (R7256)	
3	Release the 2 earth terminals.	 (R7257)	

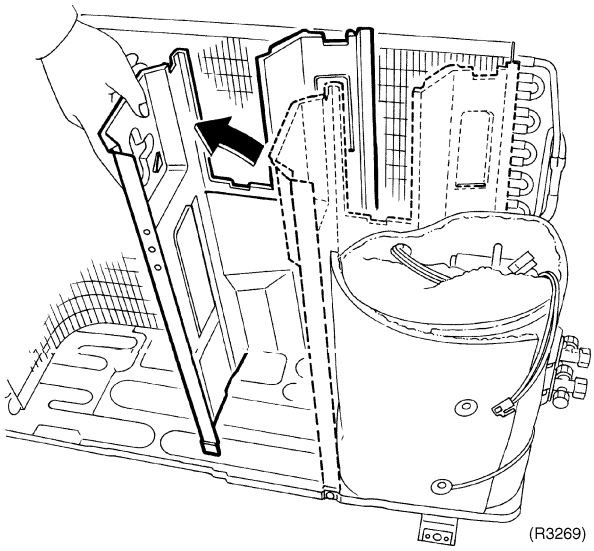
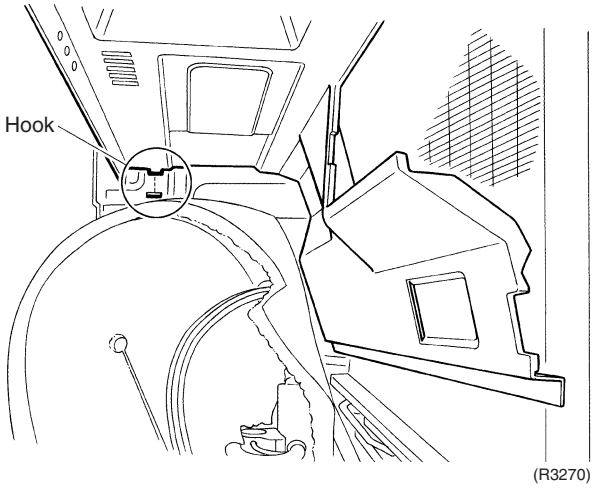
Step	Procedure		Points
4	Remove the 4 screws.	 (R7258)	
5	Unfasten the 3 hooks on the upper side.	 (R7259)	
6	Lift and pull out the main PCB.	 (R7260)	■ Refer to page 18 for detail. [S20]: electronic expansion valve coil [S30]: compressor [S40]: overload protector [S70]: fan motor [S80]: four way valve coil [S90]: thermistors

2.4 Removal of Reactor / Partition Plate

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

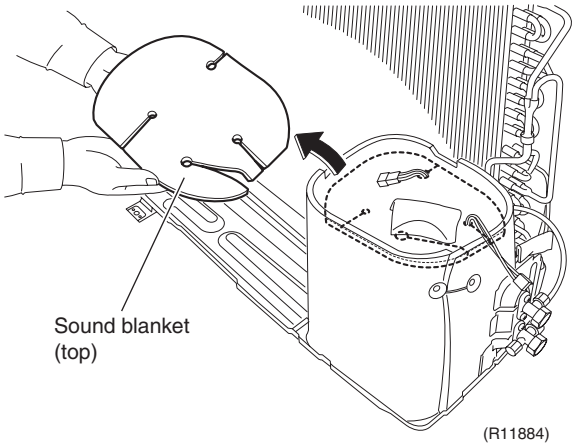
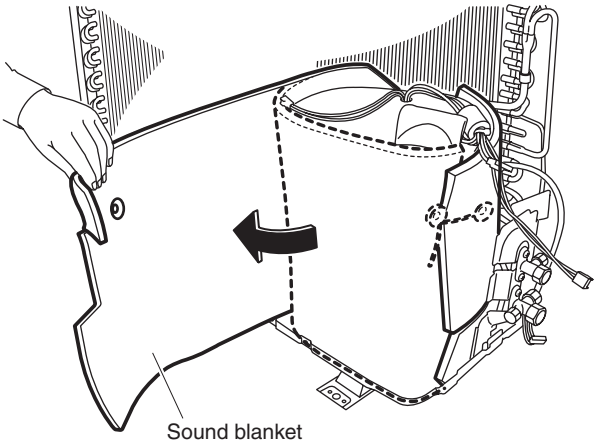
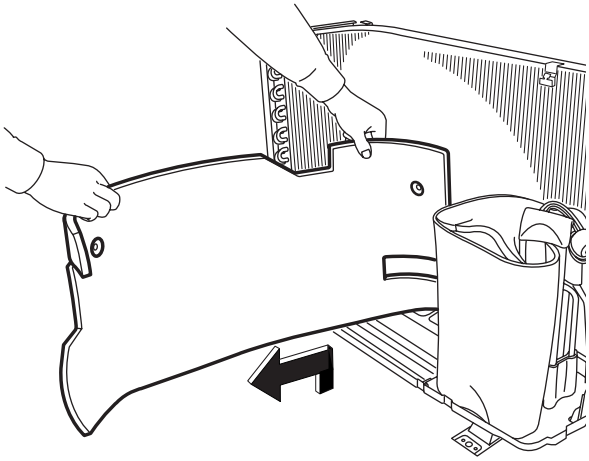
Step	Procedure		Points
1. Remove the reactor.		 	**Preparation** ■ Remove the outer panels according to the “Removal of Outer Panels / Fan Motor”. ■ Remove the electrical box according to the "Removal of Electrical Box".
1	Remove the screw and remove the reactor.		
2. Remove the partition plate.			
1	Remove the 2 screws.		

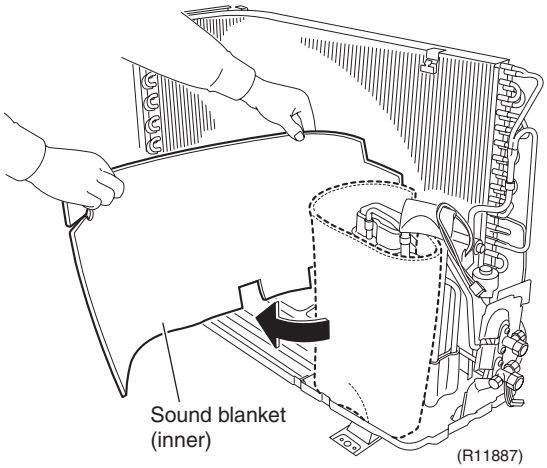
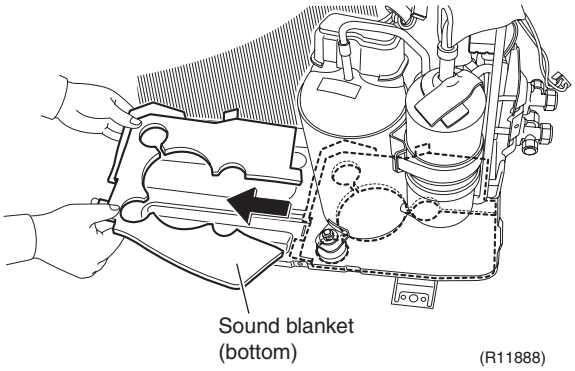
Step	Procedure		Points
2	The partition plate has a hook on the lower side. Lift and pull the partition plate to remove.	 (R3269)  (R3270)	■ When reassembling, fit the lower hook into the bottom frame.

2.5 Removal of Sound Blankets

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

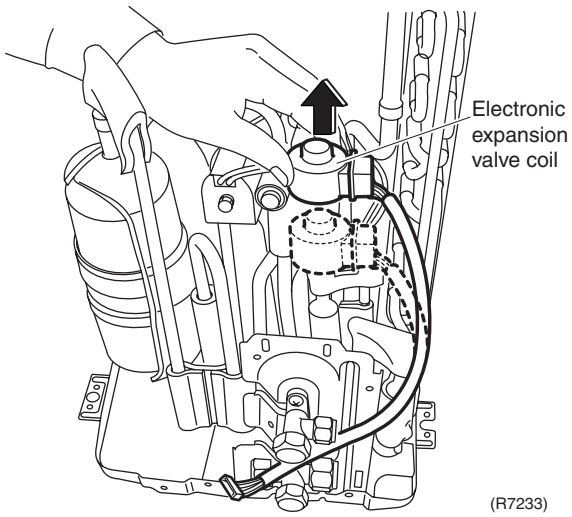
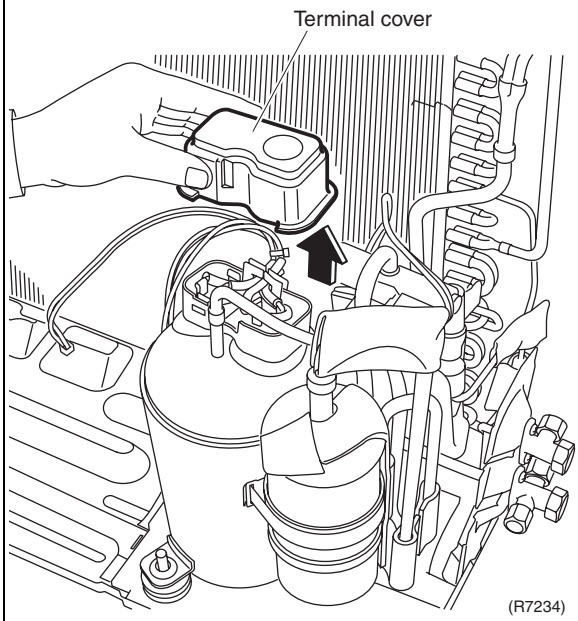
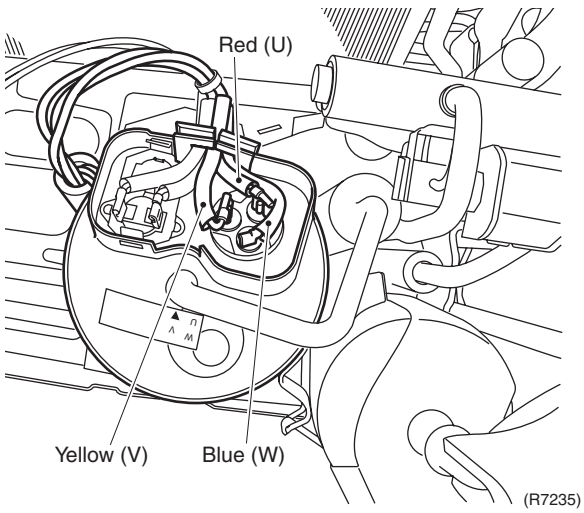
Step	Procedure		Points
1	Remove the sound blanket (top).	 (R11884)	■ Since the piping ports are torn easily, remove the sound blanket carefully.
2	Untie the string and open the sound blanket (outer).	 (R7229)	
3	Lift and remove the sound blanket (outer).	 (R7230)	

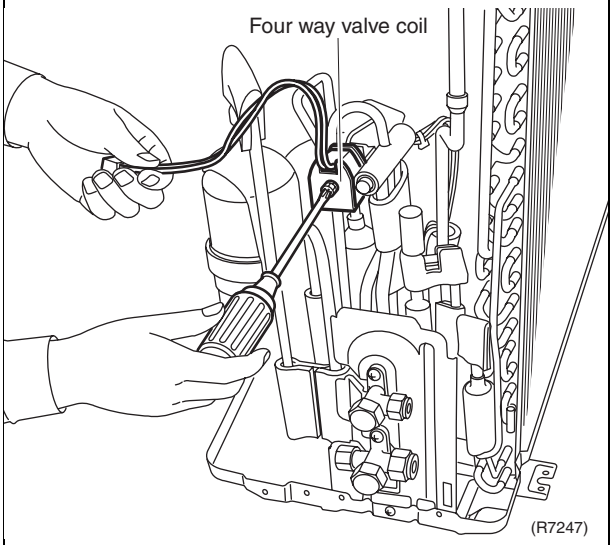
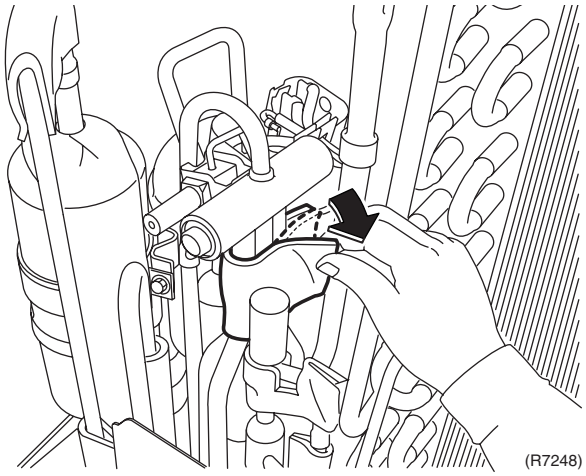
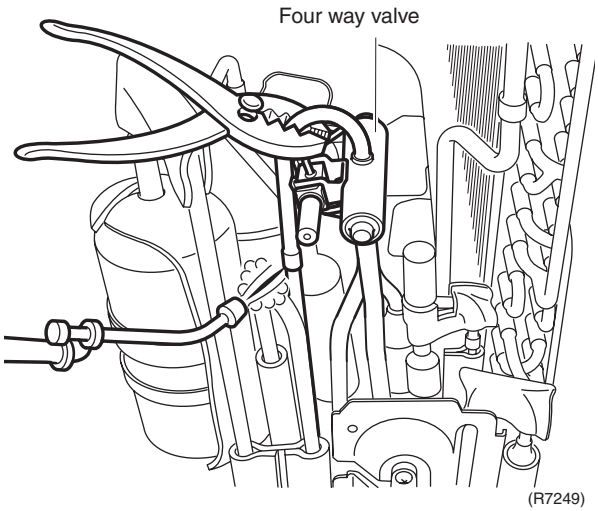
Step	Procedure		Points
4	Pull the sound blanket (inner) out.		
5	Pull the sound blanket (bottom) out.		

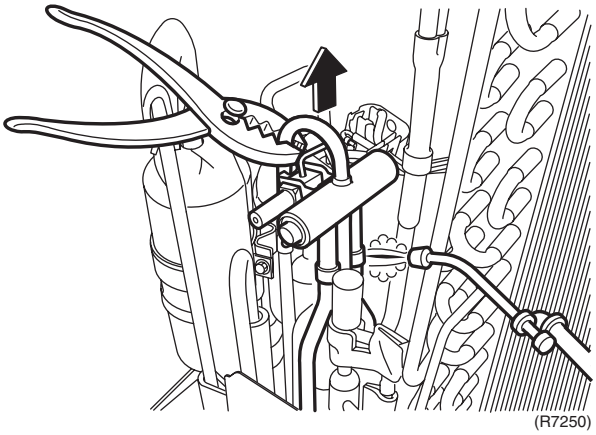
2.6 Removal of Four Way Valve

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure		Points
1	Pull out the electronic expansion valve coil.		
2	Remove the terminal cover.		
3	Disconnect the lead wires of the compressor.		

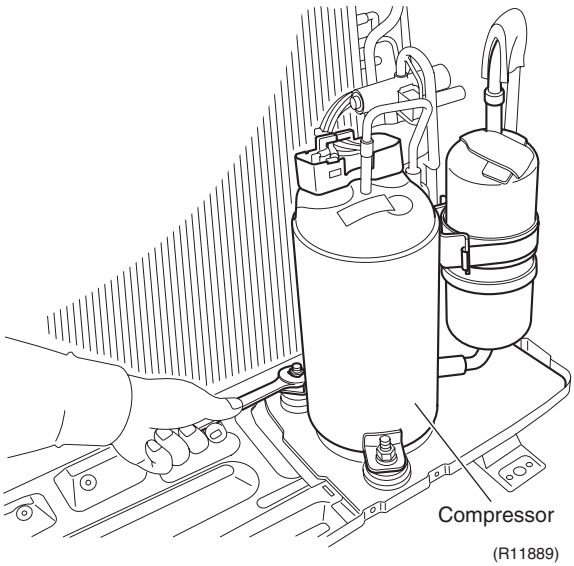
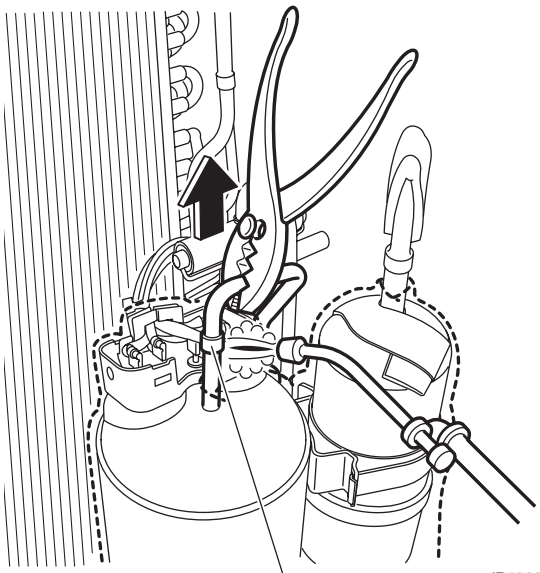
Step	Procedure	Points
4	Remove the screw and remove the four way valve coil.  (R7247)	**Warning** **Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.** **Warning** **If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)** **Caution** **From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.** **Cautions for restoration** 1. Restore the piping by non-oxidation brazing. 2. It is required to prevent the carbonization of the oil inside the four way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C.) For the sake of this, wrap the four way valve with wet cloth and provide water so that the cloth does not dry. **In case of difficulty with gas brazing machine** 1. Disconnect the brazed part where is easy to disconnect and restore. 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.
5	Remove the sheets of putty.  (R7248)	
■ Before working, make sure that the refrigerant gas is empty in the circuit. ■ Be sure to apply nitrogen replacement when heating up the brazed part.	 (R7249)	
6	Heat up the brazed part and withdraw the piping with pliers.	

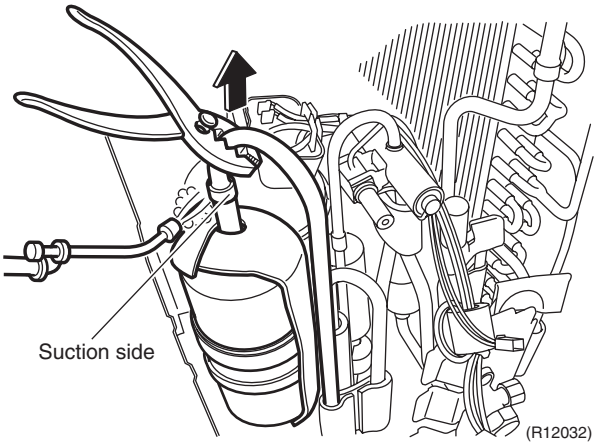
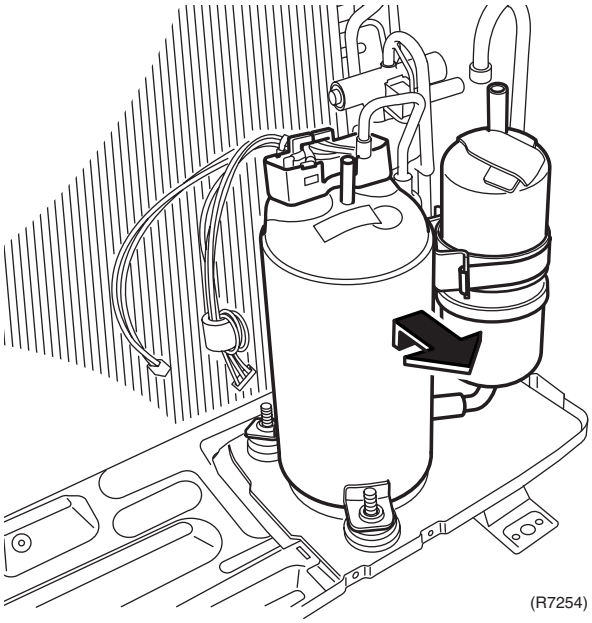
Step	Procedure		Points
		 (R7250)	**Note:** ■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit. ■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed. ■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.

2.7 Removal of Compressor

Procedure

Warning Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure		Points
1	Remove the 2 nuts of the compressor.	 (R11889)	**Warning** **Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.** **Warning** **If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)** **Warning** **Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.** **Caution** **From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.** **Cautions for restoration** 1. Restore the piping by non-oxidation brazing. 2. It is required to prevent the carbonization of the oil inside the four way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C.) For the sake of this, wrap the four way valve with wet cloth and provide water so that the cloth does not dry. **In case of difficulty with gas brazing machine** 1. Disconnect the brazed part where is easy to disconnect and restore. 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.
■ Before working, make sure that the refrigerant is empty in the circuit. ■ Be sure to apply nitrogen replacement when heating up the brazed part.			
2	Heat up the brazed part of the discharge side and disconnect.	 (R12031)	

Step	Procedure		Points
3	Heat up the brazed part of the suction side and disconnect.	 (R12032)	**Note:** ■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit. ■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed. ■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries. ■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fin.
4	Lift the compressor up and remove it.	 (R7254)	

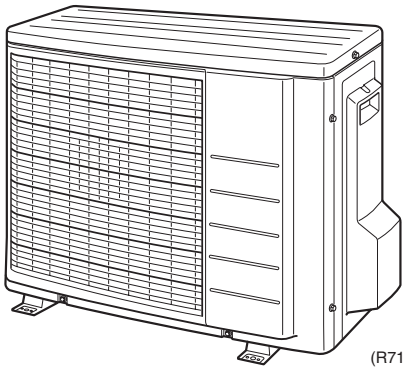
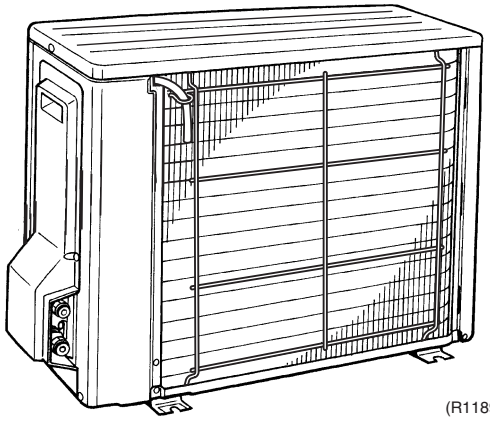
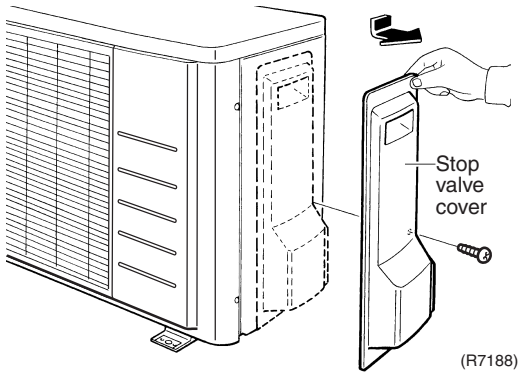
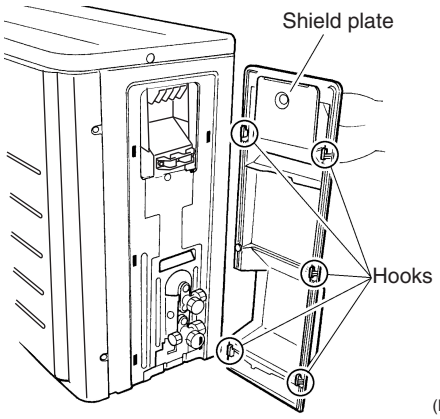
3. Outdoor Unit - RK(X)S25/35G2V1B

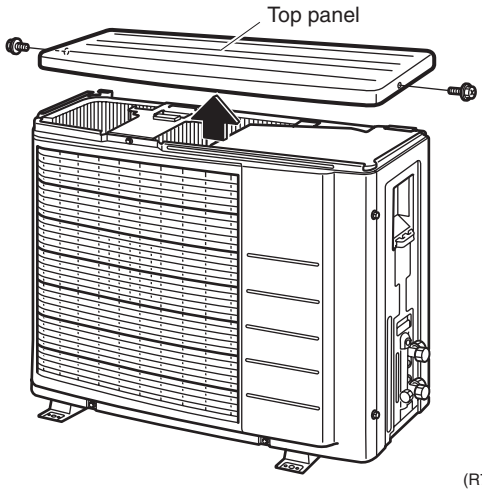
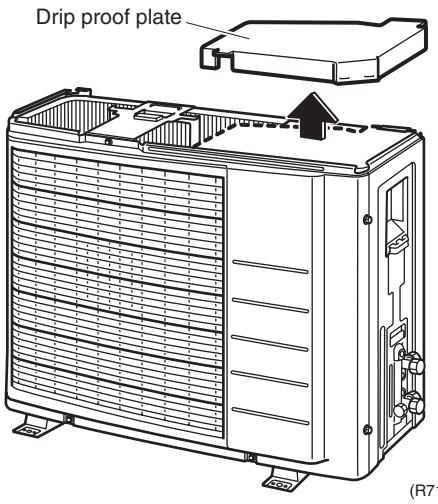
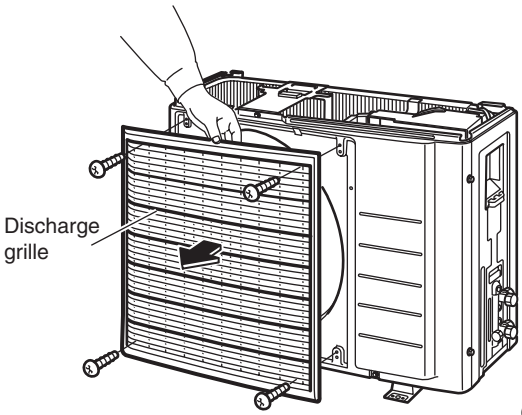
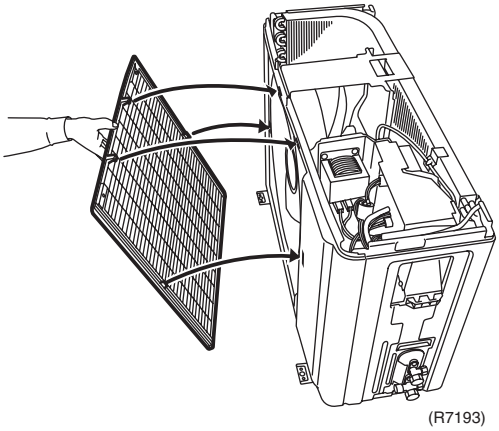
Note: Illustrations are for heat pump models as representative.

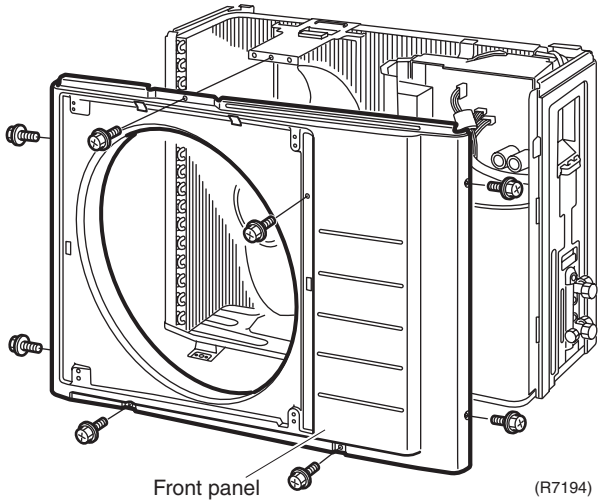
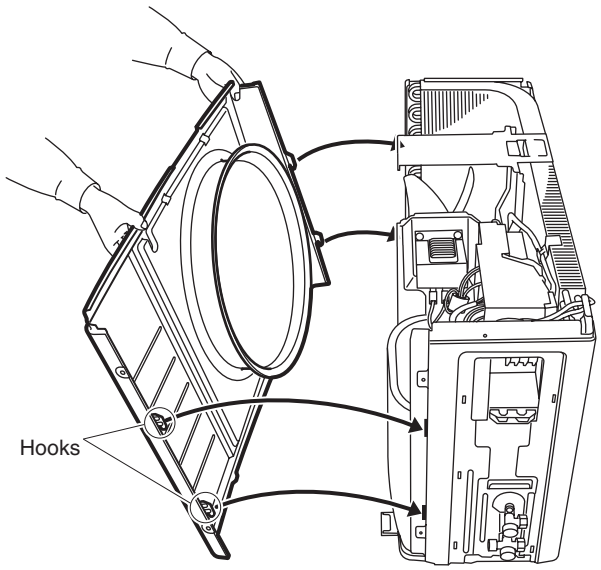
3.1 Removal of Outer Panels / Fan Motor

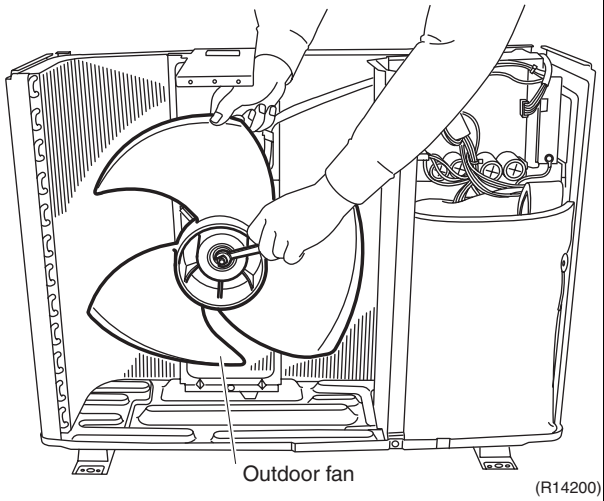
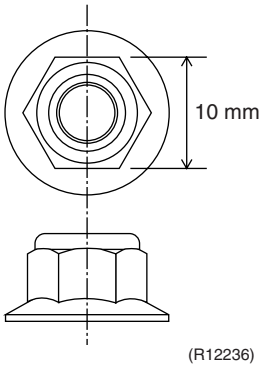
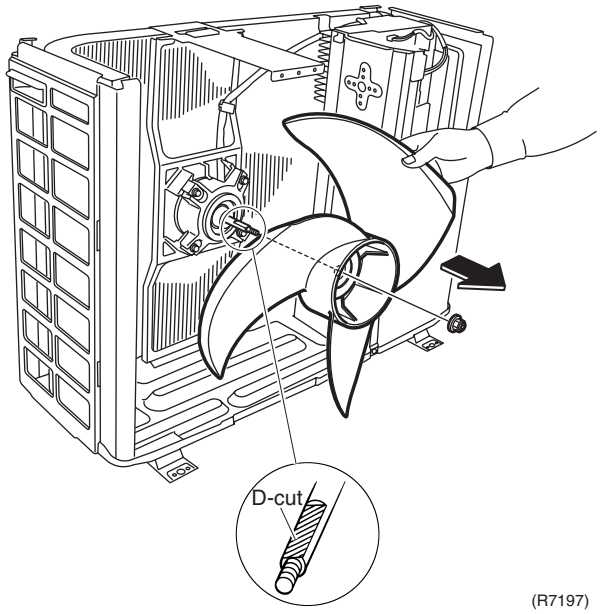
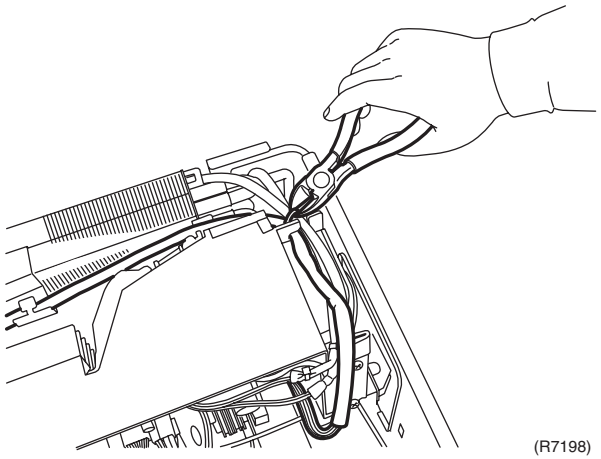
Procedure

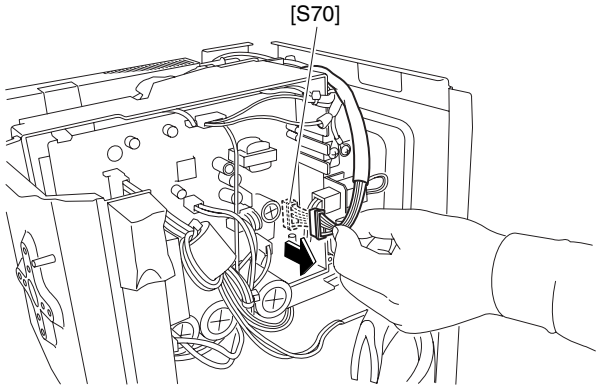
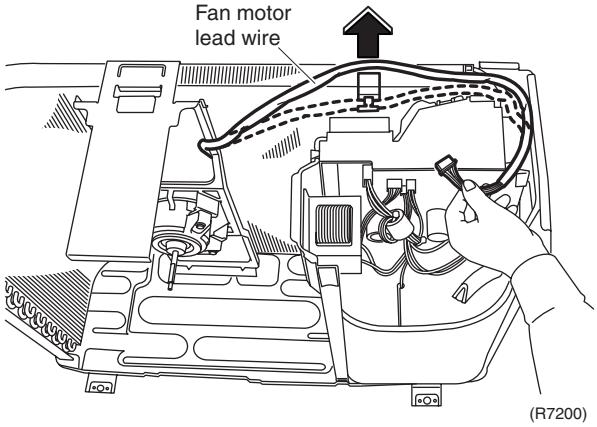
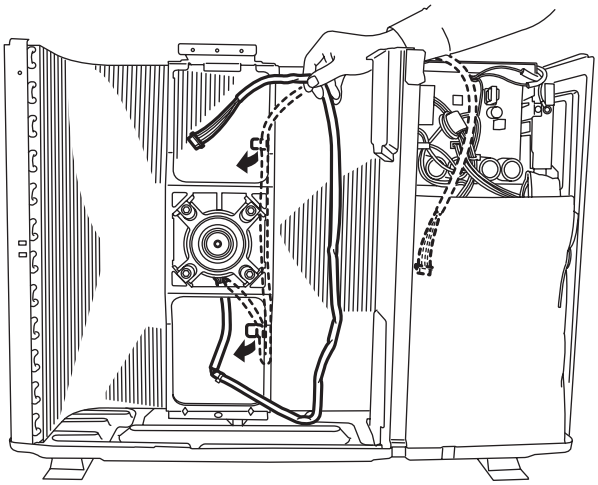
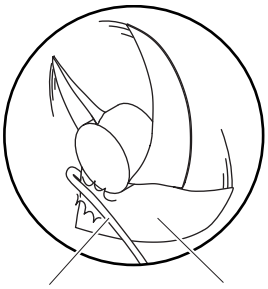
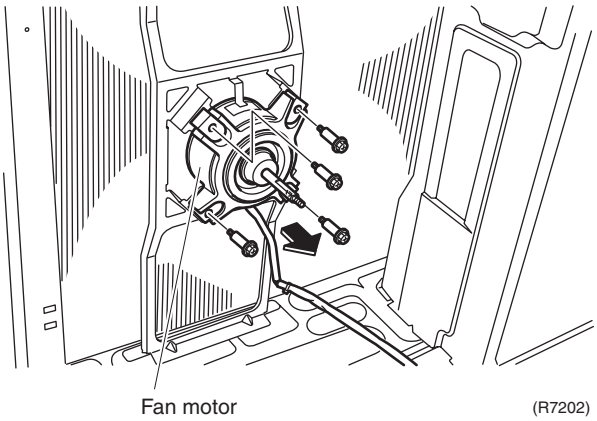
Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure	Points
1. Appearance features	 (R7186)  (R11890)	■ Take care not to cut your finger by the fins of the outdoor heat exchanger.
2. Remove the panels. 1 Remove the screw of the stop valve cover. Pull down the stop valve cover and remove it.	 (R7188)  (R7189)	■ The stop valve cover is united with the shield plate. ■ When reassembling, make sure to fit the 5 hooks.

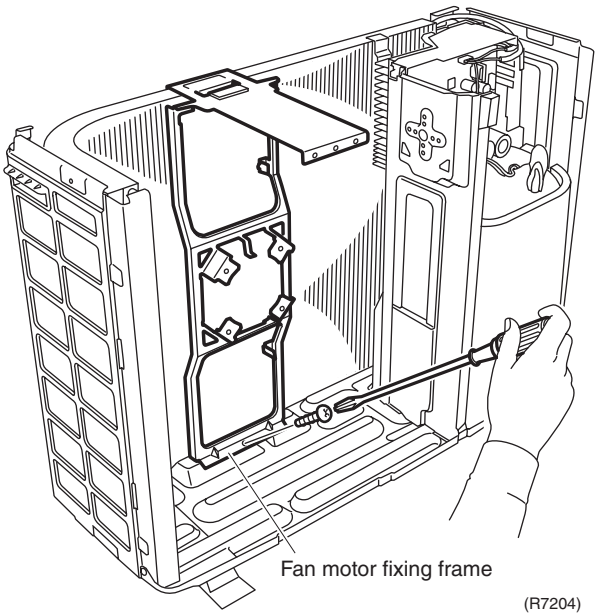
Step	Procedure		Points
2	Remove the 2 screws and lift the top panel.	 (R7190)	
3	Remove the drip proof plate.	 (R7191)	
4	Remove the 4 screws and remove the discharge grille.	 (R7192)  (R7193)	■ The discharge grille has 4 hooks.

Step	Procedure		Points
5	Remove the 8 screws of the front panel.	 (R7194)	
6	Unfasten the hooks. Pull and remove the front panel.	 (R7195)	■ The front panel has 4 hooks.

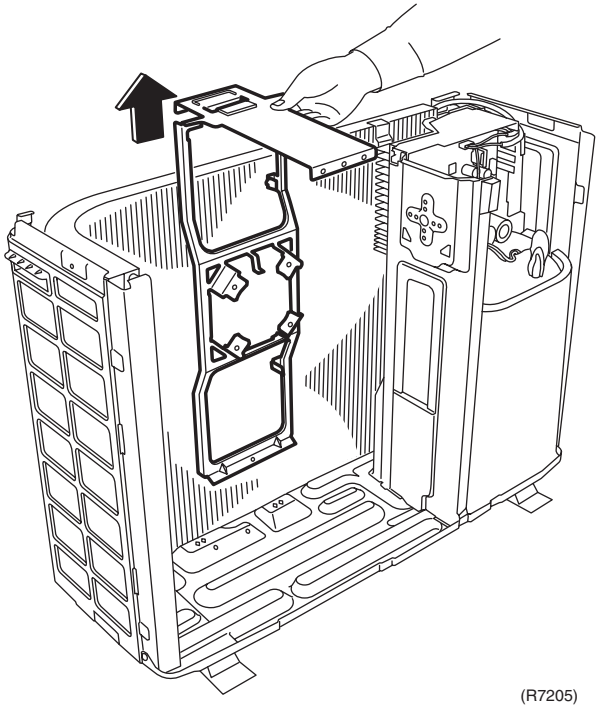
Step	Procedure	Points
3. Remove the fan motor.	 (R14200)	■ The screw has reverse winding. ■ Nut size: M6  (R12236)
1 Remove the washer-fitted nut of the outdoor fan.		
2 Remove the outdoor fan.	 (R7197)	■ When reassembling, align ▼ mark of the outdoor fan with D-cut section of the motor shaft.
3 Cut the clamp.	 (R7198)	

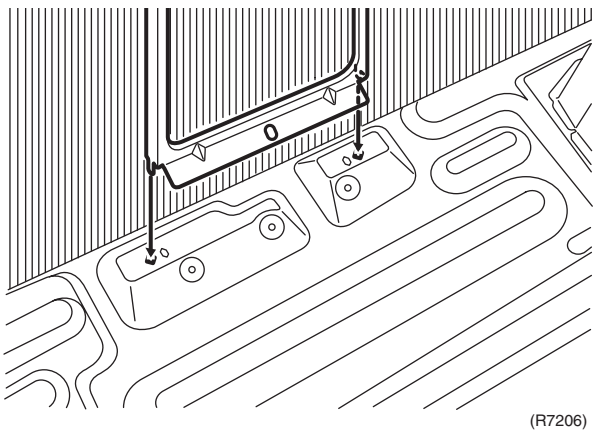
Step	Procedure		Points
4	Disconnect the connector for the fan motor [S70].	 (R9332)	
5	Release the fan motor lead wire from the hook.	 (R7200)	
6	Open the hooks and release the fan motor lead wire.	 (R7201)	■ When reassembling, put the fan motor lead wire through the back of the fan motor (so as not to be entangled with the outdoor fan).  (R3249)
7	Remove the 4 screws and remove the fan motor.	 (R7202)	■ Be sure to remove the lower screws first. If the upper screws are removed first, the fan motor, the center of gravity of which is toward the front, may tilt down or fall, getting you injured.

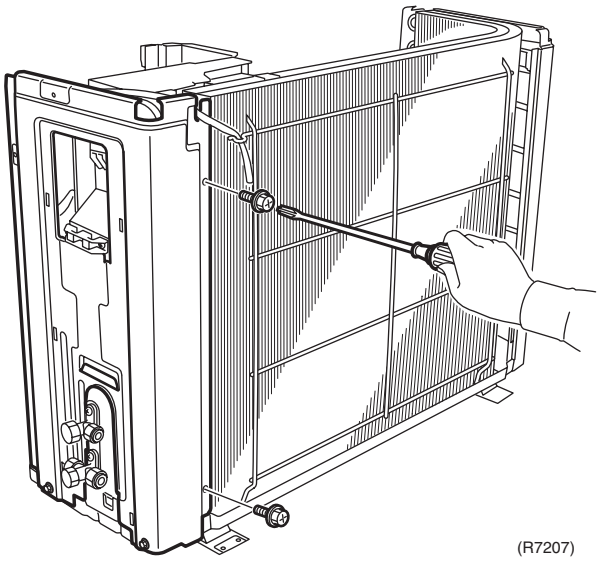
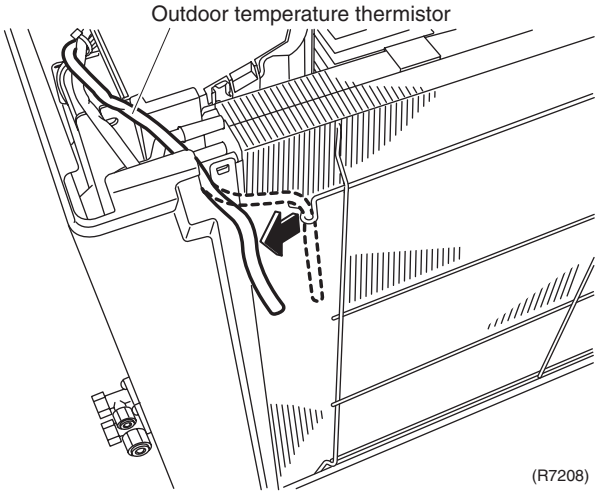
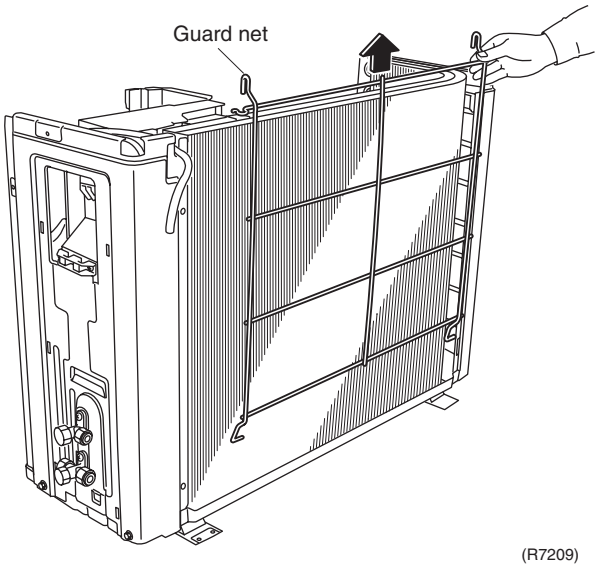
Step	Procedure	Points
8	Remove the screw and remove the fan motor fixing frame.	■ When reassembling, fit the lower hooks into the bottom frame.

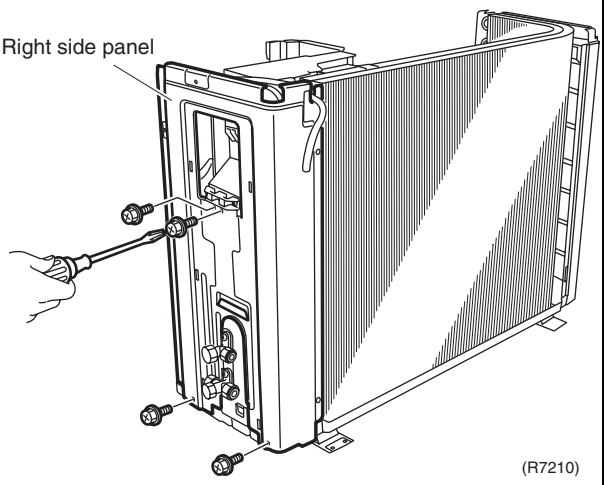
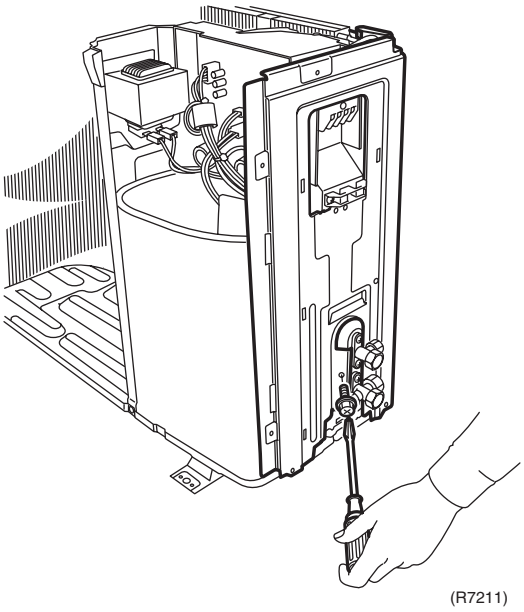


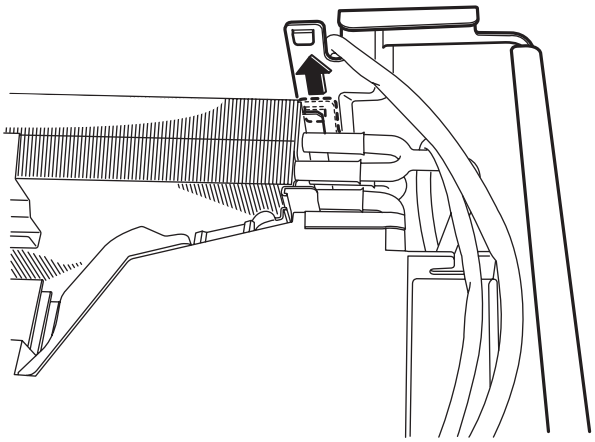
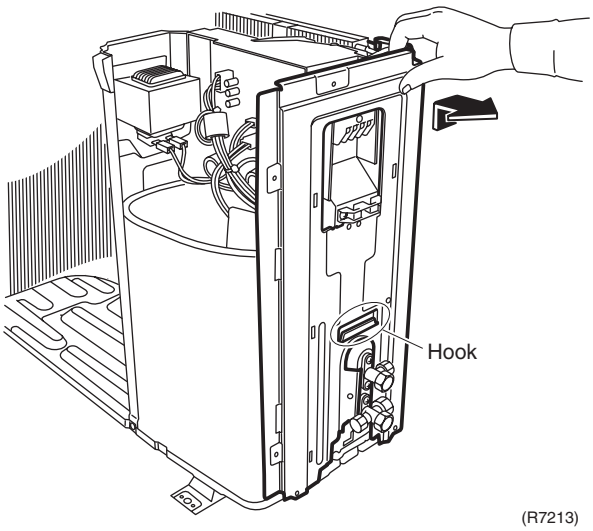
(R7204)


(R7205)


(R7206)

Step	Procedure	Points
4. Remove the right side panel.	 (R7207)	
1 Remove the 2 screws on the rear side.		
2 Release the outdoor temperature thermistor.	 (R7208)	
3 Lift up the guard net and remove it.	 (R7209)	

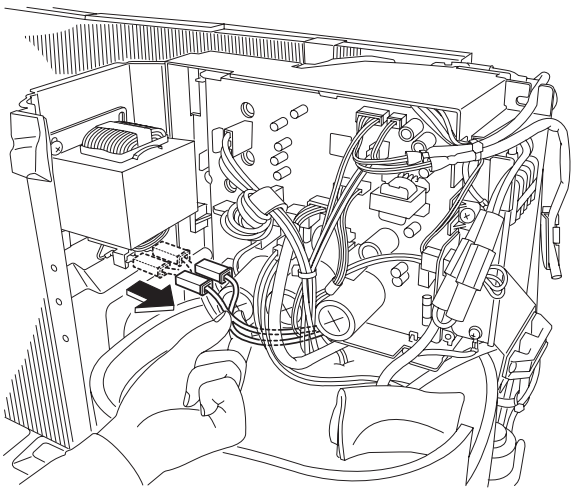
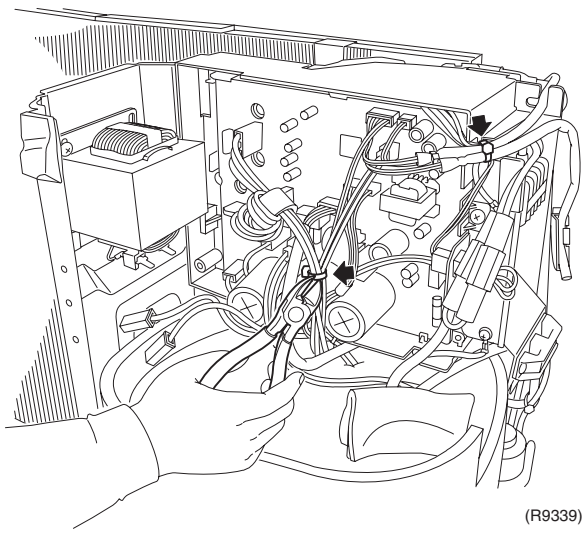
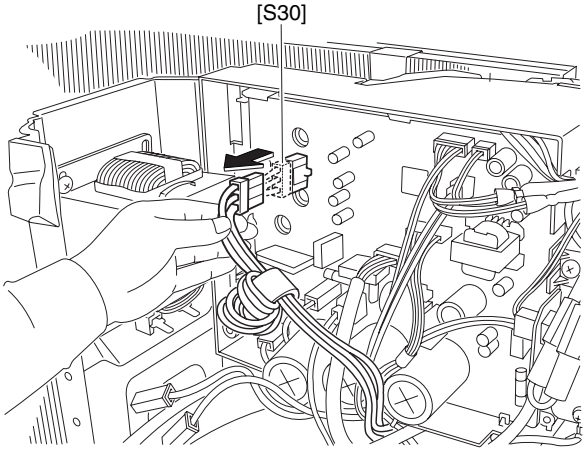
Step	Procedure	Points
4	Remove the 4 screws on the right side panel. 	
5	Remove the screw near the stop valves. 	

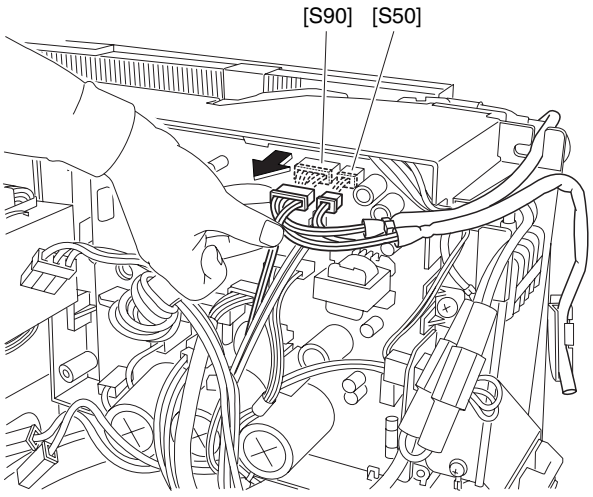
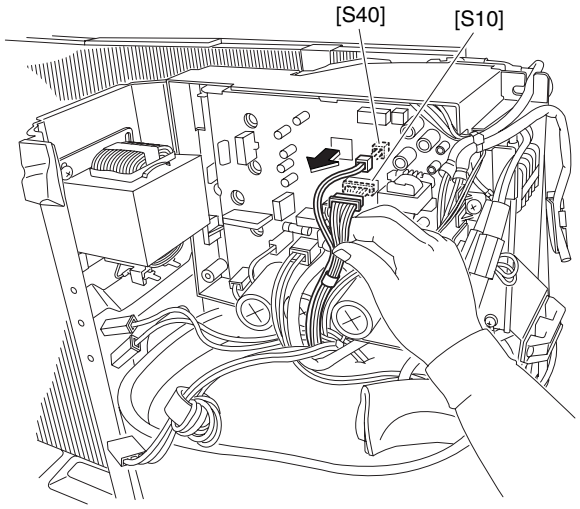
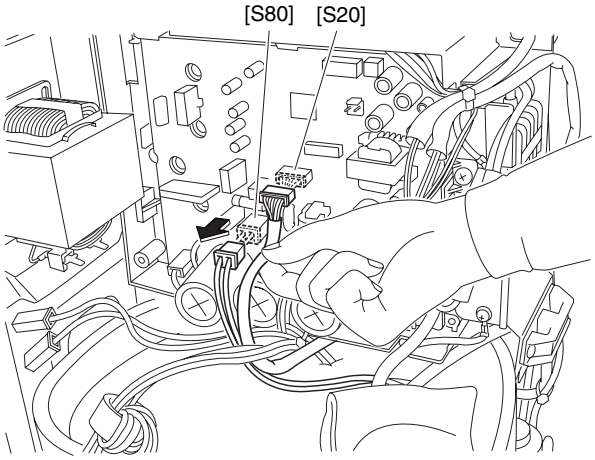
Step	Procedure		Points
6	Unfasten the hook on the rear side.	 (R7212)	■ When reassembling, make sure to fit the hook.
7	Lift up the right side panel and remove it.	 (R7213)	■ When reassembling, make sure to fit the hook.

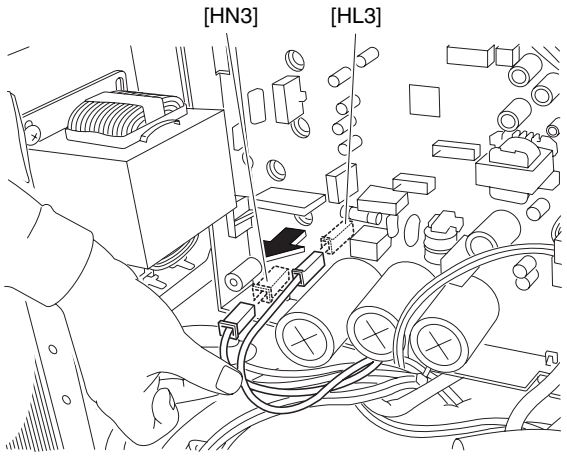
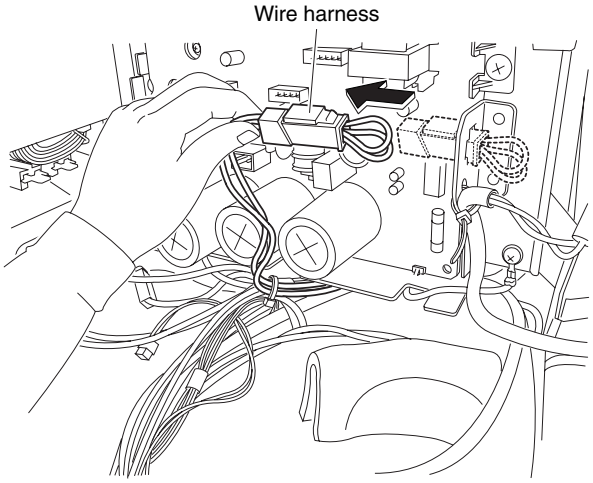
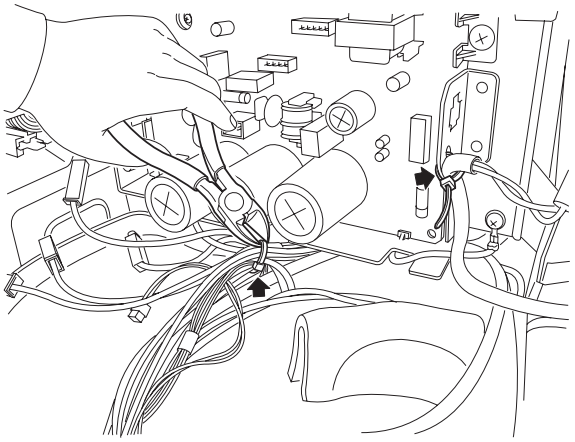
3.2 Removal of Electrical Box

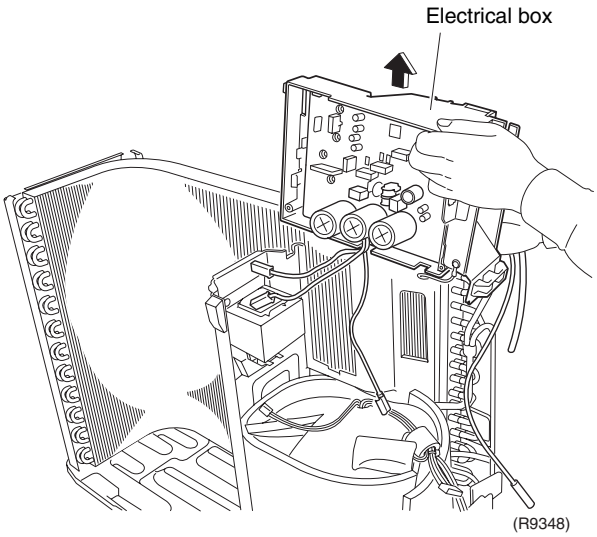
Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure		Points
1	Disconnect the 2 connectors for the reactor.	 (R9338)	**Preparation** ■ Remove the panels and disconnect the connector for the fan motor according to the “Removal of Outer Panels / Fan Motor”.
2	Cut the clamps at 2 locations.	 (R9339)	
3	Disconnect the connector for the compressor [S30].	[S30]  (R9340)	■ When reassembling, coil the excessive lead wire and hang the loop on the hook.

Step	Procedure		Points
4	Disconnect the connectors for the magnetic relay [S50] and for the thermistors [S90].	 (R9341)	
5	Disconnect the connectors for the filter PCB [S10] and for the overload protector [S40].	 (R9342)	
6	Disconnect the connectors for the electronic expansion valve coil [S20] and for the four way valve coil [S80].	 (R9343)	

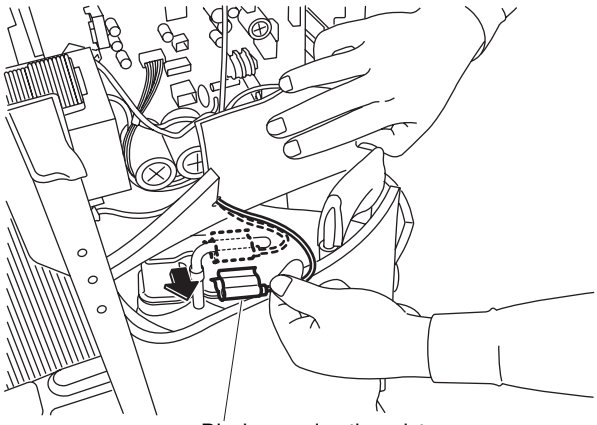
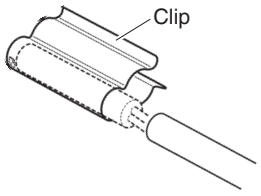
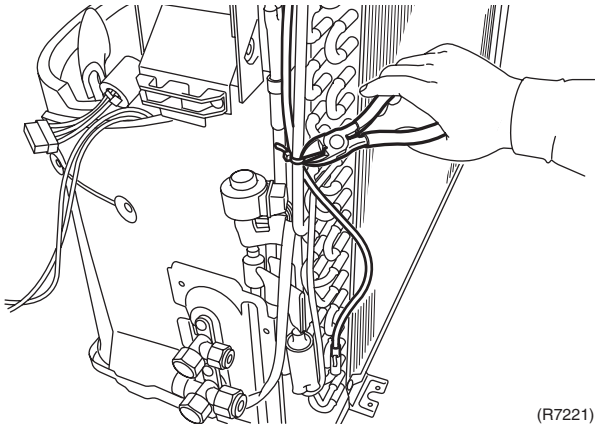
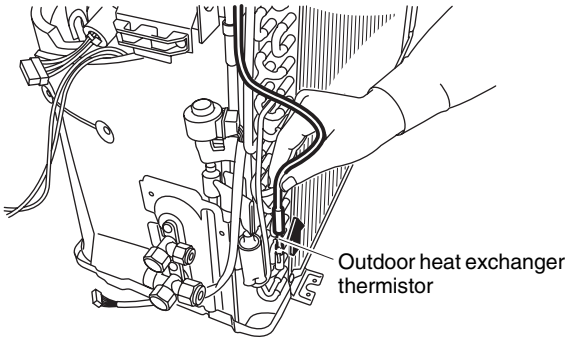
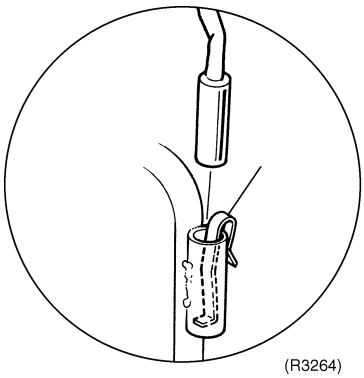
Step	Procedure		Points
7	Disconnect the connectors for the filter PCB [HL3] [HN3].	 (R9344)	
8	Remove the wire harness for standby electricity saving.	 (R9345)	
9	Cut the clamps at 2 locations.	 (R9346)	

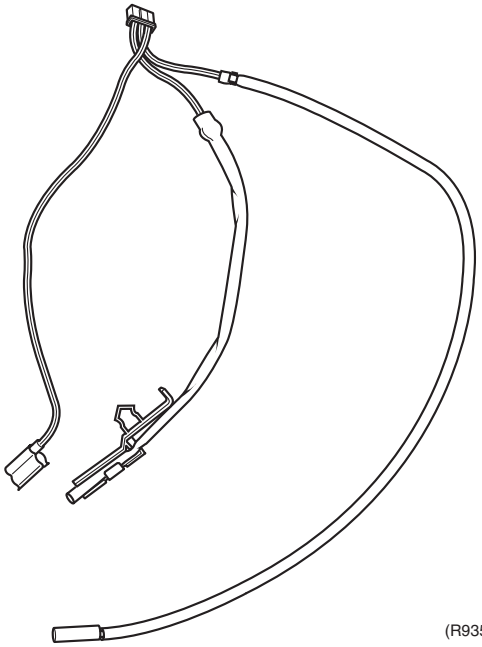
Step	Procedure		Points
10	Lift and remove the electrical box.		

3.3 Removal of Thermistors

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

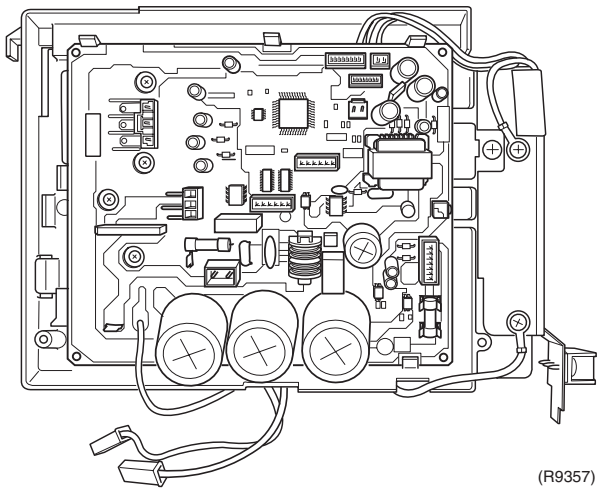
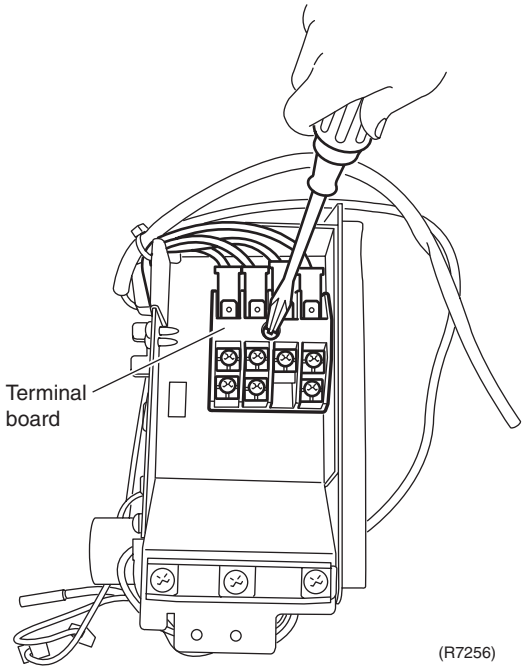
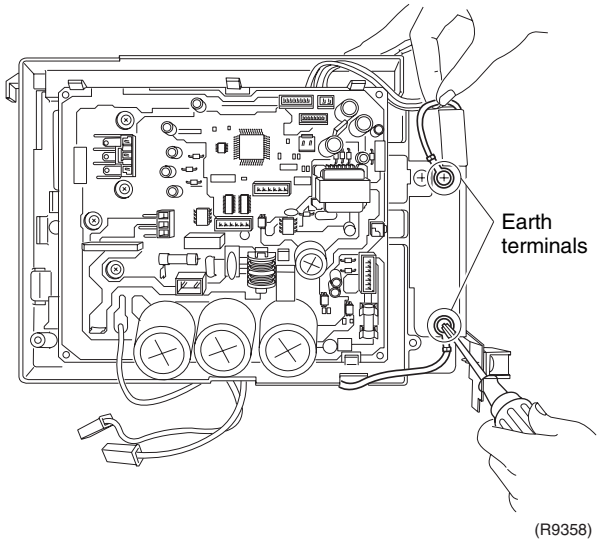
Step	Procedure		Points
1	Release the discharge pipe thermistor.	 (R0267)	■ Be careful not to lose the clip for the thermistor.  (R12279)
2	Cut the clamp.	 (R7221)	
3	Pull out the outdoor heat exchanger thermistor.	 (R7222)	■ Be careful not to lose the clip for the thermistor.  (R3264)

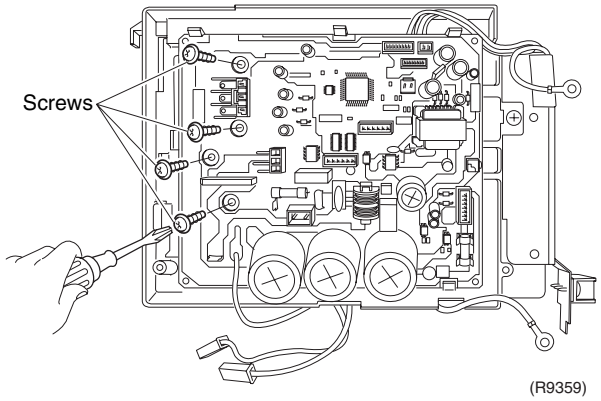
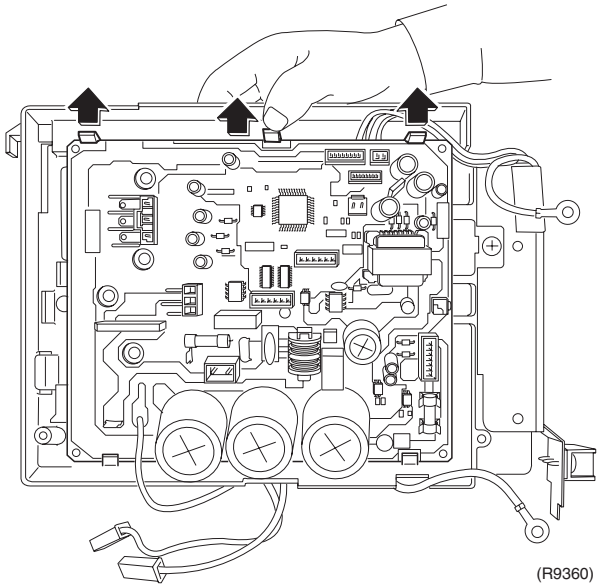
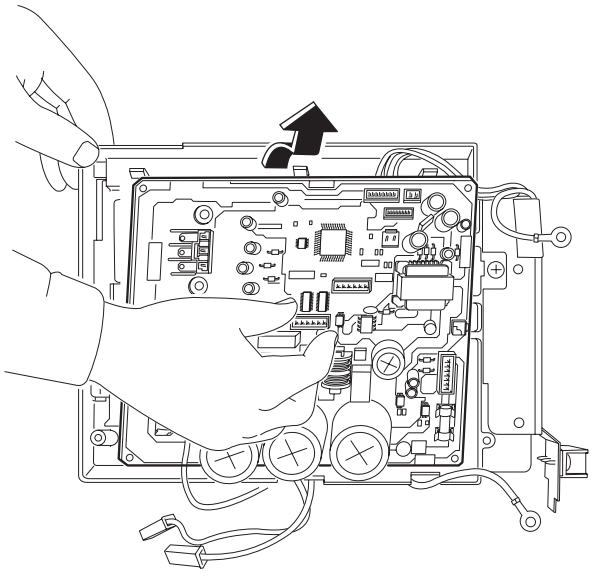
Step	Procedure		Points
4	Feature of the thermistors	 (R9356)	

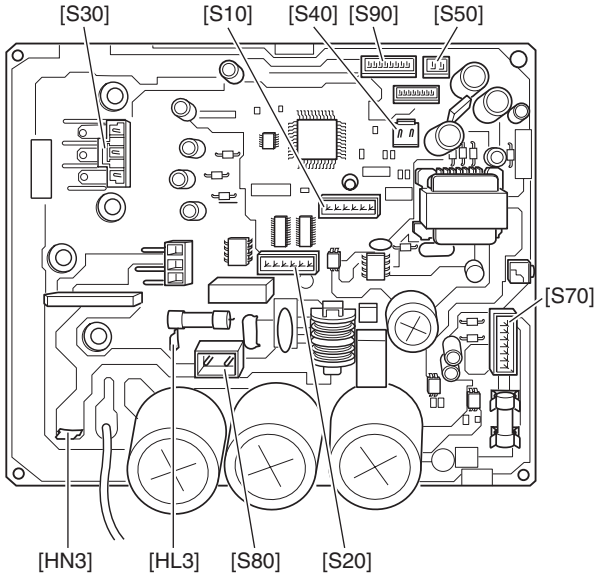
3.4 Removal of PCB

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure	Points
1. Remove the main PCB.	 (R9357)	■ You can remove the main PCB when you disconnect the lead wires on the terminal board without removing the electrical box.
1 Feature of the main PCB		
2 Remove the screw on the terminal board.	 (R7256)	
3 Release the 2 earth terminals.	 (R9358)	

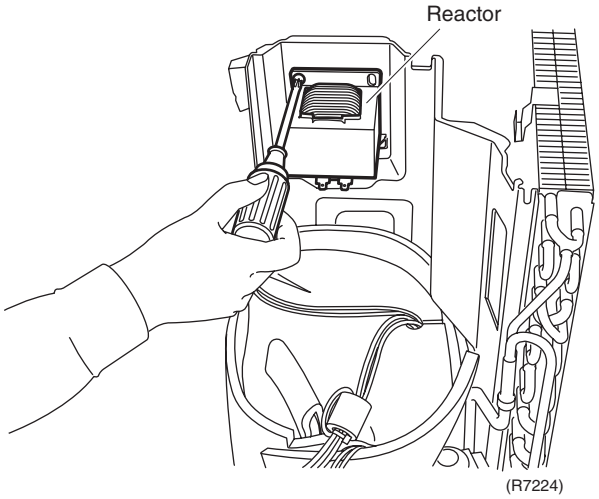
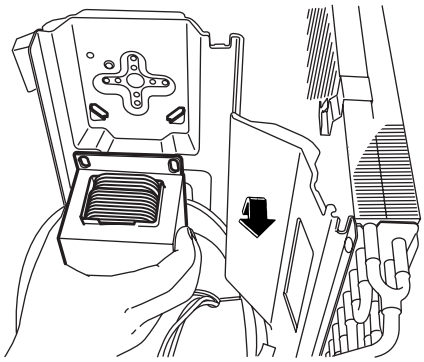
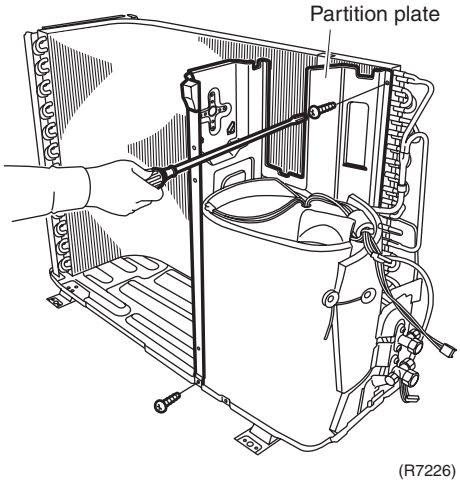
Step	Procedure		Points
4	Remove the 4 screws.	 (R9359)	
5	Unfasten the 3 hooks on the upper side.	 (R9360)	
6	Lift and pull out the main PCB.	 (R9361)	

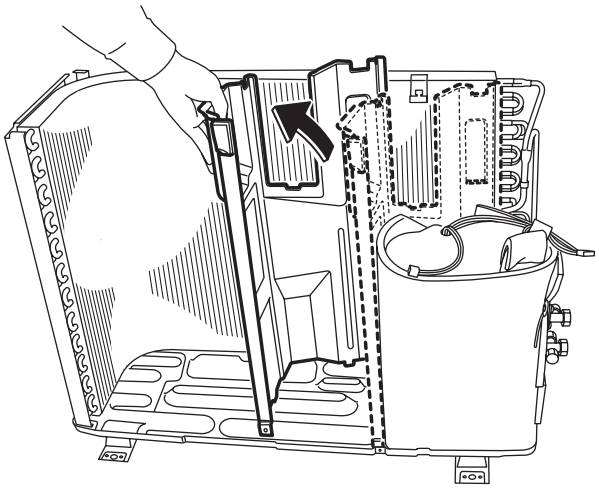
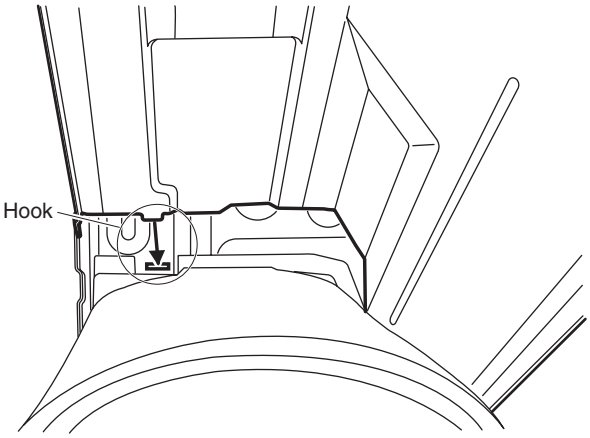
Step	Procedure		Points
7	Feature of the main PCB	 (R12189)	■ Refer to page 20 for detail. [S10] [HL3] [HN3]: filter PCB [S20]: electronic expansion valve coil [S30]: compressor [S40]: overload protector [S50]: magnetic relay [S70]: fan motor [S80]: four way valve coil [S90]: thermistors

3.5 Removal of Reactor / Partition Plate

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

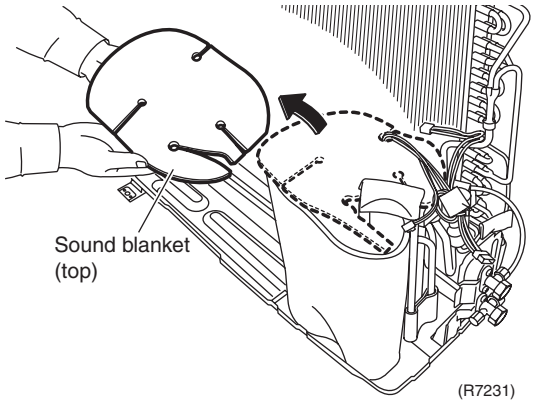
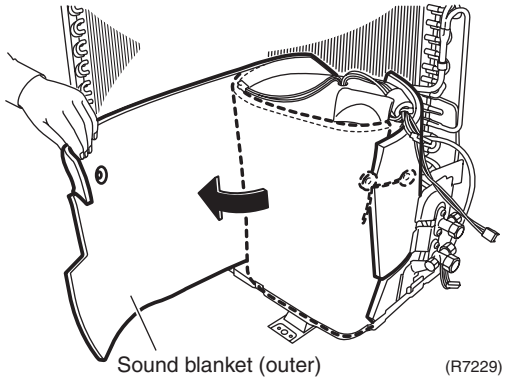
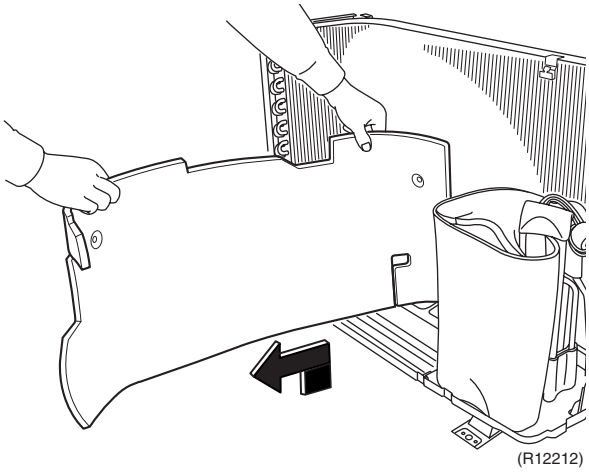
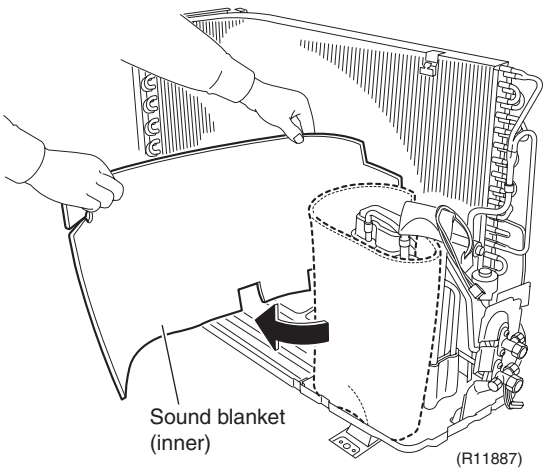
Step	Procedure	Points
1. Remove the reactor.	 (R7224)  (R7225)	**Preparation** ■ Remove the outer panels according to the “Removal of Outer Panels / Fan Motor”. ■ Remove the electrical box according to the "Removal of Electrical Box".
1 Remove the screw and remove the reactor.		
2. Remove the partition plate.	 (R7226)	
1 Remove the 2 screws.		

Step	Procedure		Points
2	The partition plate has a hook on the lower side. Lift and pull the partition plate to remove.	 (R7227)  (R7228)	■ When reassembling, fit the lower hook into the bottom frame.

3.6 Removal of Sound Blankets

Procedure

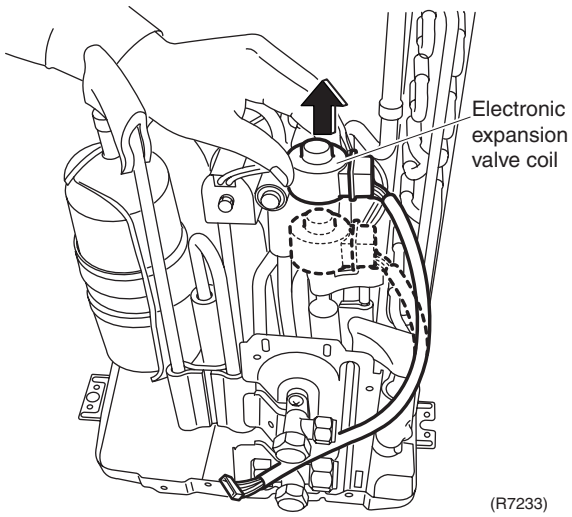
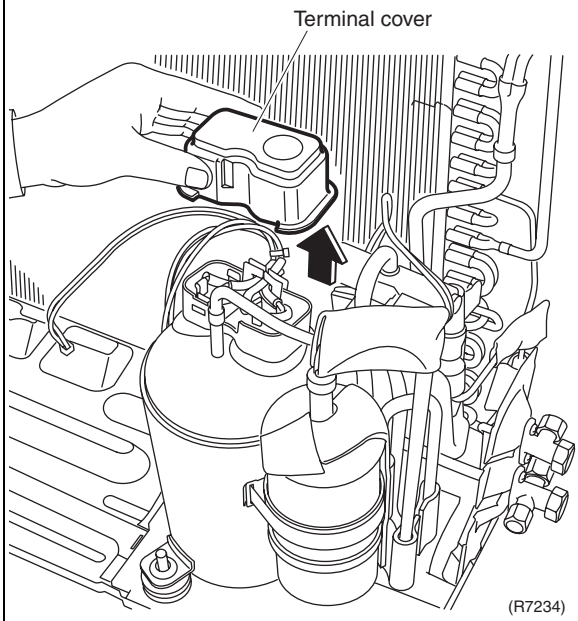
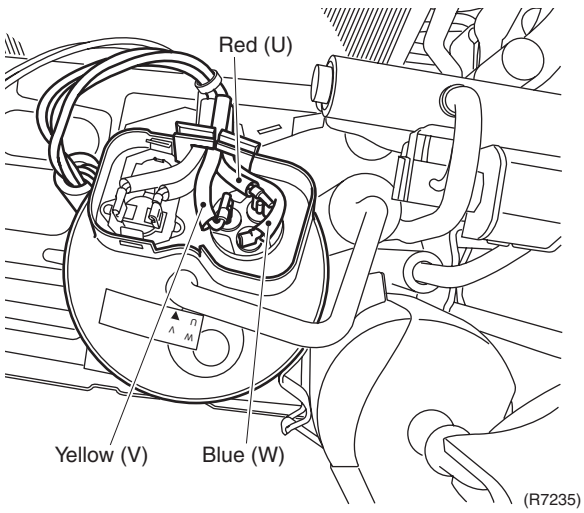
Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

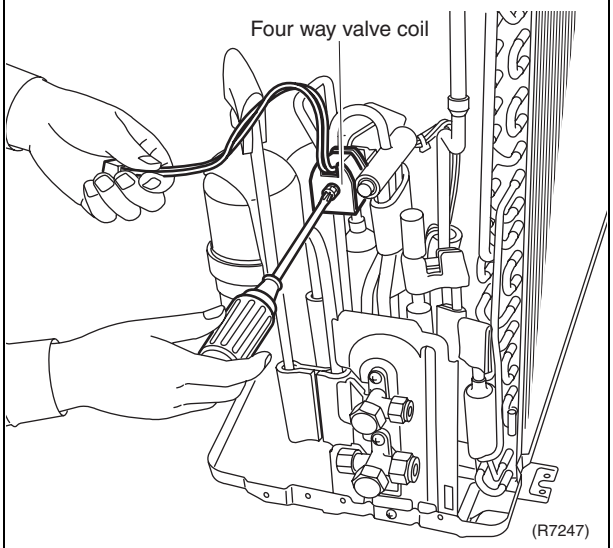
Step	Procedure		Points
1	Remove the sound blanket (top).		**Preparation** ■ Remove the outer panels according to the “Removal of Outer Panels / Fan Motor”. ■ Remove the electrical box according to the "Removal of Electrical Box". ■ Since the piping ports are torn easily, remove the sound blanket carefully.
2	Untie the string and open the sound blanket (outer).		
3	Lift and remove the sound blanket (outer).		
4	Pull the sound blanket (inner) out.		

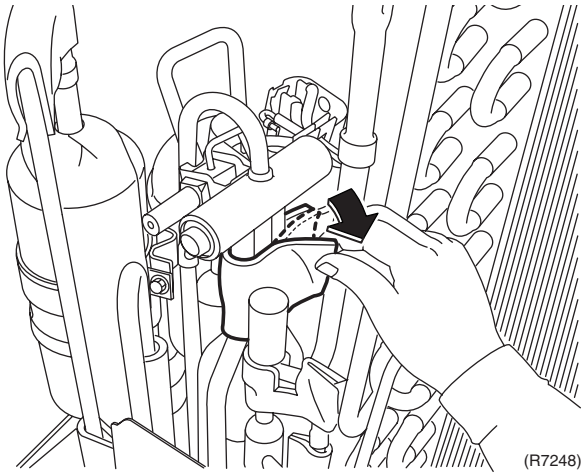
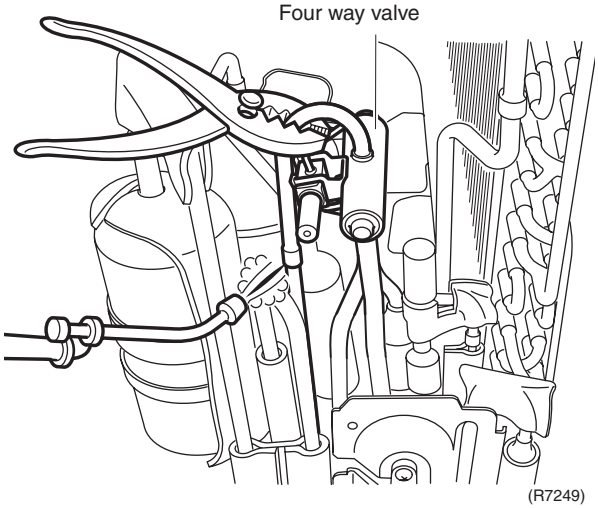
3.7 Removal of Four Way Valve

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure		Points
1	Pull out the electronic expansion valve coil.		
2	Remove the terminal cover.		
3	Disconnect the lead wires of the compressor.		

<table>
<tr><th>Step</th><th>Procedure</th><th>Points</th></tr>
<tr><td>4</td><td>Remove the screw and remove the four way valve coil.</td><td rowspan="4"> 

(R7247)
 
(R7248)
 

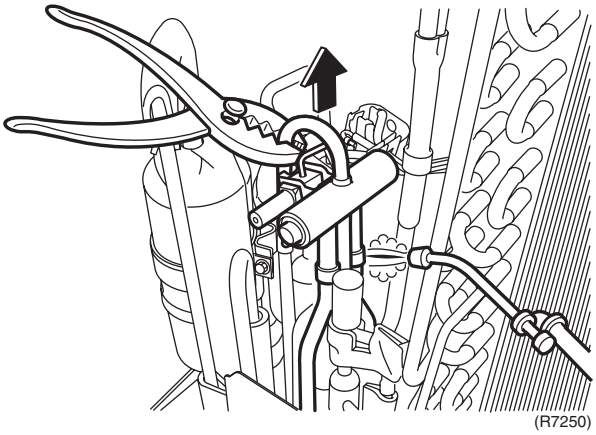
(R7249)</td><td rowspan="4">⚠ Warning
Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.

⚠ Warning
If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)

⚠ Caution
From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.

Cautions for restoration
1. Restore the piping by non-oxidation brazing.
2. It is required to prevent the carbonization of the oil inside the four way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C.) For the sake of this, wrap the four way valve with wet cloth and provide water so that the cloth does not dry.

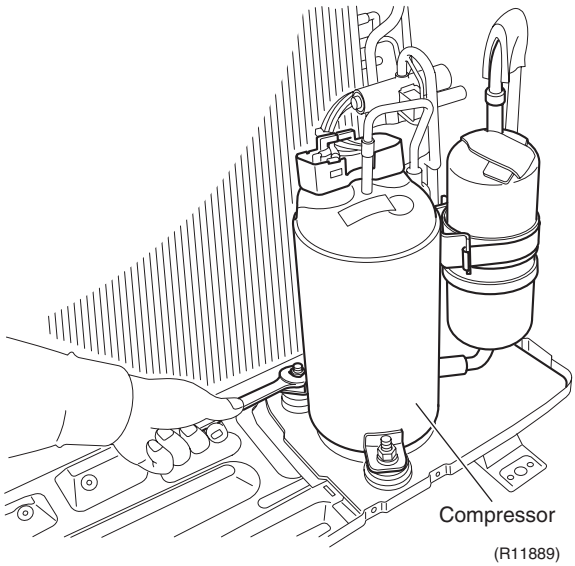
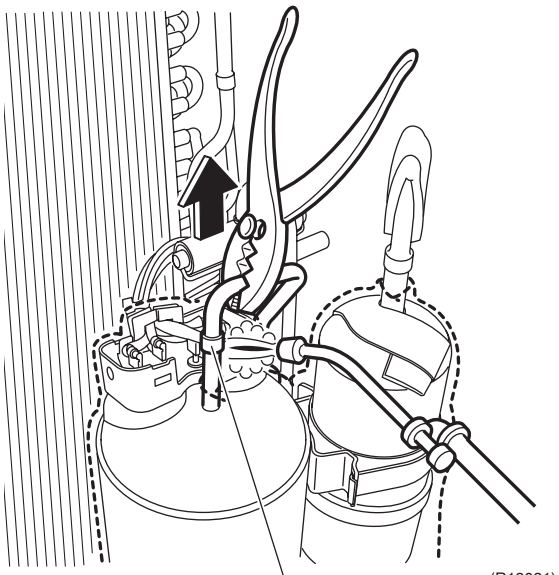
In case of difficulty with gas brazing machine
1. Disconnect the brazed part where is easy to disconnect and restore.
2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.</td></tr>
<tr><td>5</td><td>Remove the sheets of putty.</td></tr>
<tr><td colspan="2">■ Before working, make sure that the refrigerant gas is empty in the circuit.
■ Be sure to apply nitrogen replacement when heating up the brazed part.</td></tr>
<tr><td>6</td><td>Heat up the brazed part and withdraw the piping with pliers.</td></tr>
</table>

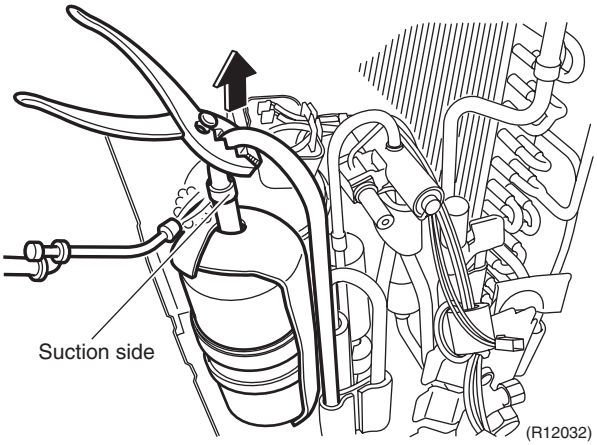
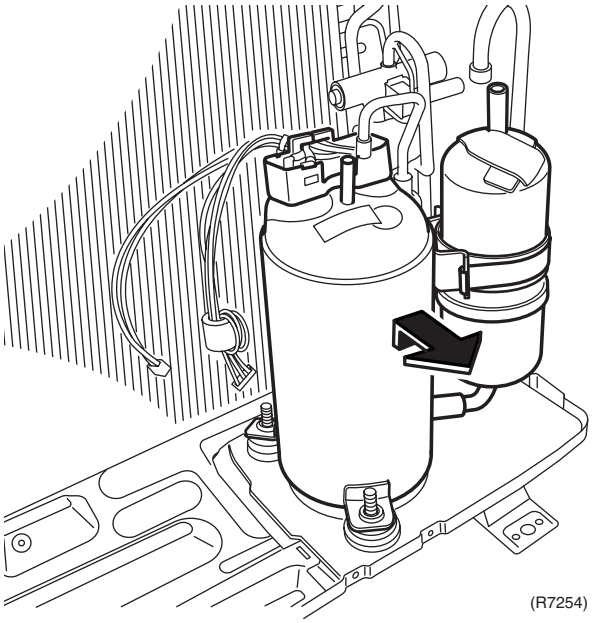
Step	Procedure		Points
		 (R7250)	**Note:** ■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit. ■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed. ■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.

3.8 Removal of Compressor

Procedure

Warning Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure		Points
1	Remove the 2 nuts of the compressor.	 (R11889)	**Warning** **Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.** **Warning** **If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)** **Warning** **Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.** **Caution** **From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.** **Cautions for restoration** 1. Restore the piping by non-oxidation brazing. 2. It is required to prevent the carbonization of the oil inside the four way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C.) For the sake of this, wrap the four way valve with wet cloth and provide water so that the cloth does not dry. **In case of difficulty with gas brazing machine** 1. Disconnect the brazed part where is easy to disconnect and restore. 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.
■ Before working, make sure that the refrigerant is empty in the circuit. ■ Be sure to apply nitrogen replacement when heating up the brazed part.		 (R12031)	
2	Heat up the brazed part of the discharge side and disconnect.		

Step	Procedure		Points
3	Heat up the brazed part of the suction side and disconnect.	 (R12032)	**Note:** ■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit. ■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed. ■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries. ■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fin.
4	Lift the compressor up and remove it.	 (R7254)	

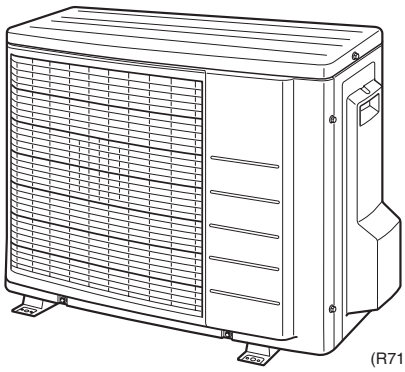
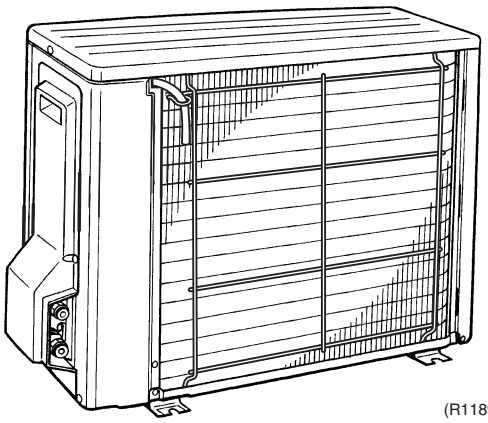
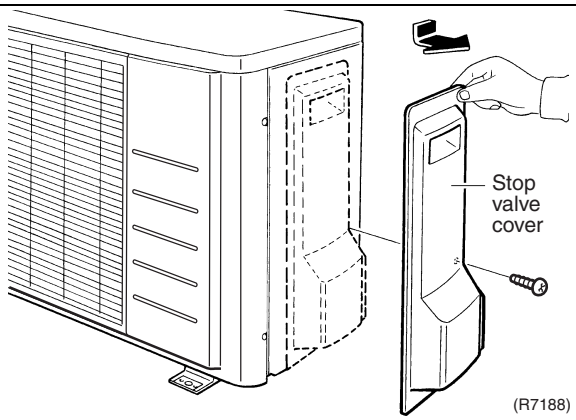
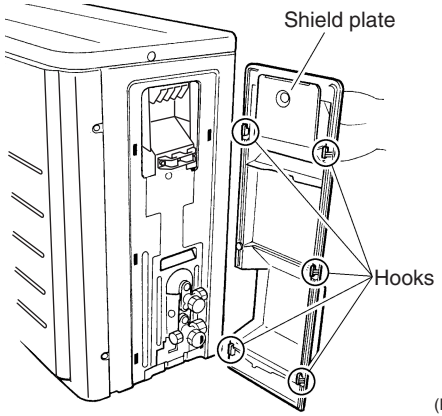
4. Outdoor Unit - RK(X)S25/35G2V1B9, RXS25/35J2V1B

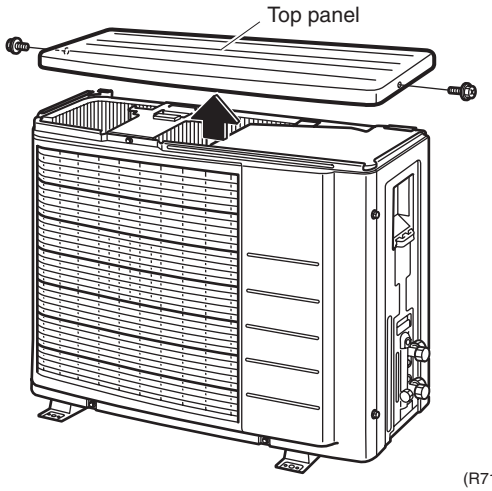
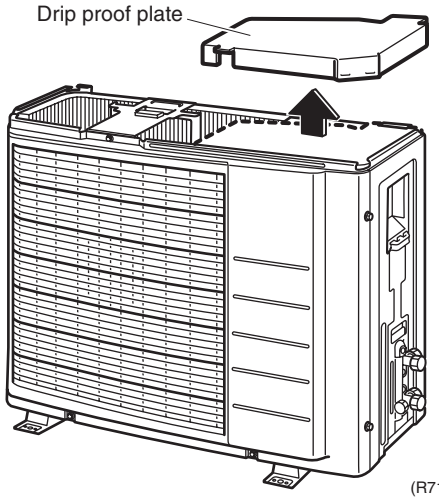
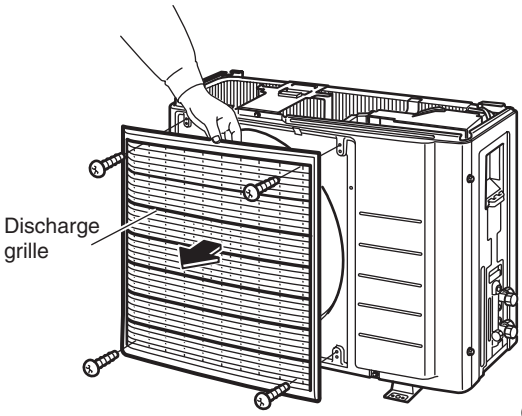
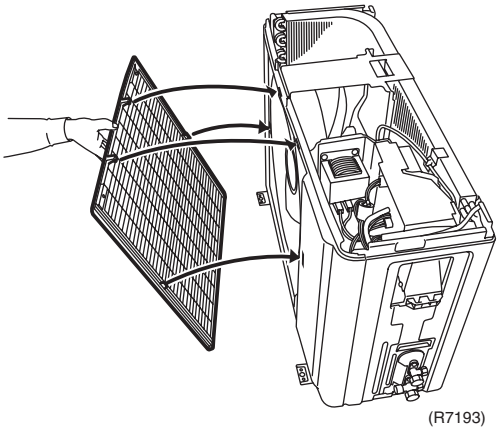
Note: Illustrations are for heat pump models as representative.

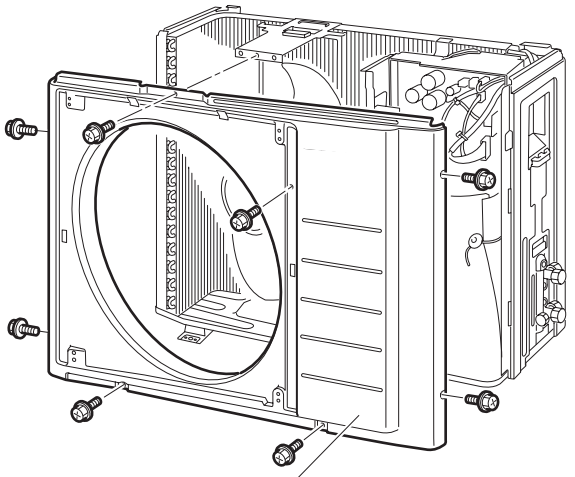
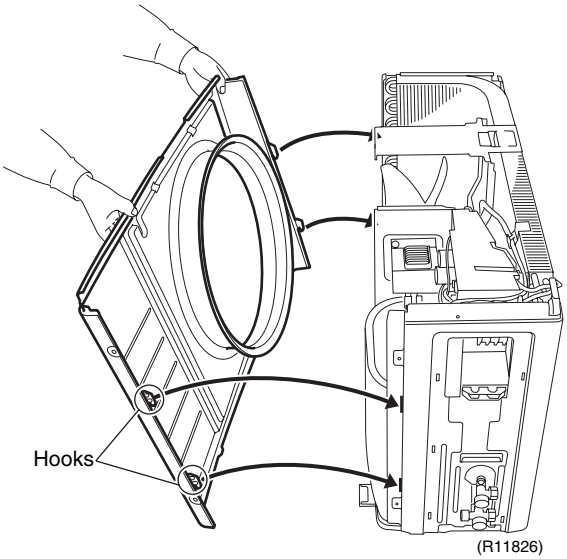
4.1 Removal of Outer Panels / Fan Motor

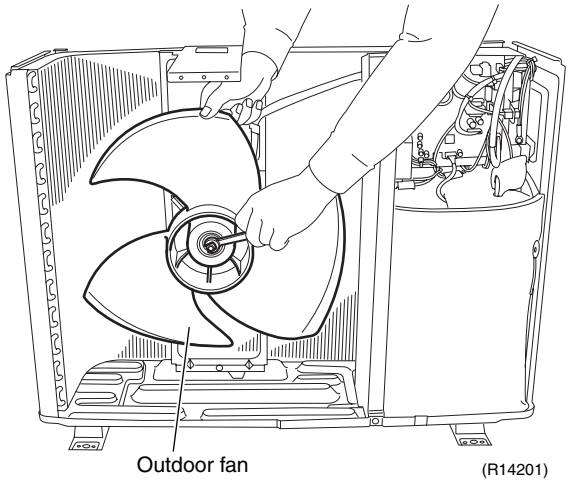
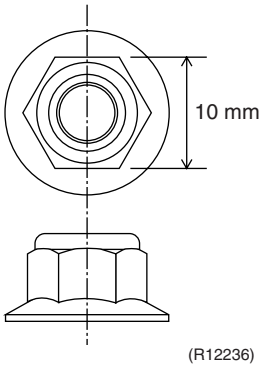
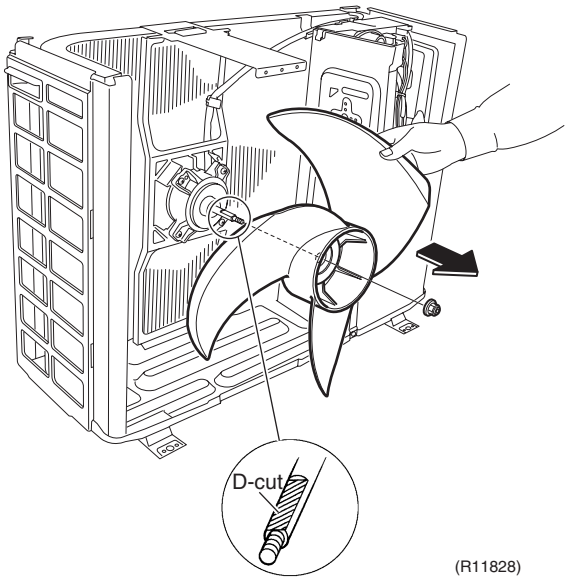
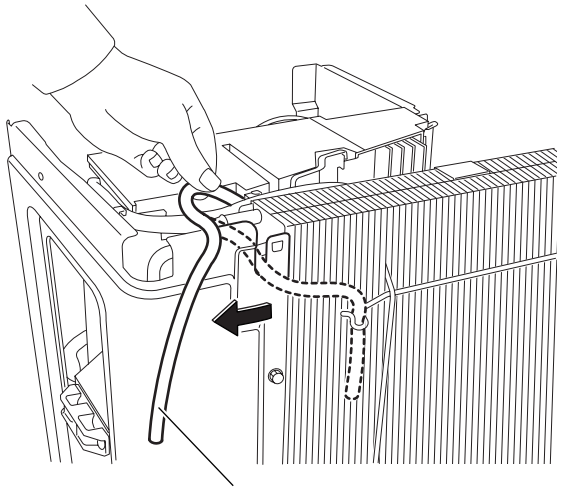
Procedure

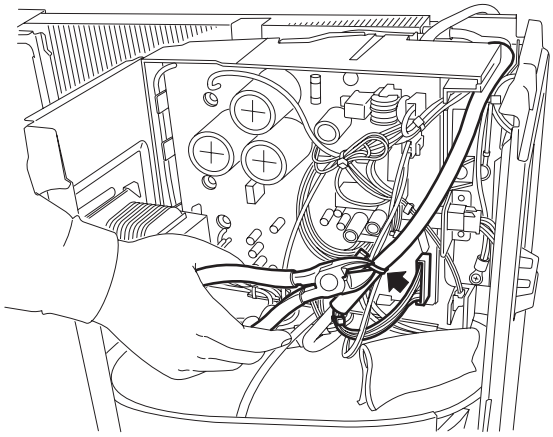
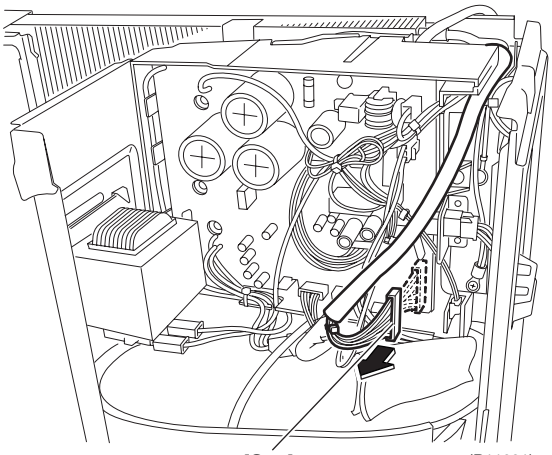
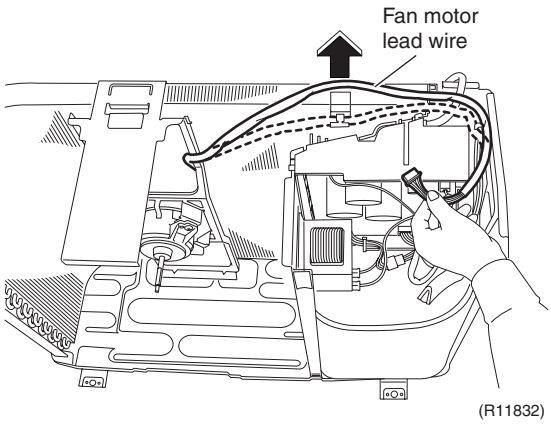
Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

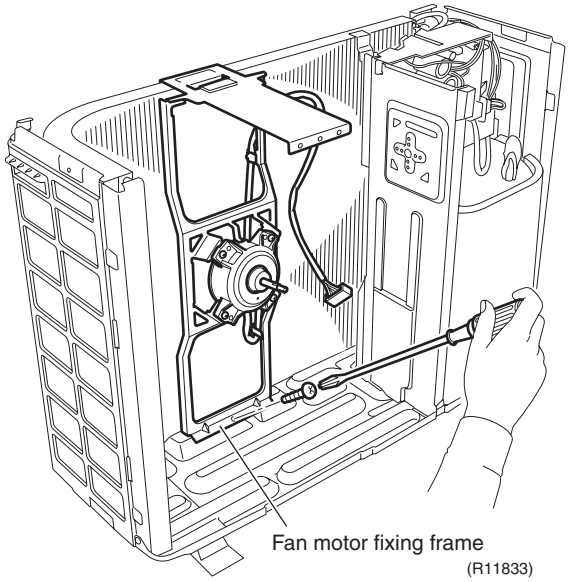
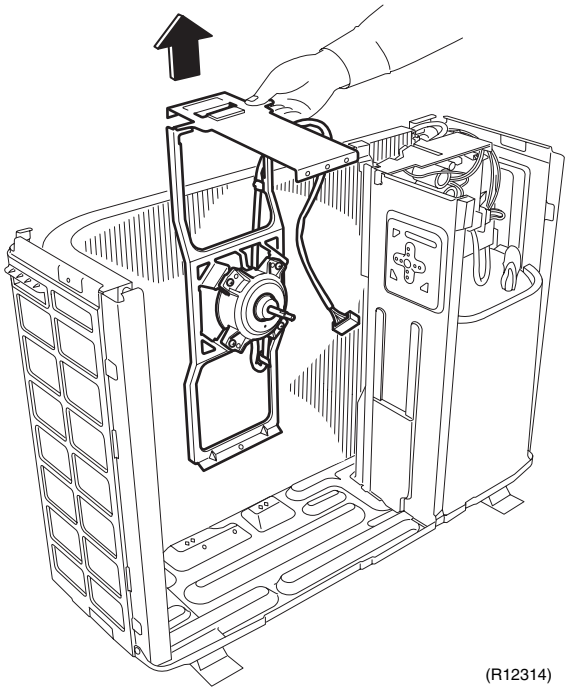
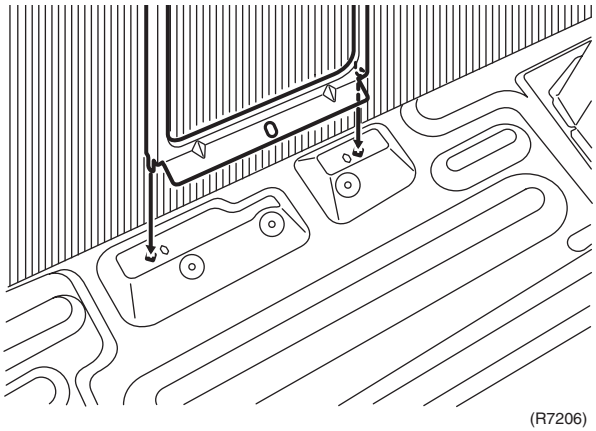
Step	Procedure	Points
1. Appearance features	 (R7186)  (R11890)	■ Take care not to cut your finger by the fins of the outdoor heat exchanger.
2. Remove the panels. 1 Remove the screw of the stop valve cover. Pull down the stop valve cover and remove it.	 (R7188)  (R7189)	■ The stop valve cover is united with the shield plate. ■ When reassembling, make sure to fit the 5 hooks.

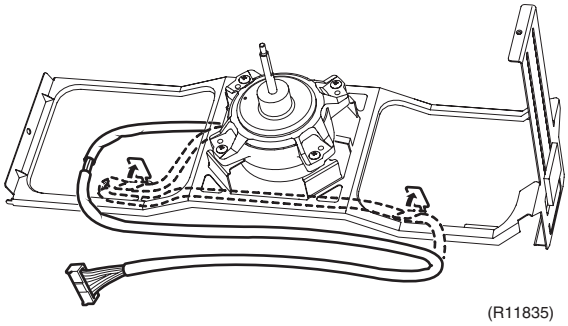
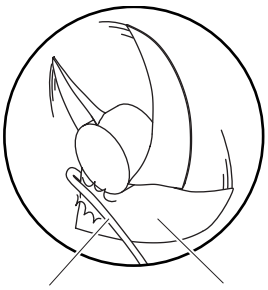
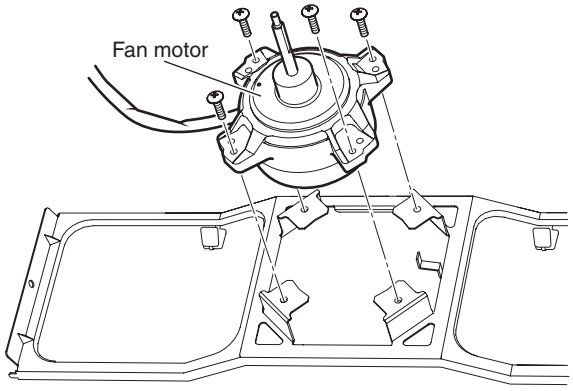
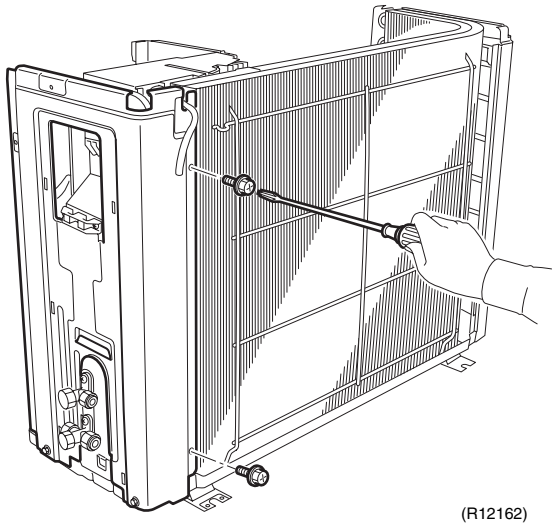
Step	Procedure		Points
2	Remove the 2 screws and lift the top panel.	 (R7190)	
3	Remove the drip proof plate.	 (R7191)	
4	Remove the 4 screws and remove the discharge grille.	 (R7192)  (R7193)	■ The discharge grille has 4 hooks.

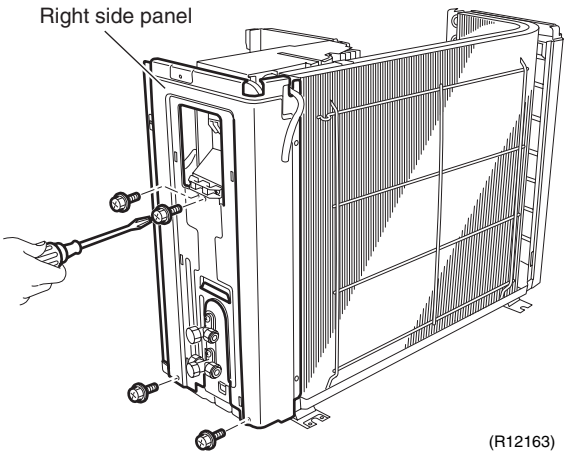
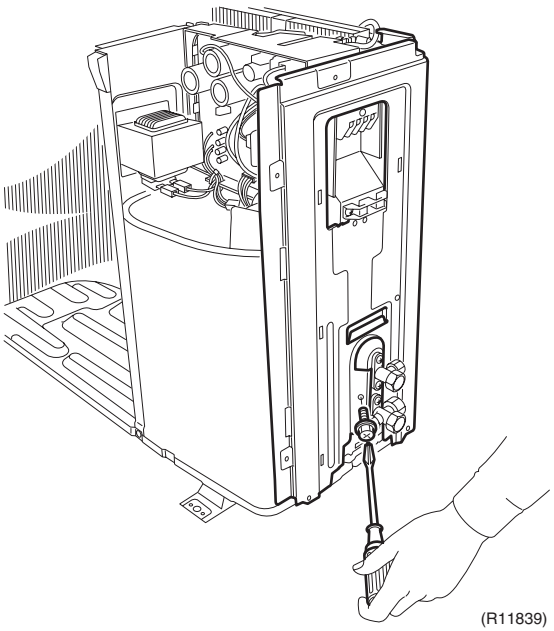
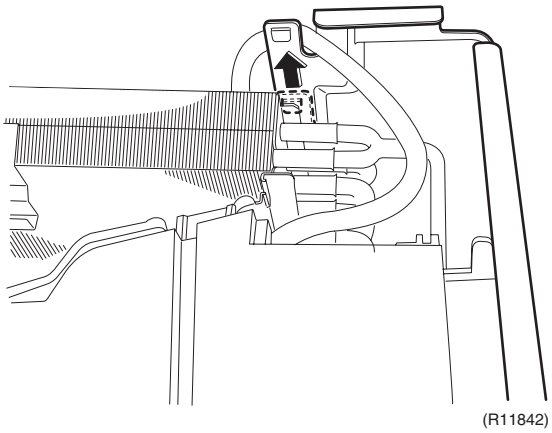
Step	Procedure		Points
5	Remove the 8 screws of the front panel.		
6	Unfasten the hooks. Pull and remove the front panel.		■ The front panel has 4 hooks.

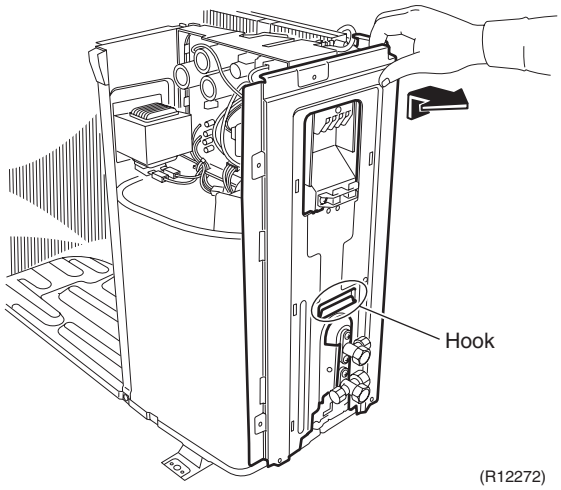
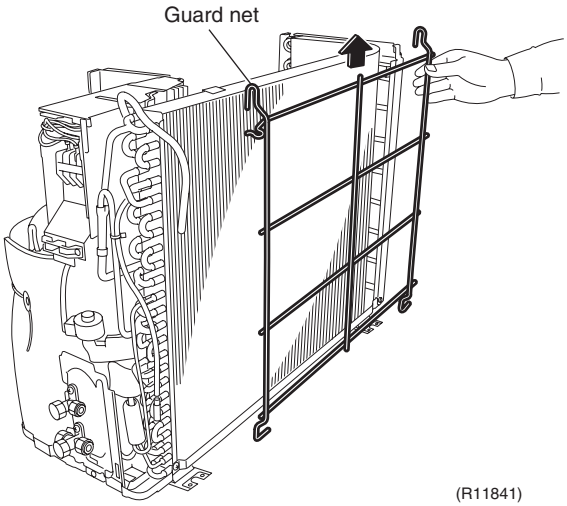
Step	Procedure	Points
3. Remove the fan motor.	 (R14201)	■ The screw has reverse winding. ■ Nut size: M6  (R12236)
1 Remove the washer-fitted nut of the outdoor fan.		
2 Remove the outdoor fan.	 (R11828)	■ When reassembling, align ▼ mark of the outdoor fan with D-cut section of the motor shaft.
3 Release the outdoor temperature thermistor.	 (R11829)	

Step	Procedure		Points
4	Cut the clamp.	 (R11830)	
5	Disconnect the connector for the fan motor [S70].	 [S70] (R11831)	
6	Release the fan motor lead wire from the hook.	 (R11832)	

Step	Procedure		Points
7	Remove the screw and remove the fan motor fixing frame.	 (R11833)  (R12314)  (R7206)	■ When reassembling, fit the lower hooks into the bottom frame.

Step	Procedure		Points
8	Open the hooks and release the fan motor lead wire.	 (R11835)	■ When reassembling, put the fan motor lead wire through the back of the fan motor (so as not to be entangled with the outdoor fan).  (R3249)
9	Remove the 4 screws and remove the fan motor.	 (R12311)	
4. Remove the right side panel.			
1	Remove the 2 screws on the rear side.	 (R12162)	

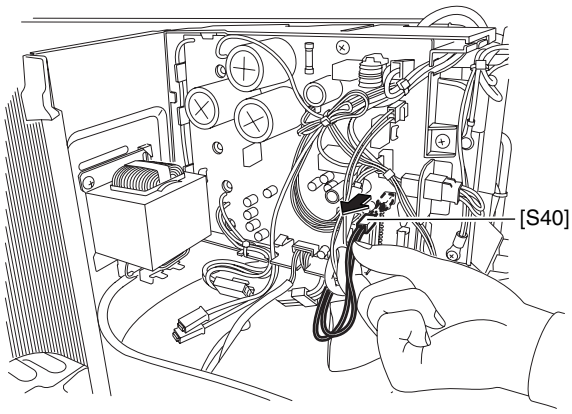
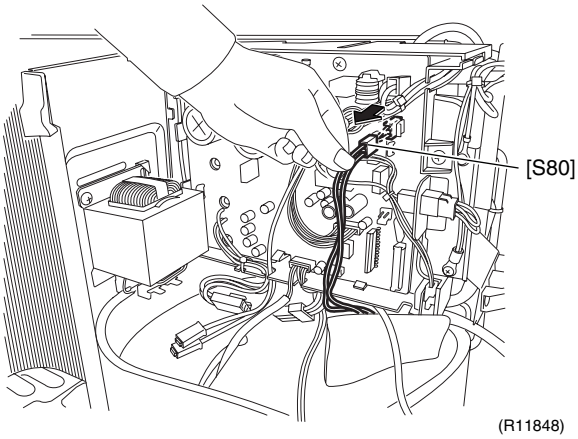
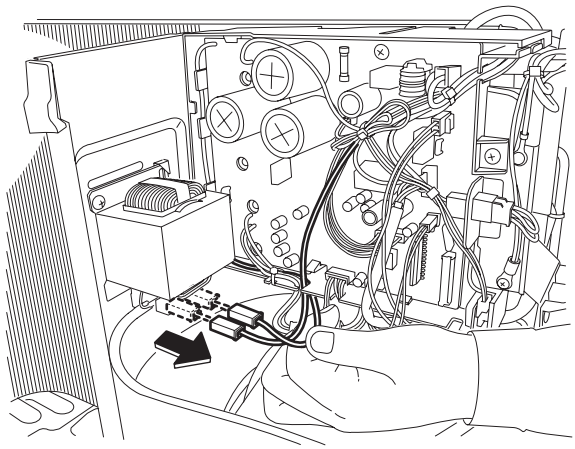
Step	Procedure		Points
2	Remove the 4 screws on the right side panel.	 (R12163)	
3	Remove the screw near the stop valves.	 (R11839)	
4	Unfasten the hook on the rear side.	 (R11842)	■ When reassembling, make sure to fit the hook.

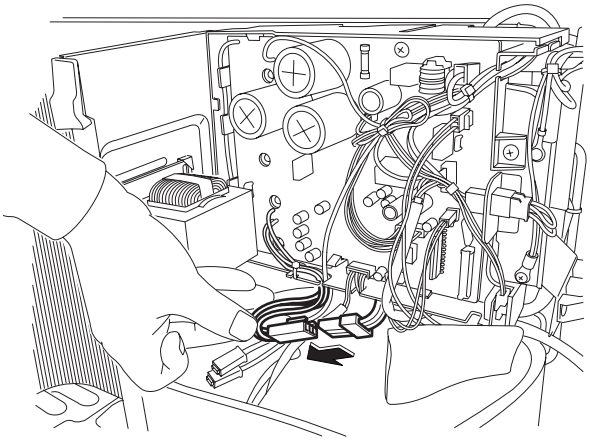
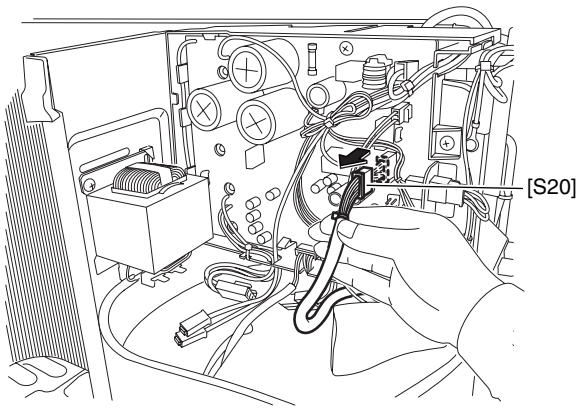
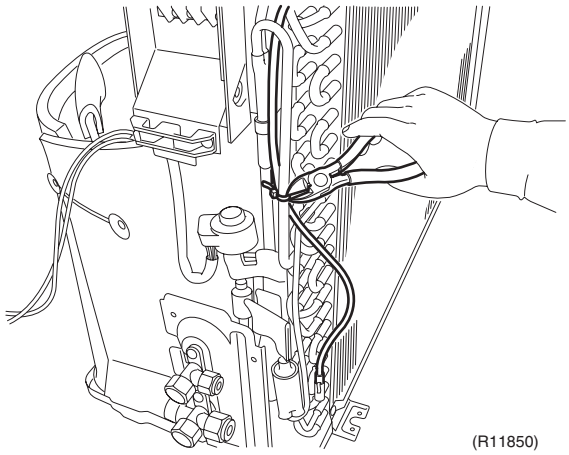
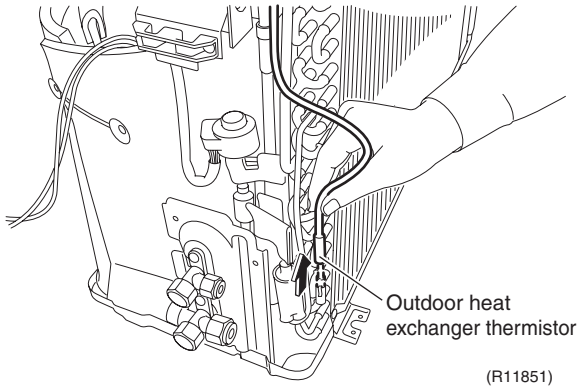
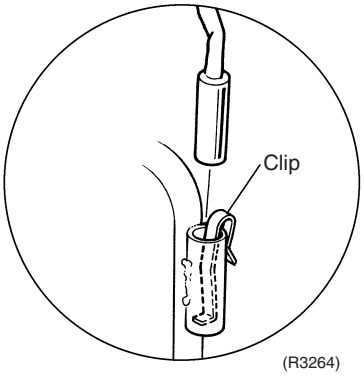
Step	Procedure		Points
5	Lift up the right side panel and remove it.	 (R12272)	■ When reassembling, make sure to fit the hook.
6	Lift up the guard net and remove it.	 (R11841)	

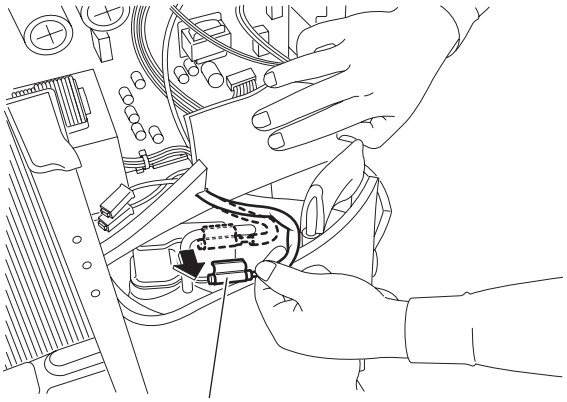
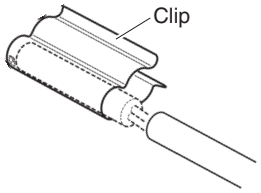
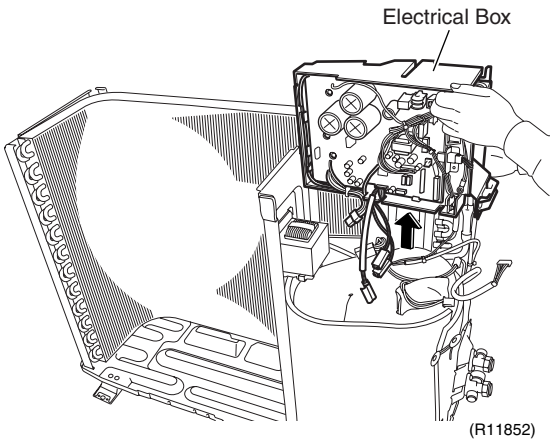
4.2 Removal of Electrical Box

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure		Points
1	Disconnect the connector for the overload protector [S40].	 (R11846)	**Preparation** ■ Remove the panels and disconnect the connector for the fan motor according to the “Removal of Outer Panels / Fan Motor”.
2	Disconnect the connector for the four way valve coil [S80].	 (R11848)	
3	Disconnect the 2 connectors for the reactor.	 (R11844)	

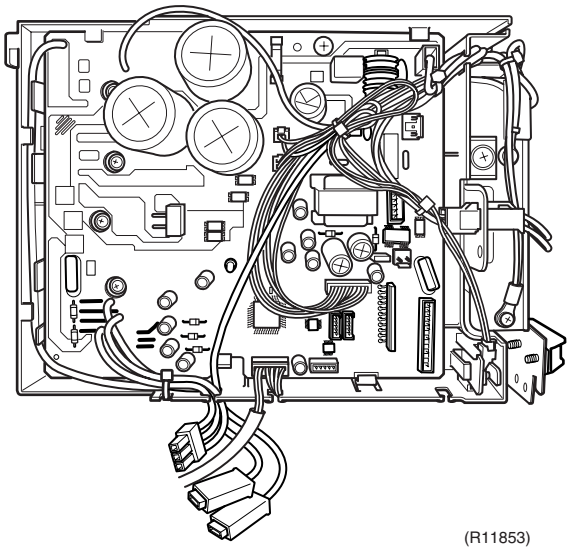
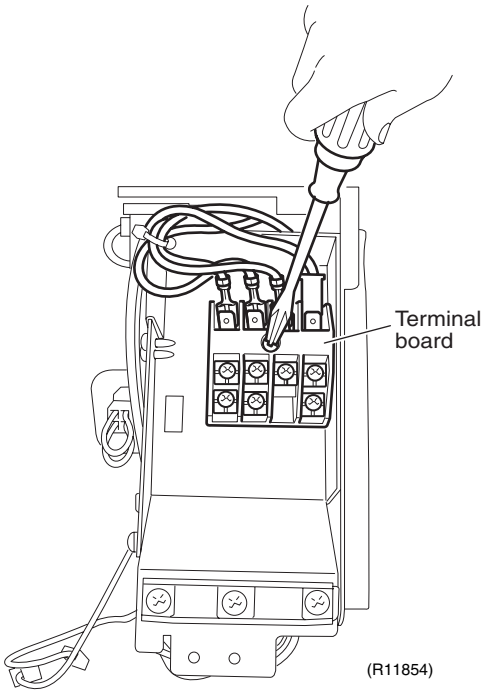
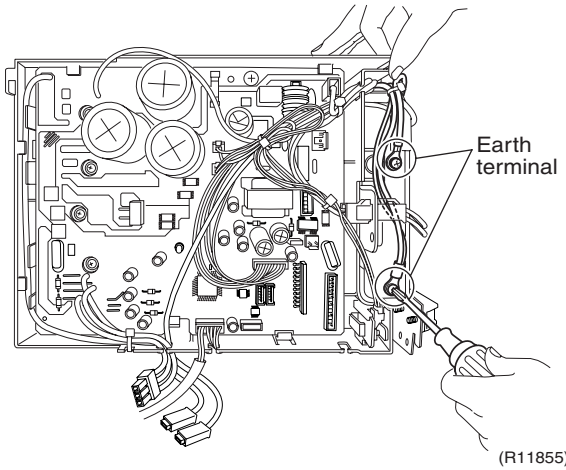
Step	Procedure		Points
4	Disconnect the relay connector for the compressor.	 (R11845)	
5	Disconnect the connector for the electronic expansion valve coil [S20].	 (R11847)	
6	Cut the clamp.	 (R11850)	
7	Pull out the outdoor heat exchanger thermistor.	 (R11851)	■ Be careful not to lose the clip for the thermistor.  (R3264)

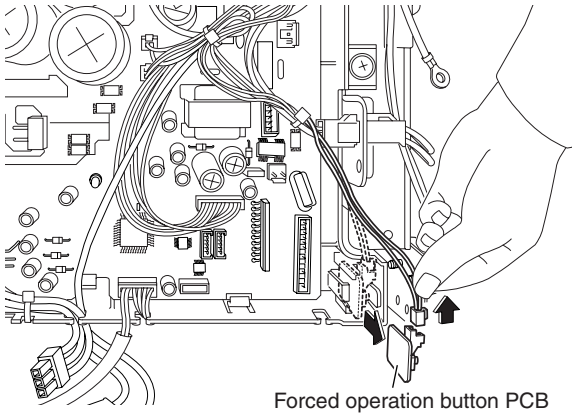
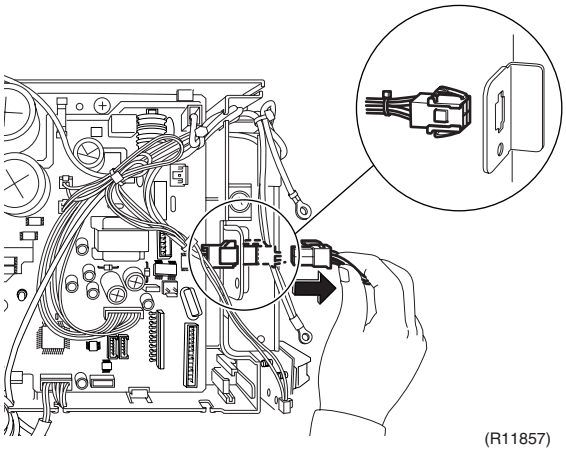
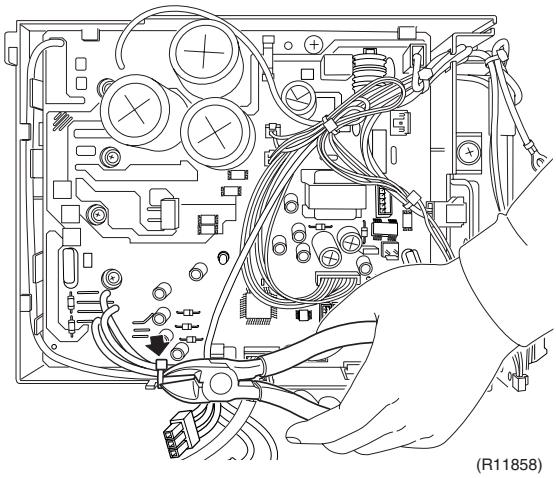
Step	Procedure		Points
8	Release the discharge pipe thermistor.	 (R11849)	■ Be careful not to lose the clip for the thermistor.  (R12279)
9	Lift and remove the electrical box.	 (R11852)	

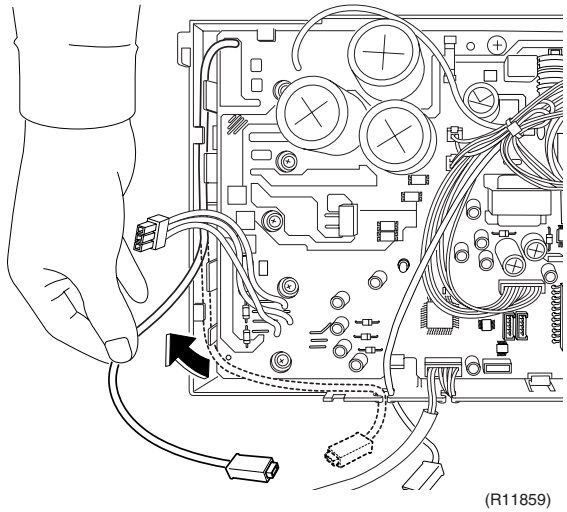
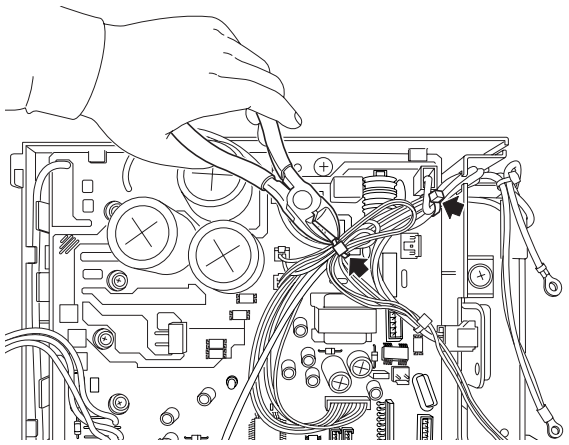
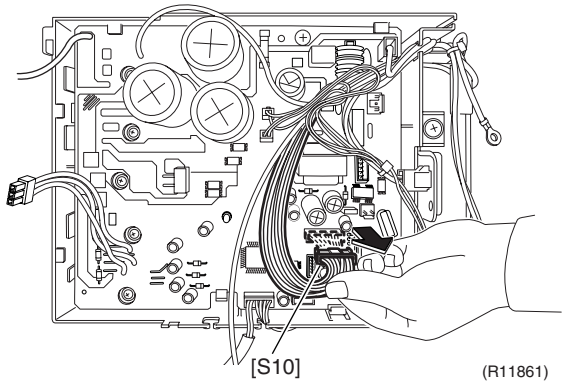
4.3 Removal of PCBs

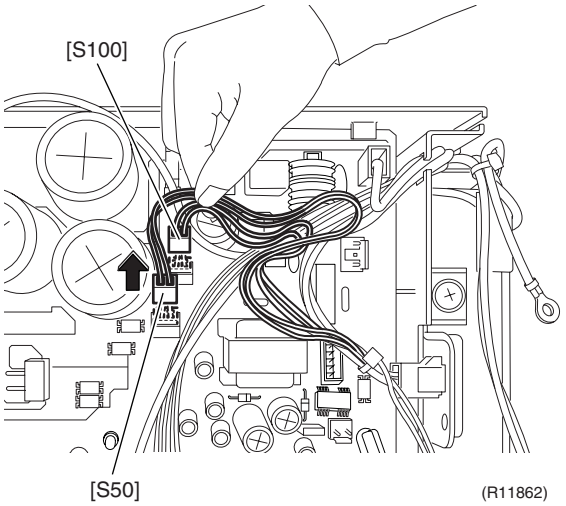
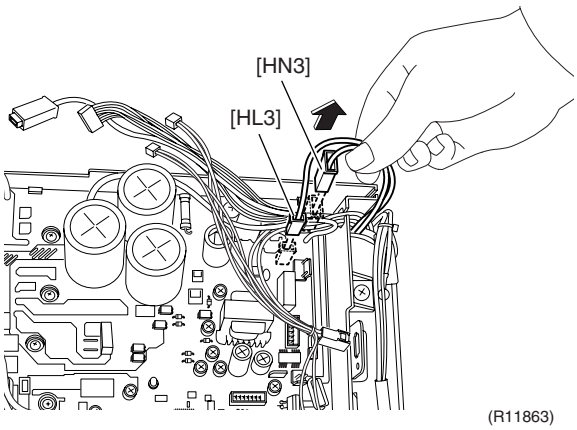
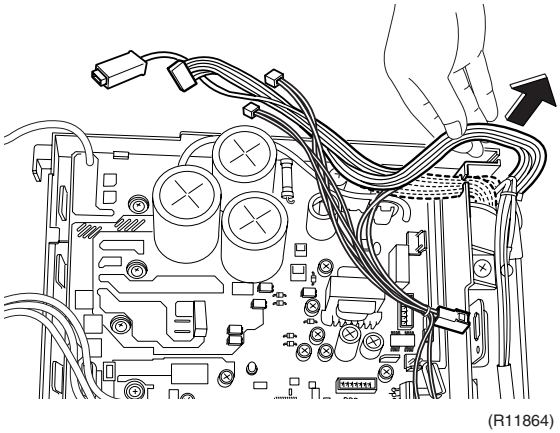
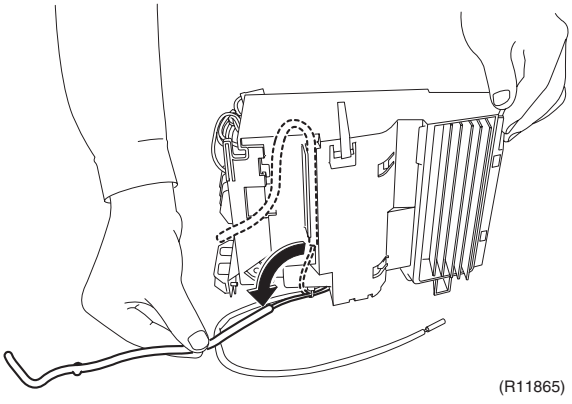
Procedure

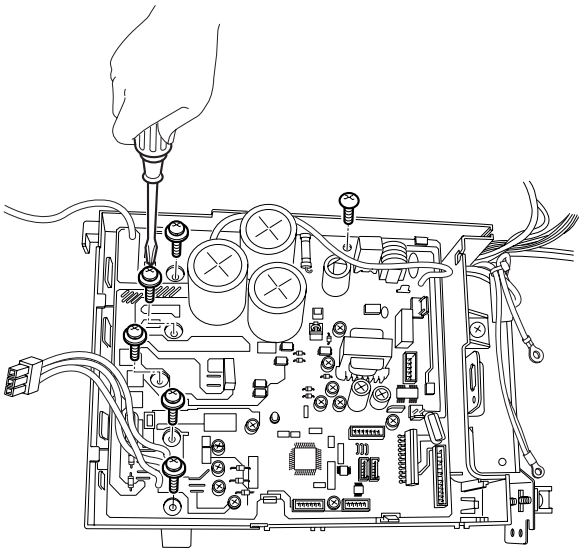
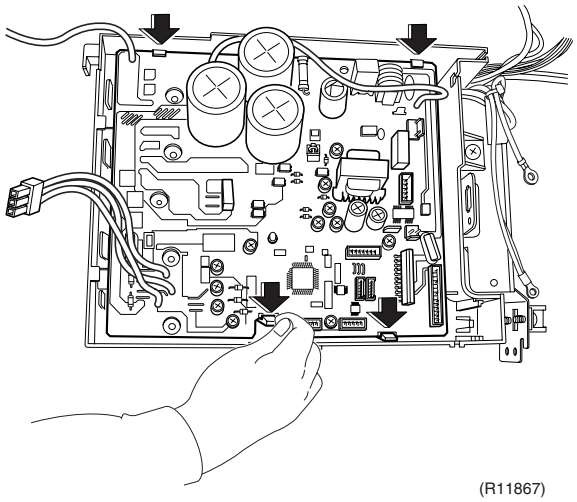
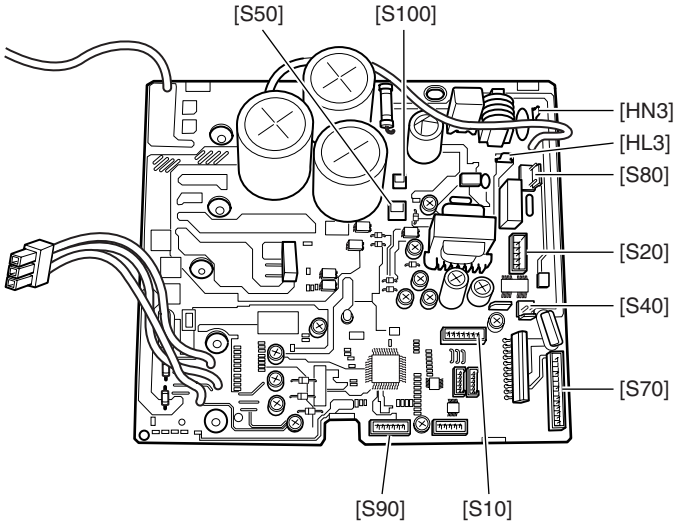
Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

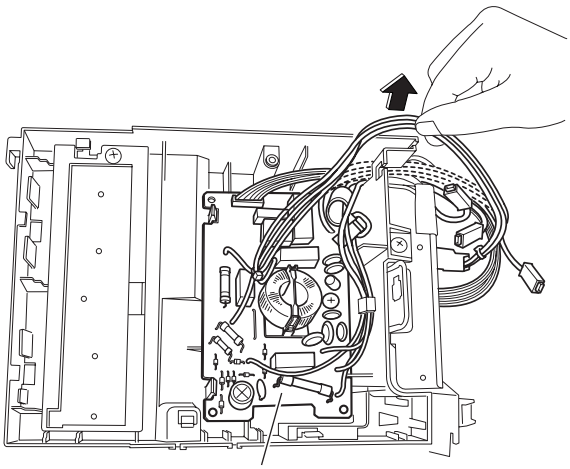
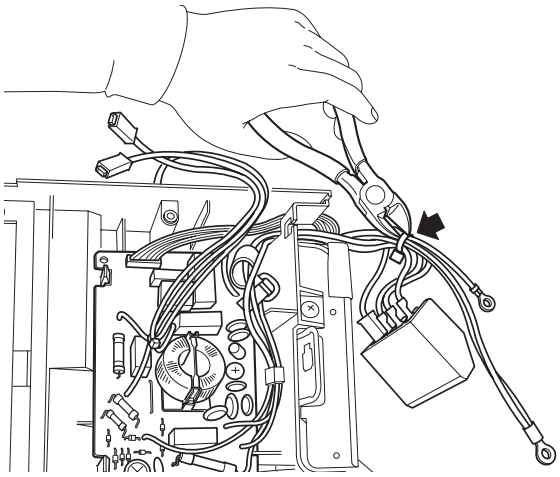
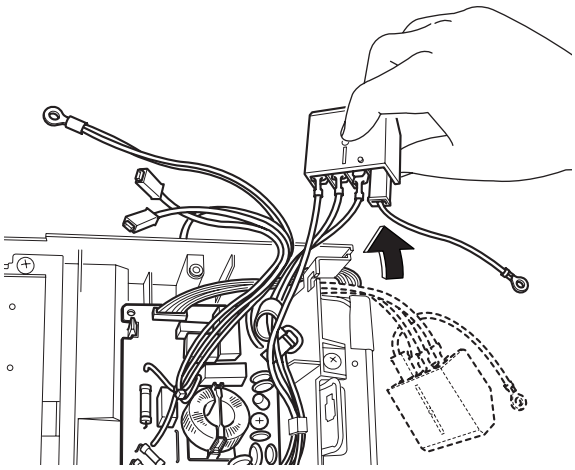
Step	Procedure	Points
1. Remove the main PCB.		■ You can remove the main PCB when you disconnect the lead wires on the terminal board without removing the electrical box.
1 Feature of the main PCB	 (R11853)	
2 Remove the screw on the terminal board.	 (R11854)	
3 Release the 2 earth terminals.	 (R11855)	

Step	Procedure		Points
4	Pull out the forced operation button PCB. Disconnect the connector [S110] to remove the forced operation button PCB.	 Forced operation button PCB (R11856)	■ Be careful of a sharp protrusion at the back of the forced operation button PCB.
5	Disconnect the relay connector.	 (R11857)	
6	Cut the clamp.	 (R11858)	

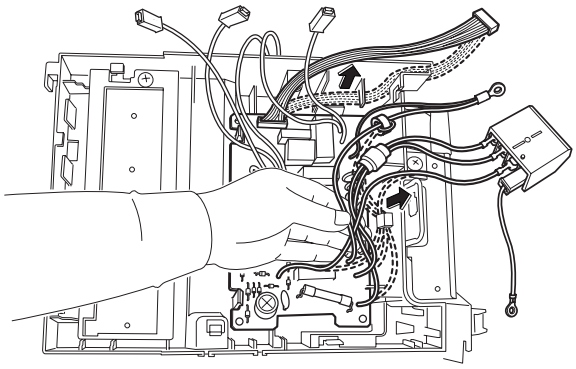
Step	Procedure		Points
7	Release the harness.	 (R11859)	
8	Cut the clamps at the 2 locations.	 (R11860)	
9	Disconnect the connector for the filter PCB [S10].	 [S10] (R11861)	

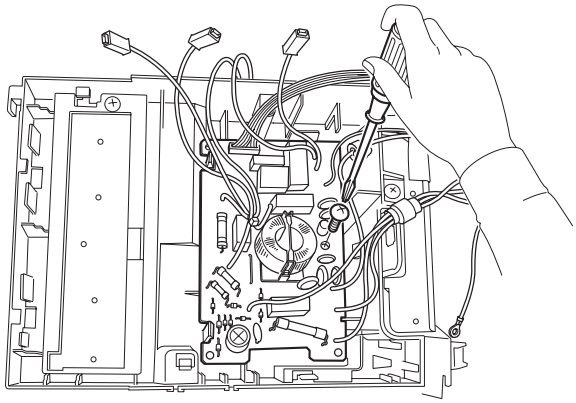
Step	Procedure		Points
10	Disconnect the connectors for the magnetic relay [S50] and for the forced operation button PCB [S100].		
11	Disconnect the connector for the filter PCB [HL3] [HN3].		
12	Release the harnesses from the hook.		
13	Release the harness for the outdoor temperature thermistor.		

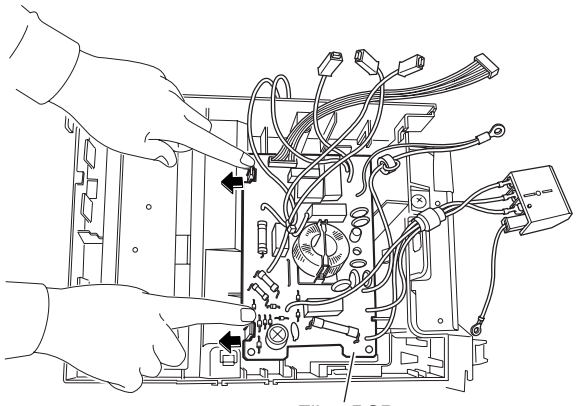
Step	Procedure	Points
14	Remove the 6 screws.  (R11866)	
15	Unfasten the 4 hooks and remove the main PCB.  (R11867)	■ Refer to page 22 for detail. [S10] [HL3] [HN3]: filter PCB [S20]: electronic expansion valve coil [S40]: overload protector [S50]: magnetic relay [S70]: fan motor [S80]: four way valve coil [S90]: thermistors [S100]: forced operation button PCB
	 (R11868)	

Step	Procedure	Points
2. Remove the filter PCB.		
1 Release the harnesses from the hook.	 (R11869)	
2 Cut the clamp.	 (R11871)	
3 Release the harnesses from the hook.	 (R11872)	

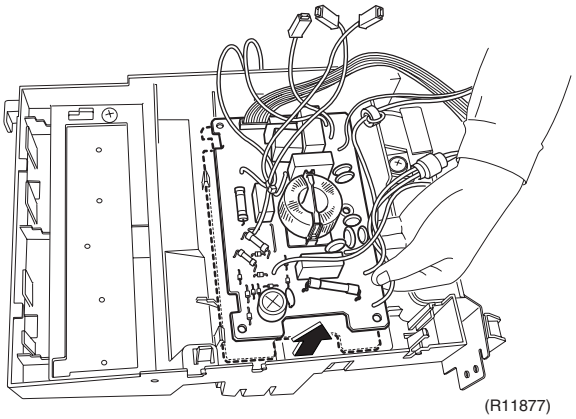
Step	Procedure	Points
4	Release the harnesses from the hooks.	
5	Remove the screw.	
6	Unfasten the 2 hooks.	
7	Lift and pull out the filter PCB.	

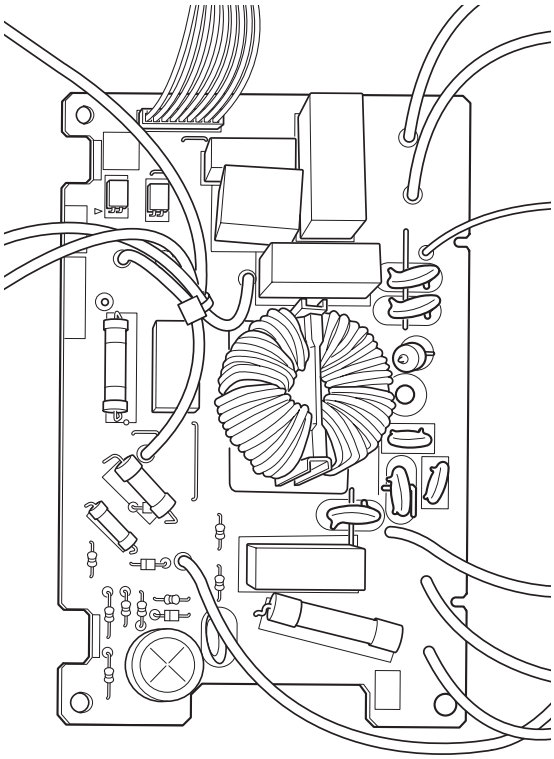

(R11873)


(R11874)



(R11876)

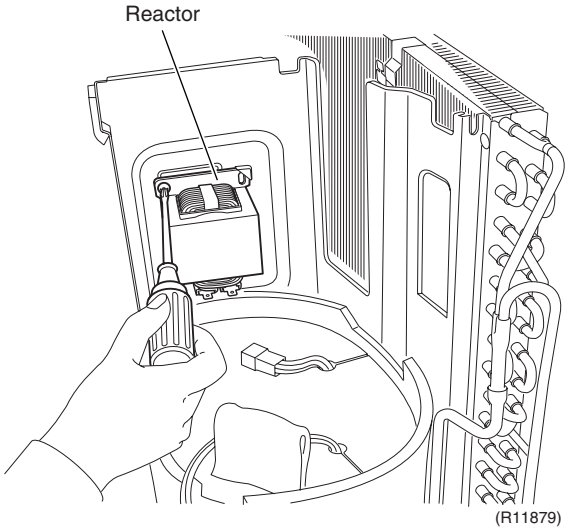
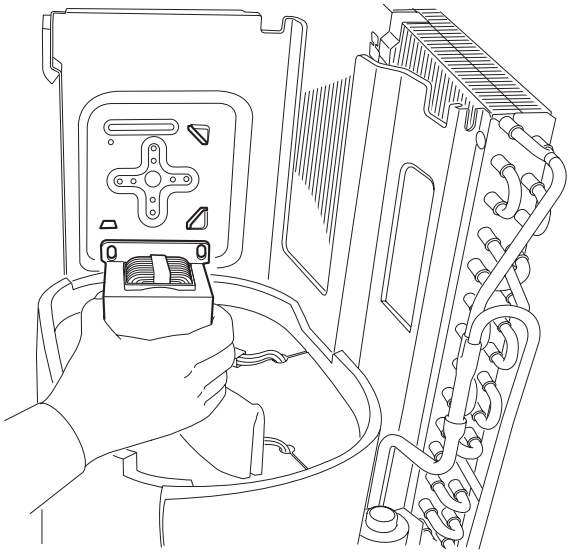
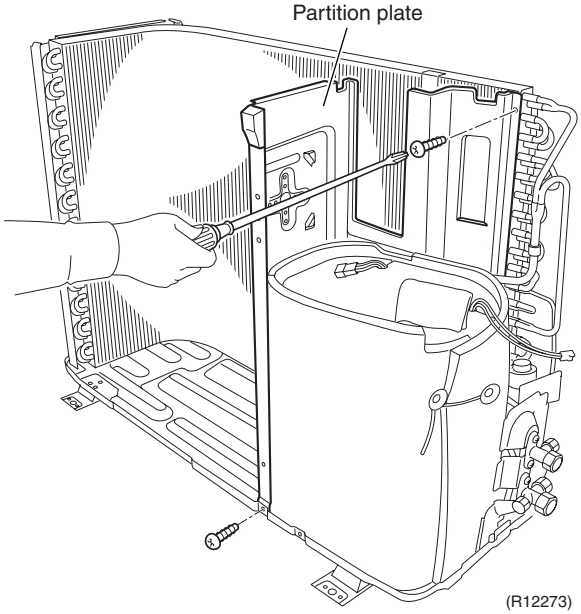

(R11877)

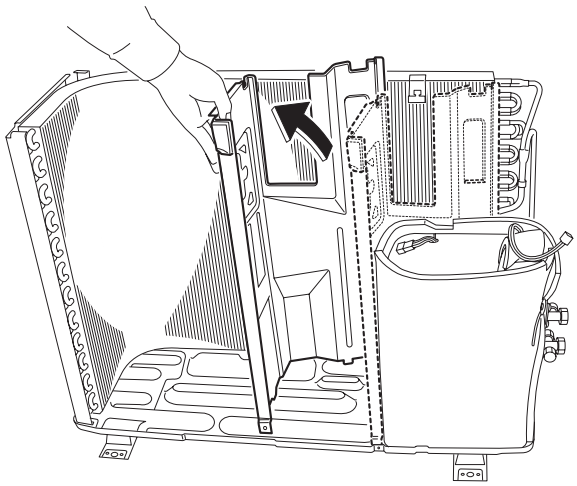
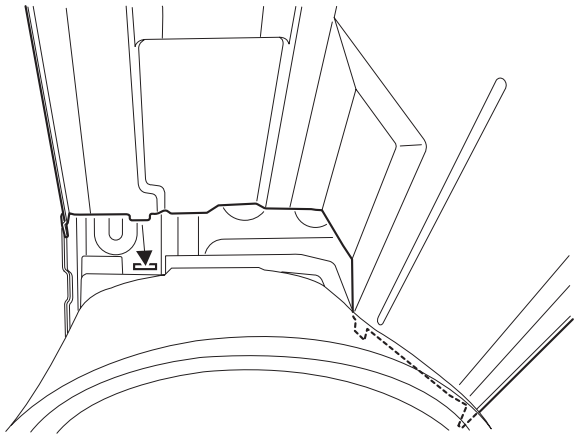
Step	Procedure		Points
8	Feature of the filter PCB	 (R11878)	■ Refer to page 22 for detail.

4.4 Removal of Reactor / Partition Plate

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

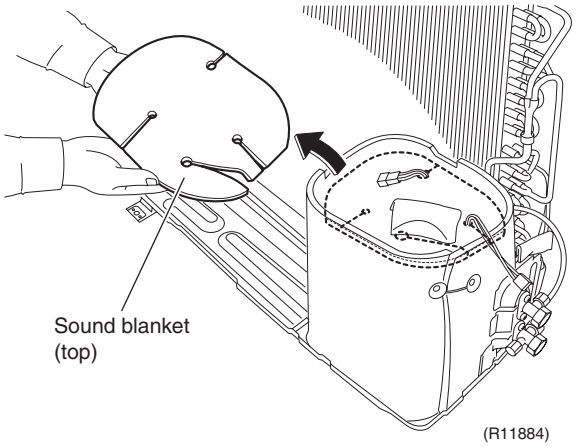
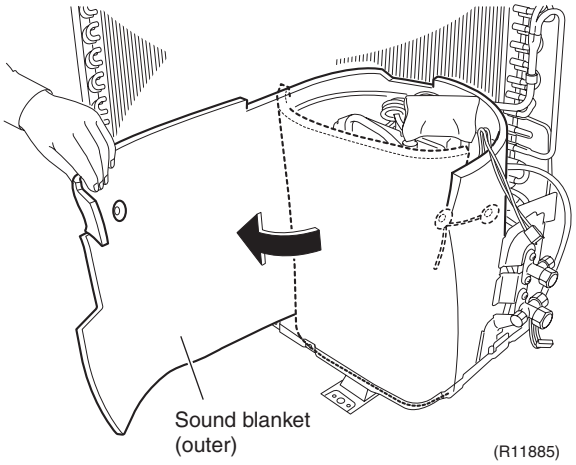
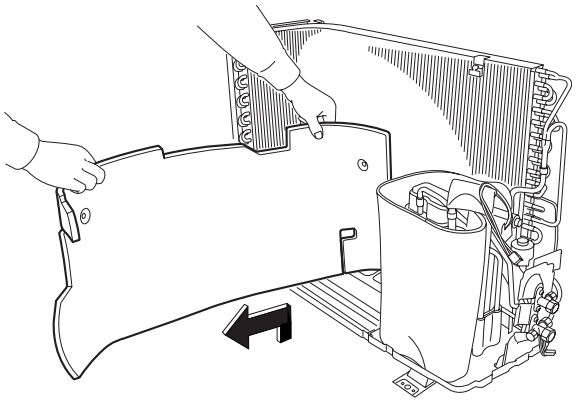
Step	Procedure	Points
1. Remove the reactor.	 (R11879)  (R11880)	**Preparation** ■ Remove the outer panels according to the “Removal of Outer Panels / Fan Motor”. ■ Remove the electrical box according to the “Removal of Electrical Box”.
1 Remove the screw and remove the reactor.		
2. Remove the partition plate.	 (R12273)	
1 Remove the 2 screws.		

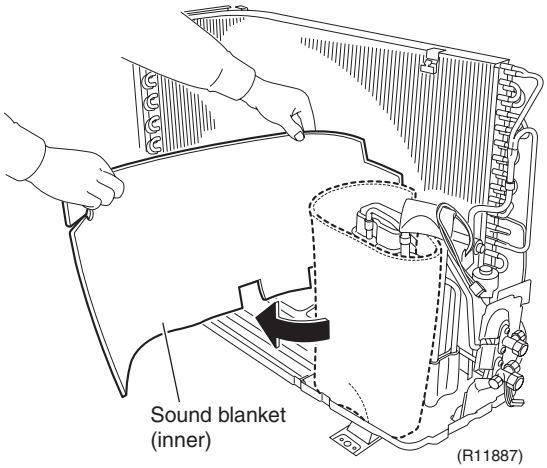
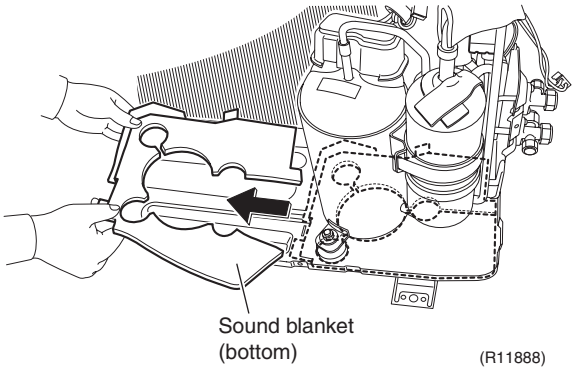
Step	Procedure		Points
2	The partition plate has a hook on the lower side. Lift and pull the partition plate to remove.	 (R12280)  (R11883)	■ When reassembling, fit the lower hook into the bottom frame.

4.5 Removal of Sound Blankets

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

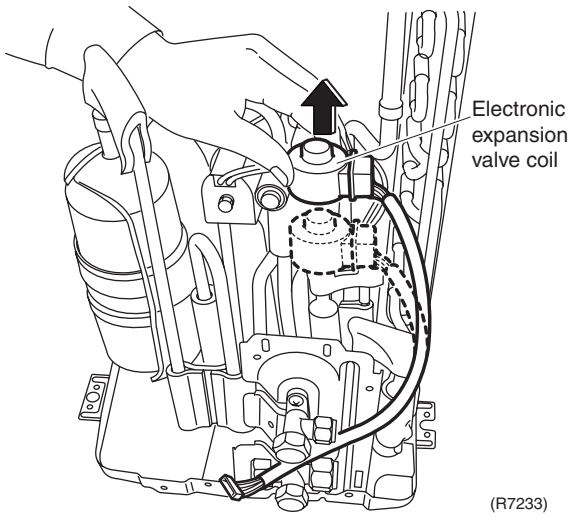
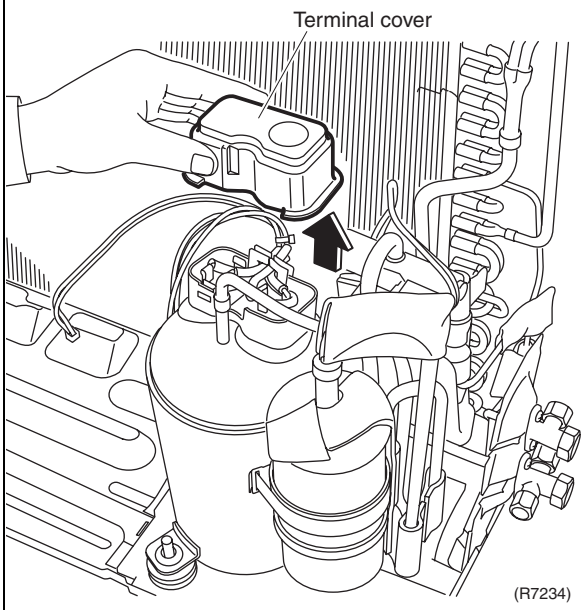
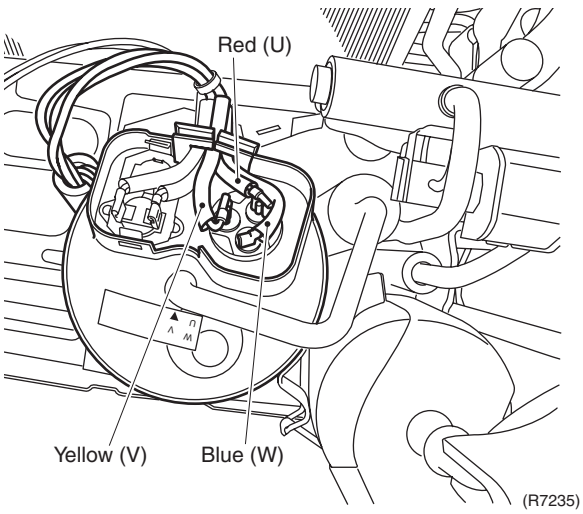
Step	Procedure		Points
1	Remove the sound blanket (top).	 (R11884)	■ Since the piping ports are torn easily, remove the sound blanket carefully.
2	Untie the string and open the sound blanket (outer).	 (R11885)	
3	Lift and remove the sound blanket (outer).	 (R11886)	

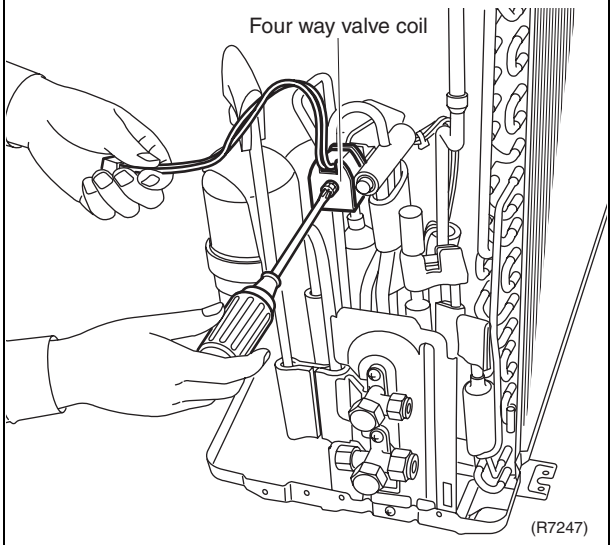
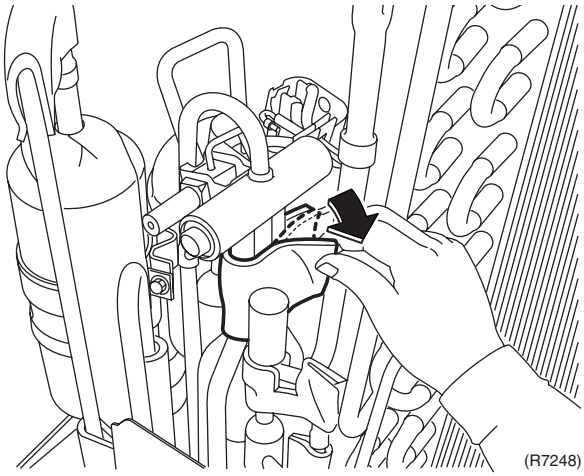
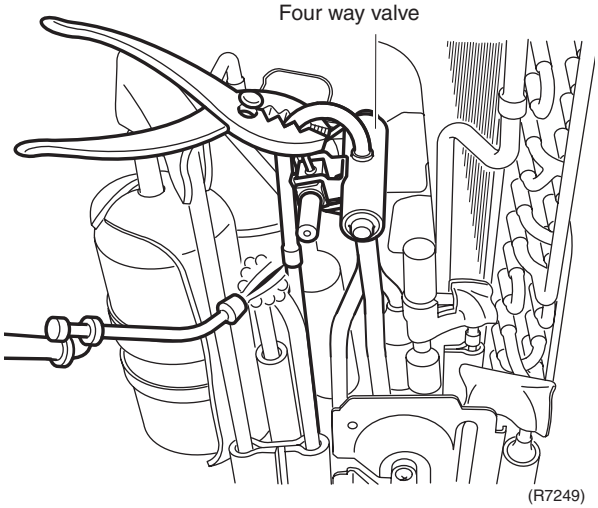
Step	Procedure		Points
4	Pull the sound blanket (inner) out.		
5	Pull the sound blanket (bottom) out.		

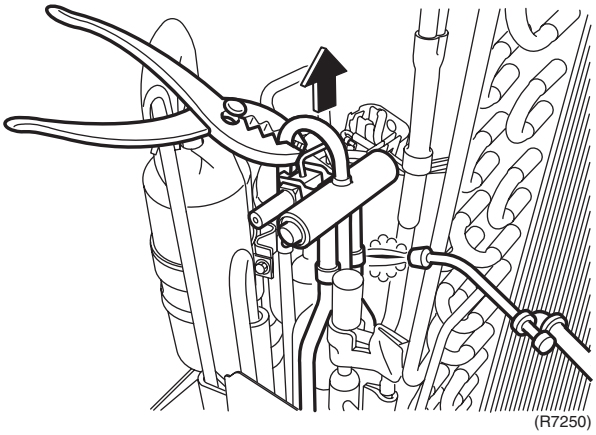
4.6 Removal of Four Way Valve

Procedure

Warning **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure		Points
1	Pull out the electronic expansion valve coil.		
2	Remove the terminal cover.		
3	Disconnect the lead wires of the compressor.		

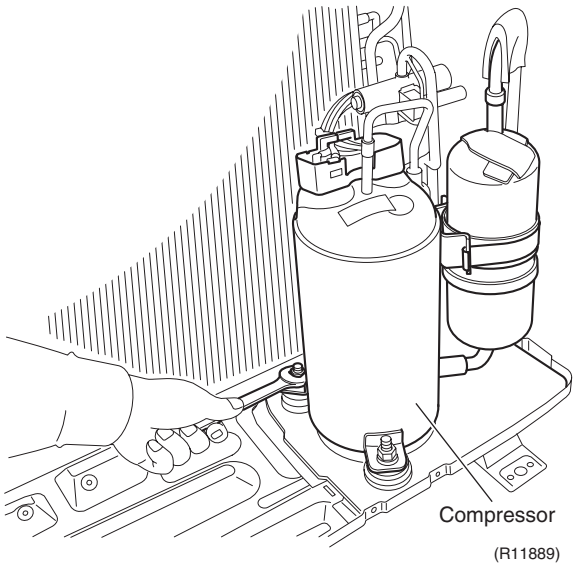
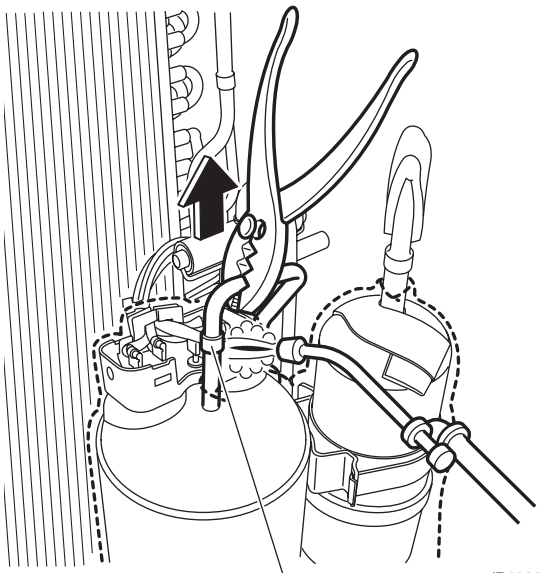
Step	Procedure		Points
4	Remove the screw and remove the four way valve coil.	 (R7247)	**Warning** **Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.** **Warning** **If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)** **Caution** **From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.** **Cautions for restoration** 1. Restore the piping by non-oxidation brazing. 2. It is required to prevent the carbonization of the oil inside the four way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C.) For the sake of this, wrap the four way valve with wet cloth and provide water so that the cloth does not dry. **In case of difficulty with gas brazing machine** 1. Disconnect the brazed part where is easy to disconnect and restore. 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.
5	Remove the sheets of putty.	 (R7248)	
■ Before working, make sure that the refrigerant gas is empty in the circuit. ■ Be sure to apply nitrogen replacement when heating up the brazed part.		 (R7249)	
6	Heat up the brazed part and withdraw the piping with pliers.		

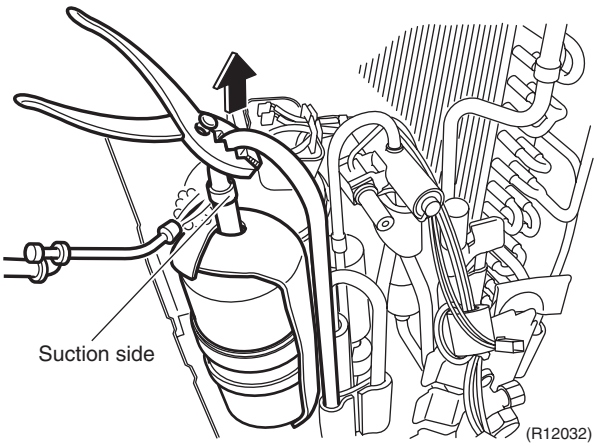
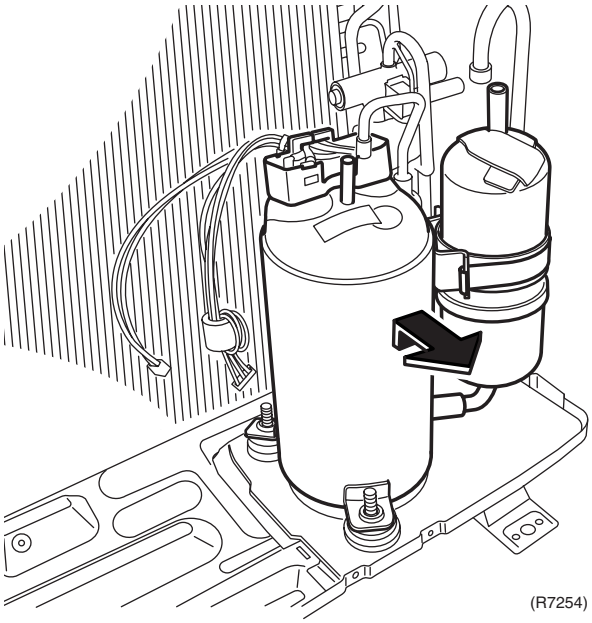
Step	Procedure		Points
		 (R7250)	**Note:** ■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit. ■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed. ■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.

4.7 Removal of Compressor

Procedure

Warning Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure		Points
1	Remove the 2 nuts of the compressor.	 (R11889)	**Warning** **Be careful not to get yourself burnt with pipes and other parts that are heated by the gas brazing machine.** **Warning** **If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)** **Warning** **Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.** **Caution** **From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.** **Cautions for restoration** 1. Restore the piping by non-oxidation brazing. 2. It is required to prevent the carbonization of the oil inside the four way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C.) For the sake of this, wrap the four way valve with wet cloth and provide water so that the cloth does not dry. **In case of difficulty with gas brazing machine** 1. Disconnect the brazed part where is easy to disconnect and restore. 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.
	■ Before working, make sure that the refrigerant is empty in the circuit. ■ Be sure to apply nitrogen replacement when heating up the brazed part.		
2	Heat up the brazed part of the discharge side and disconnect.	 (R12031)	

Step	Procedure		Points
3	Heat up the brazed part of the suction side and disconnect.	 (R12032)	**Note:** ■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit. ■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed. ■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries. ■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fin.
4	Lift the compressor up and remove it.	 (R7254)	

Part 8
Trial Operation and Field Settings

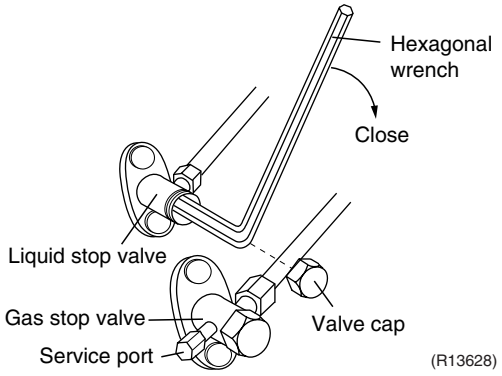
1. Pump Down Operation

Outline

In order to protect the environment, be sure to conduct pump down operation when relocating or disposing the unit.

Detail

1) Remove the valve caps from the liquid stop valve and the gas stop valve.
2) Carry out forced cooling operation.
3) After 5 to 10 minutes, close the liquid stop valve with a hexagonal wrench.
4) After 2 to 3 minutes, close the gas stop valve and stop the forced cooling operation.

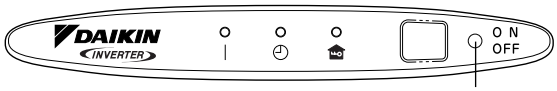


Refer to page 213 for forced cooling operation.

2. Forced Cooling Operation

Item	Forced Cooling
Conditions	The forced cooling operation is allowed when both the following conditions are met. 1) The outdoor unit is not abnormal and not in the 3-minute standby mode. 2) The outdoor unit is not operating.
Start	The forced cooling operation starts when any of the following conditions is fulfilled. 1) Press the forced cooling operation ON/OFF button (SW1) on the indoor unit for 5 seconds. 2) Press the forced cooling operation ON/OFF button (SW1) on the outdoor unit with standby electricity saving function turned off.
Command frequency	RK(X)S25/35E2V1B, RK(X)S25/35G2V1B: 68 Hz RK(X)S25/35G2V1B9, RXS25/35J2V1B: 58 Hz
End	The forced cooling operation ends when any of the following conditions is fulfilled. 1) The operation ends automatically after 15 minutes. 2) Press the forced cooling operation ON/OFF button (SW1) on the indoor unit again. 3) Press the ON/OFF button on the remote controller. 4) Press the forced cooling operation ON/OFF button (SW1) on the outdoor unit again.
Others	The protection functions are prior to all others in the forced cooling operation.

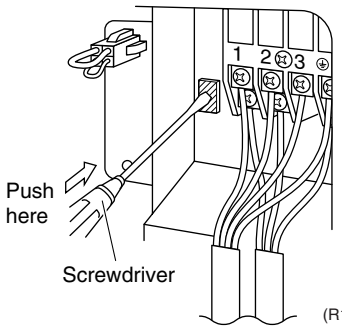
Indoor Unit



ON/OFF button (SW1)

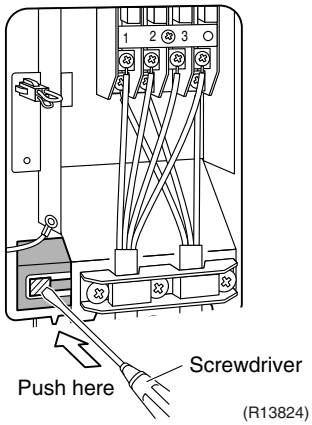
(R14187)

Outdoor Unit (RK(X)S25/35E2V1B, RK(X)S25/35G2V1B)



(R13823)

Outdoor Unit (RK(X)S25/35G2V1B9, RXS25/35J2V1B)



(R13824)

3. Trial Operation

Outline

1. Measure the supply voltage and make sure that it falls in the specified range.
2. Trial operation should be carried out in either cooling or heating mode.
3. Carry out the trial operation in accordance with the operation manual to ensure that all functions and parts, such as louver movement, are working properly.

- The air conditioner requires a small amount of power in its standby mode. If the system is not to be used for some time after installation, shut off the circuit breaker to eliminate unnecessary power consumption.
- If the circuit breaker trips to shut off the power to the air conditioner, the system backs up the operation mode. The system then restarts operation with the previous mode when the circuit breaker is restored.

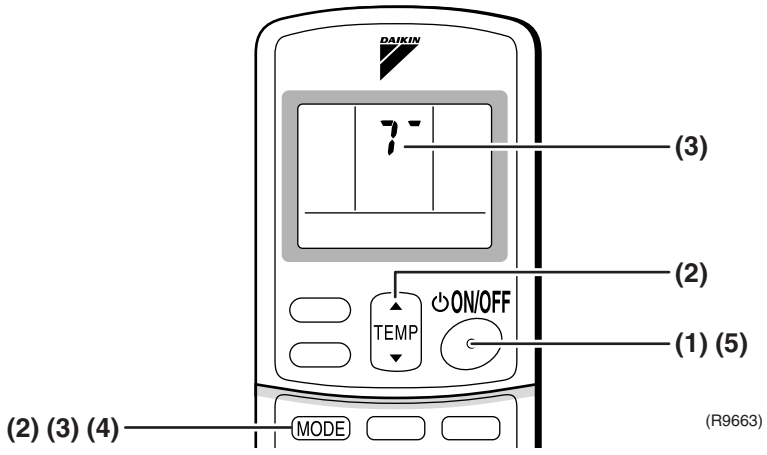
In cooling mode, select the lowest programmable temperature; in heating mode, select the highest programmable temperature.

- Trial operation may be disabled in either mode depending on the room temperature.
- After trial operation is complete, set the temperature to a normal level. (26°C to 28°C in cooling mode, 20°C to 24°C in heating mode)
- For protection, the system does not start for 3 minutes after it is turned off.

Detail

ARC433 Series

(1) Press the ON/OFF button to turn on the system.
(2) Press the center of the TEMP button and the MODE button at the same time.
(3) Press the MODE button twice.
("T-" appears on the display to indicate that trial operation is selected.)
(4) Press the MODE button and select operation mode.
(5) Trial operation terminates in approx. 30 minutes and switches into normal mode. To quit a trial operation, press the ON/OFF button.



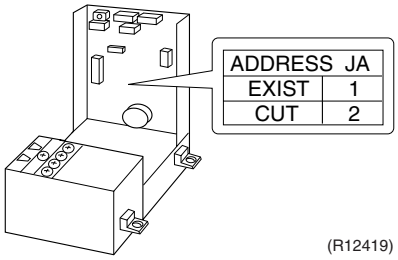
4. Field Settings

4.1 When 2 Units are Installed in 1 Room

When 2 indoor units are installed in 1 room, 1 of the 2 pairs of indoor unit and wireless remote controller can be set for different address.
Both the indoor unit PCB and the wireless remote controller need alteration.

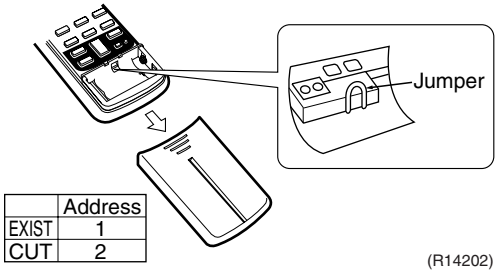
Indoor Unit PCB

- Cut the address setting jumper JA on the control PCB.



Wireless Remote Controller

- Cut the address setting jumper.



4.2 Standby Electricity Saving

Outline

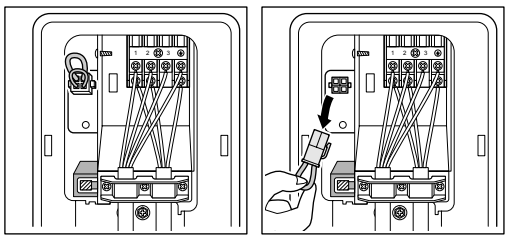
RK(X)S25/35G2V1B, RK(X)S25/35G2V1B9, RXS25/35J2V1B Models Only

This function turns power supply OFF to the outdoor unit and sets the indoor unit into energy-saving mode, thus reducing the power consumption of the air conditioner.

Detail

Following procedure is required for turning ON the function.

1. Check that the main power supply is turned OFF. Turn OFF if it has not been turned OFF.
2. Remove the stop valve cover.
3. Disconnect the selective connector for standby electricity saving.
4. Turn ON the main power supply.



Function OFF Function ON

The standby electricity saving function is turned OFF before shipping.

(R11820)

Caution Before connecting or disconnecting the selective connector for standby electricity saving, make sure that the main power supply is turned OFF.

4.3 Facility Setting Jumper (cooling at low outdoor temperature)

Outline

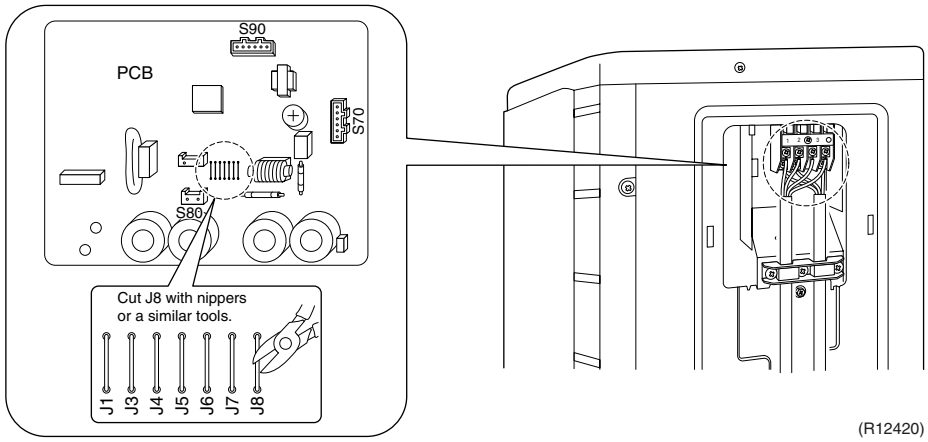
For Cooling Only Model

This function is limited only for facilities (the target of air conditioning is equipment (such as computer)). Never use it in a residence or office (the space where there is a human).

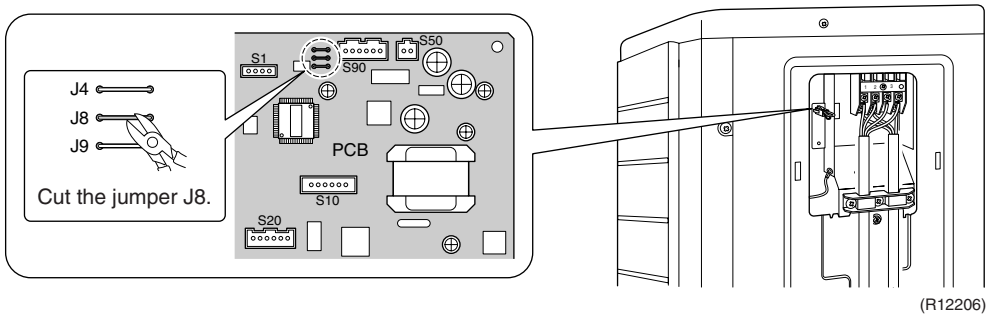
Detail

You can expand the operation range to –15°C by cutting jumper on the outdoor unit PCB. If the outdoor temperature falls to –20°C or lower, the operation stops. If the outdoor temperature rises, the operation starts again.

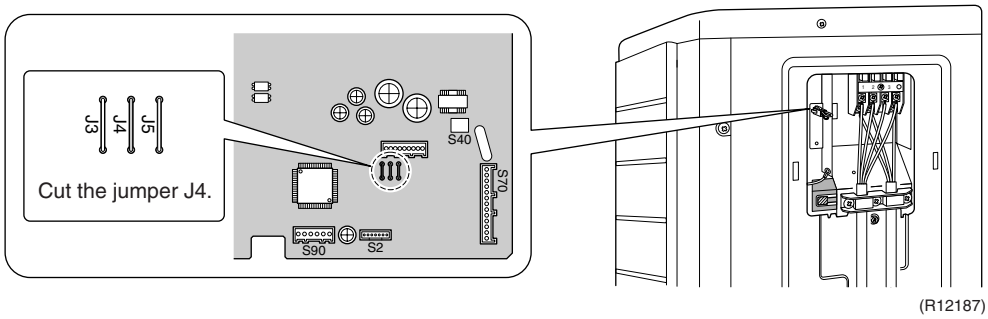
■ **RKS25/35E2V1B**



■ **RKS25/35G2V1B**



■ **RKS25/35G2V1B9**



Caution

1. If the outdoor unit is installed where the outdoor heat exchanger of the unit is exposed to direct wind, provide a windbreak wall.
2. Intermittent noises may be produced by the indoor unit due to the outdoor fan turning on and off when using facility settings.
3. Do not place humidifiers or other items which might raise the humidity in rooms where facility settings are being used.

A humidifier might cause dew jumping from the indoor unit outlet vent.

4. Cutting jumper sets the indoor fan tap to the highest position.

4.4 Jumper and Switch Settings

Jumper	Function	When connected (factory set)	When cut
JB (on indoor unit PCB)	Fan speed setting when compressor stops for thermostat OFF. (effective only at cooling operation)	Fan speed setting; Remote controller setting	Fan rpm is set to “0” <Fan stop>
JC (on indoor unit PCB)	Power failure recovery function	Auto-restart	The unit does not resume operation after recovering from a power failure. Timer ON/OFF settings are cleared.
J5 (on outdoor unit PCB)	Improvement of defrost performance	Standard control	Reinforced control (ex. The frequency increases, the duration time of defrost lengthens.)

<Floor / Ceiling Suspended Dual Type>

Switch	Function	FLOOR (factory set)	CEILING
SW2 (on indoor unit PCB)	Installation style changeover	When installed as the floor mounted type	When installed as the ceiling suspended type

For the location of the jumper and the switch, refer to the following pages.
Indoor unit; page 16
Outdoor unit; page 18, 20, 22

5. Application of Silicon Grease to a Power Transistor and a Diode Bridge

Applicable Models

All outdoor units using inverter type compressor for room air conditioner.

When the printed circuit board (PCB) of an outdoor unit is replaced, it is required that silicon grease (*1) is certainly applied to the heat radiation part (the contact point to the radiation fin) of the power transistor and diode bridge.

*1: Parts number of the silicon grease – 1172698 (Drawing number 3FB03758-1)

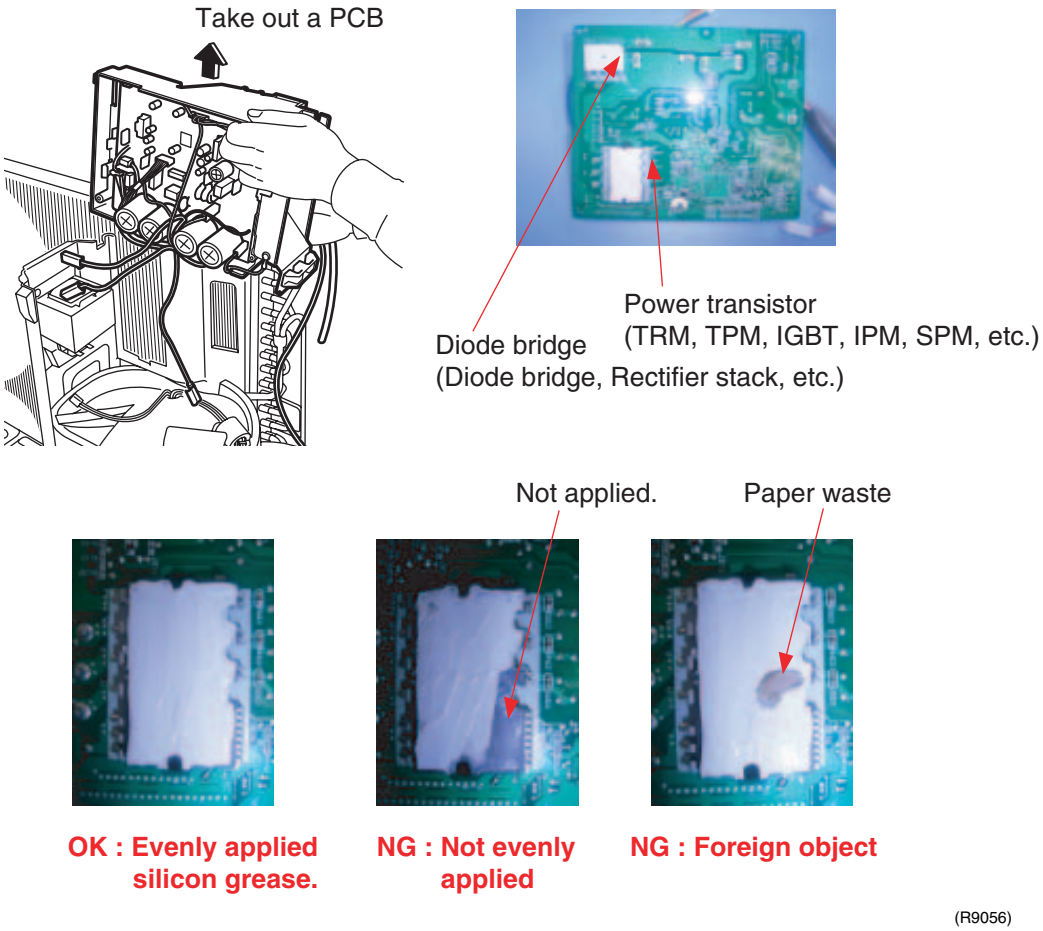
Details

The silicon grease is an essential article for encouraging the heat radiation of the power transistor and the diode bridge. Applying the paste should be implemented in accordance with the following instruction.

Remark: There is the possibility of failure with smoke in case of bad heat radiation.

- Wipe off the old silicon grease completely on a radiation fin.
- Apply the silicon grease evenly to the whole.
- Do not leave any foreign object such as solder or paper waste between the power transistor and the radiation fin, and also the diode bridge, and the radiation fin.
- Tighten the screws of the power transistor and the diode bridge, and contact to the radiation fin without any gap.

<Example>



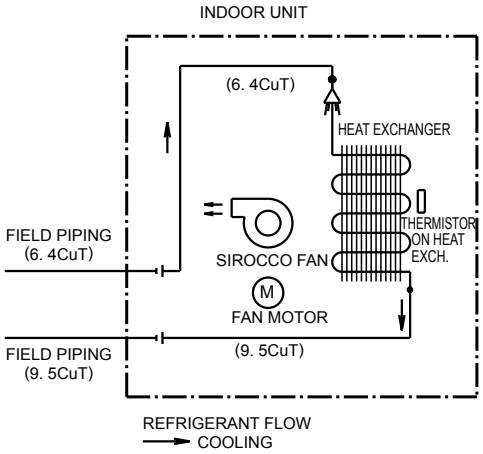
(R9056)

Part 9
Appendix

1. Piping Diagrams

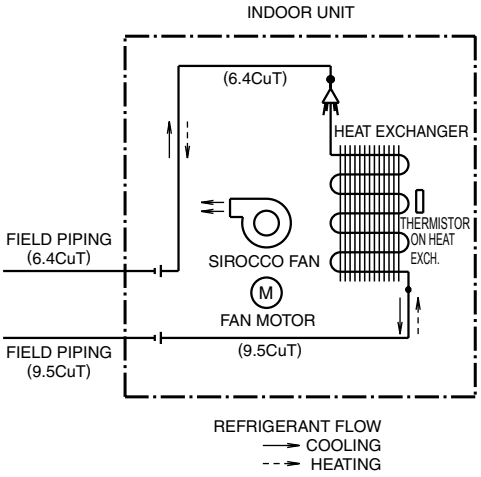
1.1 Indoor Unit

FLKS25/35BAVMB



4D034012E

FLXS25/35BAVMB

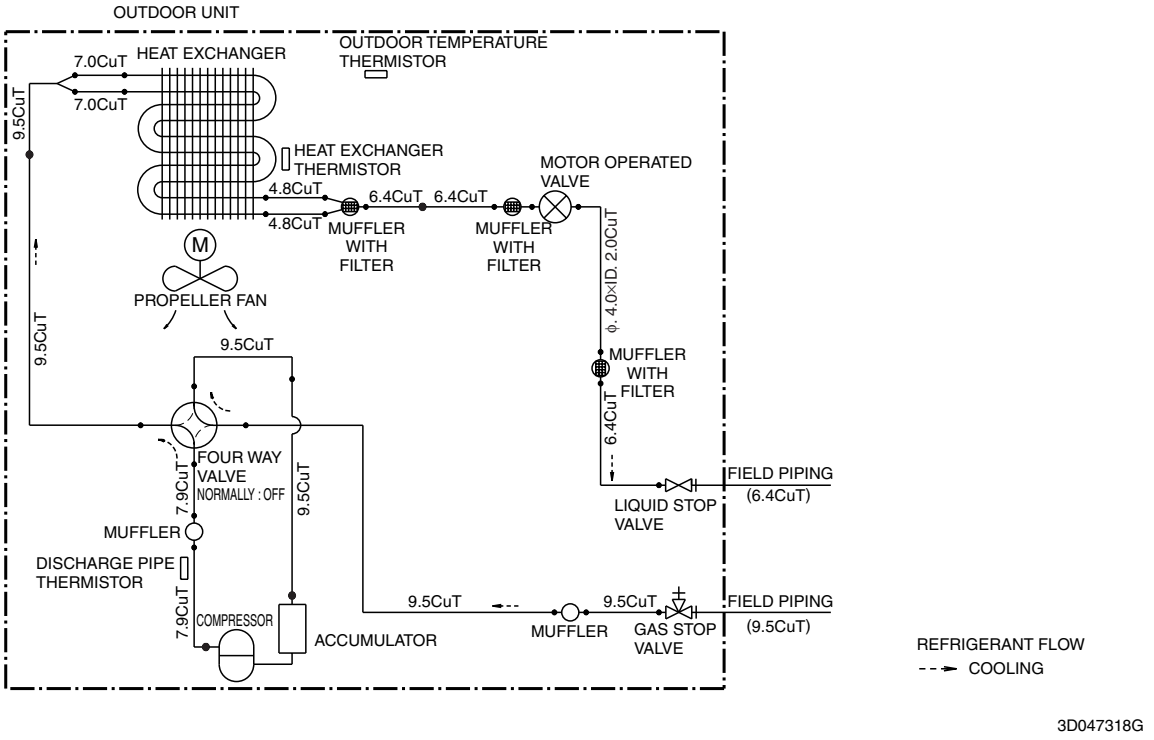


4D048722B

1.2 Outdoor Unit

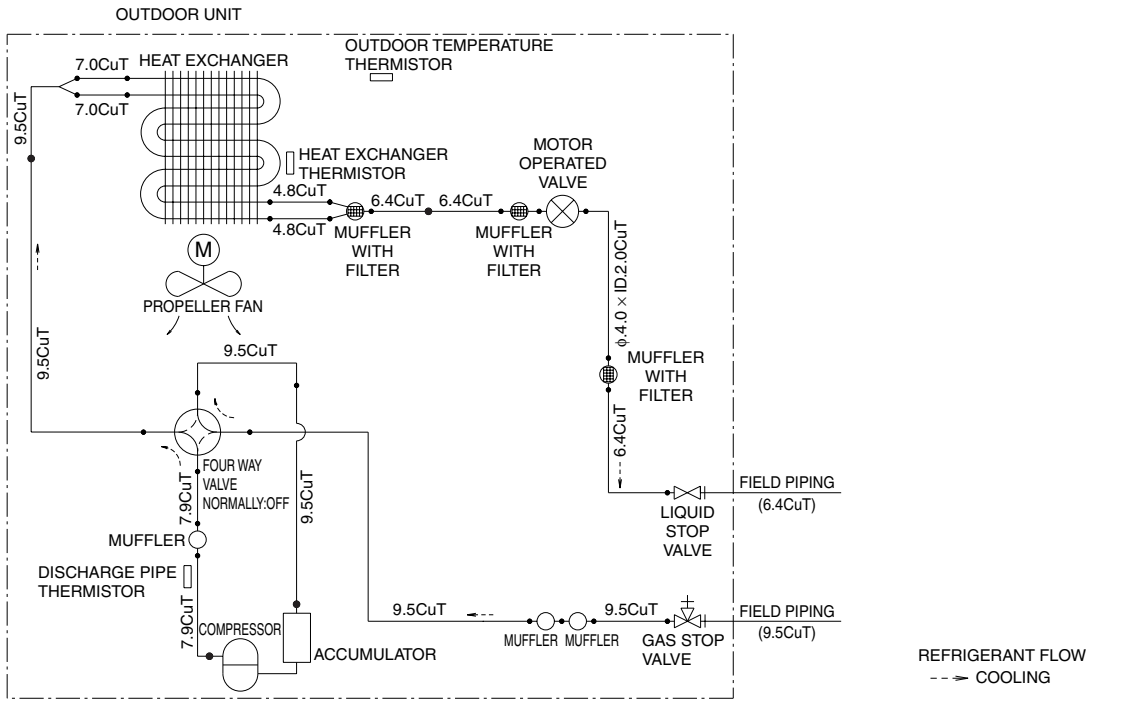
1.2.1 Cooling Only

RKS25/35E2V1B



3D047318G

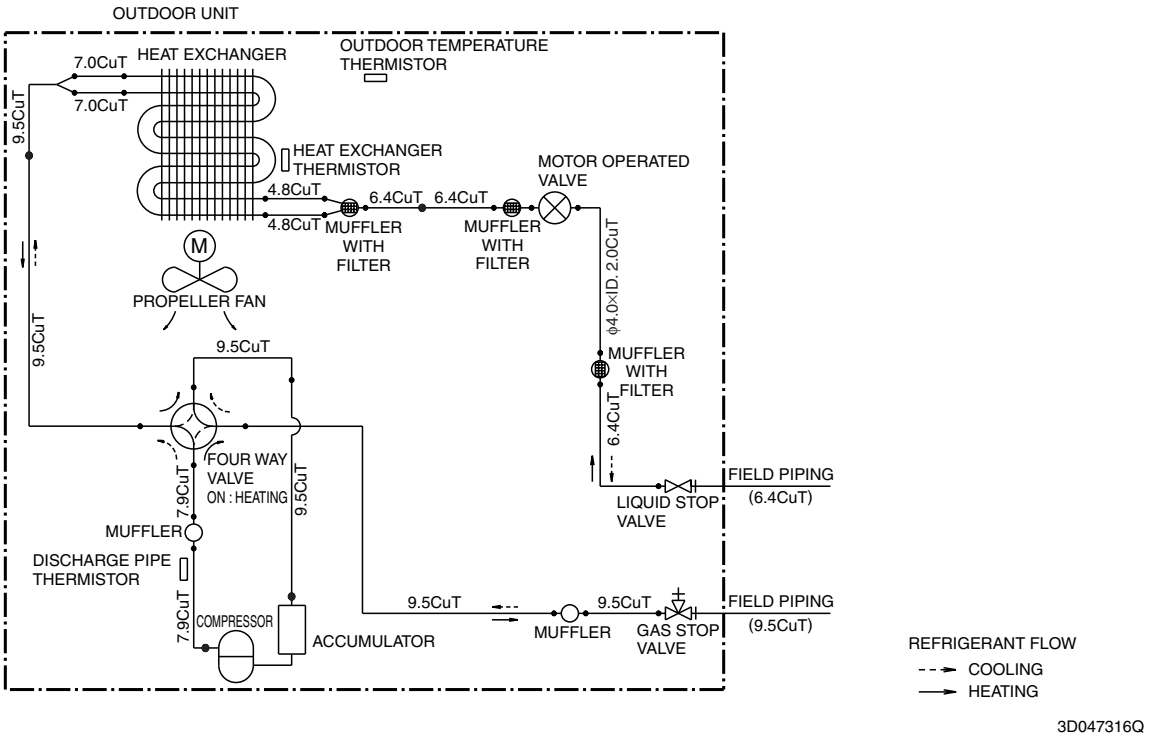
RKS25/35G2V1B, RKS25/35G2V1B9



3D059589E

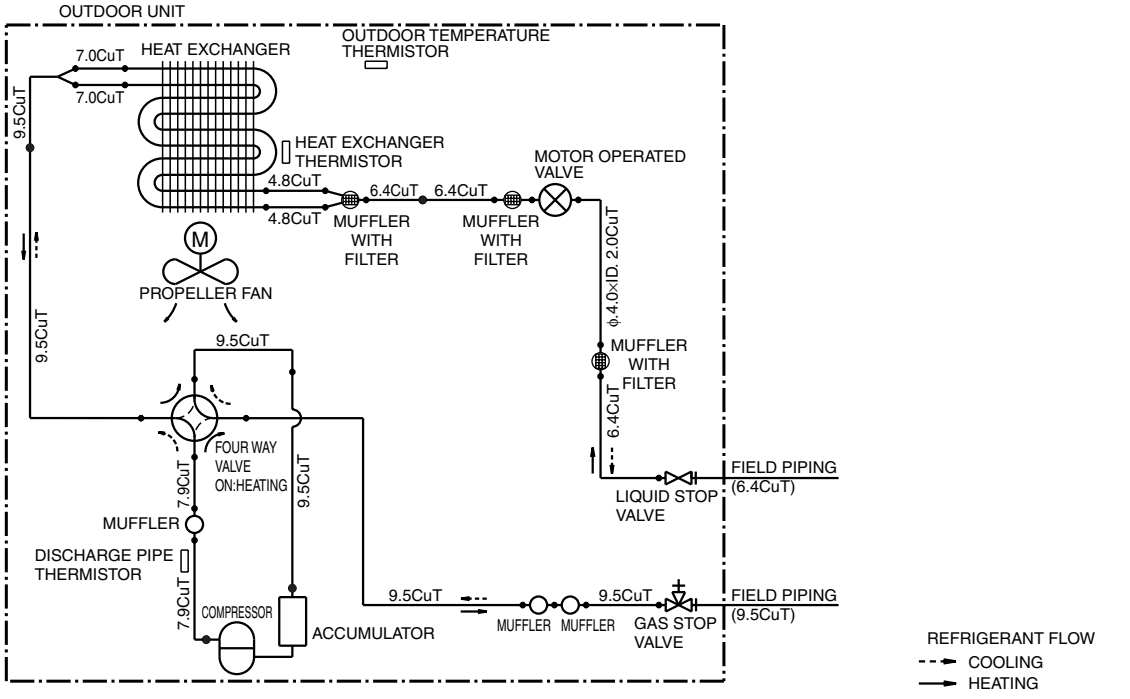
1.2.2 Heat Pump

RXS25/35E2V1B



3D047316Q

RXS25/35G2V1B, RXS25/35G2V1B9, RXS25/35J2V1B

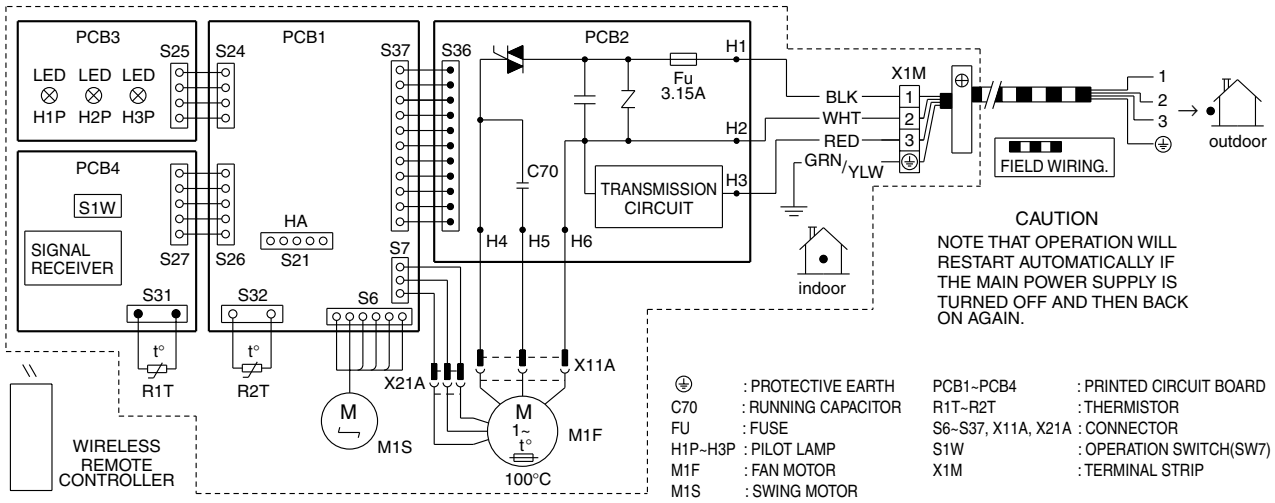


3D059586H

2. Wiring Diagrams

2.1 Indoor Unit

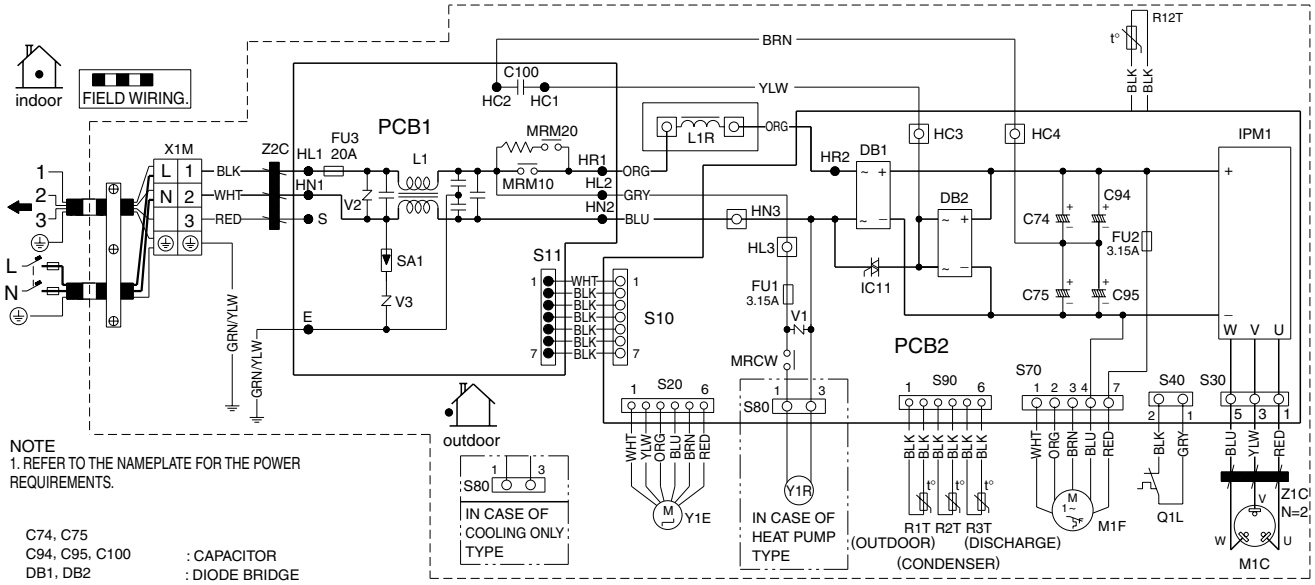
FLK(X)S25/35BAVMB



3D033909F

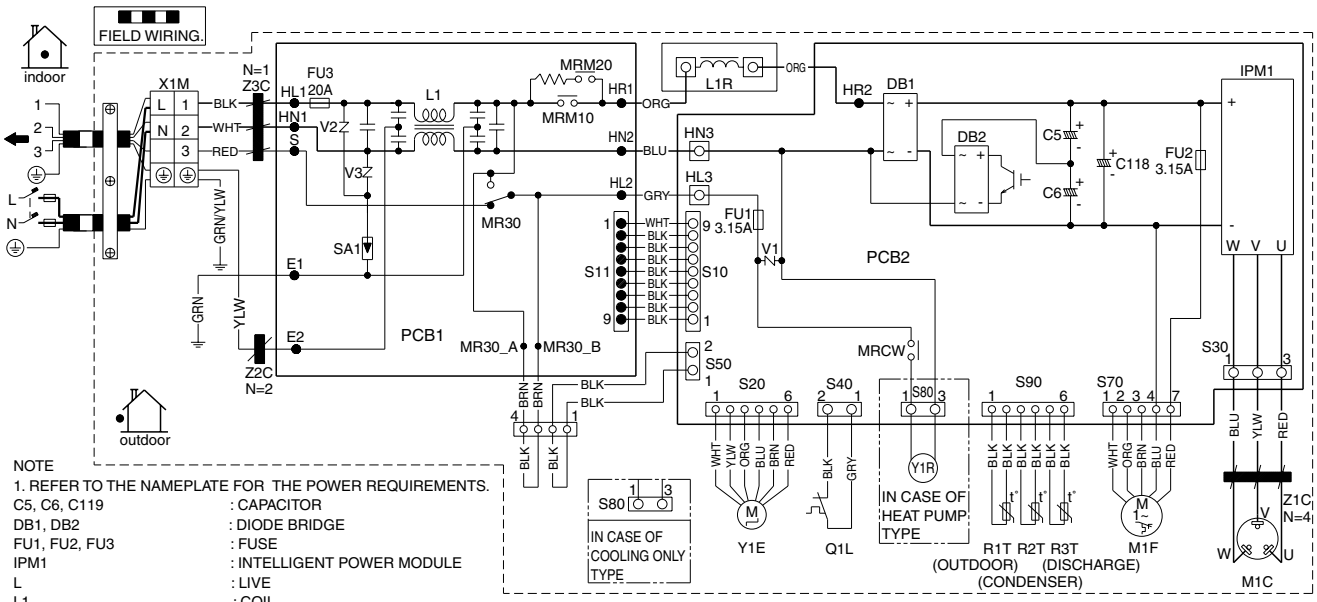
2.2 Outdoor Unit

RK(X)S25/35E2V1B



3D046707M

RK(X)S25/35G2V1B

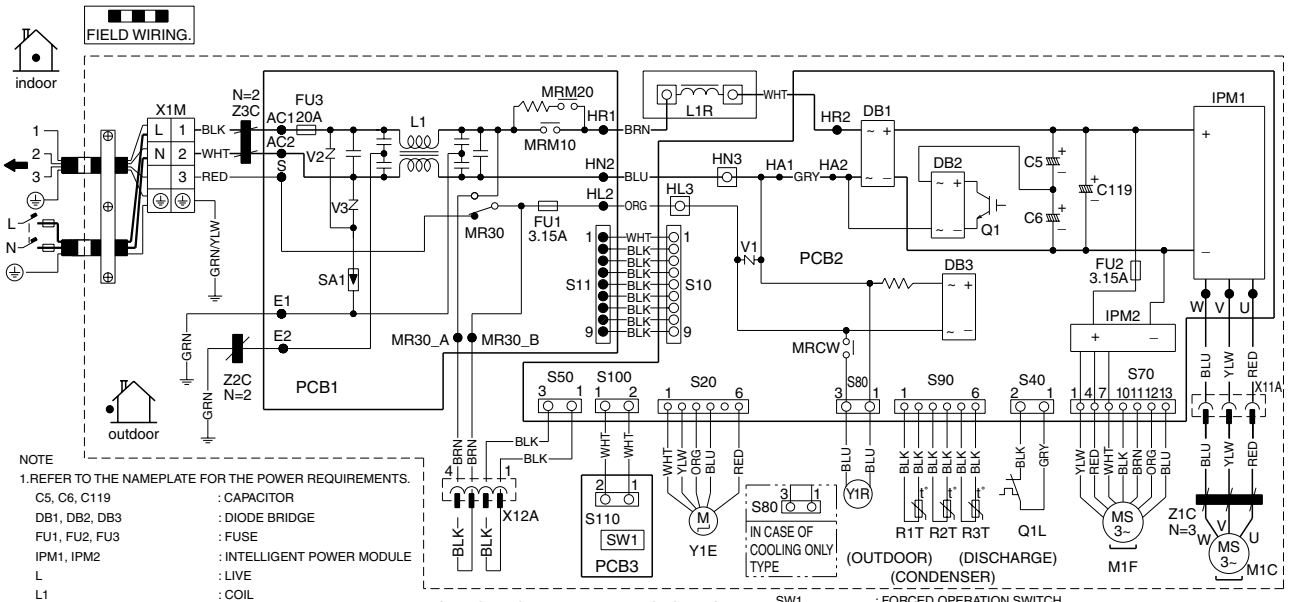


NOTE
1. REFER TO THE NAMEPLATE FOR THE POWER REQUIREMENTS.

C5, C6, C119	: CAPACITOR
DB1, DB2	: DIODE BRIDGE
FU1, FU2, FU3	: FUSE
IPM1	: INTELLIGENT POWER MODULE
L	: LIVE
L1	: COIL
L1R	: REACTOR
M1C	: COMPRESSOR MOTOR
M1F	: FAN MOTOR
MRCW, MR30, MRM10, MRM20	: MAGNETIC RELAY
N	: NEUTRAL
Q1L	: OVERLOAD PROTECTOR
PCB1, PCB2	: PRINTED CIRCUIT BOARD
PTC1	: THERMISTOR PTC
S10, S11, S20, S30, S40, S50, S70, S80, S90, HL3, HN3	: CONNECTOR
R1T, R2T, R3T	: THERMISTOR
SA1	: SURGE ARRESTER
V1, V2, V3	: VARISTOR
X1M	: TERMINAL STRIP
Y1E	: ELECTRONIC EXPANSION VALVE COIL
Y1R	: REVERSING SOLENOID VALVE COIL
Z1C, Z2C, Z3C	: FERRITE CORE
⏚	: PROTECTIVE EARTH

3D058684B

RK(X)S25/35G2V1B9, RXS25/35J2V1B



NOTE
1.REFER TO THE NAMEPLATE FOR THE POWER REQUIREMENTS.

C5, C6, C119	: CAPACITOR
DB1, DB2, DB3	: DIODE BRIDGE
FU1, FU2, FU3	: FUSE
IPM1, IPM2	: INTELLIGENT POWER MODULE
L	: LIVE
L1	: COIL
L1R	: REACTOR
M1C	: COMPRESSOR MOTOR
M1F	: FAN MOTOR
MRCW, MR30, MRM10, MRM20	: MAGNETIC RELAY
N	: NEUTRAL
Q1L	: OVERLOAD PROTECTOR
PCB1, PCB2, PCB3	: PRINTED CIRCUIT BOARD
S10, S11, S20, S40, S50 S70, S80, S90, S100, S110 HL3, HN3, X11A, X12A	: CONNECTOR
R1T, R2T, R3T	: THERMISTOR
SA1	: SURGE ARRESTER
SW1	: FORCED OPERATION SWITCH
V1, V2, V3	: VARISTOR
X1M	: TERMINAL STRIP
Y1E	: ELECTRONIC EXPANSION VALVE COIL
Y1R	: REVERSING SOLENOID VALVE COIL
Z1C, Z2C, Z3C	: FERRITE CORE
⏚	: PROTECTIVE EARTH

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Warning

- Daikin Industries, Ltd.'s products are manufactured for export to numerous countries throughout the world. Daikin Industries, Ltd. does not have control over which products are exported to and used in a particular country. Prior to purchase, please therefore confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

JMI-0107

Organization:
DAIKIN INDUSTRIES, LTD.
AIR CONDITIONING MANUFACTURING DIVISION

Scope of Registration:
THE DESIGN/DEVELOPMENT AND MANUFACTURE OF COMMERCIAL AIR CONDITIONING, HEATING, COOLING, REFRIGERATING EQUIPMENT, COMMERCIAL HEATING EQUIPMENT, RESIDENTIAL AIR CONDITIONING EQUIPMENT, HEAT RECLAIM VENTILATION, AIR CLEANING EQUIPMENT, MARINE TYPE CONTAINER REFRIGERATION UNITS, COMPRESSORS AND VALVES.

JQA-1452

Organization:
DAIKIN INDUSTRIES (THAILAND) LTD.

Scope of Registration:
THE DESIGN/DEVELOPMENT AND MANUFACTURE OF AIR CONDITIONERS AND THE COMPONENTS INCLUDING COMPRESSORS USED FOR THEM

EC99J2044

All of the Daikin Group's business facilities and subsidiaries in Japan are certified under the ISO 14001 international standard for environment management.

Dealer

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● Specifications, designs and other content appearing in this brochure are current as of January 2011 but subject to change without notice.

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